CLAIMS

1. A wiping sheet for wiping or cleansing an object comprising a fiber aggregate containing synthetic fibers and impregnated with a cleaning fluid,

the fiber aggregate having a dry basis weight of 50 g/m^2 to 100 g/m^2,

the cleaning fluid comprising at least two nonionic surfactants having different HLB values, one of the surfactants having an HLB value of from 12 to 14 ~~less than 15~~, and the other surfactant having an HLB value of from ~~15~~ 16 to ~~18~~17, and

the cleaning fluid being present in an amount of 205 g/m^2 to 380 g/m^2.

2. The wiping sheet according to claim 1, wherein one of the surfactants has an HLB value of 12.5 to ~~14.5~~14.

~~3. The wiping sheet according to claim 1 or claim 2, wherein the other surfactant has an HLB value of 15.5 to 17.5.~~

~~4~~3. The wiping sheet according to any one of claims 1 to ~~3~~2, wherein one of the surfactants is a polyoxyethylene alkyl ether comprising at least one of polyoxyethylene lauryl ether (HLB value: 12.1 – 14.9), polyoxyethylene cetyl ether (HLB value: 12.9 – 14.3), polyoxyethylene stearyl ether (HLB value: 12.8 – 13.9), and polyoxyethylene oleyl ether (HLB value: 12.1 – 13.6).

~~5~~4. The wiping sheet according to any one of claims 1 to ~~4~~3, wherein the other surfactant is a polyoxyethylene sorbitan fatty acid ester comprising ~~at least one of polyoxyethylene sorbitan monopalmitate (HLB value: 15.6) and~~ a polyoxyethylene sorbitan coconut oil fatty acid ester (HLB value: 15.0 – 16.7).

~~6~~5. The wiping sheet according to any one of claims 1 to ~~5~~4, wherein the cleaning fluid further comprises an amphoteric surfactant.

~~7~~6. The wiping sheet according to any one of claims 1 to ~~6~~5, wherein the cleaning fluid as released from the wiping sheet has a pH of 7.8 to 9.0 at 25°C, a viscosity of 2 mPa·s

to 10 mPa·s at 25°C, and a surface tension of 25 mN/m to 35 mN/m.

~~8~~7. The wiping sheet according to any one of claims 1 to ~~7~~6, wherein the cleaning fluid further comprises a perfume.

~~9~~8. The wiping sheet according to any one of claims 1 to ~~8~~7, wherein the fiber aggregate has a three-dimensional texture comprising raised portions and recessed portions in a macroscopic pattern on at least one side thereof, and the synthetic fibers have a flat cross-sectional shape,

the synthetic fibers present in the recessed portions having their cross-sectional major axis generally parallel with the plane of the wiping sheet, and the synthetic fibers present in the raised portions having their cross-sectional major axis generally parallel with a plane perpendicular to the plane of the wiping sheet.

~~10~~9. A method for making the wiping sheet according to any one of claims 1 to ~~9~~8, comprising the steps of forming a fiber aggregate containing mainly synthetic fibers and impregnating the fiber aggregate with a cleaning fluid by spraying.