

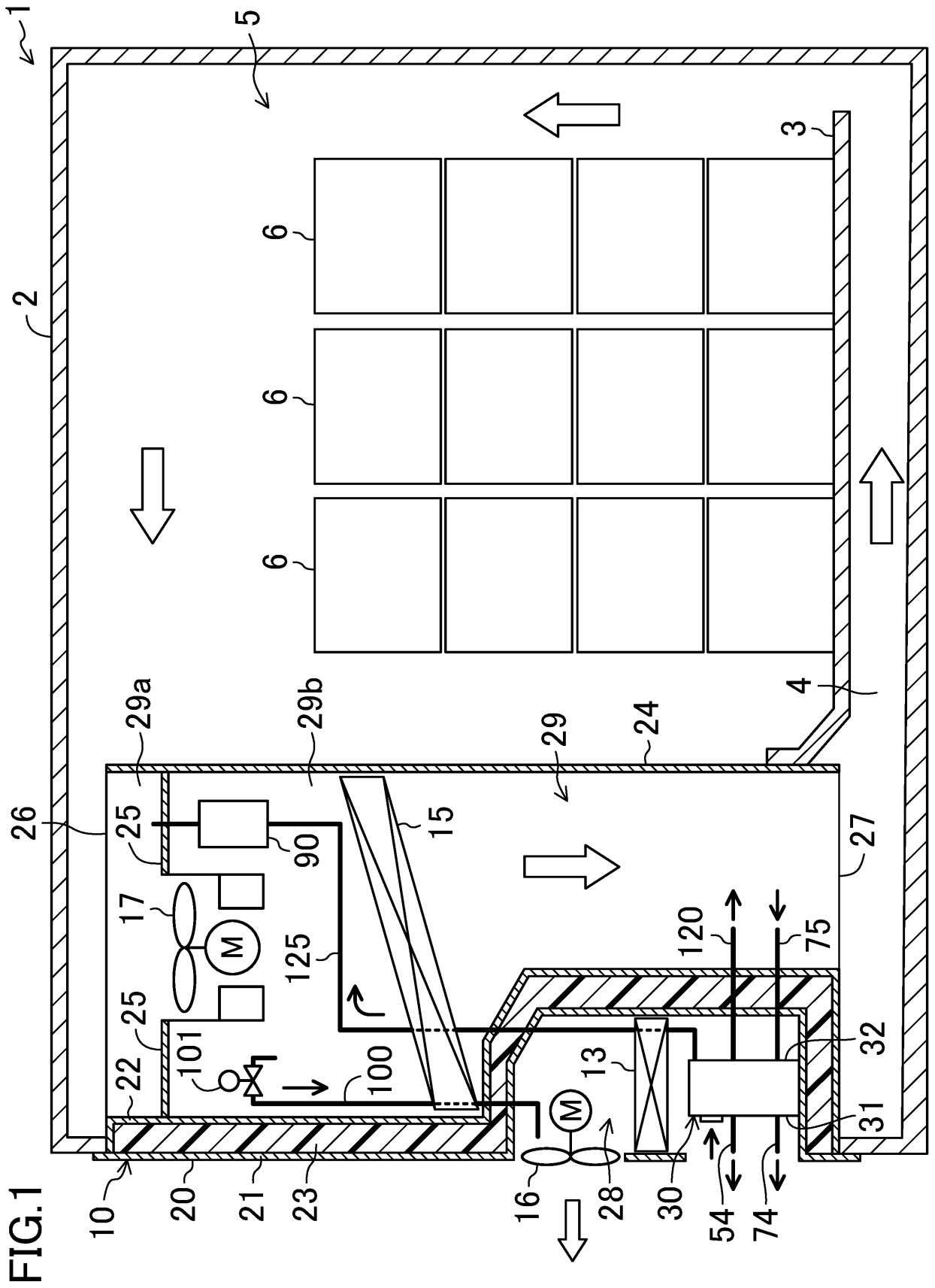


FIG.2

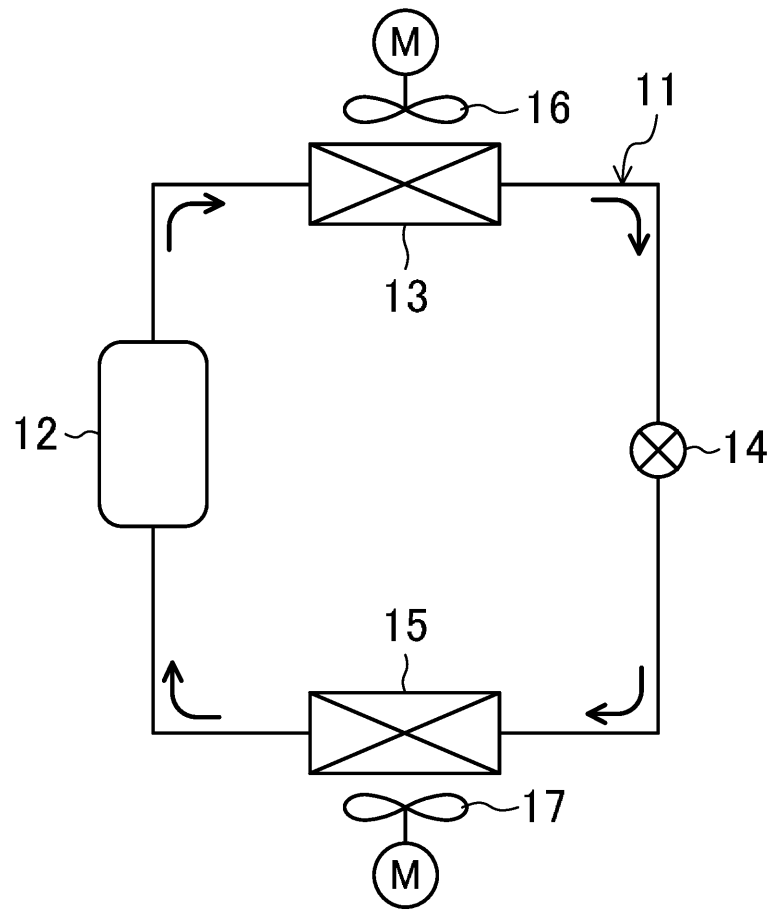


