

Description

This invention relates to bottle carriers of the wraparound type and is concerned with an improved bottle retention carrier reinforcing structure associated with bottle heel receiving apertures disposed at certain corners of the carrier.

US Patent 3,517,876 issued June 30 1970 and owned by the proprietor of this invention discloses article carriers of the wraparound type which are provided with article engaging carrier reinforcing flaps associated with bottle heel receiving apertures located at the bottom corners of the carrier. The carrier reinforcing and bottle retaining flaps of this prior patent are especially well adapted for use in conjunction with tubular wraparound carriers having square corners.

According to this invention in one form, improved bottle engaging and carrier reinforcing flaps are provided which are especially well suited for use in conjunction with wraparound type carriers in which sloping heel panels are foldably joined to the bottom edges of the side walls and to the side edges of bottom lap panels which are secured together to form a tubular structure. The structure of this invention substantially enhances mechanical strength of the carrier and provides effective bottle retention while making possible a substantial reduction in the weight of material such as paperboard from which the carrier is formed. According to the invention each bottle heel receiving aperture at the bottom corners of the carrier is provided with a combination bottle engaging and carrier reinforcing flap which is foldably joined to the carrier along the outer edge of the associated heel receiving aperture so that each bottle engaging and carrier reinforcing flap is disposed astride the associated sloping heel panel and extends across adjacent parts of the associated side wall and lap panel, suitable fold lines being formed in each bottle retaining and carrier reinforcing flap so as to facilitate manipulation of the flap and to enhance its cooperation with the associated bottle. A second bottle engaging and reinforcing flap is associated with the corner bottle heel receiving apertures and is disposed opposite the flap which is disposed astride the sloping heel panel and which extends into the side wall and the bottom lap panel.

The invention provides a bottle carrier of the wraparound type having top, bottom and side walls interconnected to form a tubular open-ended structure, a sloping heel panel interconnected with each side wall along a fold line, an associated bottom lap panel along a fold line and bottle heel receiving apertures formed in each sloping heel panel which extend into the associated side wall and lap panel, combination bottle engaging and carrier reinforcing flaps being foldably joined respectively along the outer edges of the bottle heel receiving apertures which are disposed immediately adjacent the open ends of the carrier characterised in that

each bottle engaging and carrier reinforcing flap extends across the associated sloping heel panel and into the associated side wall and lap panel and has a fold line formed therein one end of which coincides with the fold line between the associated sloping heel panel and the associated lap panel and which is angularly disposed to said fold line and which is disposed in a plane which is substantially parallel with the inner surface of the associated lap panel.

An embodiment of the invention will now be described, by way of example, with reference to the accompanying drawings, in which:—

Figure 1 is a perspective view of a set up carrier which incorporates features of this invention;

Figure 2 is a plan view of a blank from which the carrier of Figure 1 is formed;

Figure 3 is a detailed fragmentary view taken along the line designated 3—3 in Figures 1 and 4; and

Figure 4 is an enlarged fragmentary view taken along the line 4—4 in Figure 3.

Referring to the drawings, the carrier blank as shown in Figure 2 includes a top wall generally designated by the numeral 1 in which bottle neck receiving apertures 2—7 are formed. These apertures may extend somewhat into the sloping shoulder panels 8 and 9 which are foldably joined to the side edges of top wall 1 along fold lines 10 and 11 respectively. Fold lines 8a and 9a may be formed in sloping panels 8 and 9 respectively to adapt the wrapper to certain bottle shapes.

Finger gripping tabs F1 and F2 are stuck from top wall 1 and are foldably joined thereto along fold lines F3 and F4 respectively. Slits F5 and F6 are angularly related to fold line F3 and slits F7 and F8 are similarly disposed relative to fold line F4.

Certain bottle neck engaging flaps are associated with the neck receiving apertures 2—7 as shown in Figure 2. The flaps associated with apertures 2, 4, 5 and 7 are identical and for this reason the flaps associated with aperture 2 only will be described.

Flap 12 is foldably joined along fold line 13 to sloping shoulder panel 8 and to top wall 1 along fold line 14. Fold lines 13 and 14 intersect at fold line 10 by which sloping shoulder panel 8 is foldably joined to top wall 1. A slit 15 separates one end of the flap 12 from sloping shoulder panel 8 as is indicated. Tab 16 is complementary to tab 12 and includes fold lines 17 and 18 which intersect at fold line 10 and slit 19 separates an end of tab 16 as indicated from sloping shoulder panel 8. Tabs 12 and 16 are separated from each other by slit 20. Fold lines 21 and 22 facilitate bending of flaps 12 and 16 so as to facilitate engagement with the associated bottle neck.

