

TITLE OF THE INVENTION**PRINTING METHOD AND APPARATUS**BACKGROUND OF THE INVENTION

5 Present invention relates to a printing method and apparatus and, more particularly to a printing method and apparatus using an ink-jet printing method, which performs printing by discharging ink droplets from printhead nozzles, based on image information, on a
10 recording medium.

Conventionally, ink-jet type printers perform image formation by discharging ink droplets from a plurality of nozzles (orifices) of a printhead, based on image information, on a recording medium. In the present
15 invention hereinafter, "image" is defined as involving not only usual image but also characters and symbols. The printhead typically has the plurality of nozzles connected to a plurality of orifices, a liquid chamber commonly connected to the nozzles and an ink tank which
20 supplies ink to the chamber. The nozzles respectively have a heater as a thermal-energy generating means for heating ink to form bubbles and discharging ink as droplets from the orifice.

In the printhead having the above construction,
25 when forming bubbles in ink on or above the heater due to heating, dissolved air in ink becomes air bubbles. If printing time is long, air bubbles remain within the

liquid chamber, and in some cases, disturb ink-supply to the nozzles. There is a tendency that the air bubbles occur at a high temperature, and causes failure of ink-discharge in printing operation.

5 To prevent such ink-discharge failure, conventional ink-jet printers have operated an air-suction pump to suck air bubbles and forcibly discharge the bubbles to the outside of the nozzles, using typically the following suction operations:

- 10 (1) Suction operation automatically performed upon installation of printhead to a printer;
- (2) Automatic suction operation periodically performed if printing is not performed for a long time. To avoid increase of ink viscosity and ink-stick to the orifices,
- 15 suction is periodically in accordance with the length of a non-printing period, made as disclosed in Japanese Patent Application Laid-Open Nos. 60-2368 and 63-193846; and
- (3) Manual suction operation in accordance with user's
- 20 decision. This is made where excellent image quality cannot be obtained due to failure of ink-discharge.

 However, in case of long printing time, these suction operations cannot prevent competely discharge failure of ink droplets caused by air bubbles in the

25 printhead.

SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a printing method for obtaining excellent image quality even in case of long printing time, without failure of ink discharge.

5 According to the present invention, the foregoing object is attained by providing a printing method for performing printing on a recording medium, using an ink jet printhead, comprising a suction step of performing recovery suction on nozzles of the printhead, a
10 recording step of performing image recording by discharging ink from the printhead, based on an input image signal, on the recording medium, a counting step of counting a number of ink droplets discharged from the printhead or a representative value of the ink droplets,
15 an accumulation step of accumulating the number of ink droplets or the representative value, from a point where the recovery suction has been done, a comparison step of comparing the number of ink droplets or the representative value, accumulated in said accumulation
20 step, with a predetermined threshold value, and a control step of controlling the recovery suction, based on the result from comparison in said comparison step.

It is another object of the present invention to provide a printing apparatus that obtains excellent
25 image quality even in case of long printing time, without failure of ink discharge.

According to the present invention, the foregoing object is attained by providing a printing apparatus which performs printing on a recording medium, using an ink jet printhead, comprising suction means for
5 performing recovery suction on nozzles of the printhead, recording means for performing image recording by discharging ink from the printhead, based on an input image signal, on the recording medium, counting means for counting a number of ink droplets discharged from
10 the printhead or a representative value of the ink droplets, accumulation means for accumulating the number of ink droplets or the representative value, from a point where the recovery suction has been done, comparison means for comparing the number of ink
15 droplets or the representative value, accumulated by said accumulation means, with a predetermined threshold value, and control means for controlling the recovery suction, based on the result from comparison by said comparison means.

20 In accordance with the present invention as described above, the number of ink droplets discharged from the printhead or a representative number of the ink droplets is counted. The counted number of ink droplets or the representative number is accumulated from a point
25 where suction operation has been performed. Then the accumulated value is compared with a predetermined

threshold, and in accordance with the comparison result, recovery suction is performed on the printhead nozzles.

The invention is particularly advantageous since the recovery suction can be performed on the printhead nozzles in correspondence with status of use of the printhead. This construction enables recovery suction at an appropriate point in long printing operation, thus avoids failure ink-discharge and can maintain excellent image printing.

Other features and advantages of the present invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

Fig. 1 is a perspective view showing the structure of an ink-jet printer IJRA as a representative embodiment of the present invention;

Fig. 2 is a block diagram showing the construction of a controller of the ink-jet printer IJRA;

Fig. 3 is a flowchart showing recovery-suction control processing according to a first embodiment;

Fig. 4 is a block diagram showing the construction of a controller of the ink-jet printer IJRA according to
5 a second embodiment;

Fig. 5 is a flowchart showing recovery-suction control processing according to the second embodiment;

Fig. 6 is a block diagram showing the construction of a controller according to a third embodiment;

10 Fig. 7 is an explanatory view showing the storage areas in an EEPROM holding a plurality of thresholds ($C_i: i=1, n$) according to the third embodiment; and

Fig. 8 is a flowchart showing recovery-suction control processing according to the third embodiment.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

Preferred embodiments of the present invention will be described in detail in accordance with the
20 accompanying drawings.

[First Embodiment]

<Apparatus Main body>

Fig. 1 shows the structure of a conventional ink-jet printer IJRA. In Fig. 1, a carriage HC is engaged
25 with a spiral groove 5004 of a lead screw 5005 which rotates via driving force transmission gears 5011 and 5009 interlocking with forward/reverse rotation of a

driving motor 5013. The carriage HC has a pin (not shown) and it is reciprocally moved in directions represented by arrows a and b. The carriage HC has a disposal type ink-jet cartridge IJC which integrally
5 comprises a printhead IJH and an ink tank IT. The ink-jet cartridge IJC can be easily attached/removed. A paper-pressing plate 5002 presses a printing sheet P against a platen 5000 along the moving direction of the carriage. Photocouplers 5007 and 5008 are home position
10 detecting members for confirming the existence of lever 5006 of the carriage in this area and changing over the rotational direction of motor 5013.

A support member 5016 supports a cap member 5022 for capping the front surface of the printhead IJH. A
15 suction member 5015 performs suction and discharge of air bubbles and ink residue within the nozzles of the printhead IJC by sucking the inside of the cap member 5022 via a cap inner opening 5023. Member 5019 allows a cleaning blade 5017 to move in a back-and-forth
20 direction. A main body support plate 5018 supports the member 5019 and the cleaning blade 5017. It is apparent that any well-known cleaning blade is applicable to the printer of the embodiments.

Numerical 5021 denotes a lever for starting the
25 sucking operation of the recovery suction. The lever 5021 moves along the movement of a cam 5020 engaged with

the carriage. A well-known transmission mechanism such as change-over of a clutch controls a driving force from the driving motor.

