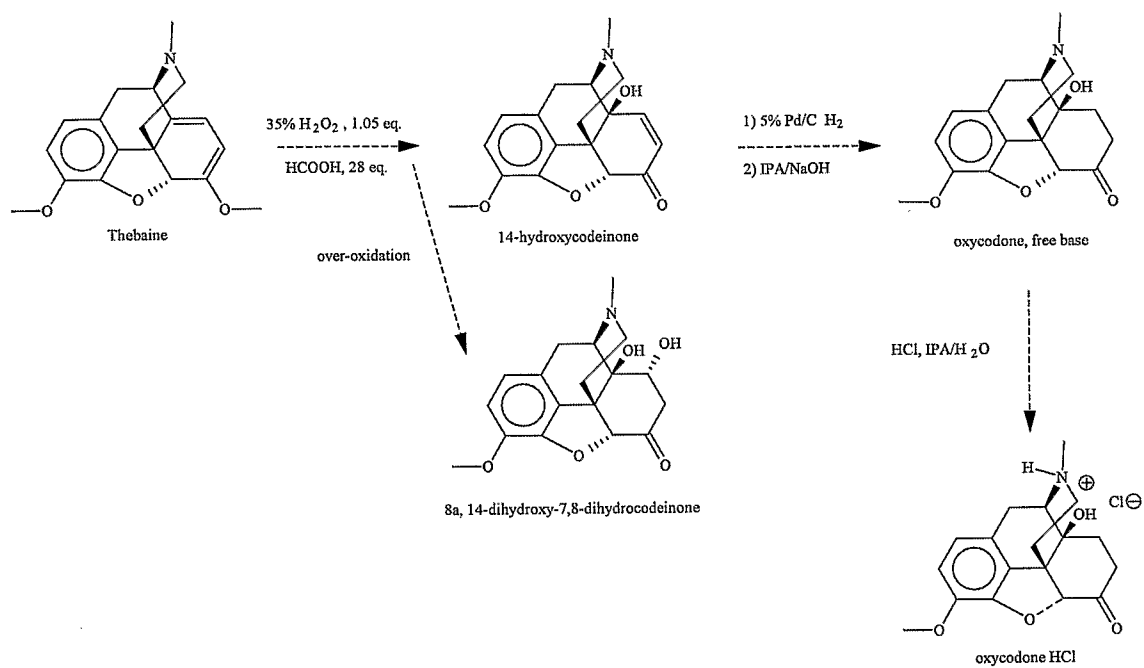
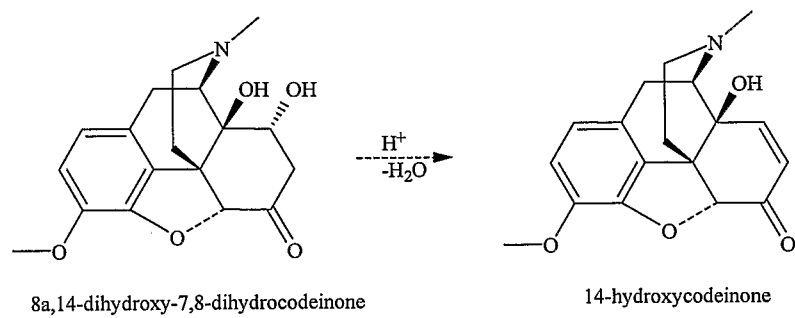


FIGURE 1



Reaction scheme of the process used to produce oxycodone HCl from thebaine.