FIG.3

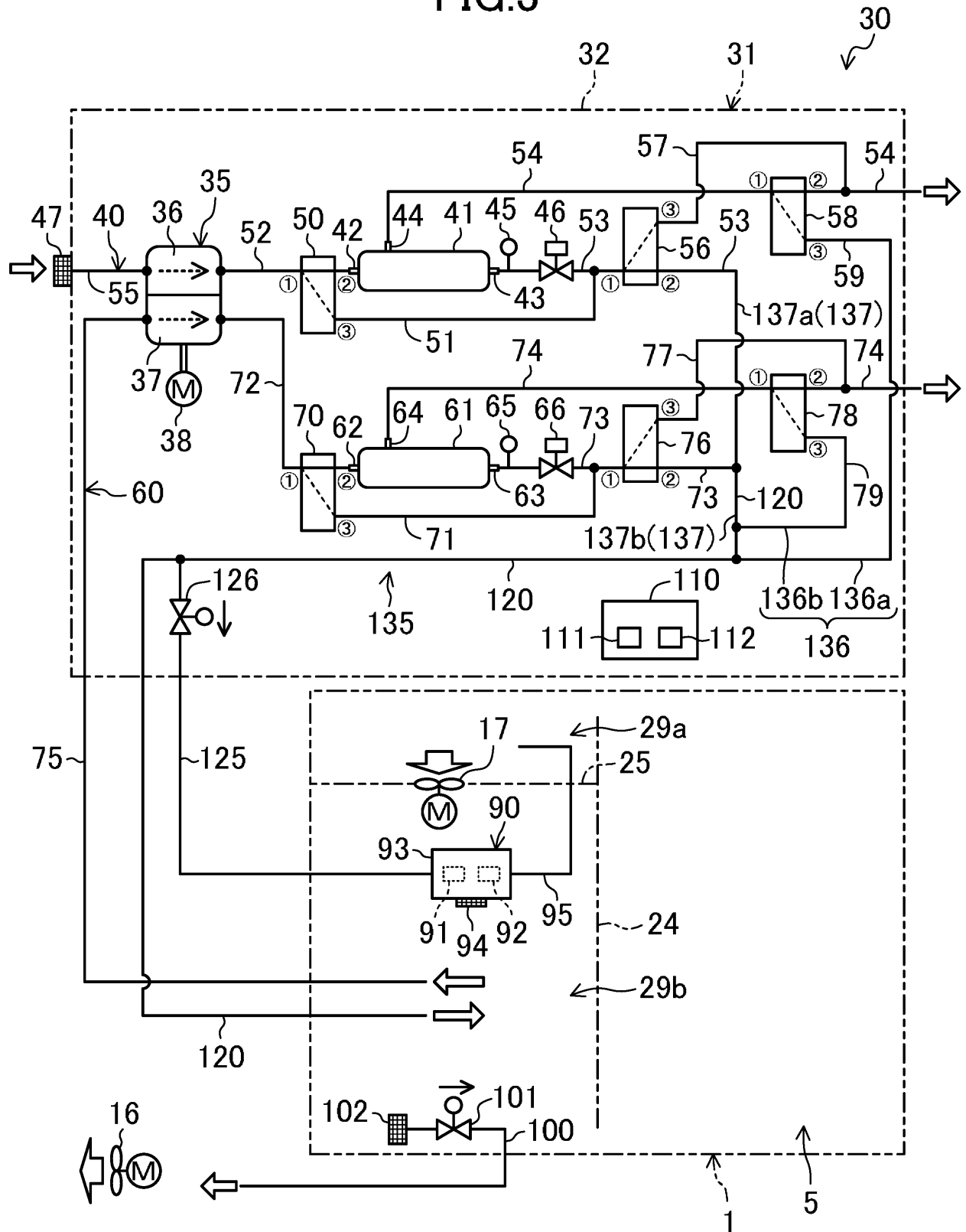


FIG.4