When the carriage is at the home position area, a
5 desired processing such as capping, cleaning and suction-restoration is executed at its corresponding position by the lead screw 5005. The timing of any of these processings is not limited to the printer of the embodiments, if a desired processing is performed at a
10 well-known timing.

Fig. 2 is a block diagram showing the arrangement of a control circuit of the ink-jet printer. Referring to Fig. 2, reference numeral 1700 denotes an interface for inputting a printing signal from an external unit
15 such as a host computer; 1701, an MPU; 1702, a ROM for storing a control program (including character fonts if necessary) executed by the MPU 1701; and 1703, a DRAM for storing various data (the printing signal, printing data supplied to the printhead, and the like).
20 Reference numeral 1704 denotes a gate array for performing supply control of printing data to the printhead IJH. The gate array 1704 also performs data transfer control among the interface 1700, the MPU 1701, and the RAM 1703. Reference numeral 1710 denotes a
25 carrier motor for conveying the ink cartridge IJC incorporating the printhead IJH with the carriage HC;

and 1709, a shift motor for shifting a printing sheet. Reference numeral 1705 denotes a head driver for driving the printhead IJH; 1706 and 1707, motor drivers for driving the transfer motor 1709 and the carrier motor
5 1710 respectively; and 1711, an EEPROM for maintaining information necessary for controlling suction operation even when the power of the printer is turned off.

The operation of the above control arrangement will be described below. When a printing signal is input to
10 the interface 1700, the printing signal is converted into printing data for a printing operation between the gate array 1704 and the MPU 1701. The motor drivers 1706 and 1707 are driven, and the printhead IJH is driven in accordance with the printing data supplied to
15 the head driver 1705, thus performing the printing operation.

Note that the controller also controls timing of recovery suction by the suction member 5015.

The printhead IJH of the present embodiment has a
20 plurality of ink-discharge nozzles arrayed in a recording-sheet shift direction. Each of ink droplets discharged from the nozzles is corresponding to one pixel (dot) on image formation.

Next, recovery-suction control processing according
25 to this embodiment will be described with reference to the flowchart of Fig. 3. Note that the description will

be made on the assumption that the EEPROM 1711 holds the total number of ink droplets, discharged from the printhead IJH, in printing operation after the last recovery suction operation.

5 As described above, when bubbles are formed on or above the heater, dissolved air in the ink becomes air bubbles. In a case where printing is successively performed for a long period of time, air bubbles accumulated within the common liquid chamber of the
10 printhead disturb ink-supply to the nozzles. In this embodiment, the fact that ink-discharge failure depends on the total number of formed bubbles on the heaters, i.e., the total number B of printing dots is focused, and the recovery suction is controlled in accordance
15 with the value of the total number B of printing dots.

 In step S10, the suction unit 5015 performs recovery suction. In this step, the suction unit 5015 first performs the above-described conventional suction operations (1) suction operation automatically performed
20 upon installation of printhead to a printer; (2) automatic suction operation periodically performed during a long non-printing period, to avoid increase of ink viscosity and ink-stick to the orifices, suction is periodically made in accordance with the length of a
25 non-printing period, as disclosed in Japanese Patent Application Laid-Open Nos. 60-2368 and 63-193846; and

(3) manual suction operation in accordance with user's decision, in a case where excellent image quality cannot be obtained due to failure of ink-discharge. Next, in step S20, as the recovery suction has been made, the value of the total number B of printing dots is reset to "0".

In step S30, printing operation is performed. In step S40, the number of ink droplets (number of printing dots: A) discharged from the printhead IJH in the printing operation in step S30 is counted. Note that, in this embodiment, the MPU 1701 counts the number of dots which cause ink discharge, based on an input printing signal via the interface 1700. Thus, the counted number is regarded as the value of A. It is preferable that the value of the number A of printing dots corresponds to the total number of ink droplets (dots) discharged from the printhead IJH from a standpoint of delicate recovery, however, the number A may be a representative number such as the number of recording sheet P $\times$ an average total number of printed printing dots per one recording sheet, or the like.

Thereafter, the process proceeds to step S50, in which the number A of the printing dots counted in step S30 is added to the value of the total number B of printing dots stored in the EEPROM 1711, as a new value

of the total number B. Then, this value is written into the EEPROM 1711, to update the previously stored value.

In step S60, the total number B of printing dots is compared with a predetermined threshold value C. If B < 5 C holds, it is determined that it is not time where failure of ink-discharge due to air bubbles remained by successive printing operation may occur, and the process returns to step S30, to continue the printing operation. On the other hand, if $B \geq C$ holds, it is determined that 10 it is time where ink-discharge failure may occur due to air bubbles remained in successive printing operation, and the process returns to step S10, to perform the recovery suction. This operation prevents ink-discharge failure caused by air bubbles accumulated in a common 15 liquid chamber in successive long printing operation.

According to the present embodiment, the number of ink droplets discharged from the printhead is counted, and the total number of ink droplets is accumulated by each printing operation, then when the accumulated value 20 is equal to a predetermined threshold value or greater, recovery suction is performed. This enables execution of recovery suction at an appropriate point even in long printing operation, thus preventing ink-discharge failure, and maintaining excellent image printing.

25 In this embodiment, the number of ink droplets discharged from the printhead is counted by each

printing operation, however, the present invention is not limited to this counting. Furthermore, below is preferable additional operation from a standpoint of performing a good printing operation. The discharge of ink droplets may occur when actual printing is not made. For example, immediately after the power of the printer is turned on, or if printing has not been performed more than a predetermined time, the printhead is moved to a home position to discharge ink, as preliminary discharge, so that printing operation can be stabilized. Thus, it may be arranged such that the number of ink droplets discharged in preliminary discharge is counted, then the counted value is added to a count value obtained from actual printing operation, and recovery suction is controlled based on the accumulated value. Note that the MPU 1701 also counts the number of dots which cause preliminary discharge, based on dummy printing data generated in the MPU 1701.

[Second Embodiment]

In this embodiment, considering the fact that as temperature rises, the frequency of occurrence of air bubbles in the printhead becomes higher, the printhead of this embodiment has a thermosensor and performs recovery suction in accordance with measured temperature. Note that the printer of this embodiment has the same structure as described in the first

embodiment, therefore the explanation of the structure of the printer will be omitted.

Fig. 4 shows the construction of a controller according to this embodiment of the present invention.

5 In Fig. 4, elements corresponding to those in Fig. 2 have the same reference numerals and the explanations of these elements will be omitted. As shown in Fig. 4, the printhead has a thermosensor 1712, and measured results are transferred to the MPU 1701.

