

1

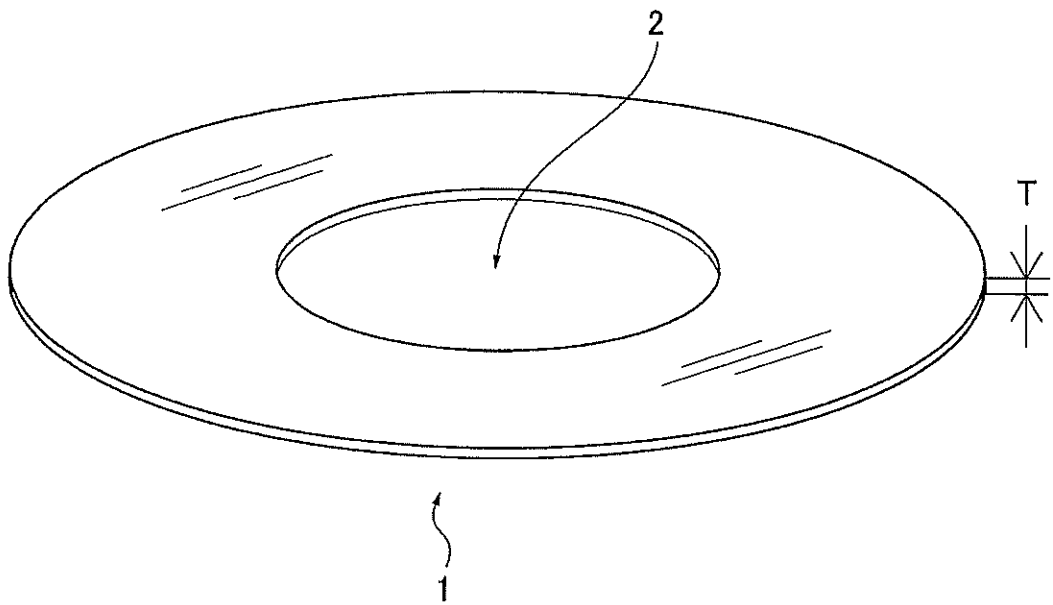


FIG.1

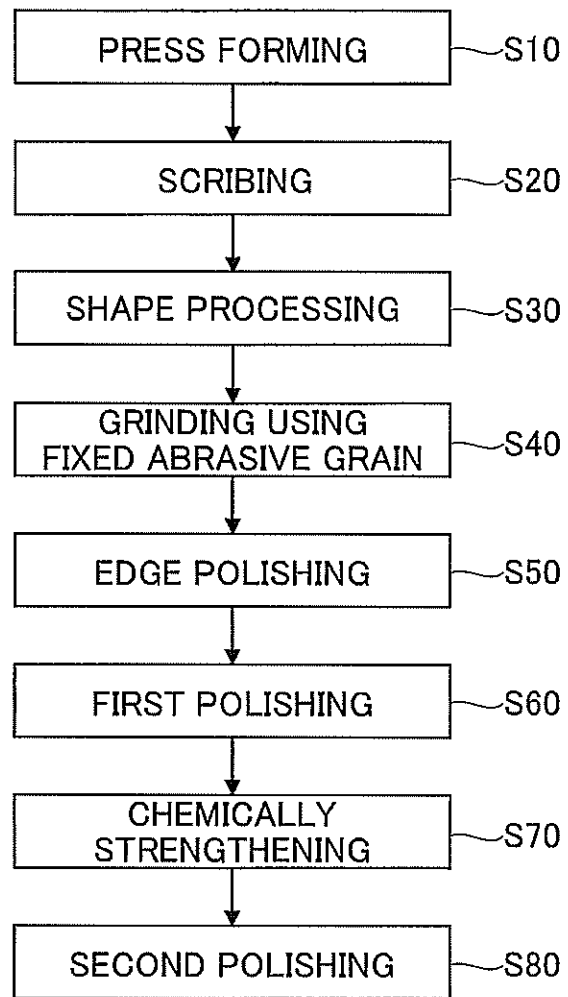
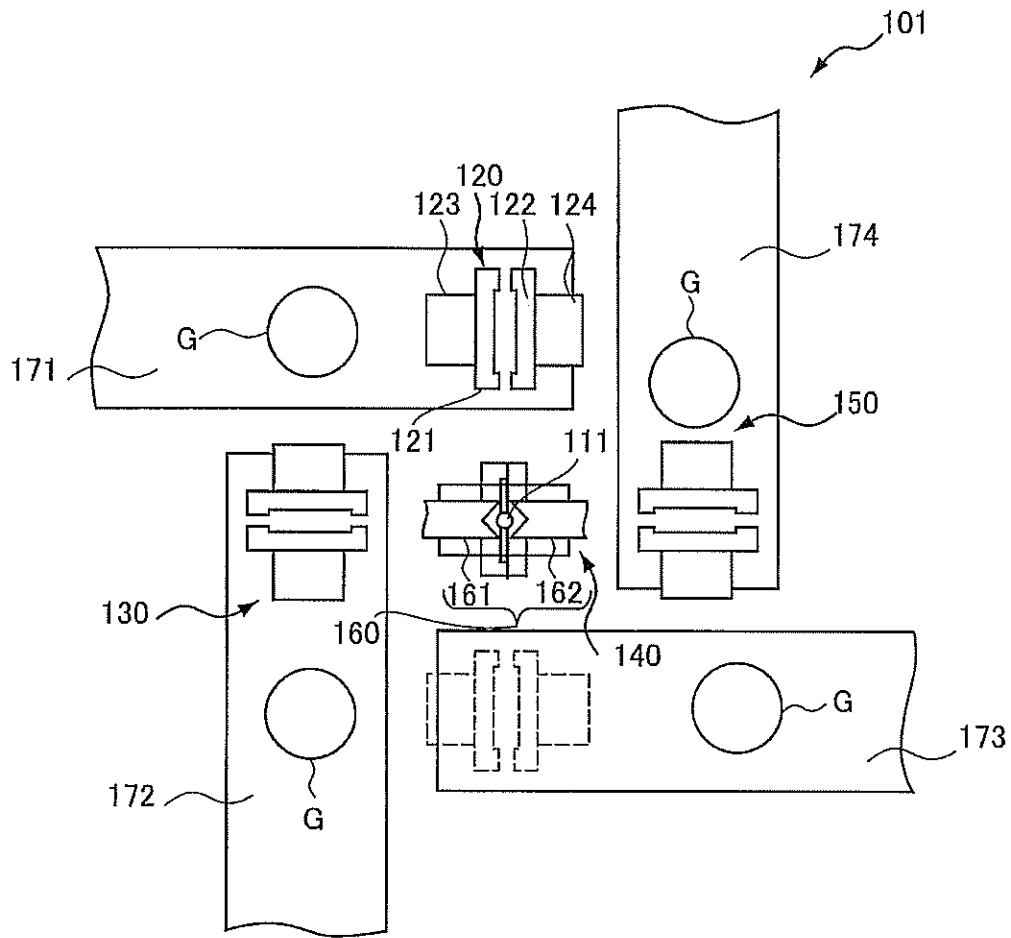