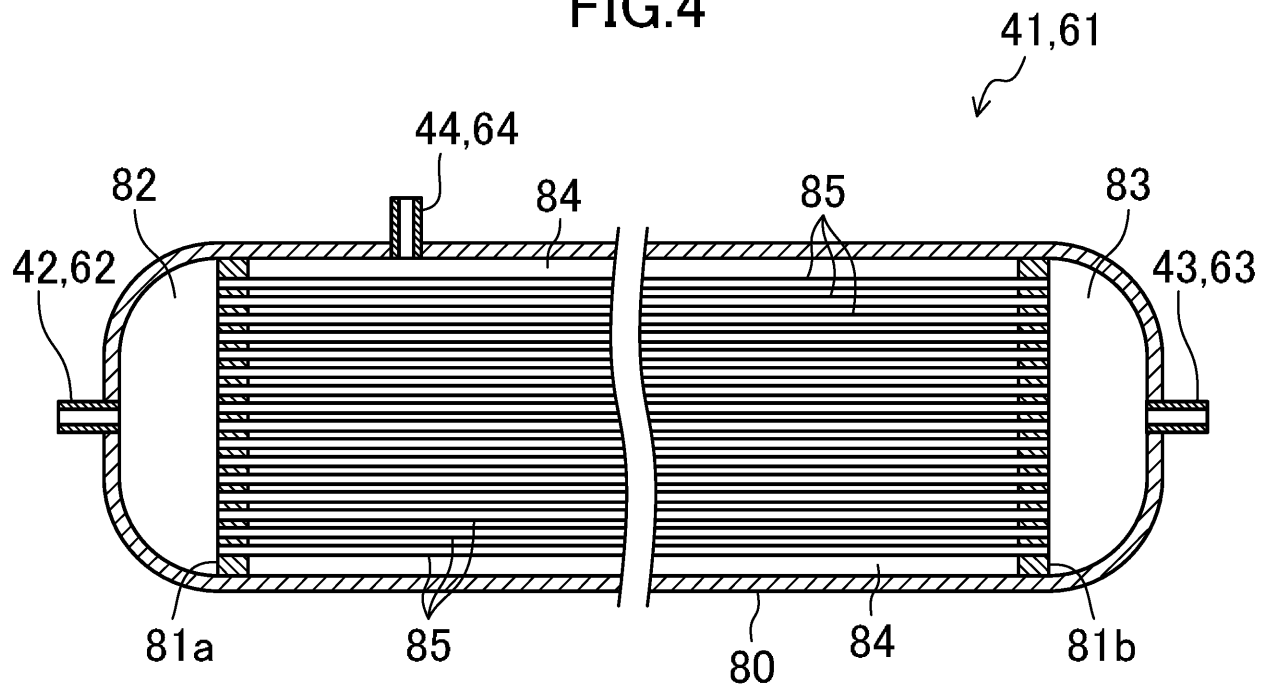


FIG.5

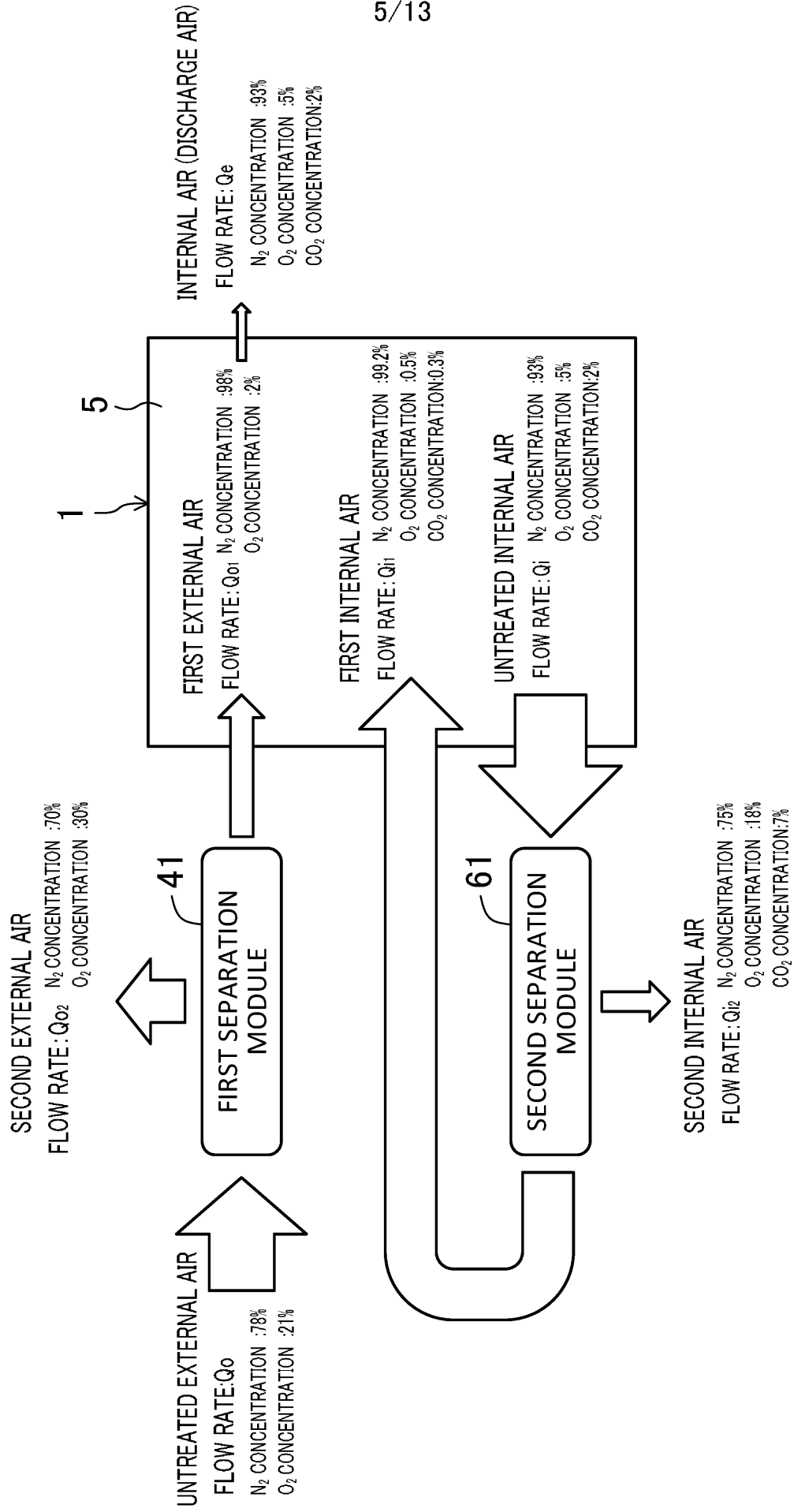


