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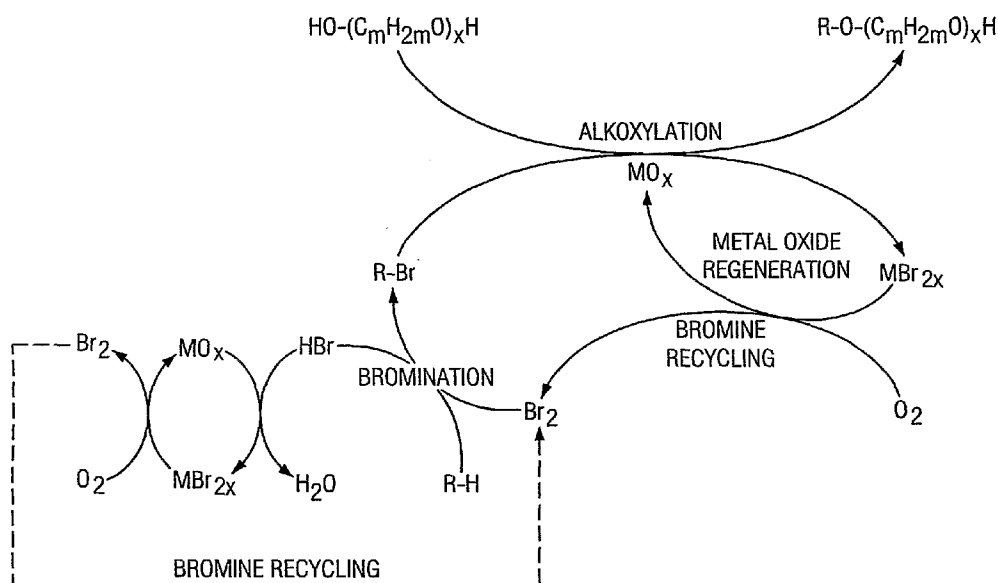
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(54) Title: METHOD OF MAKING ALKOXYLATES



(57) Abstract: Ethoxylates and other alkoxylation products are made in an efficient manner by reacting an organic bromide with a diol in the presence of a metal oxide. An integrated process of bromide formation, alkoxylation synthesis, metal oxide regeneration, and bromine recycling is also provided.

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