

ABSTRACT OF THE DISCLOSURE

A drill including an elongate shaft (2) a rear end (5) of which is formed as a shank, and a drilling head (10) provided at the front end of the shaft (2) and having central cutting edges (11, 12) extending from a leading center point (14), which is provided substantially at an extension of a shaft axis, backward toward a circumference of the drilling head, and at least one minor cutting edge (13) a portion (n) of which extending transverse to the shaft axis projects beyond a circumference of the shaft (2), with the projecting portion (n) having a length equal from about 10% to 100% of an entire length of the minor cutting edge.

