

Description

The invention relates to a display device comprising an electro-optical display medium between two supporting plates which are provided with a system of picture elements arranged in rows and columns and a system of row and column electrodes for driving the system of picture elements, in which each picture element can be connected to an electrode of the system of row and column electrodes by means of a switching element, in which each picture element is formed by two picture electrodes respectively provided on the facing surfaces of the supporting plates, the row electrodes are provided on one supporting plate and the column electrodes are provided on the other supporting plate.

Such a display device is suitable for displaying alphanumeric information and video information by means of passive electro-optical display media, for example liquid crystals, electrophoretic suspensions and electrochromic materials.

A display device of the kind mentioned in the opening paragraph is known from US-A-4.251.136 in which thin-film diodes are used as switching elements. Other switching elements known in the art are e.g. varistors, MOS-structures and thin-film transistors.

These known switching elements have the disadvantage that the threshold voltage of the switching elements and the voltage drop across the series resistor of the switching element have always to be added to the threshold voltage of the electro-optical effect.

Furthermore, these switching elements have a comparatively large capacitance with respect to the capacitance of a display element. Upon driving, a voltage division occurs between these capacitances as a result of which only a part of the presented voltages comes across a display element. A further disadvantage of active switching elements is that the resistance of the switching element in the off-state often is not large enough to prevent leakage currents. As a result of this, the achievable memory time of the display device is restricted.

The known switching elements furthermore occupy a comparatively large area with respect to the area of the display elements.

It is therefore the object of the invention to provide a display device having better suited switching elements. For that purpose a display device of a kind mentioned in the opening paragraph is characterized in that the row electrodes extend below the picture electrodes between the latter electrodes and the substrate and are insulated electrically from the picture electrodes, in that the picture electrodes comprise an aperture which extends over the respective row electrode, which row electrodes are not insulated at the areas of the apertures and in that each picture electrode can be connected to the respective row electrode by means of at least one electrostatically controllable micro-mechanical leaf

spring which is provided at the area of the aperture in the picture electrode and which is enclosed in a cavity formed by an electrically conductive covering hood extending over the aperture in the picture electrode. These micro-mechanical leaf springs are switched by applying a voltage difference between the micro-mechanical leaf springs and the electrodes to be contacted. The micro-mechanical leaf springs are bistable, which means that the micro-mechanical leaf springs flip to the electrodes to be contacted only above a given threshold voltage. Such very small micro-mechanical leaf springs can be manufactured by means of known vapour deposition and undercutting methods. Such methods are described in Netherlands Patent NL-A-7510103.

An advantage of these micro-mechanical leaf springs as switching elements is that in the closed condition the threshold voltage of the switching element disappears. Moreover, because a purely metal-to-metal contact is made, the series resistance of the switching element in the closed condition is negligibly small. As a result of this, the voltage drop across the switching element need no longer be added to the threshold voltage of the electro-optical effect. As a result of this, the voltages required for driving the display device can be obtained with conventional integrated circuits.

A further advantage of these micro-mechanical leaf springs is that the resistance of the switching element in the open condition is infinitely large. In fact, in the non-energized condition a micro-mechanical leaf spring is spaced apart from the electrode to be contacted. As a result of this, the voltage across a display element cannot leak away *via* the switch, so that the memory time of the display device is considerably extended.

A further advantage of the micro-mechanical leaf springs as switching elements is that the switching elements have a negligible capacitance with respect to the capacitance of the display elements. As a result of this substantially the whole driving voltage comes across a display element.

Furthermore, the micro-mechanical leaf springs occupy only a small area as compared with the area of the display elements, so that the switching elements are substantially unnoticeable. Moreover, the micro-mechanical leaf springs permit a large freedom in design and the micro-mechanical leaf springs can be realized in a variety of manners.

It is to be noted that micro switching elements are known *per se* from the article "Micromechanical Membrane Switches on Silicon" I.B.M. J. Res Develop. 23, 4, 1979, 376-385. The switching elements are formed by metallized SiO₂ membranes which are provided in a silicon substrate by means of IC-techniques. The membranes can bend under the influence of a voltage difference and hence contact another electrode. In this case, however, it does not relate to switching elements for a display device having an electro-optical

display medium which give the electro-optical display medium a threshold and a memory.