10 Next, the recovery-suction control processing according to the second embodiment will be described with reference to the flowchart of Fig. 5. Note that in Fig. 5, process steps corresponding to those in Fig. 3 have the same reference numerals and the explanations of
15 these steps will be omitted.

In this embodiment, after the processing in steps S10 to S30, the processing in step S40 is performed, and at the same time, in step S45, internal temperature of the printhead IJH is measured by the thermosensor 1712,
20 as a measured value D. On the other hand, the relation between the temperature values D and weighting coefficients W are stored in the form of weighting table as shown below into the EEPROM 1711 or the ROM 1702:

TABLE 1

MEASURED TEMPERATURE (D)	WEIGHTING COEFFICIENT (W)
D1	W1
D2	W2
...	...
Dn	Wn

In Table 1, considering that as the temperature rises, the frequency of occurrence of air bubbles in the printhead nozzles becomes higher, if $D1 < D2 < \dots Dn$ holds, the relation $W1 < W2 < \dots Wn$ holds.

Next, in step S46, a weighting coefficient W most appropriate to the temperature value D is found in the weighting table. In step S47, the number A of printing dots, counted in step S40, is multiplied by the obtained weighting coefficient W to obtain a number AE of effective printing dots. In step S55, the number AE of the effective printing dots is added to the total number B of the printing dots, stored in the EEPROM 1711, as a new total number B. Then, this number B is written into the EEPROM 1711 to update the previously stored value.

Note that in the above processing, the actual temperature measurement by the thermosensor 1712 may be replaced with estimation of internal temperature of the printhead, by pre-storing a temperature estimation

table, indicating the correlation between, e.g., the number of printing operations, the number A of printing dots or the total number B of printing dots, and internal temperature of the printhead, in the EEPROM 5 1711 or the ROM 1702, and referring to the table to estimate the internal temperature of the printhead.

Finally, in step S60, similar to the first embodiment, it is determined to continue the printing operation or to perform recovery suction.

10 Note that the values stored in the weighting table and the temperature estimation table reflect the fluctuation among apparatus depending upon quality of printers.

According to the second embodiment, the recovery 15 suction is appropriately controlled in dependence upon internal temperature of the printhead, so that ink-discharge failure is prevented and excellent image printing can be maintained.

20 [Third Embodiment]

In the first and second embodiments, the type of printhead (e.g., color printhead, monochromatic printhead and so on) is not taken into consideration; in this embodiment, control of recovery suction in 25 accordance with the type of printhead will be described.

In a printer which can use plural types of printheads, condition of accumulation of air bubbles

varies for each printhead, in accordance with, e.g., designing of common liquid chamber, nozzles and heaters. Therefore, the printer may comprise a sensor that discriminates the type of installed printhead or ink cartridge. On the other hand, the EEPROM or ROM may contain correction coefficients, correction term or threshold values according to the printheads or ink cartridges of various types, so as to control recovery suction in accordance with the type of printhead or ink cartridge. In practice, the total number of printing dots is compared with a predetermined threshold value corrected with the correction coefficient or correction term according to the type of installed printhead of ink cartridge, or with a threshold value according to the type of the printhead or ink cartridge.

Fig. 6 shows the construction of the controller according to this embodiment. In Fig. 6, elements corresponding to those in Fig. 2 have the same reference numerals and the explanations of these elements will be omitted. As shown in Fig. 6, in this embodiment, the printhead IJH has a resistor 1713, having a unique resistance value R_i according to the type of the printhead, for discrimination of the type of printhead. Upon installing the ink cartridge onto the carriage HC, the MPU 1701 supplies low-voltage current to the resistor 1713, and based on the obtained voltage value

(V_i) from the resistor 1713, discriminates the type of the printhead. In this embodiment, the number of identifiable printhead types is n .

As shown in Fig. 7, the EEPROM 1711 holds n threshold values (C_i ; $i = 1, n$) 1711a corresponding to the n printheads. In actual recovery-suction control processing, the MPU 1701 selects one of the n threshold values 1711a stored in the EEPROM 1711 in accordance with the installed ink cartridge (printhead).

Next, the recovery-suction control processing according to this embodiment, performed by the printer having the above construction, will be described with reference to the flowchart of Fig. 8. Note that in Fig. 8, the process steps corresponding to those in Fig. 3 have the same reference numerals, the explanations of these steps will be omitted, and only the steps characteristic of this embodiment will be described.

In step S2, whether the printhead has been exchanged or not is determined. If NO, the process proceeds to step S70, while if YES, proceeds to step S4, in which a voltage (V_i) based on a resistance value R_i of the resistor 1713 is read, and in step S6, the type of the printhead is discriminated based on the measured voltage value. Next, in step S8, a threshold value C_i is read out of the EEPROM 1171 in accordance with the discriminated type of printhead, and set as a threshold

value to be used in the recovery-suction control processing. Thereafter, the process proceeds to step S10.

After the processing in steps S10 to S50, a total
5 number B of printing dots is compared with the selected threshold value C_i in step S60a. If $B < C_i$ holds, it is determined that it is not time where air bubbles have accumulated to cause failure of ink discharge, then the process proceeds to step S70, to examine whether a print
10 signal exists or not. If YES, the process returns to step S30, while if NO, returns to step S2.

On the other hand, if $B \geq C_i$ holds in step S60a, the process returns to step S10, similar to the first embodiment, to perform recovery suction.

15 Accordingly, in this embodiment, exchange of printhead is monitored, and when the printhead has been exchanged, a threshold value corresponding to the new printhead is set, to perform recovery suction in accordance with the type of printhead.

20 It should be noted that the combination of the second and third embodiments may attain recovery suction control depending upon the temperature and type of printhead.

Each of the embodiments described above has
25 exemplified a printer, which comprises means (e.g., an electrothermal transducer, laser beam generator, and the

like) for generating heat energy as energy utilized upon execution of ink discharge, and causes a change in state of an ink by the heat energy, among the ink-jet printers. According to this ink-jet printer and
5 printing method, a high-density, high-precision printing operation can be attained.

As the typical arrangement and principle of the ink-jet printing system, one practiced by use of the basic principle disclosed in, for example, U.S. Patent
10 Nos. 4,723,129 and 4,740,796 is preferable. The above system is applicable to either one of the so-called on-demand type or a continuous type. Particularly, in the case of the on-demand type, the system is effective because, by applying at least one driving signal, which
15 corresponds to printing information and gives a rapid temperature rise causing film boiling, to each of electrothermal transducers arranged in correspondence with a sheet or liquid channels holding a liquid (ink), heat energy is generated by the electrothermal
20 transducer to effect film boiling on the heat acting surface of the printing head, and consequently, a bubble can be formed in the liquid (ink) in one-to-one correspondence with the driving signal. By discharging the liquid (ink) through a discharge opening by growth
25 and shrinkage of the bubble, at least one droplet is formed. If the driving signal is applied as a pulse

signal, the growth and shrinkage of the bubble can be attained instantly and adequately to achieve discharge of the liquid (ink) with the particularly high response characteristics.