FIG.2

**FIG.3**

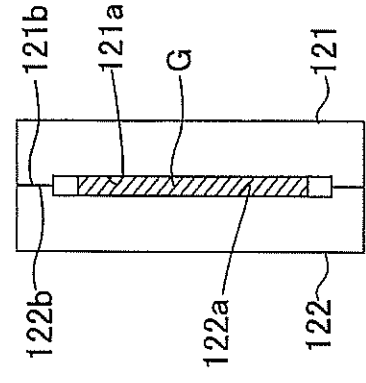
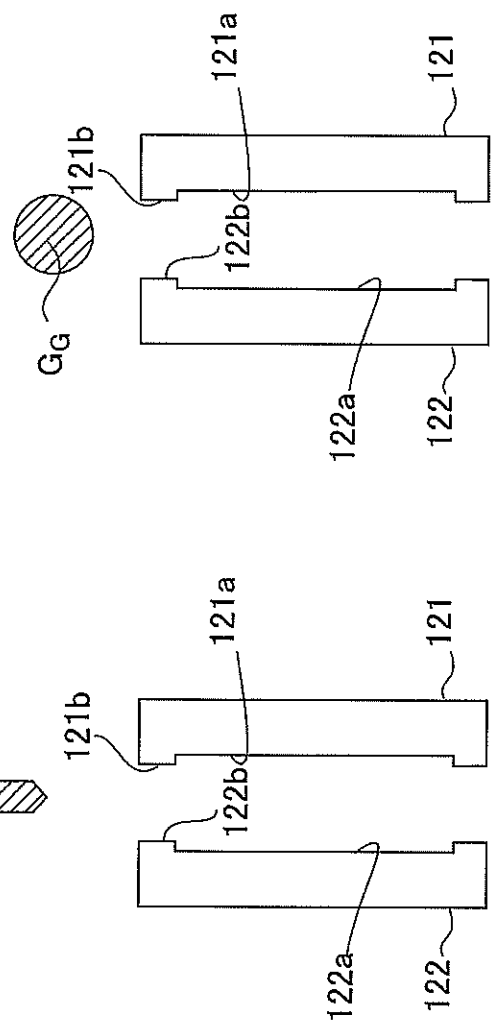
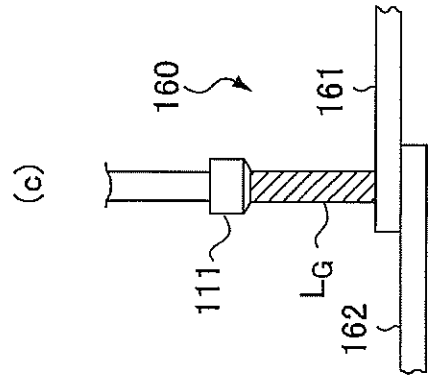
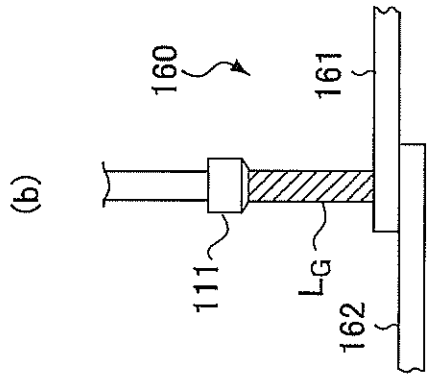
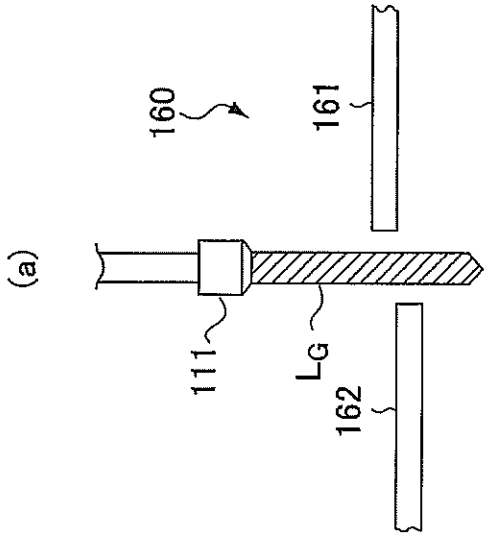


