8. The method of claim ~~1~~6, wherein attaching a new support member to each of the plurality of deck sections further comprises:

attaching the new support member to the new deck; and

attaching the new support member to each of the longitudinal support members for strengthening the deck section.

9. A method for conversion of a floating vessel having an internal cargo hold, which comprise:

a) forming a deck section above the internal cargo hold;

b) removing the deck section from the vessel;

c) removing a deck from the deck section;

d) attaching a new deck to the deck section, the new deck having a tank dome opening therethrough;

e) attaching a new support member to the deck section;

f) attaching an internal second hull to a lower hull side of the vessel;

g) positioning a tank in the internal cargo hold, the tank having an upper tank section; and

h) attaching the deck section to the vessel, wherein the tank dome opening is aligned with the upper tank section.

10. The method of claim 9, wherein the vessel is a Very Large Ore Carrier.

11. The method of claim 9 further comprising

rotating the deck section 180 degrees in a vertical plane after removal of the deck from the deck section, and

15. The method claim 11, wherein the deck above the internal cargo hold further includes an opening therethrough for communication with the internal cargo hold.

16. The method of claim ~~11~~14, wherein attaching a new support member to the deck section further comprises:

attaching the new support member to the new deck; and

attaching the new support member to each of the longitudinal support members for strengthening the deck section.