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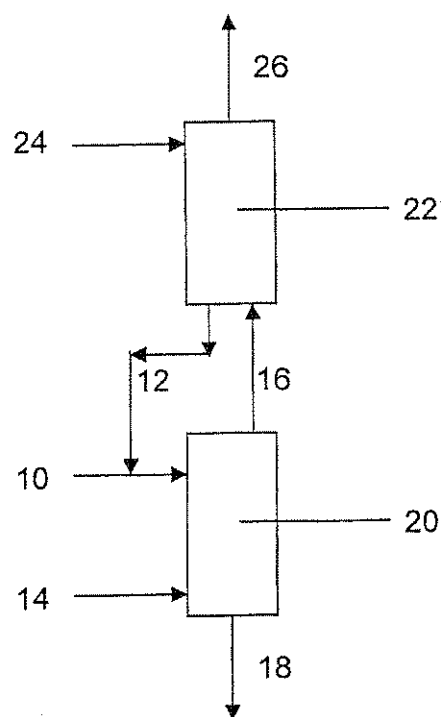
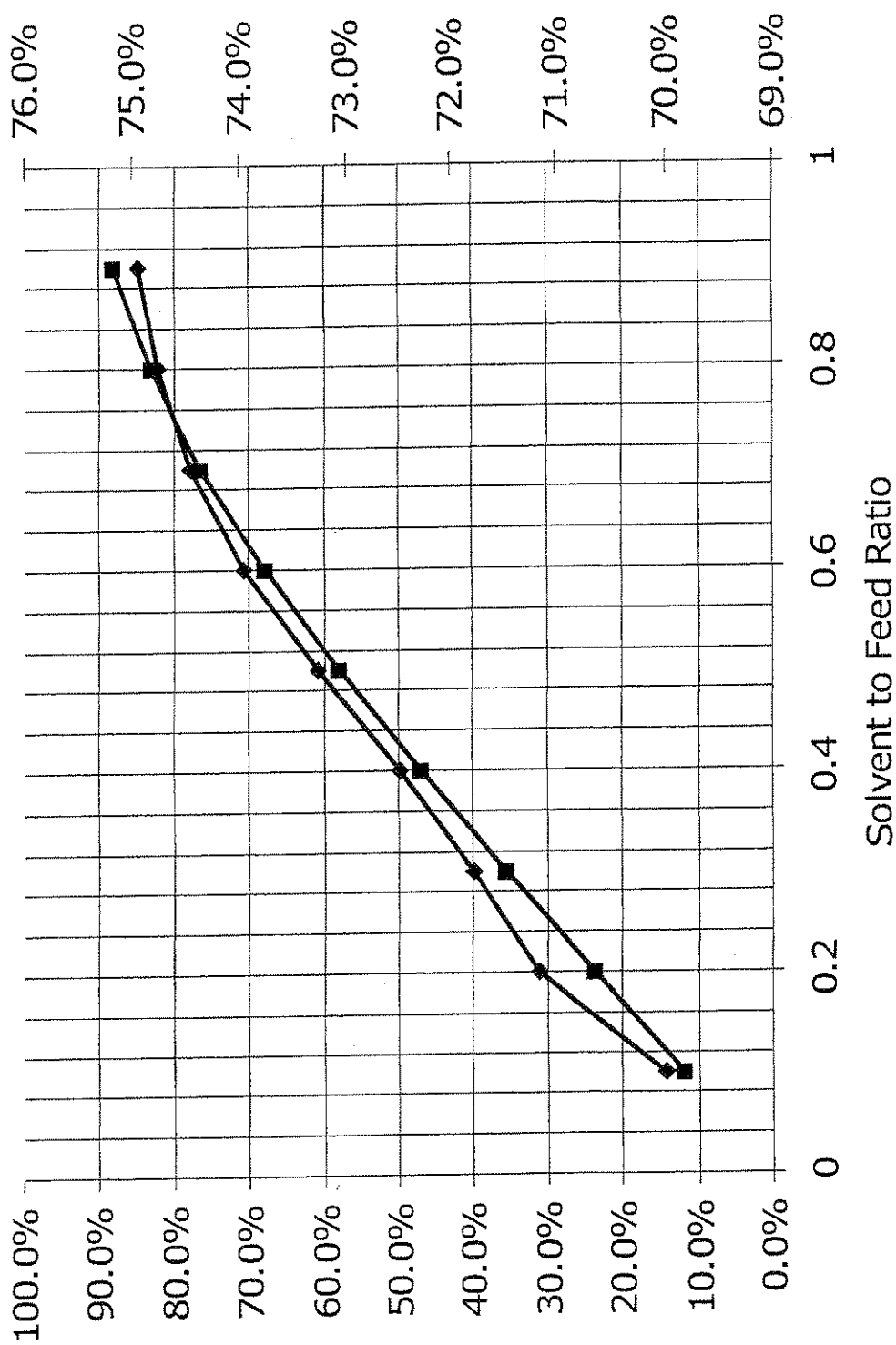