FIG.4

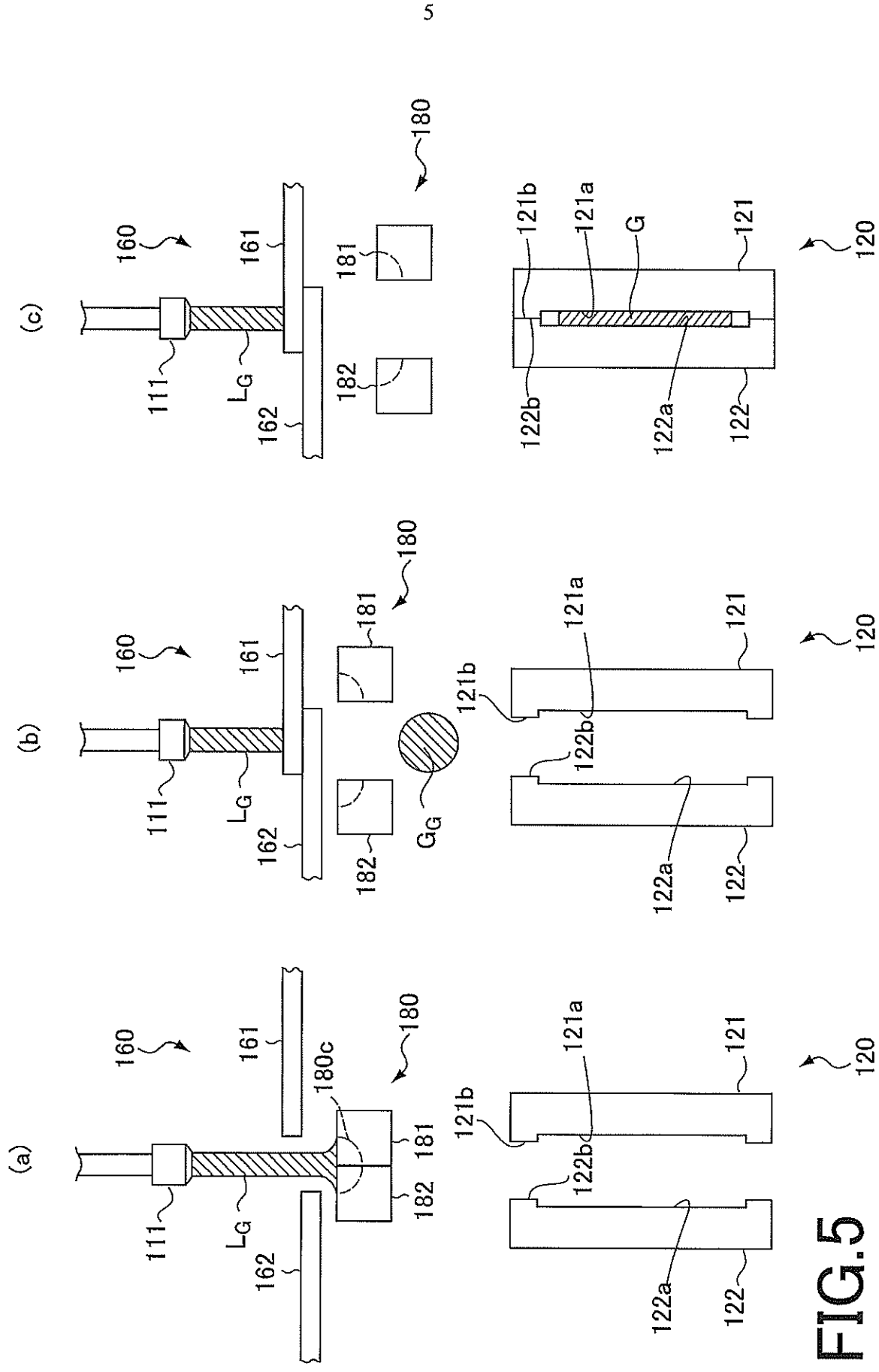
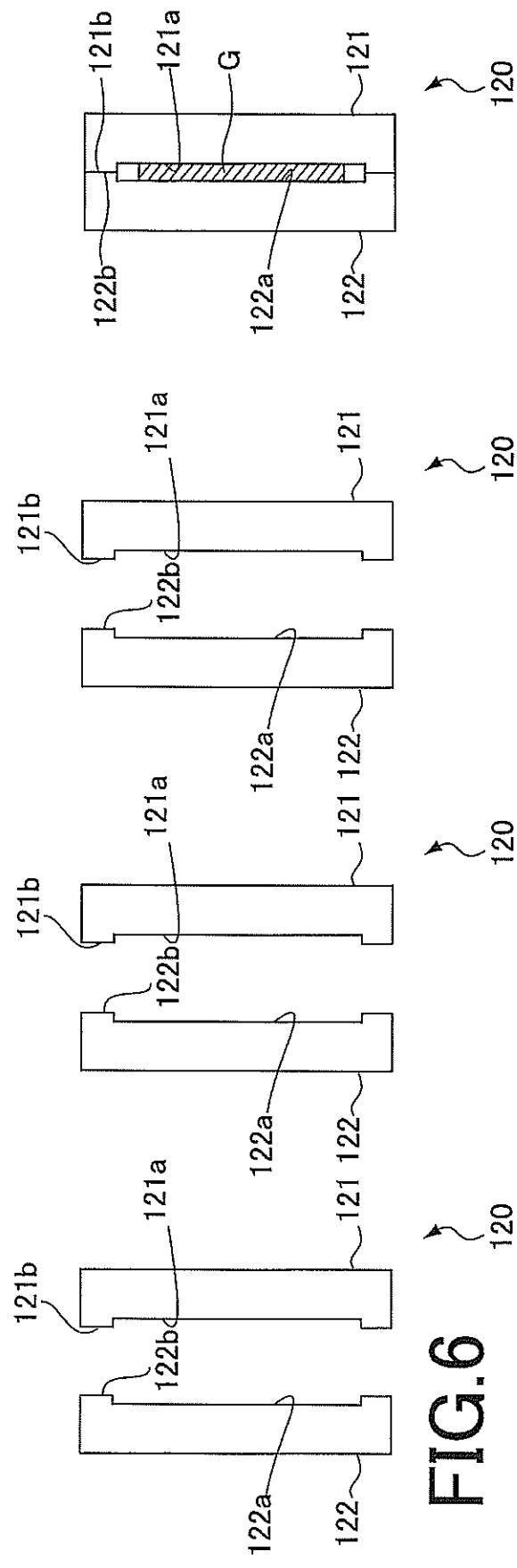