5 As the pulse driving signal, signals disclosed in U.S. Patent Nos. 4,463,359 and 4,345,262 are suitable. Note that further excellent printing can be performed by using the conditions described in U.S. Patent No. 4,313,124 of the invention which relates to the
10 temperature rise rate of the heat acting surface.

 As an arrangement of the printing head, in addition to the arrangement as a combination of discharge nozzles, liquid channels, and electrothermal transducers (linear liquid channels or right angle liquid channels)
15 as disclosed in the above specifications, the arrangement using U.S. Patent Nos. 4,558,333 and 4,459,600, which disclose the arrangement having a heat acting portion arranged in a flexed region is also included in the present invention. In addition, the
20 present invention can be effectively applied to an arrangement based on Japanese Patent Laid-Open No. 59-123670 which discloses the arrangement using a slot common to a plurality of electrothermal transducers as a discharge portion of the electrothermal transducers, or
25 Japanese Patent Laid-Open No. 59-138461 which discloses the arrangement having an opening for absorbing a

pressure wave of heat energy in correspondence with a discharge portion.

Furthermore, as a full line type printing head having a length corresponding to the width of a maximum printing medium which can be printed by the printer, either the arrangement which satisfies the full-line length by combining a plurality of printing heads as disclosed in the above specification or the arrangement as a single printing head obtained by forming printing heads integrally can be used.

In addition, not only an exchangeable chip type printing head which can be electrically connected to the apparatus main unit and can receive an ink from the apparatus main unit upon being mounted on the apparatus main unit but also a cartridge type printing head in which an ink tank is integrally arranged on the printing head itself can be applicable to the present invention.

It is preferable to add pressurization means, and preliminary heating means using electrothermal transducers, another heating element, or a combination thereof for more stable printing.

Furthermore, as a printing mode of the printer, not only a printing mode using only a primary color such as black or the like, but also at least one of a multi-color mode using a plurality of different colors or a full-color mode achieved by color mixing can be

implemented in the printer either by using an integrated printing head or by combining a plurality of printing heads.

Moreover, in each of the above-mentioned
5 embodiments of the present invention, it is assumed that the ink is a liquid. Alternatively, the present invention may employ an ink which is solid at room temperature or less and softens or liquefies at room temperature, or an ink which liquefies upon application
10 of a use printing signal, since it is a general practice to perform temperature control of the ink itself within a range from 30°C to 70°C in the ink-jet system, so that the ink viscosity can fall within a stable discharge range.

15 In addition, in order to prevent a temperature rise caused by heat energy by positively utilizing it as energy for causing a change in state of the ink from a solid state to a liquid state, or to prevent evaporation of the ink, an ink which is solid in a non-use state and
20 liquefies upon heating may be used. In any case, an ink which liquefies upon application of heat energy according to a printing signal and is discharged in a liquid state, an ink which begins to solidify when it reaches a printing medium, or the like, is applicable to
25 the present invention. In this case, an ink may be situated opposite electrothermal transducers while being

held in a liquid or solid state in recess portions of a porous sheet or through holes, as described in Japanese Patent Laid-Open No. 54-56847 or 60-71260. In the present invention, the above-mentioned film boiling
5 system is most effective for the above-mentioned inks.

In addition, the ink-jet printer of the present invention may be used in the form of a copying machine combined with a reader, and the like, or a facsimile apparatus having a transmission/reception function in
10 addition to an image output terminal of an information processing equipment such as a computer.

The present invention can be applied to a system constituted by a plurality of devices, or to an apparatus comprising a single device. Furthermore, the
15 invention is applicable also to a case where the object of the invention is attained by supplying a program to a system or apparatus. In this case, a storage medium, storing a program according to the invention constitutes the invention. The system or apparatus installed with
20 the program read from the medium realizes the functions according to the invention.

As many apparently widely different embodiments of the present invention can be made without departing from the spirit and scope thereof, it is to be understood
25 that the invention is not limited to the specific

embodiments thereof except as defined in the appended claims.



WHAT IS CLAIMED IS:

1. A printing method for performing printing on a recording medium, using an ink jet printhead, comprising:
 - 5 a suction step of performing recovery suction on nozzles of the printhead;
 - a recording step of performing image recording by discharging ink from the printhead, based on an input image signal, on the recording medium;
 - 10 a counting step of counting a number of ink droplets discharged from the printhead or a representative value of the ink droplets;
 - an accumulation step of accumulating the number of ink droplets or the representative value, from a point
 - 15 where the recovery suction has been done;
 - a comparison step of comparing the number of ink droplets or the representative value, accumulated in said accumulation step, with a predetermined threshold value; and
 - 20 a control step of controlling the recovery suction, based on the result from comparison in said comparison step.
2. The printing method according to Claim 1, further
- 25 comprising a preliminary discharging step of performing

preliminary ink discharging unrelated to the image recording in said recording step.

3. The printing method according to Claim 2, wherein
5 in said counting step, a number of ink droplets or a representative value of ink droplets, discharged in said recording step and preliminary discharging step, are counted.

10 4. The printing method according to Claim 1, further comprising:

a temperature estimation step of measuring or estimating temperature in the printhead; and

15 a correction step of correcting the number of ink droplets or the representative value counted in said counting step, based on the temperature measured or estimated in said temperature estimation step.

5. A printing apparatus which performs printing on a
20 recording medium, using an ink jet printhead, comprising:

suction means for performing recovery suction on nozzles of the printhead;

25 recording means for performing image recording by discharging ink from the printhead, based on an input image signal, on the recording medium;



counting means for counting a number of ink droplets discharged from the printhead or a representative value of the ink droplets;

5 accumulation means for accumulating the number of ink droplets or the representative value, from a point where the recovery suction has been done;

comparison means for comparing the number of ink droplets or the representative value, accumulated by said accumulation means, with a predetermined threshold
10 value; and

control means for controlling the recovery suction, based on the result from comparison by said comparison means.

15 6. The printing apparatus according to Claim 5, further comprising preliminary discharging means for performing preliminary ink discharging unrelated to the image recording by said recording means.

20 7. The printing apparatus according to Claim 5, wherein said counting means counts a number of ink droplets or a representative value of ink droplets, discharged by said recording means and preliminary discharging means.



8. The printing apparatus according to Claim 5,
further comprising:

temperature estimation means for measuring or
estimating temperature in the printhead; and

5 correction means for correcting the number of ink
droplets or the representative value counted by said
counting means, based on the temperature measured or
estimated by said temperature estimation means.