On the other side of aperture 2 a small tab 23 is foldably joined to top wall 1 along fold line 24 while small tab 25 is foldably joined to top wall 1 along fold line 26. Tabs 23 and 25 are separated from each other along slit 26 one end of which

coincides with slit 27a and the other end of which coincides with the intersection of angular related edges 27b and 27c which form a V-shaped notch.

Apertures 2, 4, 5 and 7 and their associated flaps in a wraparound carrier form the subject matter of US patent application serial number 636,580 filed August 1st 1984.

As is apparent from Figure 2, tabs 12 and 16 are provided for aperture 3 but the small complementary tabs 23 and 25 are eliminated from bottle neck receiving apertures 3 and 6.

Side wall 29 is foldably joined to sloping shoulder panel 8 along fold line 30 while side wall 31 is foldably joined to sloping shoulder panel 9 along fold line 32.

Sloping heel panel 33 is foldably joined to the bottom edge of side wall 29 along interrupted fold line 34 while sloping heel panel 35 is foldably joined to the bottom edge of side wall 31 along interrupted fold line 36.

Bottom lap panel 37 is foldably joined to the bottom edge of sloping heel panel 33 along interrupted fold line 38 while bottom lap panel 39 is foldably joined to the bottom edge of sloping heel panel 35 along interrupted fold line 40.

For tightening the wrapper around a group of articles, tightening apertures 41, 42 and 43 are formed in lap panel 37 while similar tightening apertures 44, 45 and 46 are formed in lap panel 39. With the wrapper disposed about a group of articles and with the lap panels 37 and 39 disposed in overlapping relationship, machine elements enter the tightening apertures and move toward each other so as to tighten the wrapper about the group of articles as is well known.

After the wrapper is tightened, it is locked by means of locking tabs 47—50 which are driven through the apertures defined by retaining tabs 51—54 respectively. The configurations of the locking and retaining tabs are well known and the locking operation is well understood.

Conventional bottle heel receiving apertures 55 and 56 are disposed astride the heel sloping panels 33 and 35 respectively as shown in Figure 2.

Bottle heel receiving apertures 57 and 58 are disposed astride the sloping heel panel 33 and extend into adjacent portions of side wall 29 and of lap panel 37 as is shown in Figure 2. The tightening aperture 41 constitutes an extension of bottle heel receiving aperture 57 while tightening aperture 43 constitutes an extension of bottle heel receiving aperture 58.

In like fashion bottle heel receiving aperture 59 as well as bottle heel receiving aperture 60 are disposed astride the sloping heel panel 35 and extend into the lower portions of side wall 31 and into the adjacent portions of lap panel 39. Tightening aperture 44 constitutes an extension of bottle heel receiving aperture 59 while tightening aperture 46 constitutes an extension of bottle heel receiving aperture 60.

Bottle engaging carrier reinforcing flaps 61—68 are formed in accordance with this invention.

Flaps 61—64 are identical and a detailed description of flap 61 only is here included. Similarly flaps 65—68 are identical and a description of flap 65 only is herein included.

Bottle engaging carrier reinforcing flap 61 is foldably joined to the carrier along fold lines 69 and 70 which are angularly related and which intersect at fold line 38. A slit 71 separates one end of flap 61 from side wall 29 while a slit 72 separates the other end of flap 61 from lap panel 37.

For facilitating manipulation of the wrapper about an article group and to enhance the cooperation of the flap 61 with the associated bottle, a fold line 73 is formed in flap 61 one end of which coincides with the fold line 38. Similarly a fold line 74 is formed in flap 61 and is disposed in substantially parallel relation with the fold line 73 although these lines may not be precisely parallel with each other.

When the carrier is assembled with the flap 61 in engagement with an associated bottle, the fold line 73 is disposed adjacent to and lies in a plane which is in substantially parallel relation with the lap panel 37.

Bottle engaging and carrier reinforcing flap 65 is foldably joined to lap panel 37 along fold line 75 and to sloping heel panel 33 along fold line 76. A slit 77 separates a curved end portion of flap 65 from sloping heel panel 33.

