

CONVEYANCE SYSTEM

Abstract

Provided is a conveyance system capable of more flexibly setting, compared with conventional techniques, a conveyance permission condition for permitting a conveyance medium to convey an article. A conveyance system (1) includes a conveyance medium (HB) that conveys an article (GD). The conveyance system (1) includes: a first control device (10) that instructs a worker (W) to carry out a work for the article (GD); and a second control device (20) that controls, according to a command from the first control device (10), conveyance of the article (GD) by the conveyance medium (HB). The first control device (10) specifies a target number that is the number of articles (GD) to be delivered to the conveyance medium (HB) by the worker (W). The first control device (10) sets a conveyance permission condition for permitting the conveyance medium (HB) to convey the article (GD) based on the target number.

(FIG. 1)