

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
8 May 2008 (08.05.2008)

PCT

(10) International Publication Number
WO 2008/053014 A1

(51) International Patent Classification:

B21D 51/44 (2006.01) **B65D 51/14** (2006.01)
B21D 51/38 (2006.01)

(21) International Application Number:

PCT/EP2007/061744

(22) International Filing Date: 31 October 2007 (31.10.2007)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

06123299.7 31 October 2006 (31.10.2006) EP

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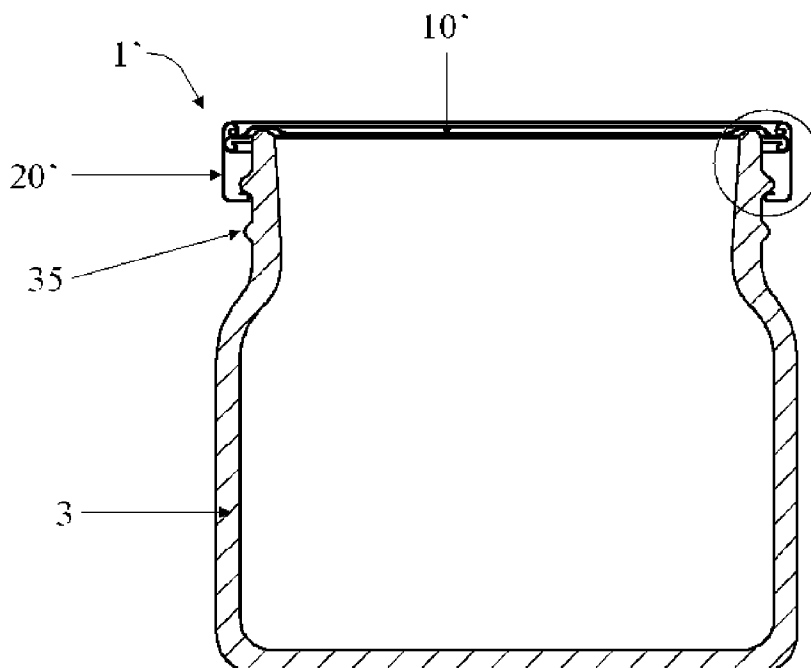
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

(54) Title: METHOD FOR PRODUCING SUCH A METAL CLOSURE WITH SEPERATE DISC AND RING FROM A SINGLE CLOSURE BLANK



(57) Abstract: A method of production for a 2-piece "Combo" style closure (1') having a disk (10') constrained within a peripheral ring (20'). The "combo" style closure (1') is produced from a conventional one-piece closure shell (1) by cutting the sidewall (20) in the vicinity of the top plate (10) to produce the ring (20') and disc (10') respectively.

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