FIGURE 1

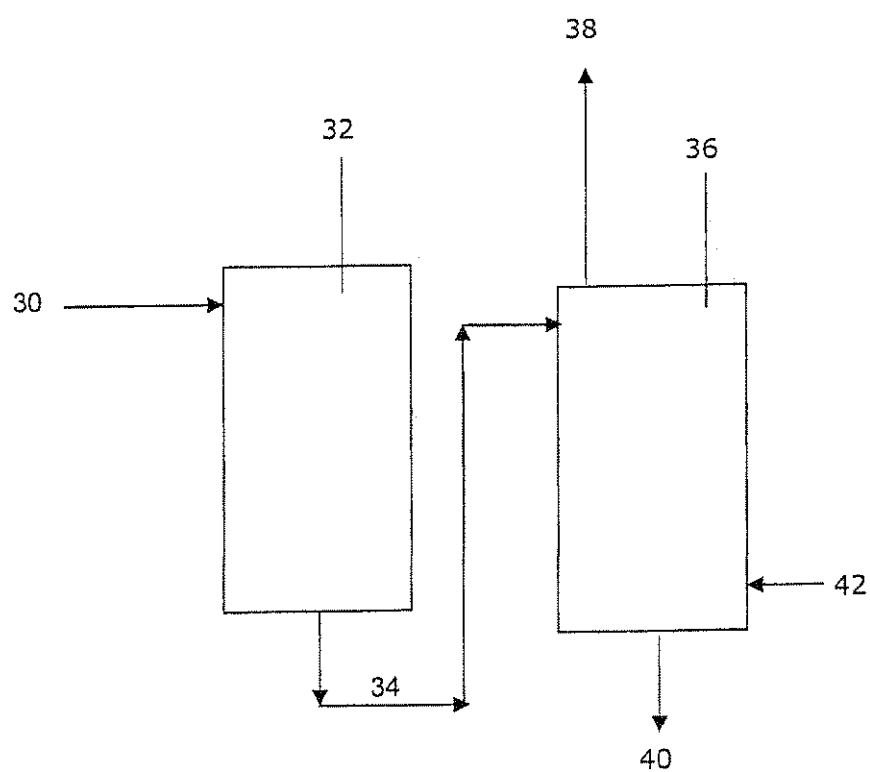
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Effect of EXT1 Solvent to Feed Ratio on Purity at Constant Yield

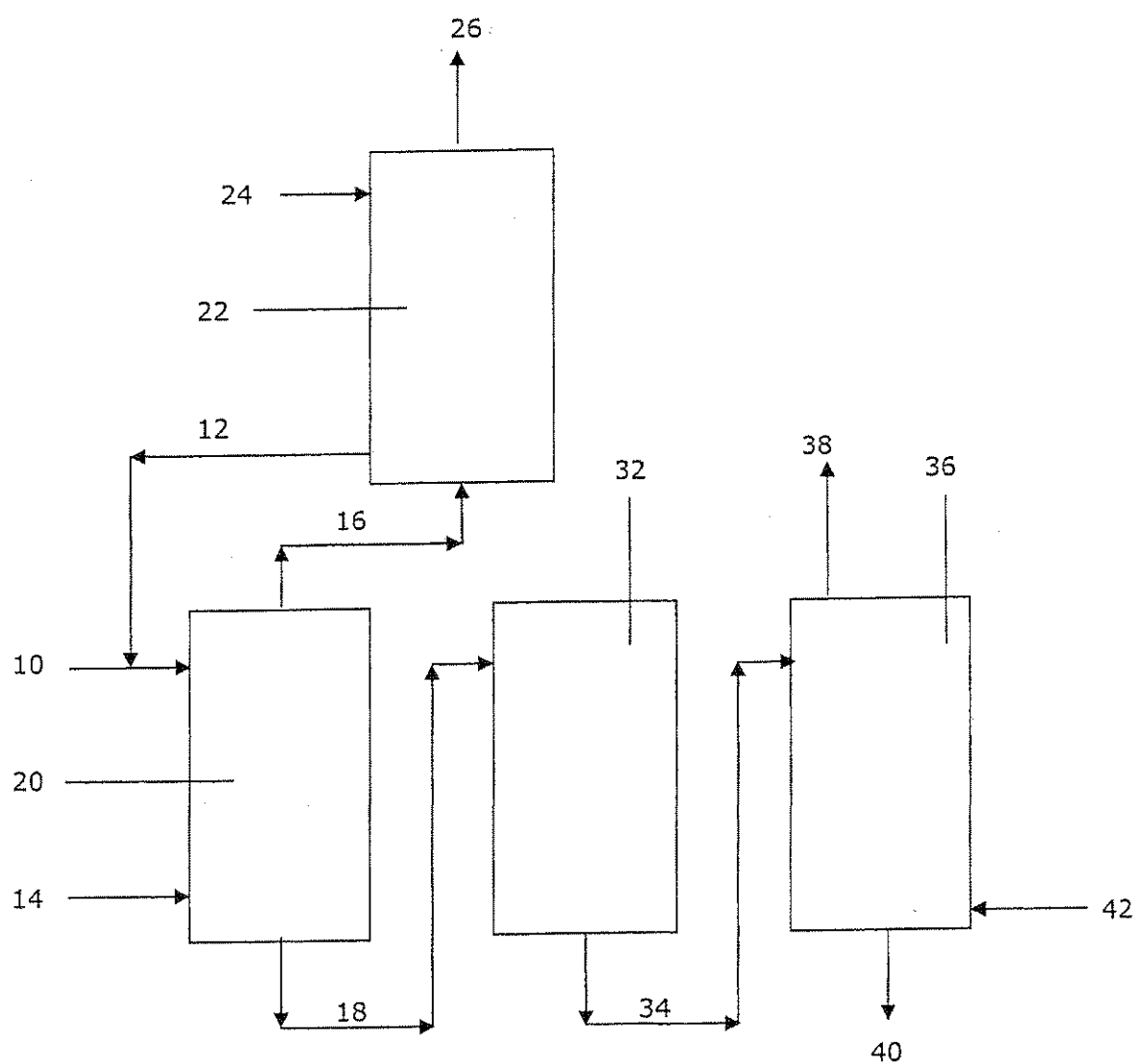
- ◆ % Purity of Sucralose in First Aqueous Extract 18 (right hand axis)
- % Sucralose in First Organic Extract 16 (left hand axis)

