

[Abstract]

This bonded and stacked core manufacturing method is a method for manufacturing a bonded and stacked core by performing press working on a strip-shaped steel sheet with a press working oil applied to one surface or both surfaces thereof, applying an anaerobic adhesive and an instantaneous adhesive to one surface of the strip-shaped steel sheet to obtain a plurality of steel sheet components, and stacking and bonding the steel sheet components, in which a curing accelerating layer is formed by applying an anaerobic adhesive curing accelerator and an instantaneous adhesive curing accelerator to one surface or both surfaces of the strip-shaped steel sheet before the press working oil is applied, and drying the adhesive curing accelerator and the instantaneous adhesive curing accelerator.

FIG. 5