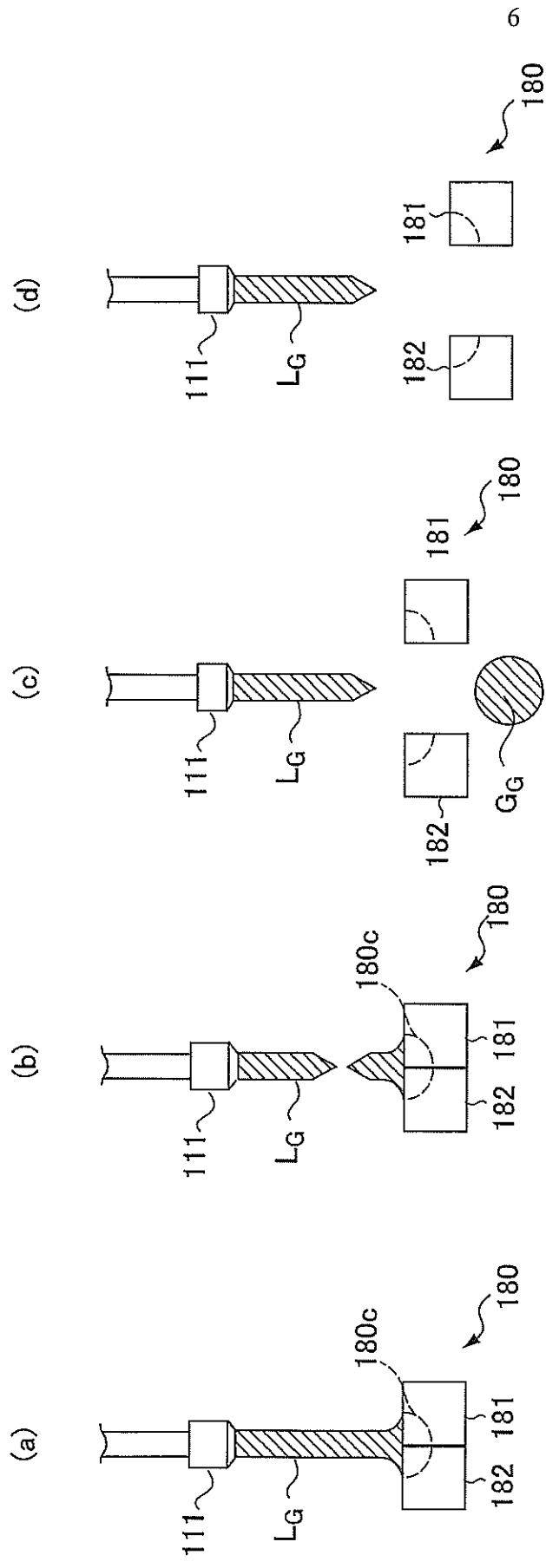
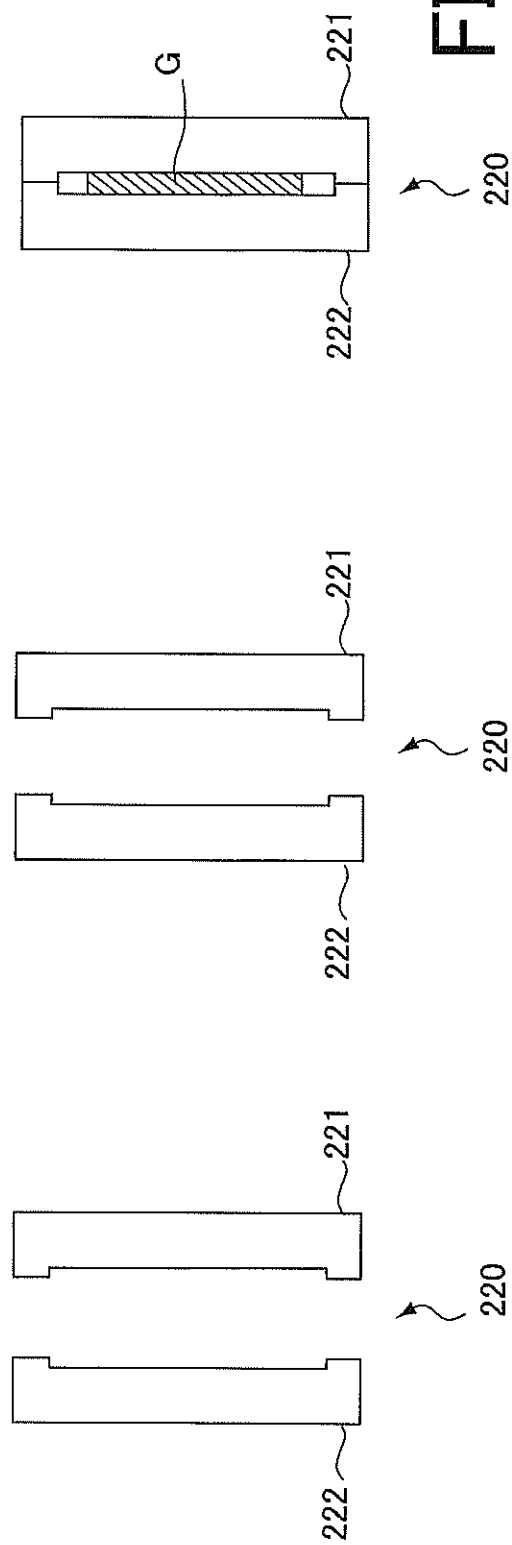
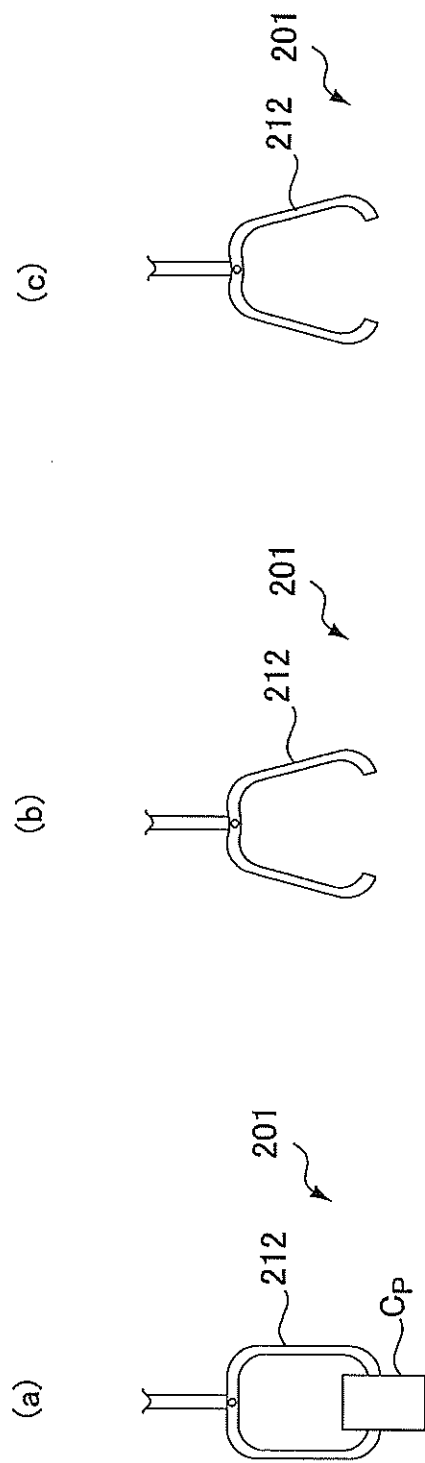