In order to form a package such as is shown in Figure 1 from the blank such as is shown in Figure 2, a blank is simply lowered from above onto the package in such manner that the bottle necks enter the bottle neck receiving apertures 2—7. Thereafter the side walls 29 and 31 and the associated sloping shoulder panels 8 and 9 and lap panels 37 and 39 are folded downwardly. Suitable machine elements enter the apertures 57—60 and manipulate the flaps 61—69 inwardly of the wrapper and so as to provide space between each pair of flaps such as 61 and 65 for receiving the heels of adjacent bottles as the side walls 29 and 31 are folded into close proximity with the bottle group and so as to cause the lap panel 37 to swing under the bottle group. Simultaneously the lap panel 39 is folded underneath lap panel 37. Thereafter the blank is tightened and locked as previously explained.

The bottle engaging carton reinforcing flaps 61—68 are manipulated by machine elements such as described in United States patent number 4554778 published November 26th 1985. Also the carton is manipulated from a hopper onto the package so as to cause the bottle neck receiving apertures 2—7 to envelop the bottle necks by suitable mechanism disclosed and claimed in US patent number 4563853 published January 14, 1986.

This invention is particularly well suited for packaging bottles in a wraparound carrier primarily because of the bottle engaging carrier reinforcing flaps which not only enhance bottle retention against dislodgement through the open ends of the wrapper, but these flaps also significantly

5

10

15

20

25

30

35

40

45

50

55

60

65

3

increase the mechanical strength of the wrapper at critical points such as the lower corners of the wrapper.

Claims

1. A bottle carrier of the wraparound type having top (1), bottom (37, 39) and side walls (29, 31) interconnected to form a tubular open-ended structure, a sloping heel panel (33, 35) interconnected with each side wall along a fold line (34, 36), an associated bottom lap panel along a fold line (38, 40) and bottle heel receiving apertures (55, 57, 58; 56, 59, 60) formed in each sloping heel panel which extend into the associated side wall and lap panel, combination bottle engaging and carrier reinforcing flaps (61—68) being foldably joined respectively along the outer edges of the bottle heel receiving apertures (57; 58; 59, 60) which are disposed immediately adjacent the open ends of the carrier characterised in that each bottle engaging and carrier reinforcing flap (61) extends across the associated sloping heel panel and into the associated side wall and lap panel and has a fold line (73) formed therein one end of which coincides with the fold line (38; 40) between the associated sloping heel panel and the associated lap panel and which is angularly disposed to said fold line and which is disposed in a plane which is substantially parallel with the inner surface of the associated lap panel.

2. A bottle carrier according to claim 1, further characterised in that a second fold line (74) is formed in each of said bottle engaging and carrier reinforcing flaps and in that an end of each of said second fold lines coincides with the fold line (34; 36) between the associated side wall and sloping heel panel.

3. A bottle carrier according to claim 2, further characterised in that the fold lines (73, 74) in each of said bottle engaging and carrier reinforcing flaps are substantially parallel with each other.

4. A bottle carrier according to any of the preceding claims, further characterized in that a second bottle engaging and carrier reinforcing flap (65) is foldably joined along the inner edge of each bottle heel receiving aperture which is disposed immediately adjacent the open ends of the carrier.

5. A bottle carrier according to claim 4, further characterized in that a fold line is formed in each of said second bottle engaging and carrier reinforcing flaps, one end of which coincides with the fold line (38) between the associated sloping heel panel and the associated lap panel.

6. A bottle carrier according to claim 1, further characterized in that each bottle engaging and carrier reinforcing flap is foldably joined to the outer edge of the associated bottle heel receiving aperture along a fold line comprising two angularly related parts (69, 70).

7. A bottle carrier according to claim 6, further characterized in that said angularly related parts intersect at the fold lines (38; 40) between the associated sloping heel panel and the associated lap panel.

