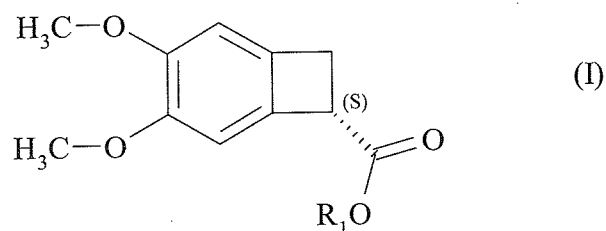


ABSTRACT

**PROCESS FOR THE ENZYMATIC SYNTHESIS OF (7S)-3,4-DIMETHOXYBICYCLO[4.2.0]OCTA-
1,3,5-TRIENE-7-CARBOXYLIC ACID
OR ESTERS THEREOF, AND APPLICATION IN THE SYNTHESIS
OF IVABRADINE AND SALTS THEREOF**

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Process for the enzymatic synthesis of the compound of formula (I):



wherein R₁ represents a hydrogen atom or an alkyl group.

Application in the synthesis of ivabradine and addition salts thereof with a pharmaceutically
acceptable acid.

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Figure 2.