

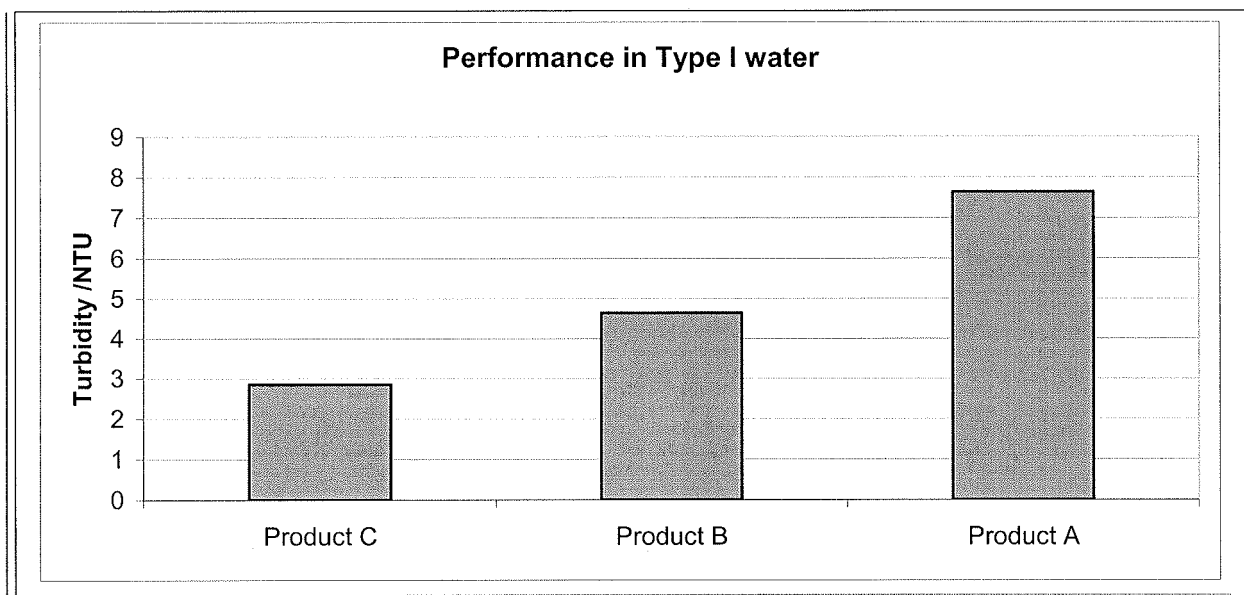


Figure 1a: Solution Turbidity after 2 hrs with Type I water

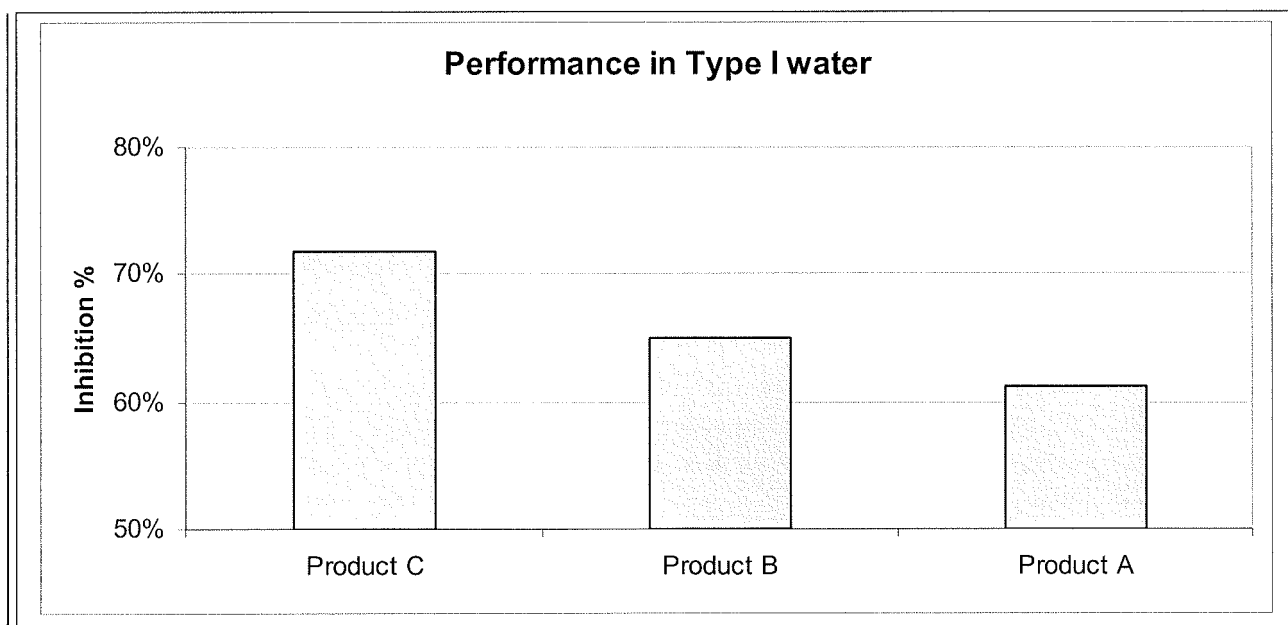


Figure 1b: % Inhibition after 2 hrs with Type I water