Patentansprüche

1. Flaschenträger vom Falthüllentyp mit Oberwand (1), Boden (37, 39) und Seitenwänden (29, 31), die zur Ausbildung einer röhrenförmigen, offenendigen Struktur miteinander verbunden sind,

schrägen Fußwänden (33, 35), von denen je eine mit jeder Seitenwand entlang einer Faltlinie (34, 36) verbunden ist, je einen zugehörigen überlappenden Bodenwandabschnitt entlang einer Faltlinie (38, 40),

und Flaschenfußaufnahmeöffnungen (55, 57, 58; 56, 59, 60), die in jeder schrägen Fußwand ausgebildet sind und sich in die zugehörige Seitenwand und den zugehörigen überlappenden Bodenwandabschnitt erstrecken,

kombinierte Flaschenerfassungs- und Trägerverstärkungsglaschen (61—64), die faltbar entlang der entsprechenden Außenkanten der Flächenfußaufnahmeöffnungen (57, 58; 59, 60) angelenkt sind, welche unmittelbar dem offenen Ende des Trägers benachbart sind,

dadurch gekennzeichnet, daß sich jede Flaschenerfassungs- und Trägerverstärkungsglasche (61) quer über die zugehörige schräge Fußwand und in die zugehörige Seitenwand und den zugehörigen überlappenden Bodenwandabschnitt erstreckt und eine in ihr ausgebildete Faltlinie (73) aufweist, deren eines Ende mit der Faltlinie (38; 40) zwischen der zugehörigen schrägen Fußwand und dem zugehörigen überlappenden Bodenwandabschnitt zusammenfällt, und die unter einem Winkel zu dieser Faltlinie und in einer Ebene angeordnet ist, die im wesentlichen parallel mit der Innenoberfläche des zugehörigen überlappenden Bodenwandabschnittes ist.

2. Flaschenträger nach Anspruch 1, dadurch gekennzeichnet, daß eine zweite Faltlinie (74) in jeder der Flaschenerfassungs- und Trägerverstärkungsglaschen gebildet ist, und daß ein Ende von jeder der zweiten Faltlinien mit der Faltlinie (34; 36) zwischen der zugehörigen Seitenwand und der zugehörigen schrägen Fußwand zusammenfällt.

3. Flaschenträger nach Anspruch 2, dadurch gekennzeichnet, daß die Faltlinien (73, 74) in jeder der Flaschenerfassungs- und Trägerverstärkungsglaschen im wesentlichen parallel zueinander sind.

4. Flaschenträger nach einem der vorherigen Ansprüche, dadurch gekennzeichnet, daß eine zweite Flaschenerfassungs- und Trägerverstärkungsglasche (65) faltbar entlang der Innenkante von jeder Flaschenfußaufnahmeöffnung angelenkt ist, welche unmittelbar dem offenen Ende des Trägers benachbart sind.

5. Flaschenträger nach Anspruch 4, dadurch gekennzeichnet, daß in jede der zweiten Flaschenerfassungs- und Trägerverstärkungsglaschen eine Faltlinie gebildet ist, deren eines Ende mit der Faltlinie (38) zwischen der zugehörigen schrägen Fußwand und dem zugehörigen überlappenden Bodenabschnitt zusammenfällt.

6. Flaschenträger nach Anspruch 1, dadurch gekennzeichnet, daß jede Flaschenerfassungs-

increase the mechanical strength of the wrapper at critical points such as the lower corners of the wrapper.

Claims

1. A bottle carrier of the wraparound type having top (1), bottom (37, 39) and side walls (29, 31) interconnected to form a tubular open-ended structure, a sloping heel panel (33, 35) interconnected with each side wall along a fold line (34, 36), an associated bottom lap panel along a fold line (38, 40) and bottle heel receiving apertures (55, 57, 58; 56, 59, 60) formed in each sloping heel panel which extend into the associated side wall and lap panel, combination bottle engaging and carrier reinforcing flaps (61—68) being foldably joined respectively along the outer edges of the bottle heel receiving apertures (57; 58; 59, 60) which are disposed immediately adjacent the open ends of the carrier characterised in that each bottle engaging and carrier reinforcing flap (61) extends across the associated sloping heel panel and into the associated side wall and lap panel and has a fold line (73) formed therein one end of which coincides with the fold line (38; 40) between the associated sloping heel panel and the associated lap panel and which is angularly disposed to said fold line and which is disposed in a plane which is substantially parallel with the inner surface of the associated lap panel.

2. A bottle carrier according to claim 1, further characterised in that a second fold line (74) is formed in each of said bottle engaging and carrier reinforcing flaps and in that an end of each of said second fold lines coincides with the fold line (34; 36) between the associated side wall and sloping heel panel.