FIG. 5





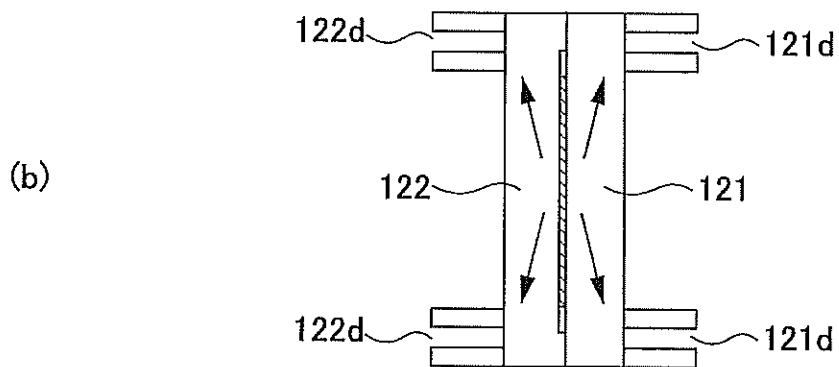
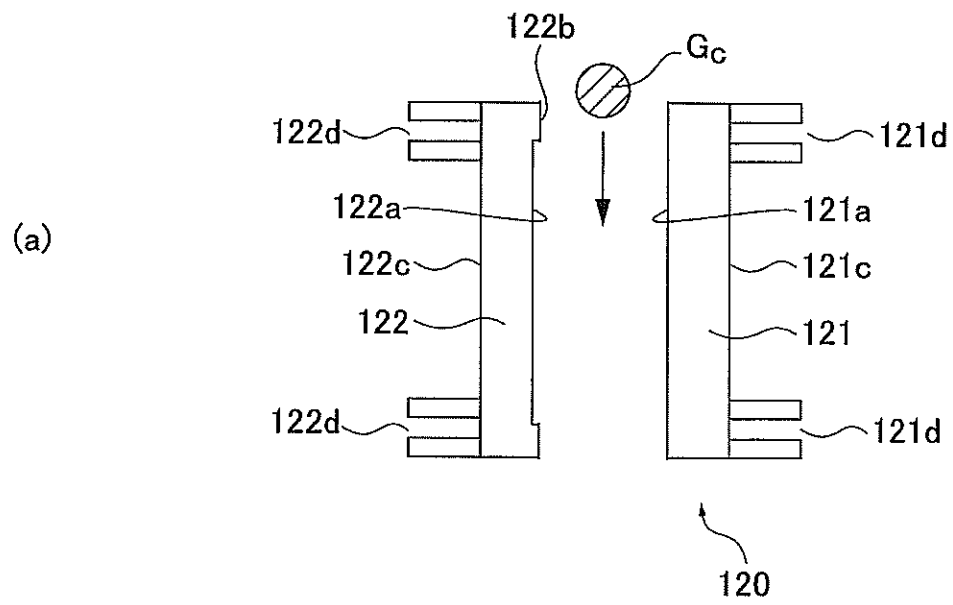


