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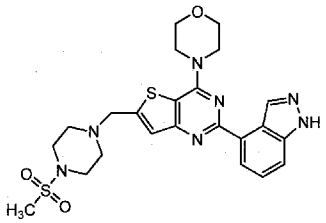
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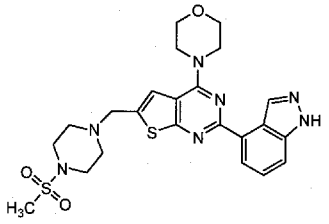
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(54) **Title:** PROCESS FOR MAKING THIENOPYRIMIDINE COMPOUNDS



(I)



(II)

(57) **Abstract:** The invention provides processes of preparing, separating, and purifying PI3K inhibitor, Formula (I) and (II) compounds, and novel intermediates for preparing Formula (I) and (II) compounds.

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