3. A bottle carrier according to claim 2, further characterised in that the fold lines (73, 74) in each of said bottle engaging and carrier reinforcing flaps are substantially parallel with each other.

4. A bottle carrier according to any of the preceding claims, further characterized in that a second bottle engaging and carrier reinforcing flap (65) is foldably joined along the inner edge of each bottle heel receiving aperture which is disposed immediately adjacent the open ends of the carrier.

5. A bottle carrier according to claim 4, further characterized in that a fold line is formed in each of said second bottle engaging and carrier reinforcing flaps, one end of which coincides with the fold line (38) between the associated sloping heel panel and the associated lap panel.

6. A bottle carrier according to claim 1, further characterized in that each bottle engaging and carrier reinforcing flap is foldably joined to the outer edge of the associated bottle heel receiving aperture along a fold line comprising two angularly related parts (69, 70).

7. A bottle carrier according to claim 6, further characterized in that said angularly related parts intersect at the fold lines (38; 40) between the associated sloping heel panel and the associated lap panel.

Patentansprüche

1. Flaschenträger vom Falthüllentyp mit Oberwand (1), Boden (37, 39) und Seitenwänden (29, 31), die zur Ausbildung einer röhrenförmigen, offenendigen Struktur miteinander verbunden sind,

schrägen Fußwänden (33, 35), von denen je eine mit jeder Seitenwand entlang einer Faltlinie (34, 36) verbunden ist, je einen zugehörigen überlappenden Bodenwandabschnitt entlang einer Faltlinie (38, 40),

und Flaschenfußaufnahmeöffnungen (55, 57, 58; 56, 59, 60), die in jeder schrägen Fußwand ausgebildet sind und sich in die zugehörige Seitenwand und den zugehörigen überlappenden Bodenwandabschnitt erstrecken,

kombinierte Flaschenerfassungs- und Trägerverstärkungsglaschen (61—64), die faltbar entlang der entsprechenden Außenkanten der Flaschenfußaufnahmeöffnungen (57, 58; 59, 60) angelenkt sind, welche unmittelbar dem offenen Ende des Trägers benachbart sind,

dadurch gekennzeichnet, daß sich jede Flaschenerfassungs- und Trägerverstärkungsglasche (61) quer über die zugehörige schräge Fußwand und in die zugehörige Seitenwand und den zugehörigen überlappenden Bodenwandabschnitt erstreckt und eine in ihr ausgebildete Faltlinie (73) aufweist, deren eines Ende mit der Faltlinie (38; 40) zwischen der zugehörigen schrägen Fußwand und dem zugehörigen überlappenden Bodenwandabschnitt zusammenfällt, und die unter einem Winkel zu dieser Faltlinie und in einer Ebene angeordnet ist, die im wesentlichen parallel mit der Innenoberfläche des zugehörigen überlappenden Bodenwandabschnittes ist.

2. Flaschenträger nach Anspruch 1, dadurch gekennzeichnet, daß eine zweite Faltlinie (74) in jeder der Flaschenerfassungs- und Trägerverstärkungsglaschen gebildet ist, und daß ein Ende von jeder der zweiten Faltlinien mit der Faltlinie (34; 36) zwischen der zugehörigen Seitenwand und der zugehörigen schrägen Fußwand zusammenfällt.

3. Flaschenträger nach Anspruch 2, dadurch gekennzeichnet, daß die Faltlinien (73, 74) in jeder der Flaschenerfassungs- und Trägerverstärkungsglaschen im wesentlichen parallel zueinander sind.

4. Flaschenträger nach einem der vorherigen Ansprüche, dadurch gekennzeichnet, daß eine zweite Flaschenerfassungs- und Trägerverstärkungsglasche (65) faltbar entlang der Innenkante von jeder Flaschenfußaufnahmeöffnung angelenkt ist, welche unmittelbar dem offenen Ende des Trägers benachbart sind.

5. Flaschenträger nach Anspruch 4, dadurch gekennzeichnet, daß in jede der zweiten Flaschenerfassungs- und Trägerverstärkungsglaschen eine Faltlinie gebildet ist, deren eines Ende mit der Faltlinie (38) zwischen der zugehörigen schrägen Fußwand und dem zugehörigen überlappenden Bodenabschnitt zusammenfällt.