FIG.8

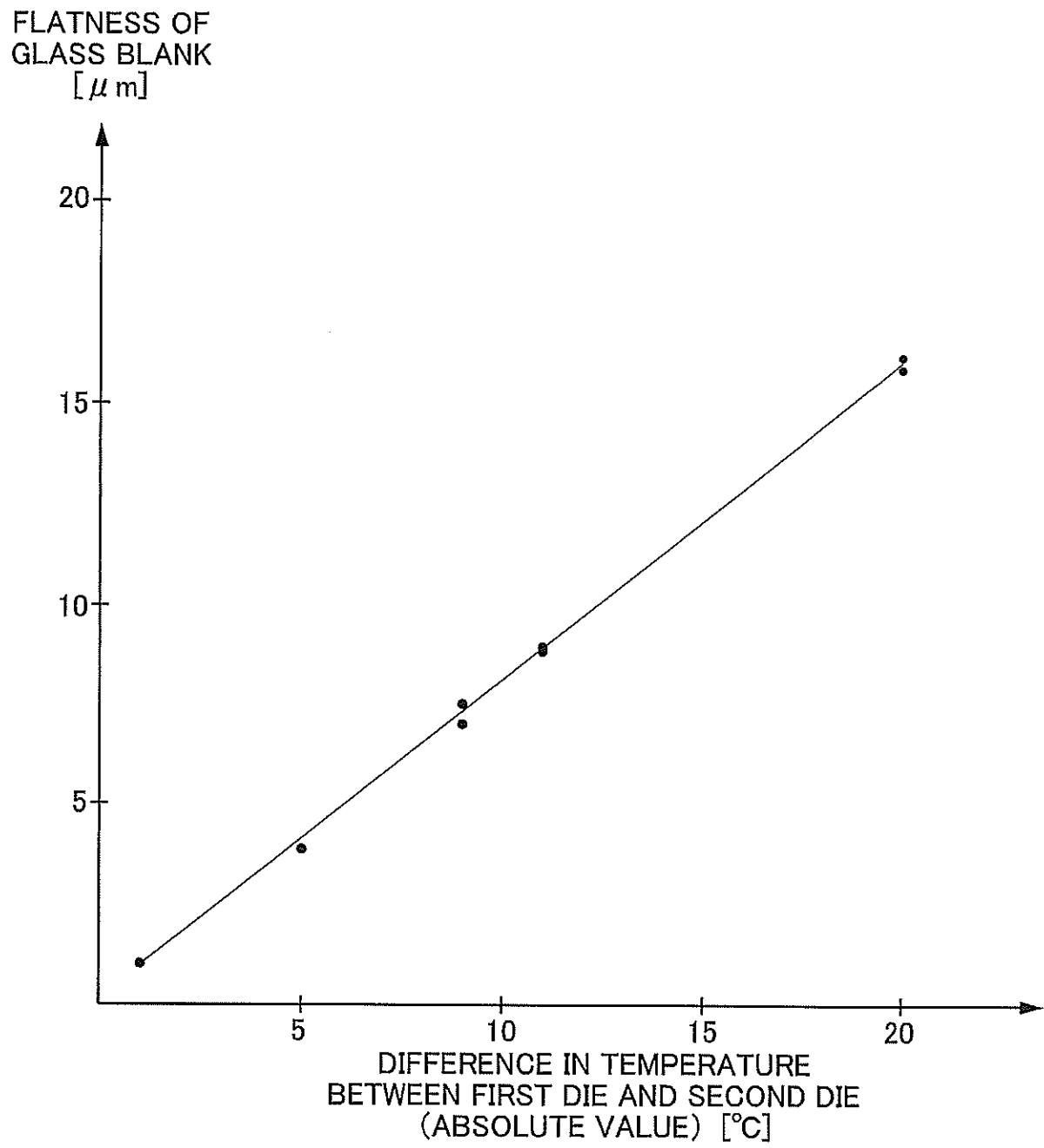


FIG.9

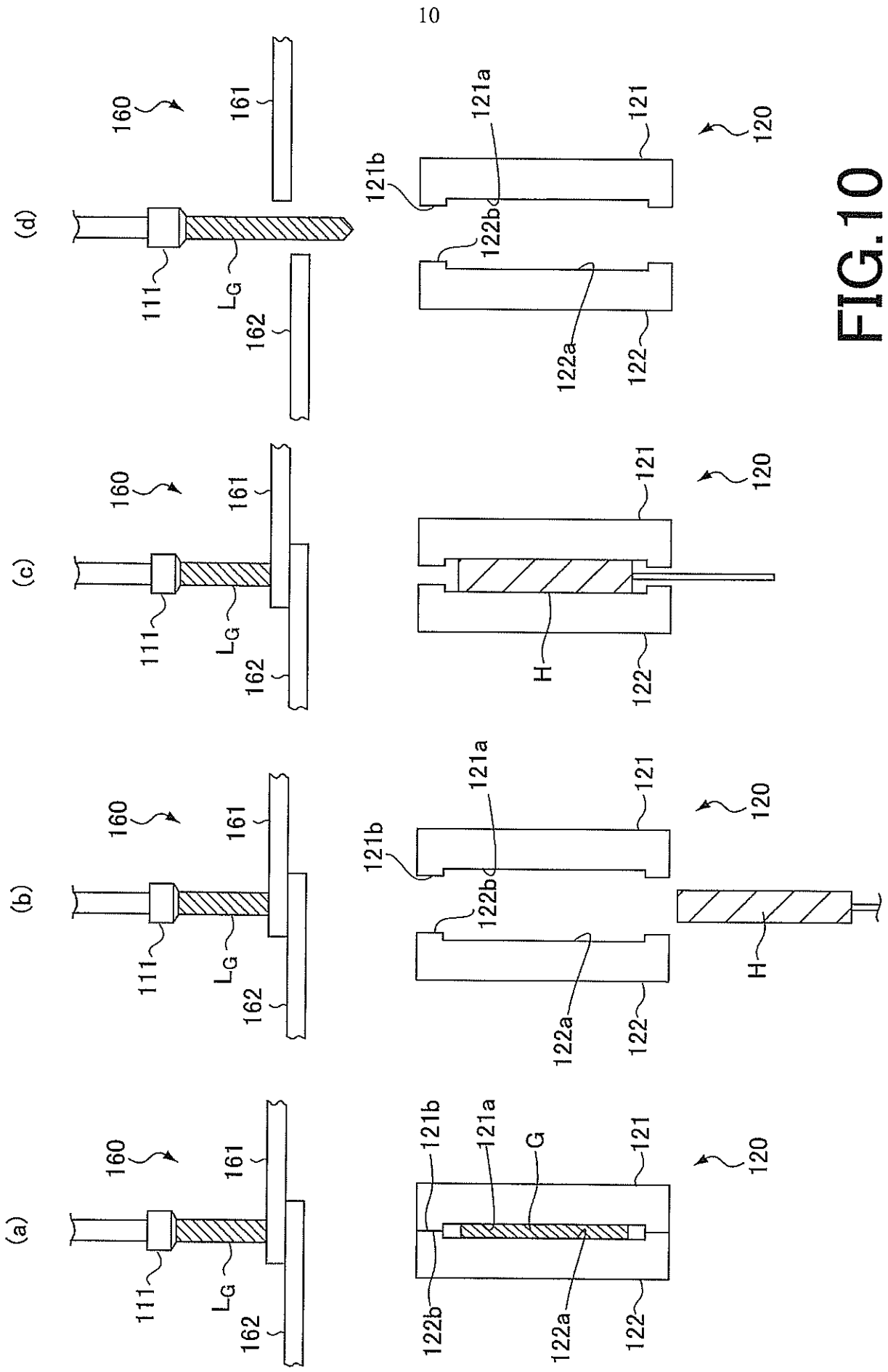


FIG.10

