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HARD DISC DRIVE BASE

ABSTRACT OF THE DISCLOSURE

A base for use in a disc drive includes first and second base members that
5 are each formed of a single sheet of material. The first base member includes first
and second portions. The first portion of the first base member is laminated to the
second base member to form a thick base portion. The second portion of the first
base member is separated from the second base member to form a first thin
bottom portion.

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Figure 3