FIG.6

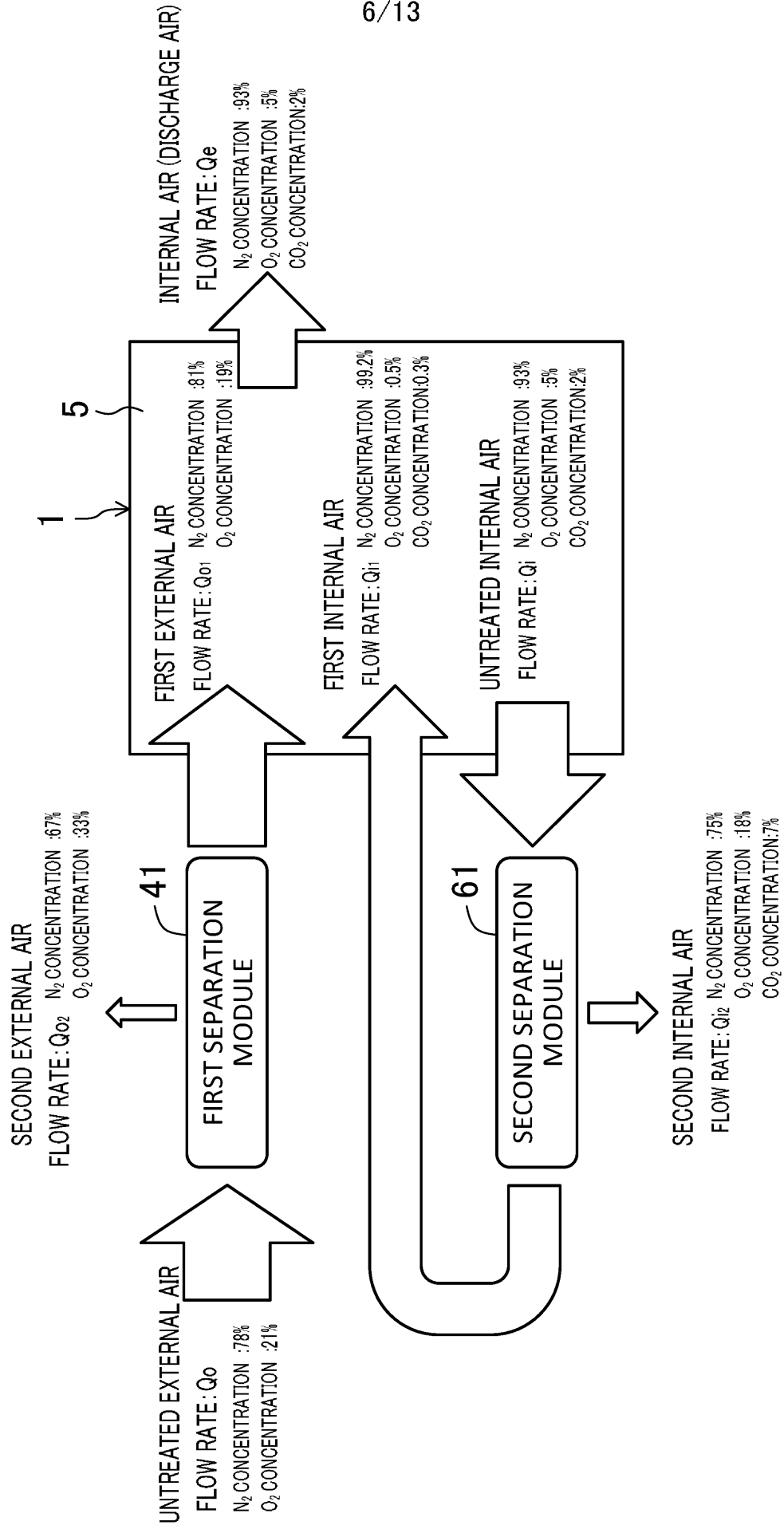


FIG.7