6. Flaschenträger nach Anspruch 1, dadurch gekennzeichnet, daß jede Flaschenerfassungs-



und Trägerverstärkungslasche an die Außenkante der entsprechenden Flaschenfußaufnahmeöffnung entlang einer Faltlinie faltbar angeleitet ist, welche zwei unter einem Winkel verbundene Abschnitte (69, 70) aufweist.

7. Flaschenträger nach Anspruch 6, dadurch gekennzeichnet, daß sich die unter einem Winkel verbundenen Abschnitte an der Faltlinie (38; 40) zwischen den zugehörigen schrägen Fußwand und dem zugehörigen überlappenden Bodenabschnitt kreuzen.

Revendications

1. Emballage porte-bouteilles, du type à enveloppement, ayant une paroi de dessus (1), une paroi de dessous (37, 39) et des parois latérales (29, 31) reliées entre elles de façon à former une structure tubulaire à extrémités ouvertes, des panneaux de talon inclinés (33, 35) reliés à chaque paroi latérale le long d'arêtes de pliage (34, 36), des panneaux de fond à chevauchement le long des arêtes de pliage (38, 40) et des ouvertures (55, 57, 58; 56, 59, 60) de réception de cul de bouteille pratiqués dans chaque panneau de talon incliné qui se prolongent dans les parois latérales adjacentes et dans le panneau de fond à chevauchement, l'ensemble des rabats (61, 64) d'engagement de bouteille et de renforcement de porte-bouteilles étant relié par pliage respectivement le long des bords extérieurs des ouvertures (57, 58; 59, 60) de réception de cul de bouteille qui occupent une position immédiatement adjacente aux extrémités ouvertes de l'emballage porte-bouteilles, emballage caractérisé par le fait que chaque rabat (61) d'engagement de bouteille et de renforcement du porte-bouteille se prolonge en travers de la paroi latérale et du panneau de fond à chevauchement adjacents et possède une arête de pliage (73), formée à l'intérieur dont l'une des extrémité coïncide avec l'arête de pliage (38; 40) entre le panneau de talon incliné qui lui est associé et le panneau de fond qui lui est également associé et qui occupe une position angulaire par rapport à ladite arête de pliage et qui se trouve dans un plan occupant une position sensiblement parallèle à la surface intérieure du panneau de fon à chevauchement adjacent.

2. Emballage porte-bouteilles selon la revendication 1, caractérisé par le fait qu'une seconde arête de pliage (74) est formée dans chacun des rabats d'engagement de bouteille et de renforcement de porte-bouteilles et par le fait que l'extrémité d'une des secondes arêtes de pliage coïncide avec l'arête de pliage (34; 36) entre la paroi latérale et le panneau de talon incliné qui lui sont adjacents.

3. Emballage porte-bouteilles selon la revendication 2, caractérisé par le fait que les arêtes de pliage (73, 74), dans chacun des rabats d'engagement de bouteille et de renforcement de porte-bouteilles, sont sensiblement parallèles entre elles.

4. Emballage porte-bouteilles selon l'une quelconque des revendications 1 à 3, caractérisé par le fait qu'un second rabat (65) d'engagement de bouteille et de renforcement de porte-bouteilles est relié par une arête de pliage le long du bord intérieur de chaque ouverture de réception de cul de bouteille qui occupe une position immédiatement adjacente aux extrémités ouvertes du porte-bouteilles.

5. Emballage porte-bouteilles selon la revendication 4, caractérisé par le fait qu'une arête de pliage est formée dans chaque second groupe de rabats d'engagement de bouteille et de renforcement de porte-bouteilles dont une des extrémités coïncide avec l'arête de pliage (38) entre le panneau de talon incliné et le panneau de fond à chevauchement qui lui sont adjacents.

6. Emballage porte-bouteilles selon la revendication 1 caractérisé par le fait que chaque rabat d'engagement de bouteille et de renforcement de porte-bouteille est relié par une arête de pliage au bord extérieur de l'ouverture de réception de cul de bouteille qui lui est associée le long de l'arête de pliage (69, 70 en constituant un ensemble de deux pièces formant un angle entre elles.

7. Emballage porte-bouteilles selon la revendication 6, caractérisé par le fait que lesdites pièces formant un angle entre elles se rejoignent au niveau de l'arête de pliage (38; 40) entre le panneau de talon incliné adjacent et le panneau de fond à chevauchement associé à ce dernier.