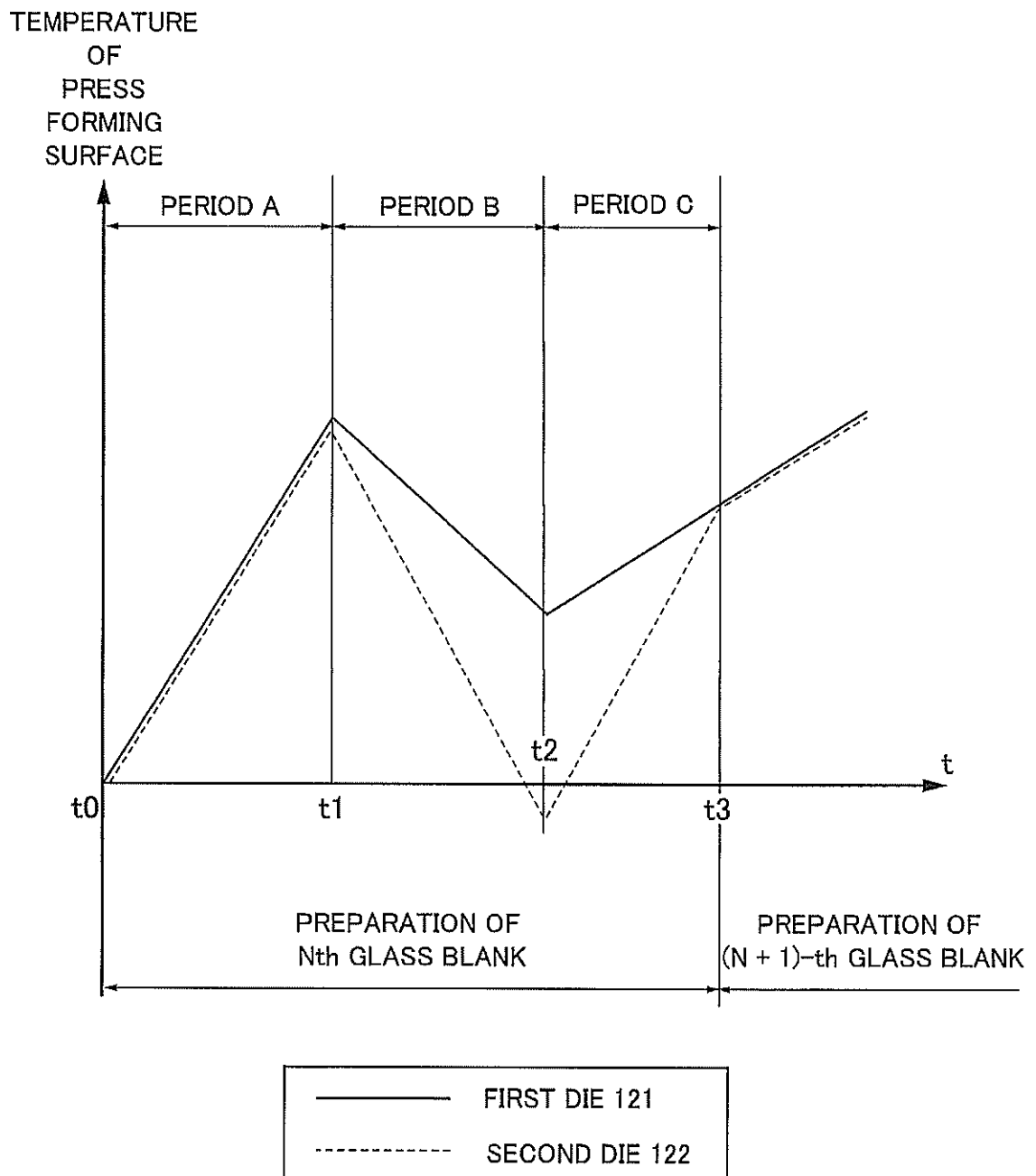


FIG.11

TEMPERATURE
OF
PRESS
FORMING
SURFACE

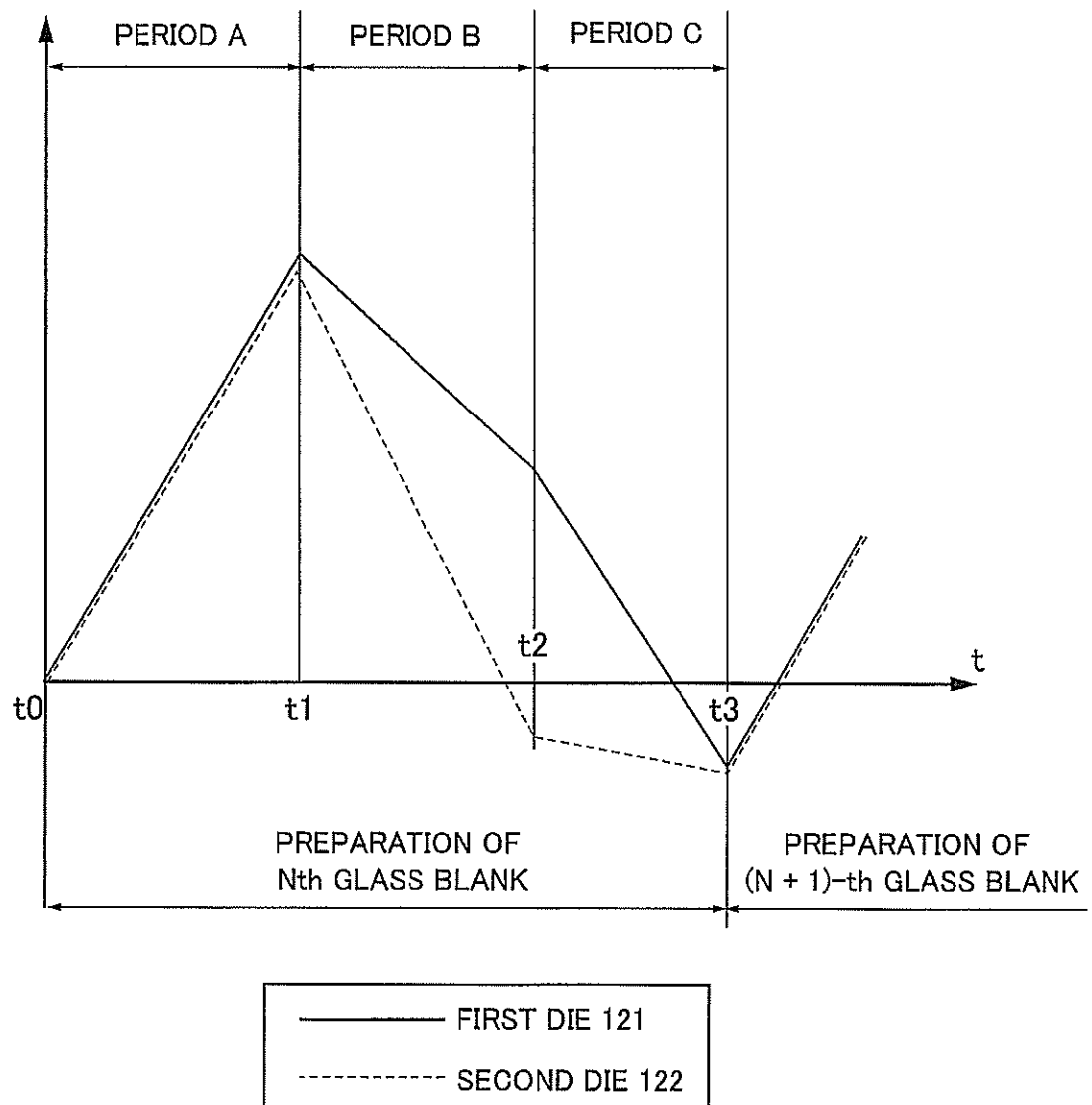