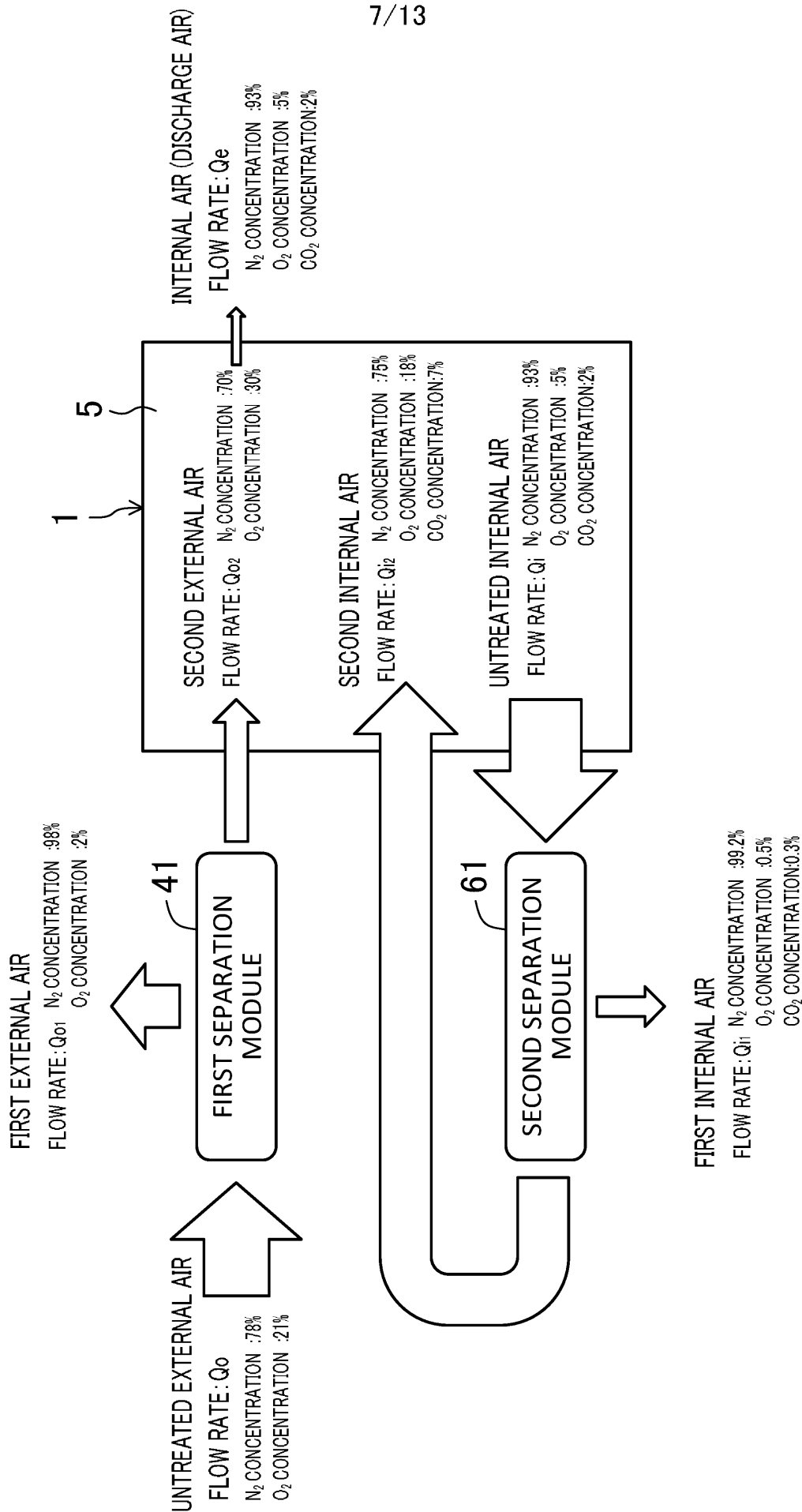


FIG.8

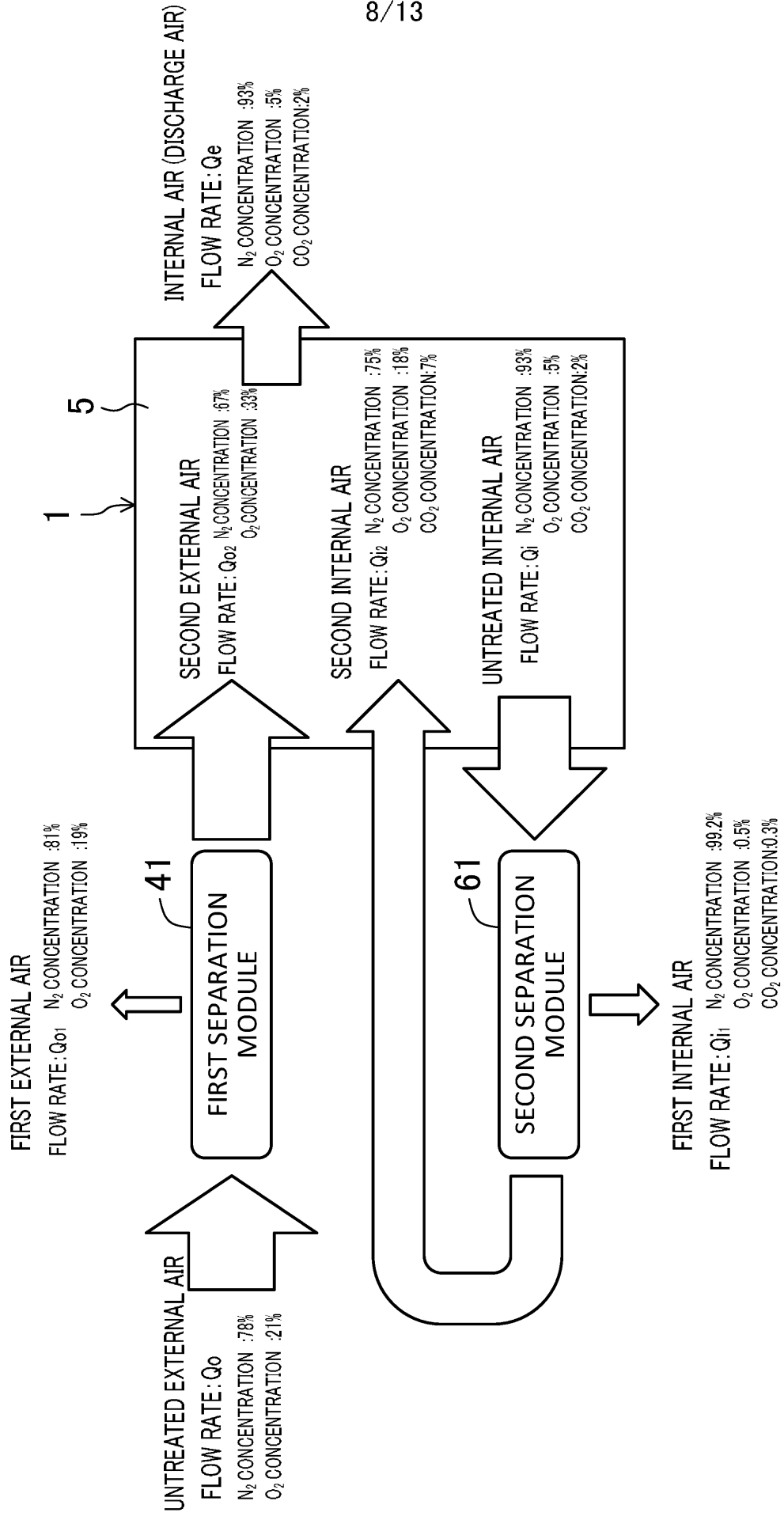