When a liquid crystal is used as a display medium, the covering hood presents the advantage that the orientation layer for the liquid crystal molecules at the area of the switch need not be interrupted but may continue over the covering hood. Thus the occurrence of possible interfering regions at the area of the switches is prevented. Moreover the switch does not move in liquid but in air.

A first embodiment is characterized in that the picture electrodes and the covering hood are reflecting.

In said embodiments the picture electrodes and the column electrodes on the other supporting plate may advantageously be integrated to strip-shaped electrodes.

In order to increase the reliability, the picture elements in a display device in accordance with the invention may be provided with several micro-mechanical leaf springs in series, parallel or a combination thereof.

Embodiments of the invention will now be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a diagrammatic representation of a display device;

Figures 2a and 2b show diagrammatically a device having several switching elements per picture element;

Figure 3 shows an embodiment of the switching element;

Figure 4 is a plan view of a part of a supporting plate;

Figure 5 is a sectional view taken on the line V—V of Figure 4;

Figures 6a to d explain a method of manufacturing the system shown in Figure 5;

The operation of the display device according to the invention will be explained with reference to Figure 1 which is a diagrammatic representation of the display device.

The picture elements are connected between the scan electrodes 4 and the data electrodes 7, in which a switching element having a micro-mechanical leaf spring 5 is connected in series with each picture element. Upon writing the display device, the scan electrodes 4 are successively driven with voltage pulses $+V_s$. During the time a scan electrode 4 is driven, voltage pulses $-V_d$ are applied to selected data electrodes 7. A voltage difference V_s+V_d then is across said selected data electrodes 7 and the associated scan electrode 4. This voltage difference also is across the series arrangement of the capacitor of a picture element and the capacitor of a switching element. A voltage division occurs across said capacitors. However, the capacitance of the switching elements with micro-mechanical leaf springs 5 is very much smaller than the capacitance of the picture elements, so that substantially the whole voltage difference V_s+V_d comes across the switching elements. The voltage V_s+V_d is larger than the threshold voltage V_{th}

of the switching elements. As a result of the occurring electrostatic forces the micro-mechanical leaf springs 5 are attracted towards the picture electrodes 3. After a switching element is closed, the full voltage V_s+V_d comes across a picture element. The voltage drop across a switching element itself is negligibly small because the contact between a micro-mechanical leaf spring 5 and a picture electrode 3 is a pure metal-to-metal contact. The voltage V_s+V_d across a driven picture element brings the liquid crystal in a different orientation condition and hence in an optically different condition. Voltage pulses $+V_d$ are applied to the non-selected data-electrodes 7. A voltage difference V_s-V_d then prevails across said data electrodes 7 and the scan electrodes 4. This voltage difference V_s-V_d is smaller than the threshold voltage V_{th} of the switching elements, so that these are not energized. The voltage pulses $\pm V_d$ also come across the switching elements of the non-driven scan electrodes 4. However, the voltage pulses $\pm V_d$ are smaller than the threshold voltage V_{th} of the switching elements. As a result of this it is also prevented that information is written in picture elements of non-driven scan electrodes 4.

After writing the information on a driven scan electrode 4, the micro-mechanical leaf springs spring back again so that the resistance of the switching elements is infinitely large. As a result of this the voltage across a picture element cannot leak away via the switching element so that the memory time of the written information is very long.

For the embodiment shown with micro-mechanical leaf springs of $10 \times 20 \mu\text{m}$, picture electrodes of $250 \times 250 \mu\text{m}$, and a spacing between the micro-mechanical leaf springs and the picture electrode to be contacted of $0.3 \mu\text{m}$, the threshold voltage of the switching elements is approximately $V_{th}=10\text{V}$.

In order to increase the reliability of the display device, the picture elements may comprise several switching elements connected in series and/or in parallel. In Figure 2a two switching elements are placed in series with the picture element. In case one of the switching elements fails as a result of the occurrence of welding points between the micro-mechanical leaf spring and the electrode to be connected, the switching function is taken over by the other switching element. In Figure 2b two series-arranged switching elements are placed in parallel with the picture element. If one of the switching elements in one of the two parallel branches fails, the switching function is taken over by the other branch.