10 9. The printing apparatus according to Claim 8,
wherein said temperature estimation means employs a
temperature sensor of the printhead for temperature
measurement.

15 10. The printing apparatus according to Claim 8,
wherein said temperature estimation means has a table
for temperature estimation based on the number of ink
droplets or the representative value counted by said
counting means, otherwise, the number of ink droplets or
20 the representative value counted by said accumulation
means.

11. The printing apparatus according to Claim 5,
wherein the printhead is exchangeable, and
25 further comprising discrimination means for
discriminating type of the printhead, wherein said



control means controls the recovery suction in accordance with the type of the printhead discriminated by said discrimination means.

5 12. The printing apparatus according to Claim 11, further comprising memory means for storing correction information to correct the predetermined threshold value in accordance with the type of the printhead; and
correction means for correcting the predetermined
10 threshold value, using the correction information stored in said memory means, in accordance with the type of the printhead.

13. The apparatus according to Claim 12, wherein said
15 memory means is included in a ROM or an EEPROM.

14. The printing apparatus according to Claim 5, wherein the representative value counted by said counting means is a total number of recording medium
20 used in printing after the recovery suction.

15. The printing apparatus according to Claim 5, wherein the printhead is an ink-jet printhead which discharges ink utilizing thermal energy, and has a
25 thermal energy generating means for generating heat to be provided to ink.



ABSTRACT OF THE DISCLOSURE

A printing apparatus which maintains excellent image quality even in a long printing operation. In printing, the number of ink droplets (number of printing dots: A) discharged from a printhead IJH is counted by each printing operation. The counted number is accumulated to the total number (B) of printing dots from a point where a previous recovery suction has been started. Next, the total number (B) of printing dots is compared with a predetermined threshold value (C). If $B < C$ holds, the printing is continued. If $B \leq C$ holds, recovery suction using a suction unit 5015 is performed.