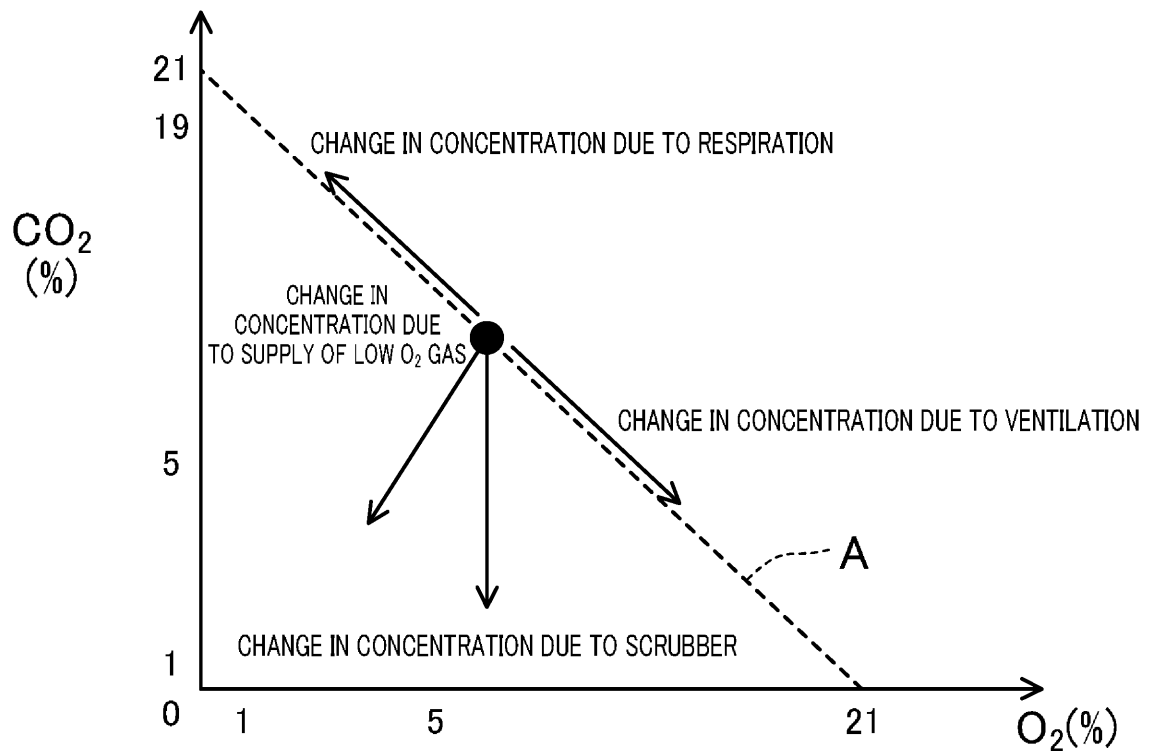
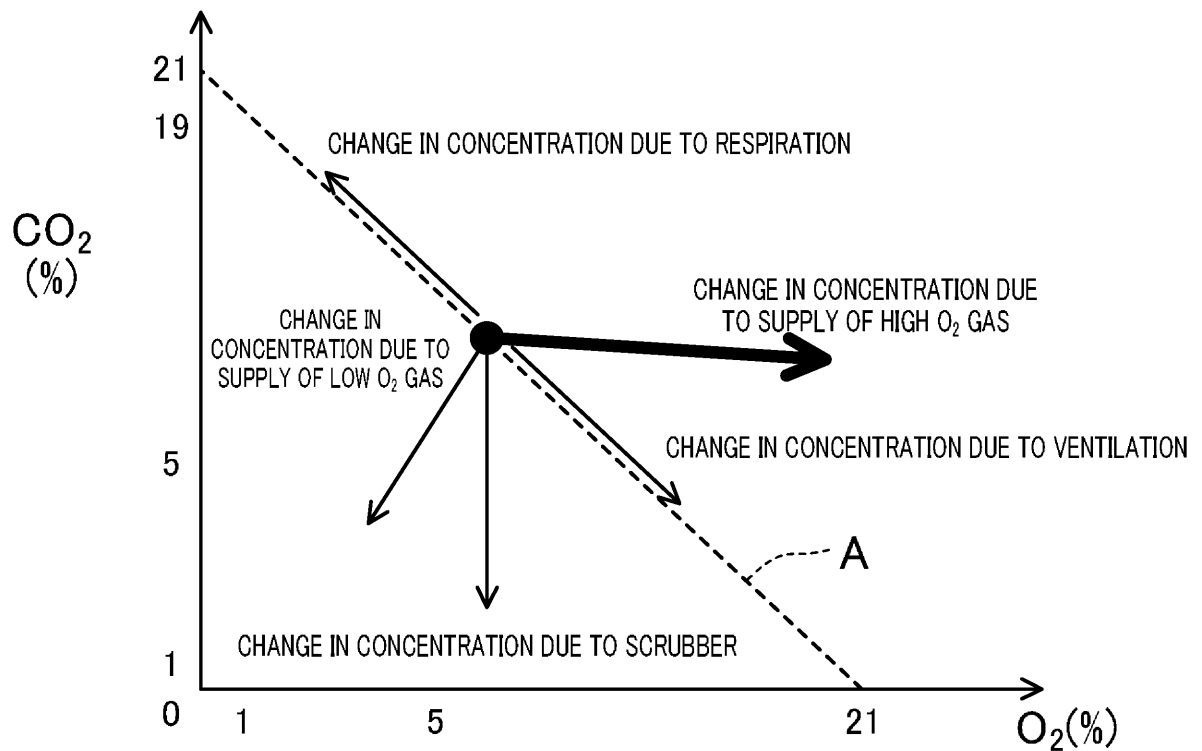