Figure 3 shows an embodiment in which an extra contact point 17 is provided on the picture electrode 3 to be contacted for obtaining a good metal-to-metal contact if the resistance of the contact proves to be not small enough.

A complete embodiment of a display device in accordance with the invention will be explained with reference to Figure 4 which is a diagrammatic

tic plan view of a part of the supporting plate 20. The scan electrodes 21 have an insulating layer 22. Reflecting picture electrodes 23 are provided over the scan electrodes 21. At the area of the scan electrodes 21 the picture electrodes 23 have an aperture 24. The insulating layer over the scan electrodes 21 is interrupted in the aperture 24. The fixed end of a micro-mechanical leaf spring 25 is provided on the picture electrode 23 and extends in the aperture 24 to over the scan electrode 21. The micro-mechanical leaf spring 25 is enclosed in a cavity which is formed by the surface of the supporting plate 20 and a covering hood 26 provided over the aperture 24.

Figure 5 is a diagrammatic sectional view taken on the line V—V in Figure 4. An advantage of this device is that the layer provided on the supporting plate for orienting the liquid crystal molecules can also be provided on the covering hood 26. Thus the occurrence of possible interfering regions by the lack of an orienting layer at the area of the switching elements is prevented. A further advantage is that the switch does not move in the liquid crystal but in air. The driving of the display device is carried out in the same manner as described with reference to Figure 1.

Also the micro-mechanical leaf spring 25 may be connected rigidly to the picture electrode 23 at both ends.

A method of manufacturing such a display device will be explained with reference to Figures 6a to d.

The scan electrodes 21 and the reflecting picture electrodes 23 are provided in known manner on the supporting plate 20. The assembly is then covered with a 0.3 μm thick layer 27 of aluminium. A strip of nickel having a thickness of 0.15 μm is then provided, in which the pattern of the micro-mechanical leaf spring 25 is etched by means of a nitric acid solution at 40°C. A layer 28 of aluminium is then provided to a thickness of 0.7 micrometers. Hereover a layer of photolacquer is provided in which masks 29 are provided photolithographically as shown in Figure 6a. The length of masks 29 corresponds to the length of the aperture 24 in the picture electrodes 23 and the width of a mask 29 corresponds to the width of the covering hood 26 (see Figure 4).

The aluminium of the layers 27 and 28 outside the mask 29 is then etched away by means of a sodium hydroxide solution of approximately 40°C. The assembly is then provided with a 1 μm thick nickel layer which is provided by electro-deposition. The pattern of the covering hood 26 is then etched in the nickel layer by means of a nitric acid solution at 40°C (see Figure 6b). The aluminium layers 27 and 28 below the covering hood 26 and below the micro-mechanical leaf spring 25 are then removed entirely by means of a sodium hydroxide solution at 40°C. A layer 31 of silicon oxide is then provided using the covering hood 26 as a mask (Figure 6c). Figure 6d is a cross-sectional view at right angles to the view of Figure 6c. The micro-mechanical leaf spring is

enclosed in a cavity formed by the supporting plate 20, the covering hood 26 and the layer 31.

The above described embodiment relates to liquid crystal display device. However, the invention may also be applied to all electro-optical display media which have a lack of a sufficiently steep threshold and/or a lack of intrinsic memory, for example, electrophoretic suspensions and electrochromic materials.

Claims

1. A display device comprising an electro-optical display medium between two supporting plates which are provided with a system of picture elements arranged in rows and columns and a system of row and column electrodes for driving the system of picture elements, in which each picture element can be connected to an electrode of the system of row and column electrodes by means of a switching element in which each picture is formed by two picture electrodes (23) respectively provided on the facing surfaces of the supporting plates, the row electrodes are provided on one supporting plate and the column electrodes are provided on the other supporting plate, characterized in that the row electrodes (21) extend below the picture electrodes (23) between the latter electrodes and the substrate (20) and are insulated electrically from the picture electrodes, in that the picture electrodes (23) comprise an aperture (24) which extends over the respective row electrode (21), which row electrodes are not insulated at the areas of the apertures (24), and in that each picture electrode (23) can be connected to the respective row electrode (21) by means of at least one electrostatically controllable micro-mechanical leaf spring (25) which is provided at the area of the aperture (24) in the picture electrode and which is enclosed in a cavity formed by an electrically conductive covering hood (26) extending over the aperture 24 in the picture electrode.

