

ASSEMBLY FIXTURE AND METHOD FOR VARIABLE VANE ASSEMBLY

ABSTRACT OF THE DISCLOSURE

A method and fixture assembly (40) for assisting in the matching and assembly of components of a variable stator vane assembly (10) of a gas turbine engine. The method generally entails a stator vane (12) configured to be assembled to a casing (22) with a spacer (14). The spacer (14) is selected based on the position of a vane seat (28) detected by the fixture assembly (40).

Figure 3



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