FIG.9



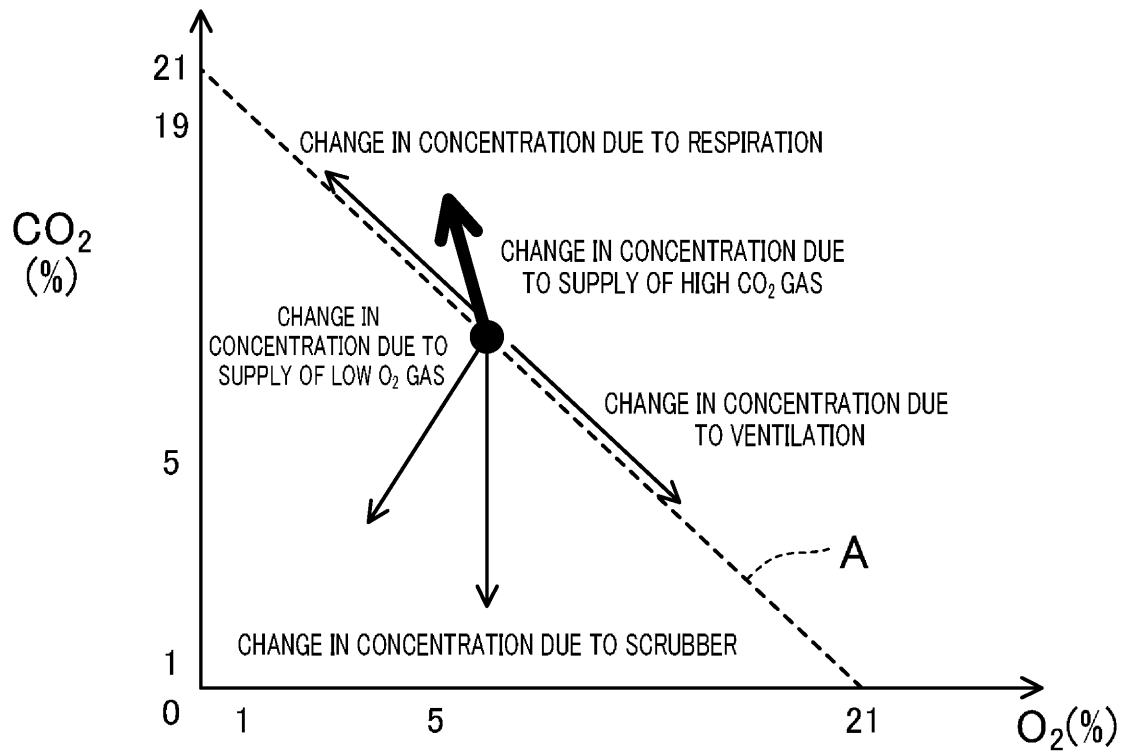
GRAPH 1_CA MACHINE CONTROLLABLE RANGE

FIG.10



CA MACHINE CONTROLLABLE RANGE

FIG.11



