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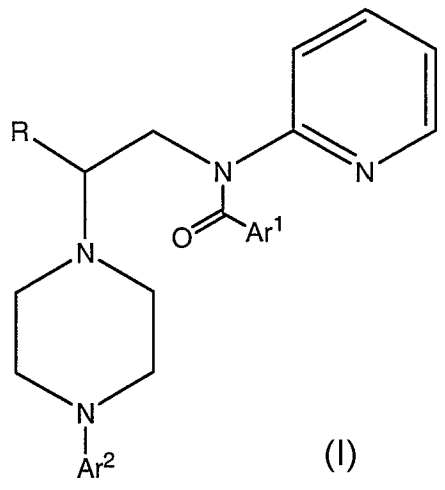
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(54) Title: PROCESS FOR PREPARING N-ARYL-PIPERAZINE DERIVATIVES CROSS-REFERENCE TO RELATED APPLICATIONS




(I)

(57) Abstract: Processes for preparing N-aryl-piperazine derivatives of formula I particularly (R)-4-cyano-N-[2-[4-(2,3-dihydro-1,4-benzodioxan-5-yl)-1-piperazinyipropyl]-N-(2-pyridinyl)-benzamide, are disclosed. Compositions comprising N-arylpiperazine derivatives and low levels of common impurities are also disclosed. In addition, products produced by the process are disclosed.

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