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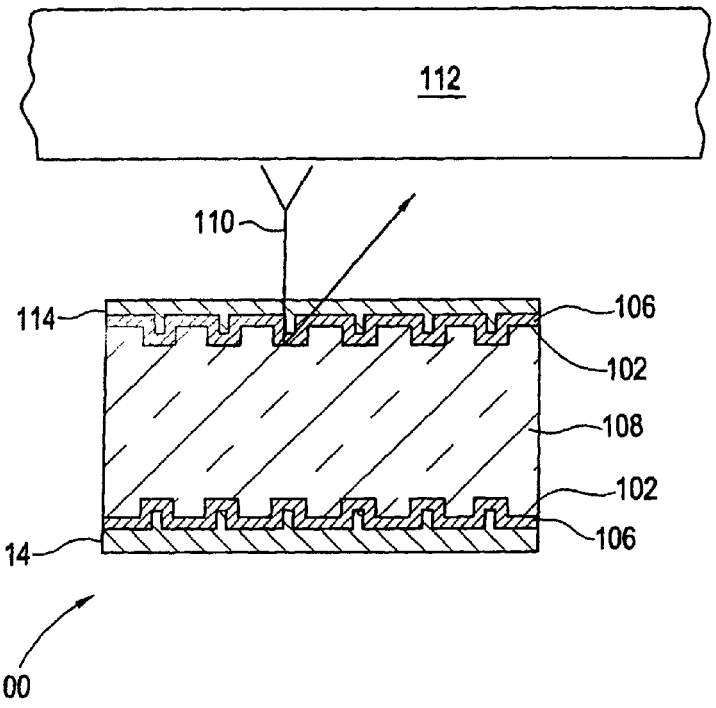
(54) Title: RADIAL TILT REDUCED MEDIA



(57) Abstract: A storage media (5) having a radial deviation of less than or equal to about 1.15 degrees at a radius of 55 mm is disclosed. In one embodiment, the storage media (5) comprises: a plastic substrate (108), an optical layer (114) and a data storage layer (102) disposed therebetween. A reflective layer (11) is disposed between the data storage layer (102) and the substrate (108).

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