FIGURE 2

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**FIGURE 3**

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**FIGURE 4**

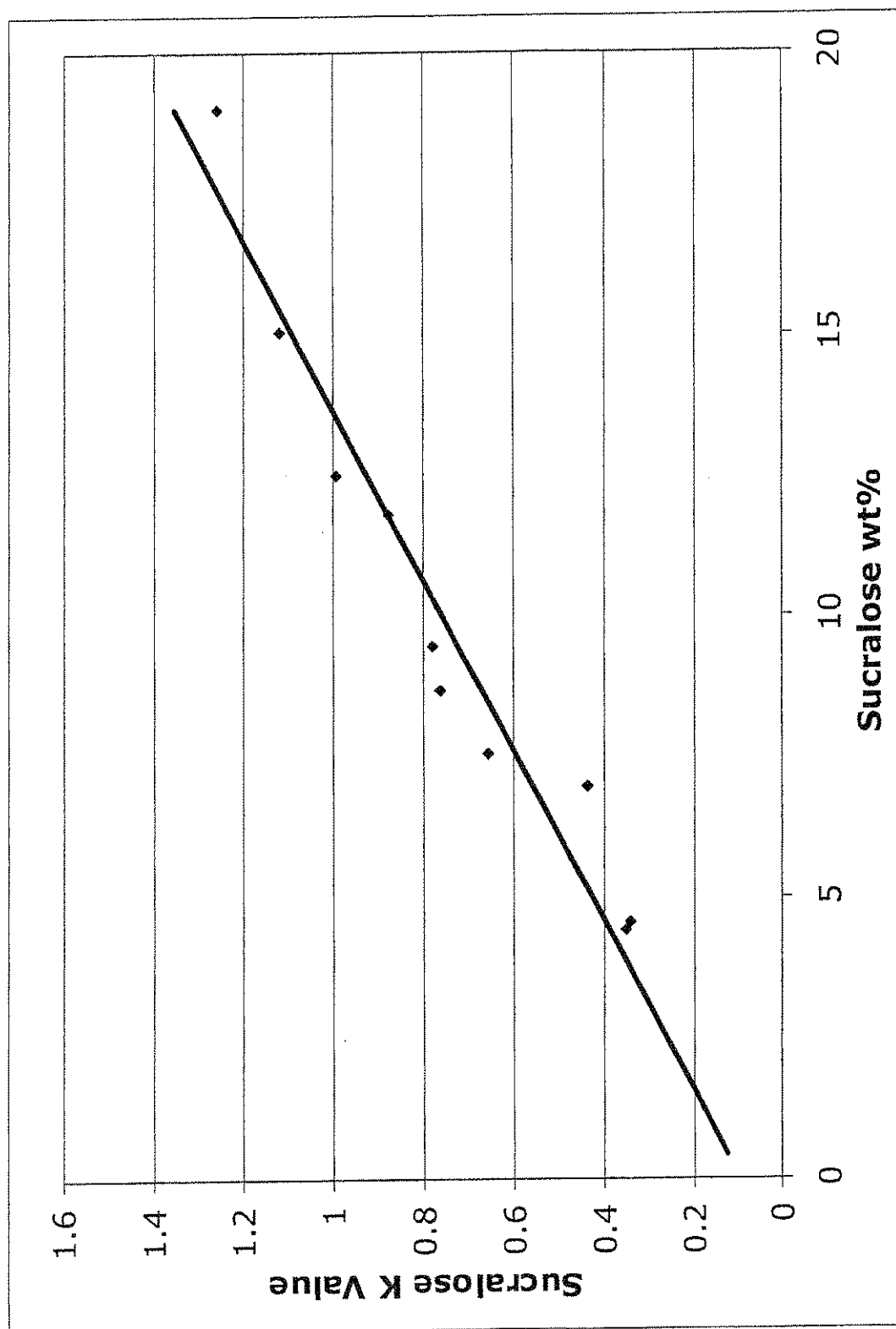
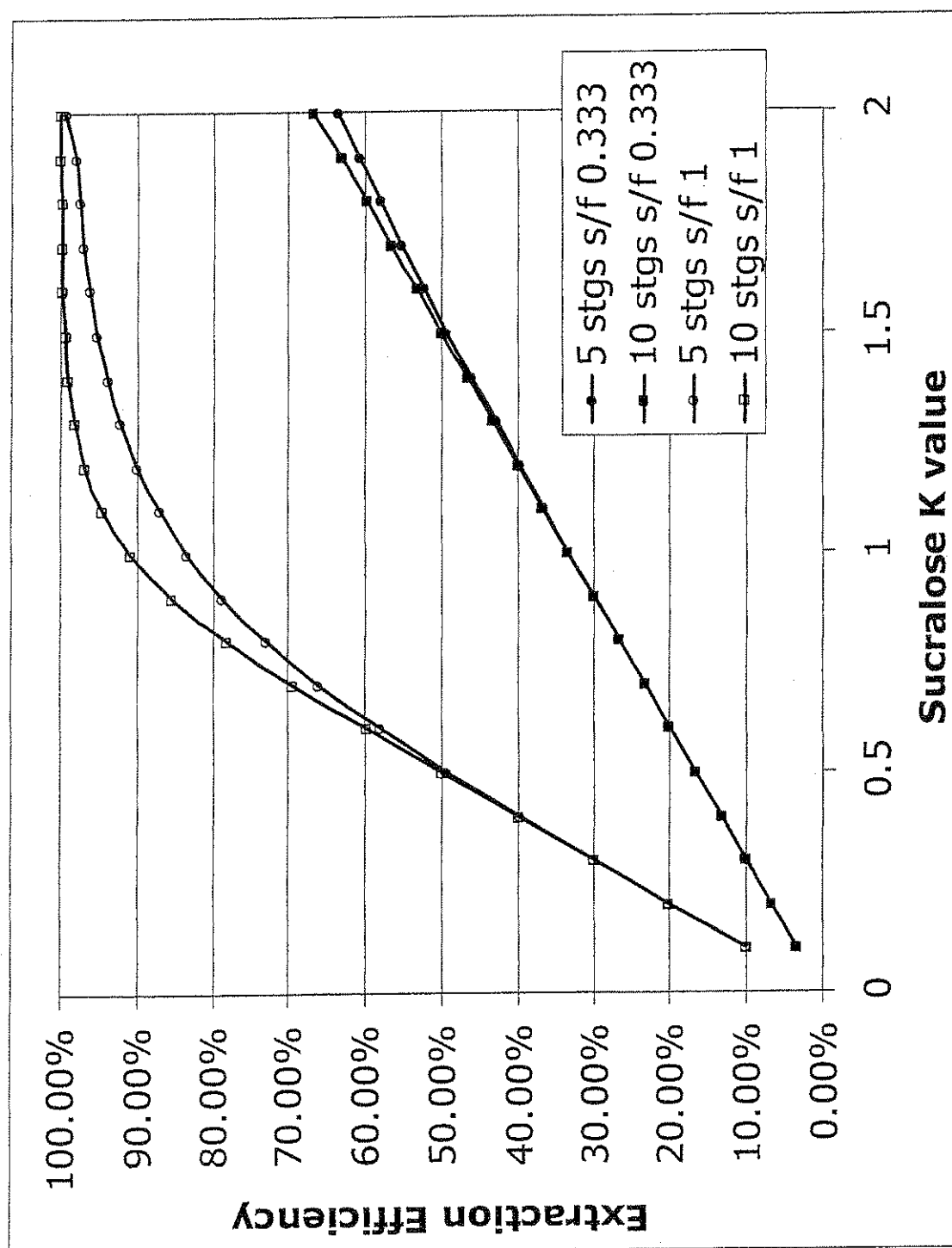


FIGURE 5

**FIGURE 6**