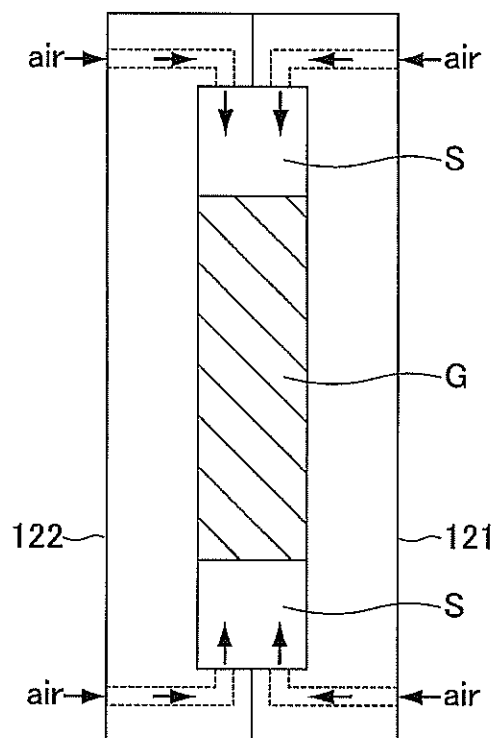


FIG.12

(a)



(b)

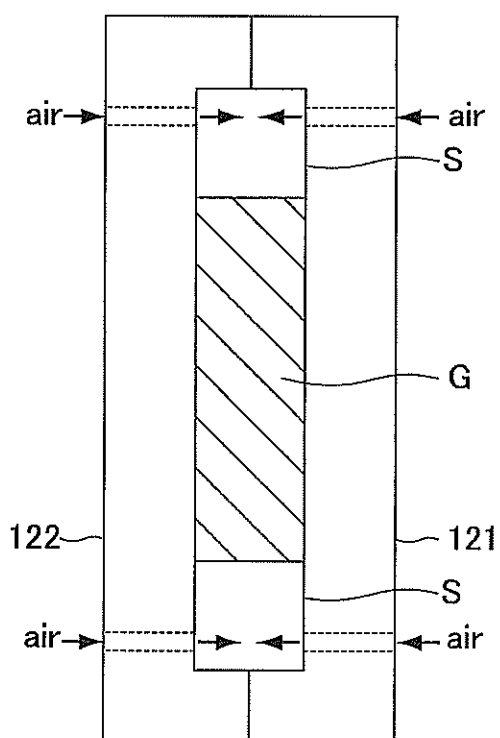


FIG.13