2. A display device as claimed in Claim 1, characterized in that the picture electrodes on one supporting plate and the associated covering hoods are reflecting.

3. A display device as claimed in Claim 1 or 2, characterized in that the picture electrodes and the column electrodes on the other supporting plate are integrated to strip-shaped electrodes.

4. A display device as claimed in any of Claims 1 to 3, characterized in that each switching element is formed by two or more micro-mechanical leaf springs connected in series and/or in parallel.

5. A display device as claimed in any of the preceding Claims, characterized in that the electro-optical display medium is a liquid crystal.

6. A display device as claimed in any of the preceding Claims 1 to 4, characterized in that the electro-optical display medium is an electrophoretic suspension.

7. A display device as claimed in any of the



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The aluminium of the layers 27 and 28 outside the mask 29 is then etched away by means of a sodium hydroxide solution of approximately 40°C. The assembly is then provided with a 1 μm thick nickel layer which is provided by electro-deposition. The pattern of the covering hood 26 is then etched in the nickel layer by means of a nitric acid solution at 40°C (see Figure 6b). The aluminium layers 27 and 28 below the covering hood 26 and below the micro-mechanical leaf spring 25 are then removed entirely by means of a sodium hydroxide solution at 40°C. A layer 31 of silicon oxide is then provided using the covering hood 26 as a mask (Figure 6c). Figure 6d is a cross-sectional view at right angles to the view of Figure 6c. The micro-mechanical leaf spring is

enclosed in a cavity formed by the supporting plate 20, the covering hood 26 and the layer 31.

The above described embodiment relates to liquid crystal display device. However, the invention may also be applied to all electro-optical display media which have a lack of a sufficiently steep threshold and/or a lack of intrinsic memory, for example, electrophoretic suspensions and electrochromic materials.

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2. A display device as claimed in Claim 1, characterized in that the picture electrodes on one supporting plate and the associated covering hoods are reflecting.

3. A display device as claimed in Claim 1 or 2, characterized in that the picture electrodes and the column electrodes on the other supporting plate are integrated to strip-shaped electrodes.

4. A display device as claimed in any of Claims 1 to 3, characterized in that each switching element is formed by two or more micro-mechanical leaf springs connected in series and/or in parallel.

5. A display device as claimed in any of the preceding Claims, characterized in that the electro-optical display medium is a liquid crystal.

6. A display device as claimed in any of the preceding Claims 1 to 4, characterized in that the electro-optical display medium is an electrophoretic suspension.

7. A display device as claimed in any of the

preceding Claims 1 to 4, characterized in that the electro-optical display medium is an electrochromic material.

Patentansprüche

1. Wiedergabeanordnung mit einem elektrooptischen Wiedergabemedium zwischen zwei Unterstützungsplatten, die mit einem System reihen- und spaltenweise gegliederter Bildelemente sowie mit einem System von Reihen- und Spaltenelektroden versehen sind, wobei jedes Bildelement mittels eines Schaltelementes mit einer Elektrode des Systems von Reihen- und Spaltenelektroden verbunden werden kann, wobei jedes Bild durch zwei Bildelektroden (23) gebildet wird, die auf den einander zugewandten Seiten der jeweiligen Unterstützungsplatten vorgesehen sind, wobei die Reihenelektroden auf der einen Unterstützungsplatte und die Spaltenelektroden auf der anderen Unterstützungsplatte vorgesehen sind, dadurch gekennzeichnet, dass die Reihenelektroden (21) sich unterhalb der Bildelektroden (23) erstrecken und zwar zwischen diesen Bildelektroden und dem Substrat (20) und dass sie gegenüber den Bildelektroden elektrisch isoliert sind, dass die Bildelektroden (23) eine Öffnung (24) aufweisen, die sich über die betreffende Reihenelektrode (21) erstreckt, wobei die Reihenelektroden in dem Bereich der Öffnungen (24) nicht isoliert sind und dass jede Bildelektrode (23) mittels mindestens einer elektrostatisch steuerbaren mikromechanischen Blattfeder (25) mit der betreffenden Reihenelektrode (21) verbunden werden kann, wobei diese Blattfeder im Bereich der Öffnung (24) in der Bildelektrode vorgesehen ist und in einem Hohlraum liegt, der durch eine elektrisch leitende Abdeckhaube (26) gebildet ist, die sich über die Öffnung (24) in der Bildelektrode erstreckt.