FIG. 2

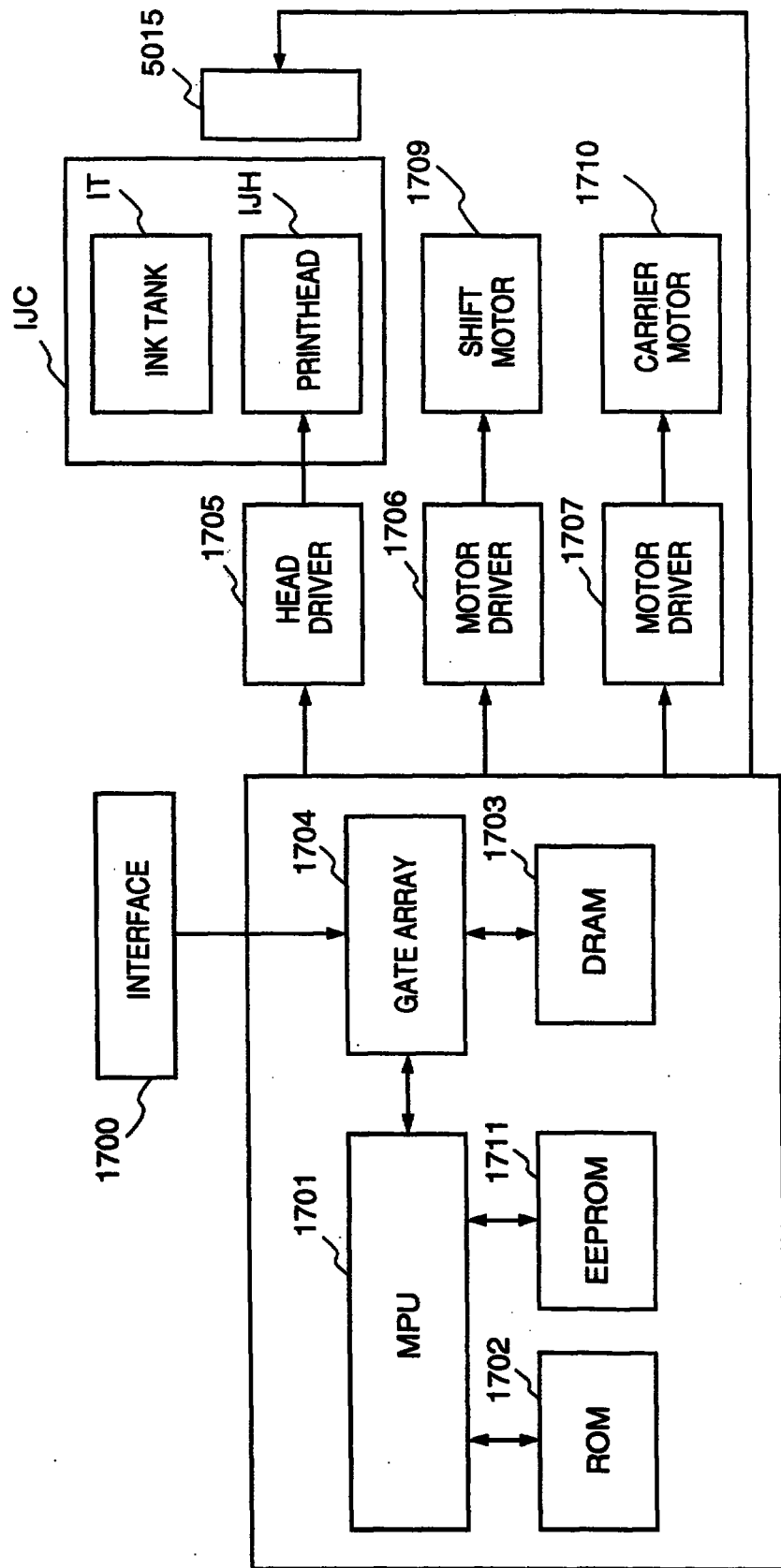


FIG. 3

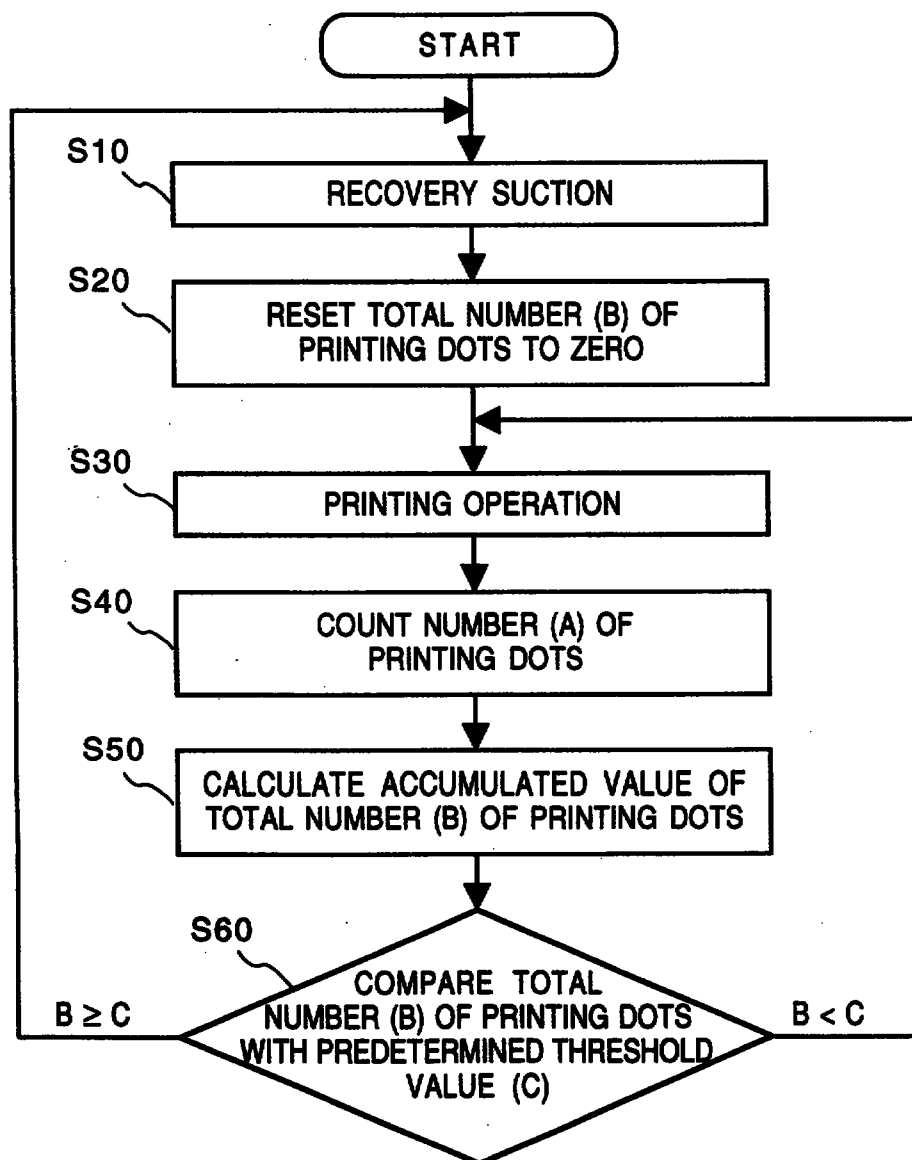


FIG. 4

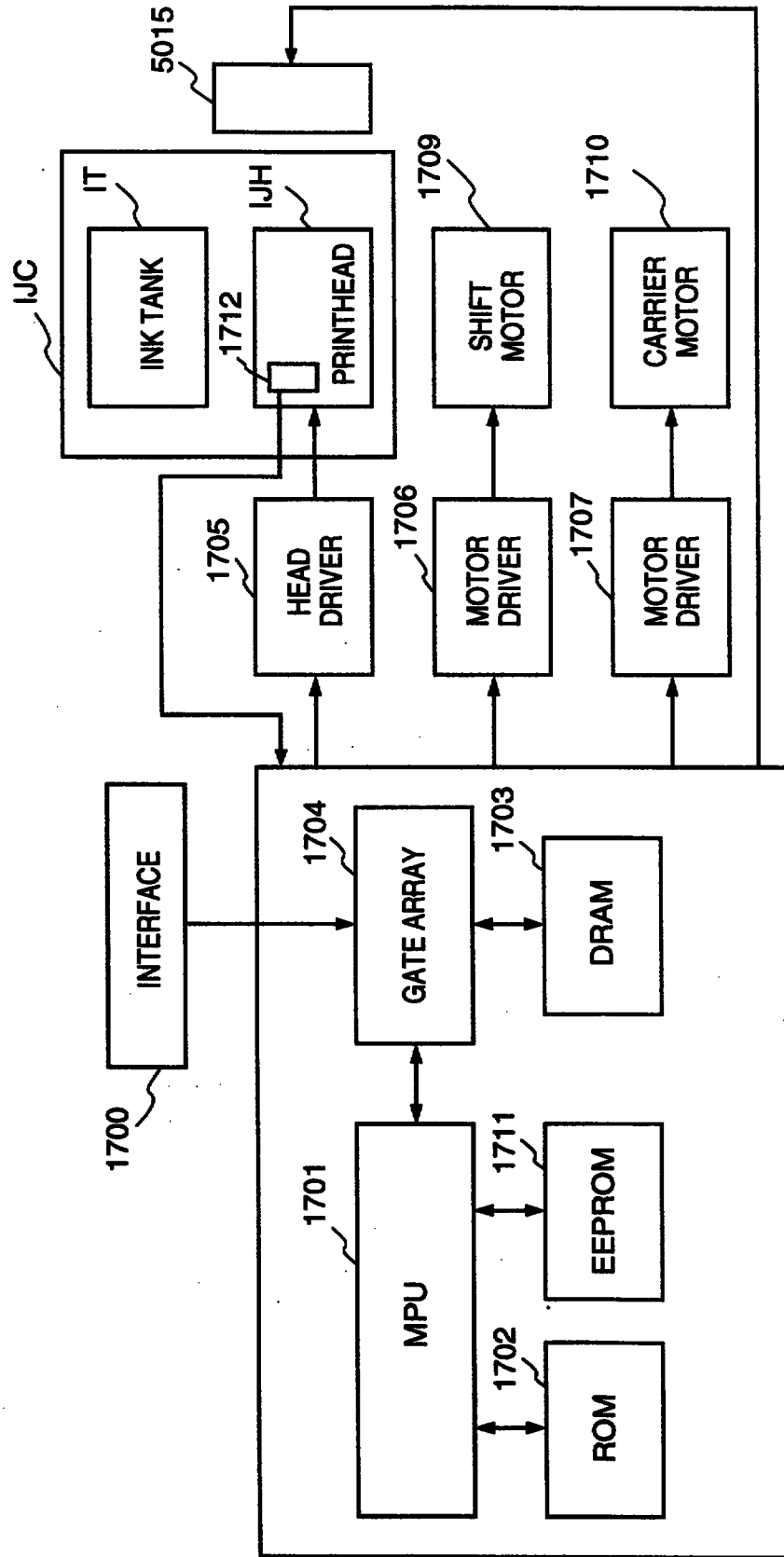