FIGURE 2



Dehydration of 8α, 14-dihydroxy-7,8-dihydrocodeinone

FIGURE 3

Typical HPLC Chromatogram of RTM Solution

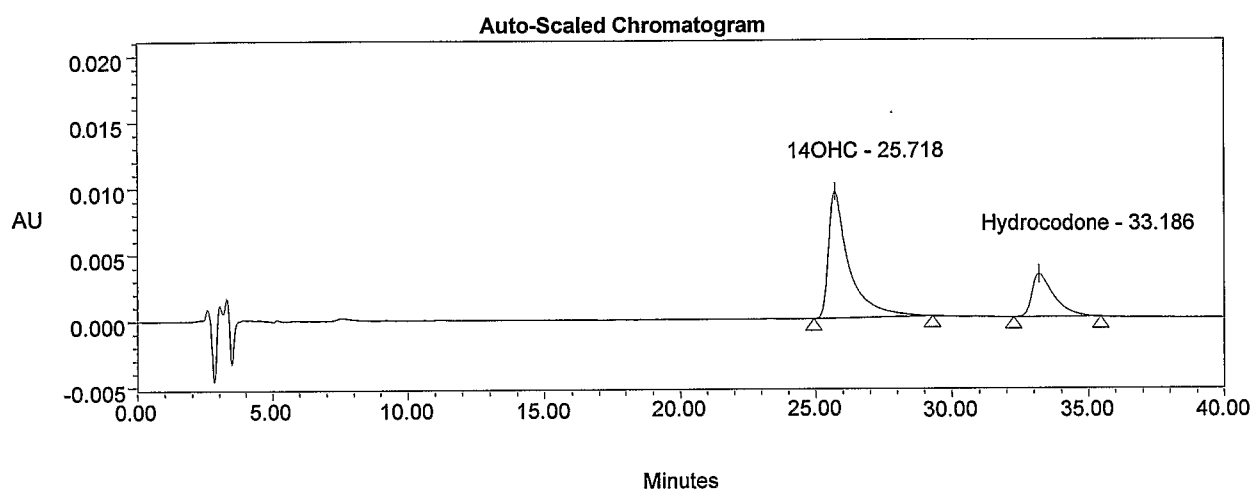


Figure 4

Typical HPLC Chromatogram of the Working 100 PPM 14OHC Standard Solution

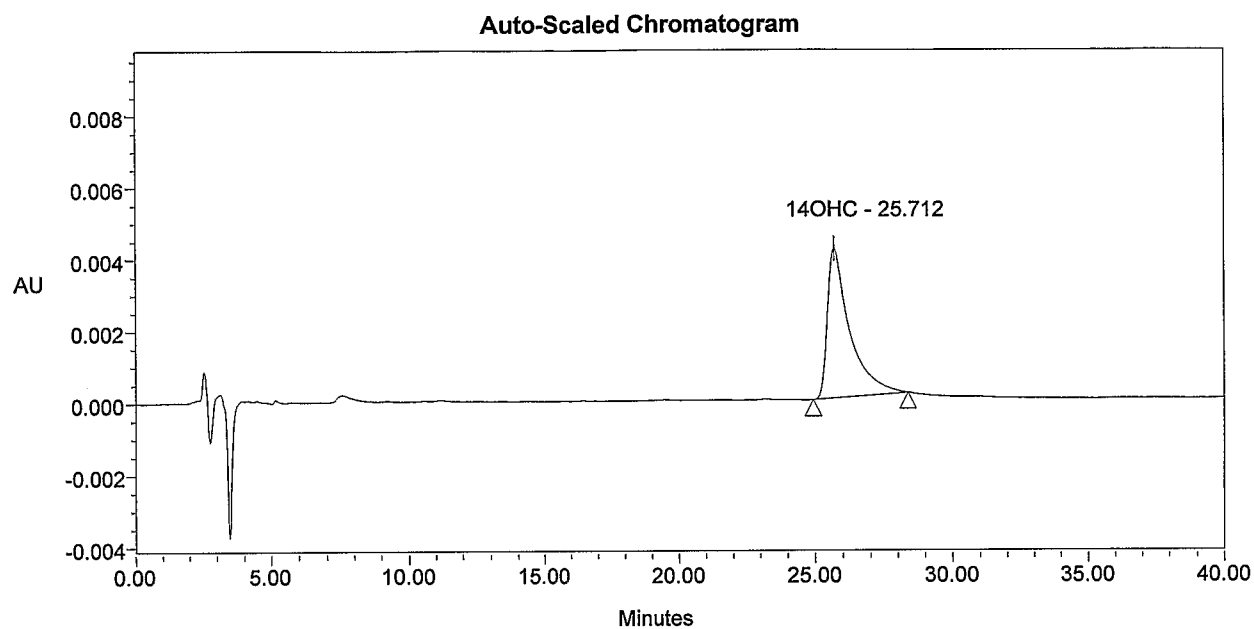


FIGURE 5

Typical HPLC Chromatogram of the Sample Solution containing Oxycodone API