GRAPH 1_CA MACHINE CONTROLLABLE RANGE

FIG. 12

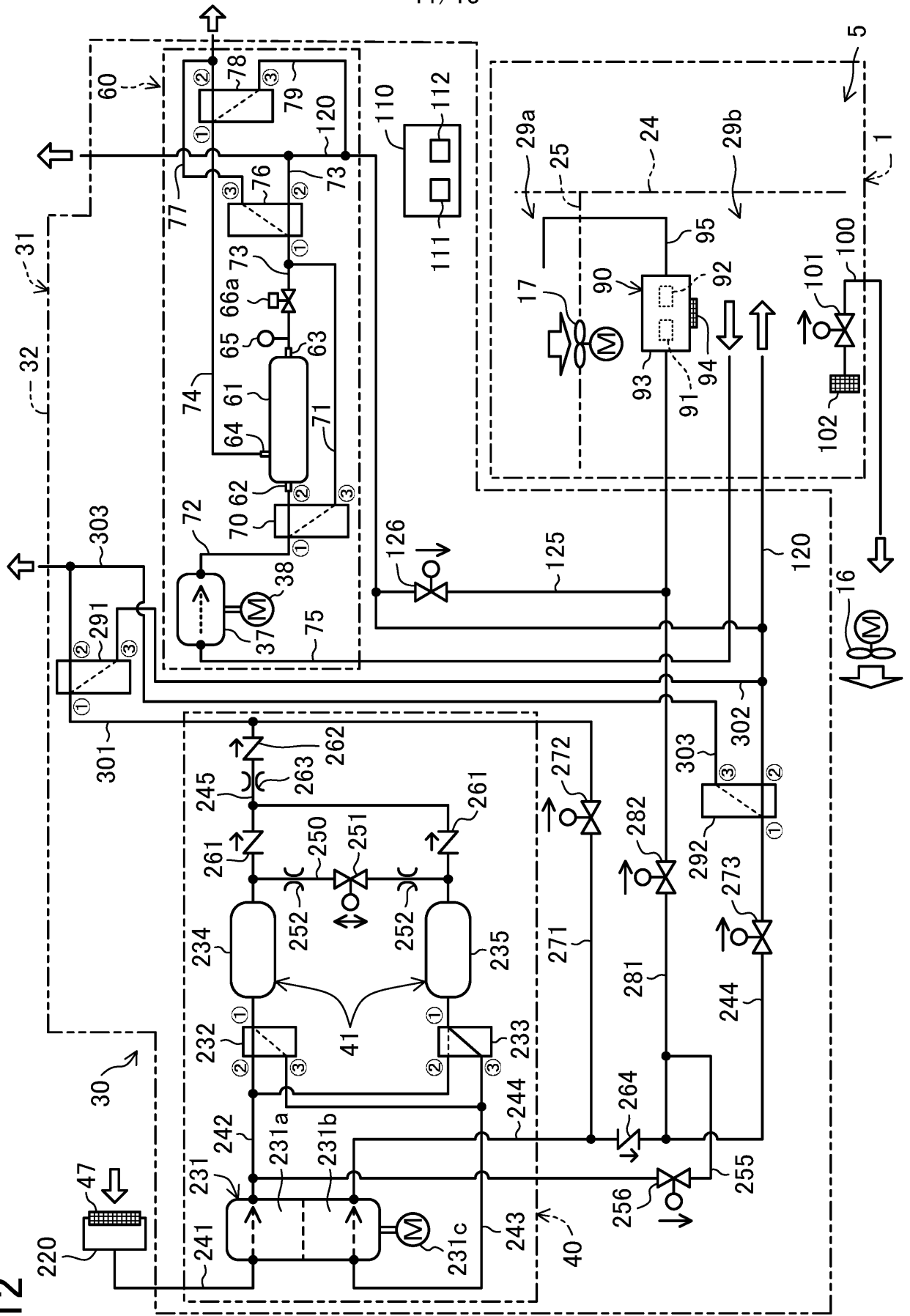


FIG.13

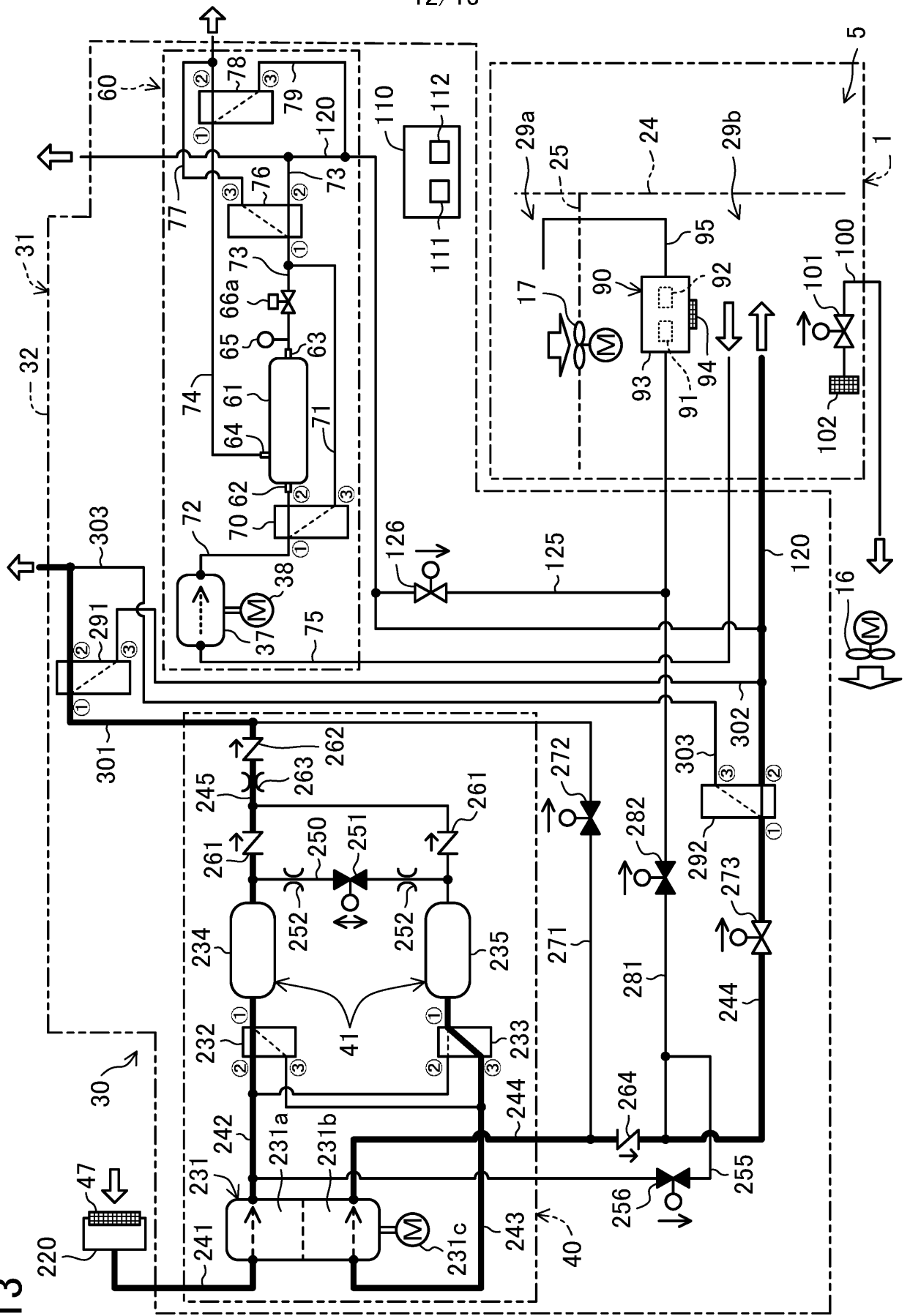


FIG. 14