FIG. 5

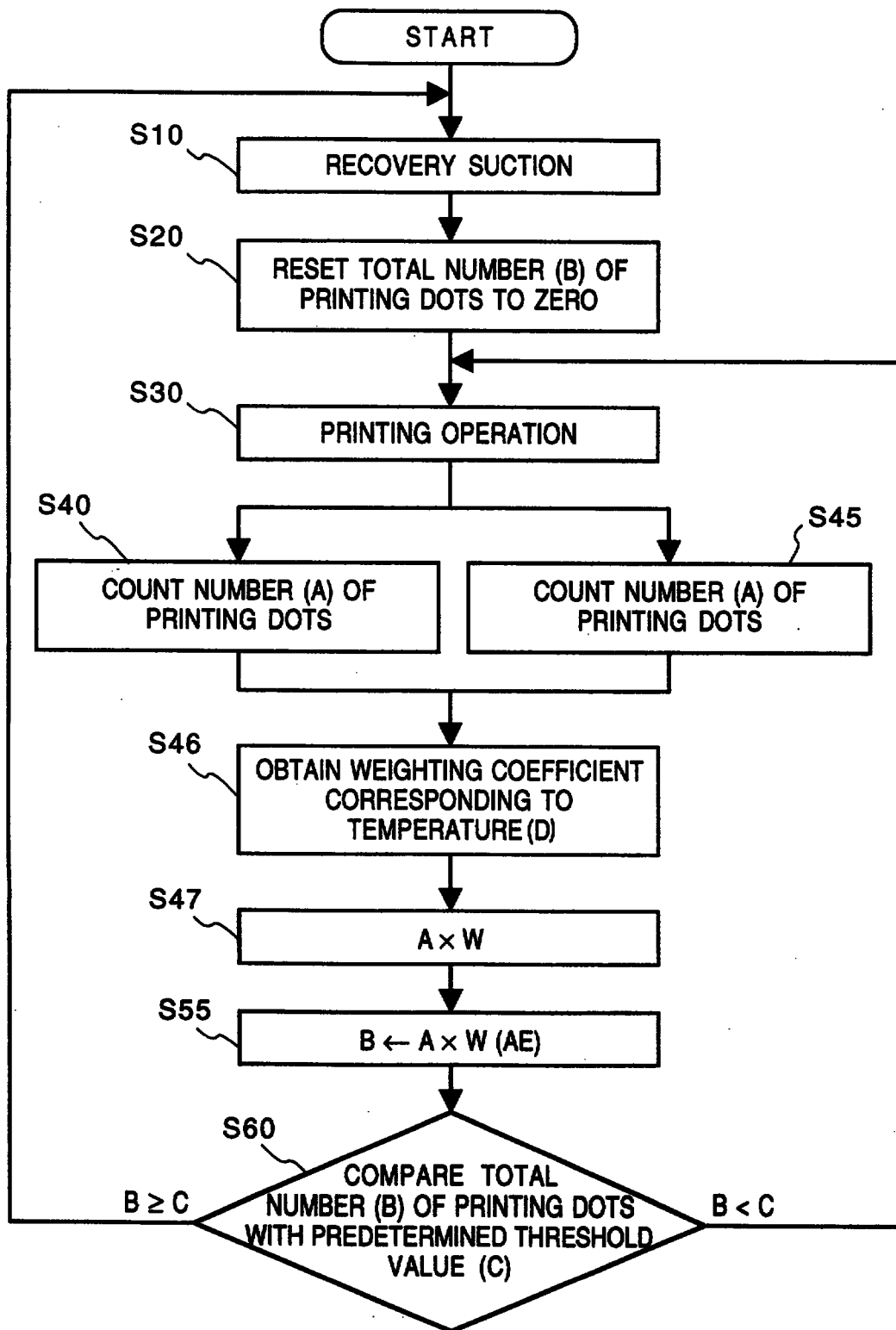


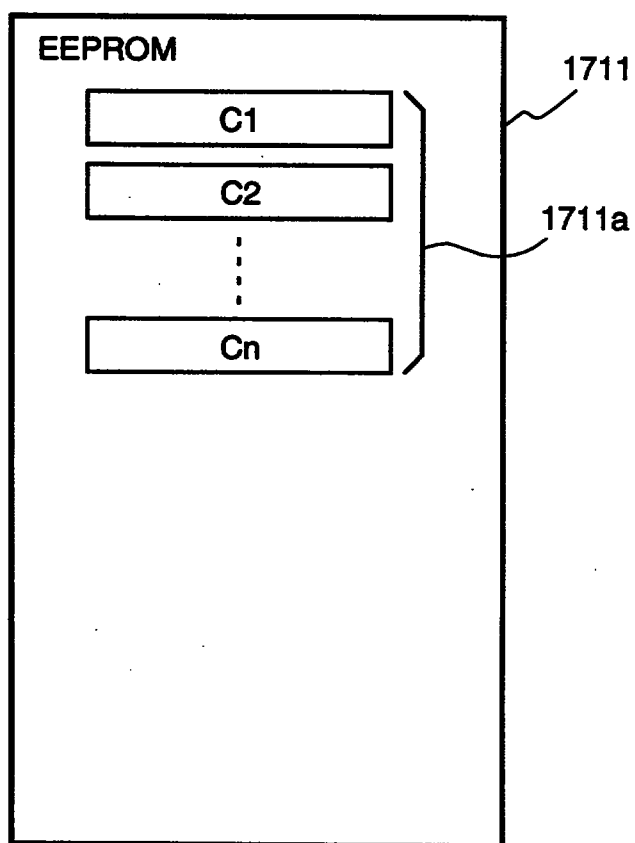
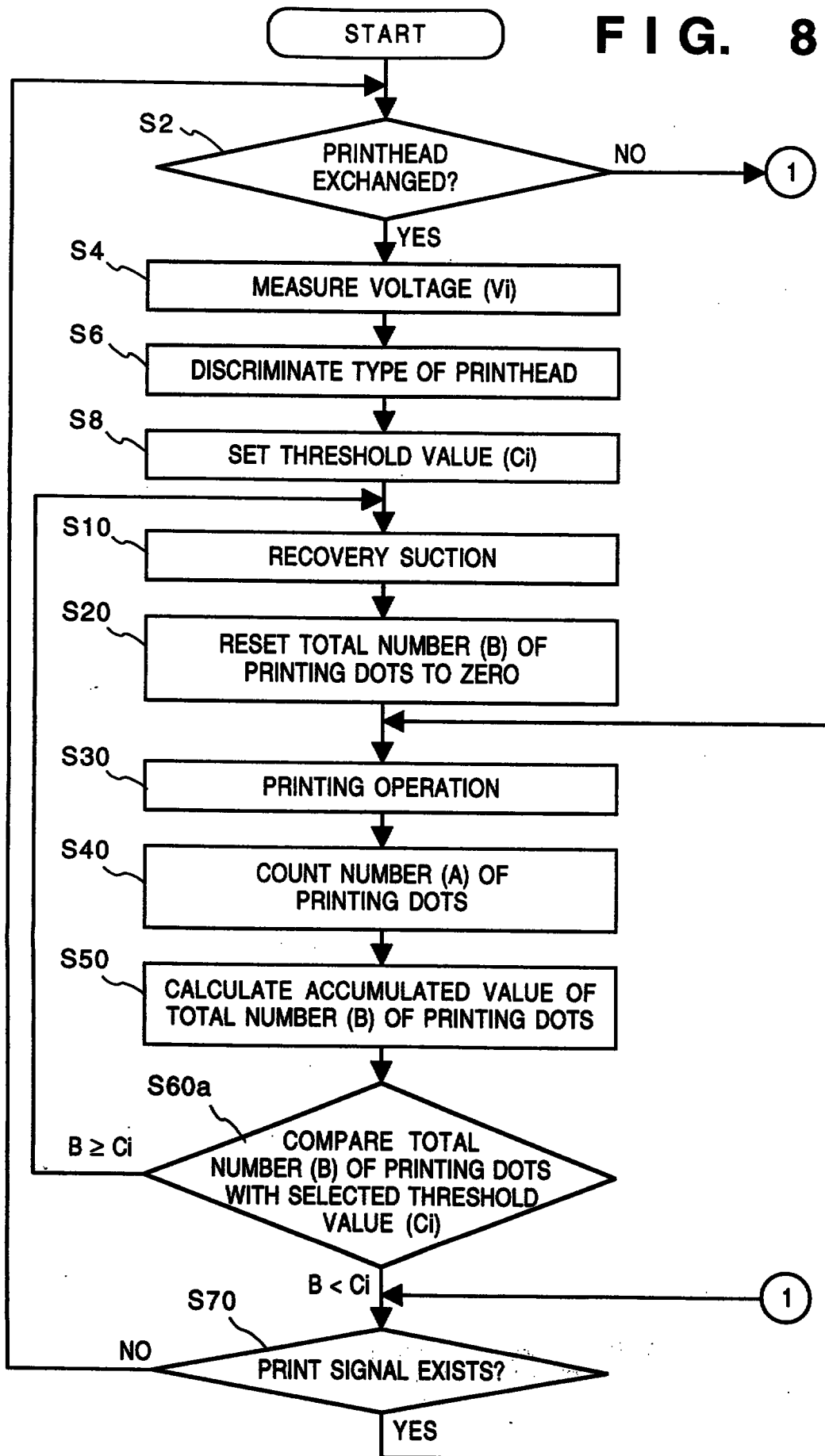
FIG. 7