2. Wiedergabeanordnung nach Anspruch 1, dadurch gekennzeichnet, dass die Bildelektroden auf der einen Unterstützungsplatte und die zugeordneten Abdeckhauben reflektierend sind.

3. Wiedergabeanordnung nach Anspruch 1 oder 2, dadurch gekennzeichnet, dass die Bildelektroden und die Spaltenelektroden auf der anderen Unterstützungsplatte zu streifenförmigen Elektroden integriert sind.

4. Wiedergabeanordnung nach einem der Ansprüche 1 bis 3, dadurch gekennzeichnet, dass jedes Schaltelement durch zwei oder mehrere mikromechanische Blattefedern gebildet werden, die in Reihe und/oder parallelgeschaltet sind.

5. Wiedergabeanordnung nach einem der vorstehenden Ansprüche, dadurch gekennzeichnet, dass das elektrooptische Wiedergabemedium ein Flüssigkristall ist.

6. Wiedergabeanordnung nach einer der vorstehenden Ansprüche 1 bis 4, dadurch gekennzeichnet, dass das elektrooptische Wiedergabemedium eine elektrophoretische Suspension ist.

7. Wiedergabeanordnung nach einem der vorstehenden Ansprüche 1 bis 4, dadurch gekenn-

zeichnet, dass das elektrooptische Wiedergabemedium ein elektrochromes Material ist.

Revendications

1. Dispositif d'affichage comportant un milieu d'affichage électro-optique disposé entre deux plaques de support, qui sont munies d'un système d'éléments d'image arrangés en rangées et en colonnes et d'un système d'électrodes de rangée et de colonne pour l'excitation du système d'éléments d'image, dans lequel chaque élément d'image peut être connecté à une électrode du système d'électrodes de rangée et de colonne à l'aide d'un élément de commutation, dans lequel chaque élément d'image est formé par deux électrodes d'image respectivement disposées sur les surfaces situées vis-à-vis, l'une de l'autre, des plaques de support, les électrodes de rangée sont disposées sur une plaque de support et les électrodes de colonne sont disposées sur l'autre plaque de support, caractérisé en ce que les électrodes de rangée (21) s'étendent au-dessous des électrodes d'image (23) entre les dernières électrodes et le substrat (20) et sont isolées électriquement des électrodes d'image, les électrodes d'image (23) comportent une ouverture (24), qui s'étend sur l'électrode de rangée respective (21), ces électrodes de rangée n'étant pas isolées aux endroits des ouvertures (24), et chaque électrode d'image (23) peut être connectée, à l'électrode de rangée respective (21) à l'aide d'au moins un ressort de lames micromécaniques (25) réglable par voie électrostatique, qui est disposé à l'endroit de l'ouverture (24) dans l'électrode d'image et qui est enfermé dans une cavité formée par un capot de couverture électroconducteur (26) s'étendant sur l'ouverture dans l'électrode d'image.

2. Dispositif d'affichage selon la revendication 1, caractérisé en ce que les électrodes d'affichage sur une plaque de support et les capots de recouvrement correspondants sont réflecteurs.

3. Dispositif d'affichage selon la revendication 1 ou 2, caractérisé en ce que les électrodes d'affichage et les électrodes de colonne de l'autre plaque de support sont intégrées aux électrodes en forme de bande.

4. Dispositif d'affichage selon l'une des revendications 1 à 3, caractérisé en ce que chaque élément de commutation est formé par deux ou plusieurs ressorts à lames micromécaniques montés en série et/ou en parallèle.

5. Dispositif d'affichage selon l'une des revendications précédentes, caractérisé en ce que le milieu d'affichage électro-optique est un cristal liquide.

6. Dispositif d'affichage selon l'une des revendications précédentes 1 à 4, caractérisé en ce que le milieu d'affichage électro-optique est une suspension électrophorétique.

7. Dispositif d'affichage selon l'une des revendications précédentes 1 à 4, caractérisé en ce que le milieu d'affichage électro-optique est une suspension électrochromique.