FIG. 8



PRINTING METHOD AND APPARATUSABSTRACT OF THE DISCLOSURE

A printing apparatus which maintains excellent image quality even in a long printing operation. In printing, the number of ink droplets (number of printing dots: A) discharged from a printhead IJH is counted by
5 each printing operation. The counted number is accumulated to the total number (B) of printing dots from a point where a previous recovery suction has been started. Next, the total number (B) of printing dots is
10 compared with a predetermined threshold value (C). If $B < C$ holds, the printing is continued. If $B \leq C$ holds, recovery suction using a suction unit 5015 is performed.

Figure 2

CLAIMS:

1. (New Claim) A printing method for performing printing on a recording medium, using an ink jet printhead, comprising: a suction step of performing recovery suction on nozzles of the printhead; a printing step of performing image printing by discharging ink from the printhead, based on an input image signal, on the printing medium; and a preliminary discharging step of performing preliminary ink discharging unrelated to the image printing in said printing step;

characterized by comprising:

a counting step of counting a number of ink droplets discharged from the printhead or a representative value of the ink droplets in said printing and preliminary discharging steps;

an accumulation step of accumulating the number of ink droplets or the representative value, from a point where the recovery suction has been done;

a comparison step of comparing the number of ink droplets or the representative value, accumulated in said accumulation step, with a predetermined threshold value; and
a control step of controlling the recovery suction, based on the result from comparison in said comparison step.

2. (New Claim) The printing method according to Claim 1, further comprising:

a temperature estimation step of measuring or estimating temperature in the printhead; and



a correction step of correcting the number of ink droplets or the representative value counted in said counting step, based on the temperature measured or estimated in said temperature estimation step.

3. (New Claim) A printing apparatus which performs printing on a printing medium, using an ink jet printhead, comprising: suction means for performing recovery suction on nozzles of the printhead; printing means for performing image printing by discharging ink from the printhead, based on an input image signal, on the printing medium; and preliminary discharging means for performing preliminary ink discharging, from the printhead, unrelated to the image printing by said printing means;

characterized by comprising:

counting means for counting a number of ink droplets discharged by said printing means and preliminary discharging means from the printhead or a representative value of the ink droplets ;

accumulation means for accumulating the number of ink droplets or the representative value, from a point where the recovery suction has been done;

comparison means for comparing the number of ink droplets or the representative value, accumulated by said accumulation means, with a predetermined threshold value; and

control means for controlling the recovery suction, based on the result from comparison by said comparison means.



4. (New Claim) The printing apparatus according to Claim 3, further comprising:

temperature estimation means for measuring or estimating temperature in the printhead; and

correction means for correcting the number of ink droplets or the representative value counted by said counting means, based on the temperature measured or estimated by said temperature estimation means.

5. (New Claim) The printing apparatus according to Claim 4, wherein said temperature estimation means employs a temperature sensor of the printhead for temperature measurement.

6. (New Claim) The printing apparatus according to Claim 4, wherein said temperature estimation means has a table for temperature estimation based on the number of ink droplets or the representative value counted by said counting means, otherwise, the number of ink droplets or the representative value counted by said accumulation means.

7. (New Claim) The printing apparatus according to Claim 3, wherein the printhead is exchangeable, and further comprising discrimination means for discriminating type of the printhead, wherein said control means controls the recovery suction in accordance with the type of the printhead discriminated by said discrimination means.



8. (New Claim) The printing apparatus according to Claim 7, further comprising memory means for storing correction information to correct the predetermined threshold value in accordance with the type of the printhead; and

correction means for correcting the predetermined threshold value, using the correction information stored in said memory means, in accordance with the type of the printhead.

9. (New Claim) The apparatus according to Claim 8, wherein said memory means is included in a ROM or an EEPROM.

10. (New Claim) The printing apparatus according to Claim 3, wherein the representative value counted by said counting means is a total number of printing medium used in printing after the recovery suction.

11. (New Claim) The printing apparatus according to Claim 3, wherein the printhead is an ink-jet printhead which discharges ink utilizing thermal energy, and has a thermal energy generating means for generating heat to be provided to ink.