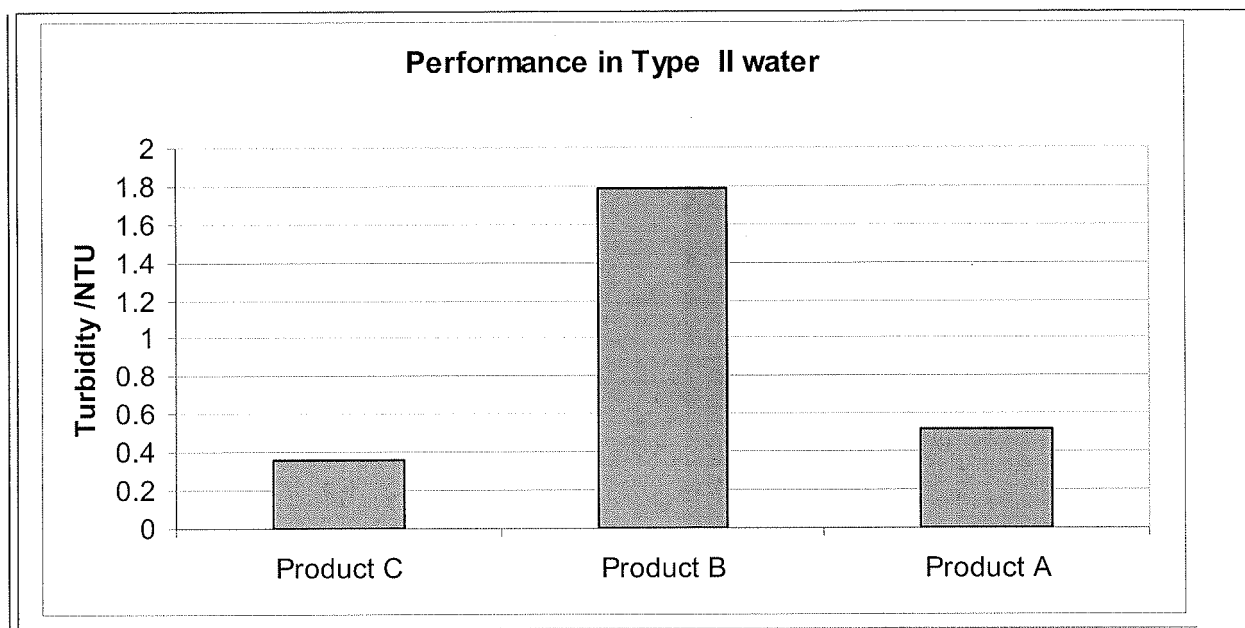


Figure 2a: Solution Turbidity after 2 hrs with Type II water

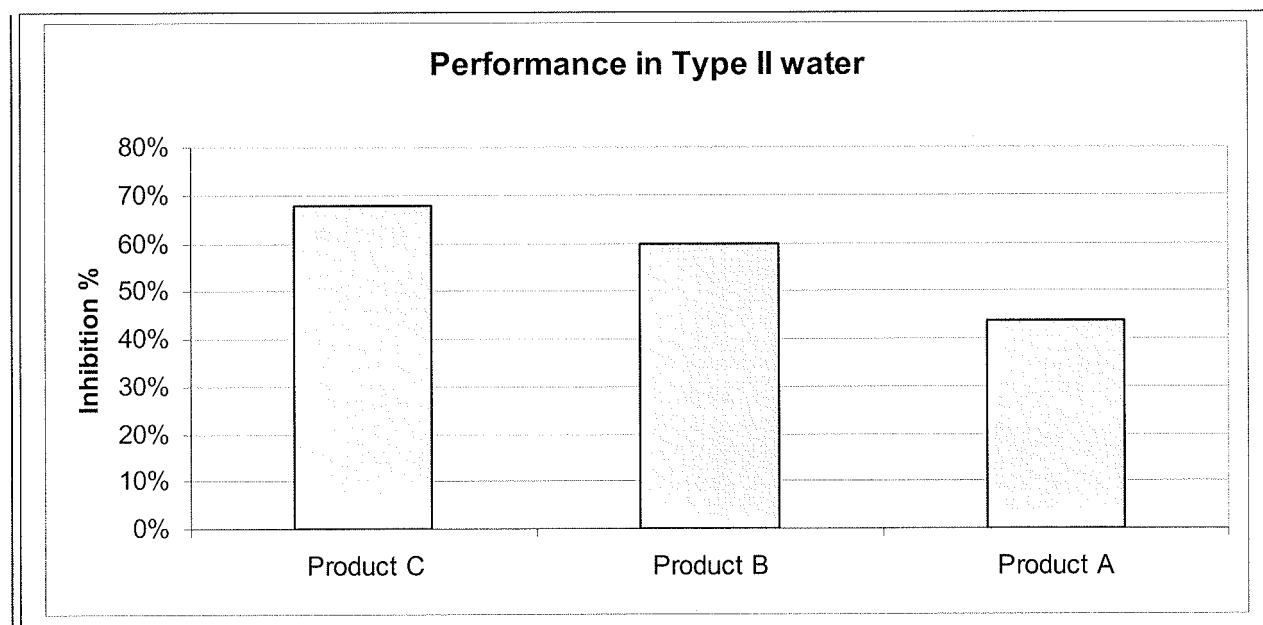


Figure 2b: % Inhibition after 2 hrs with Type II Water

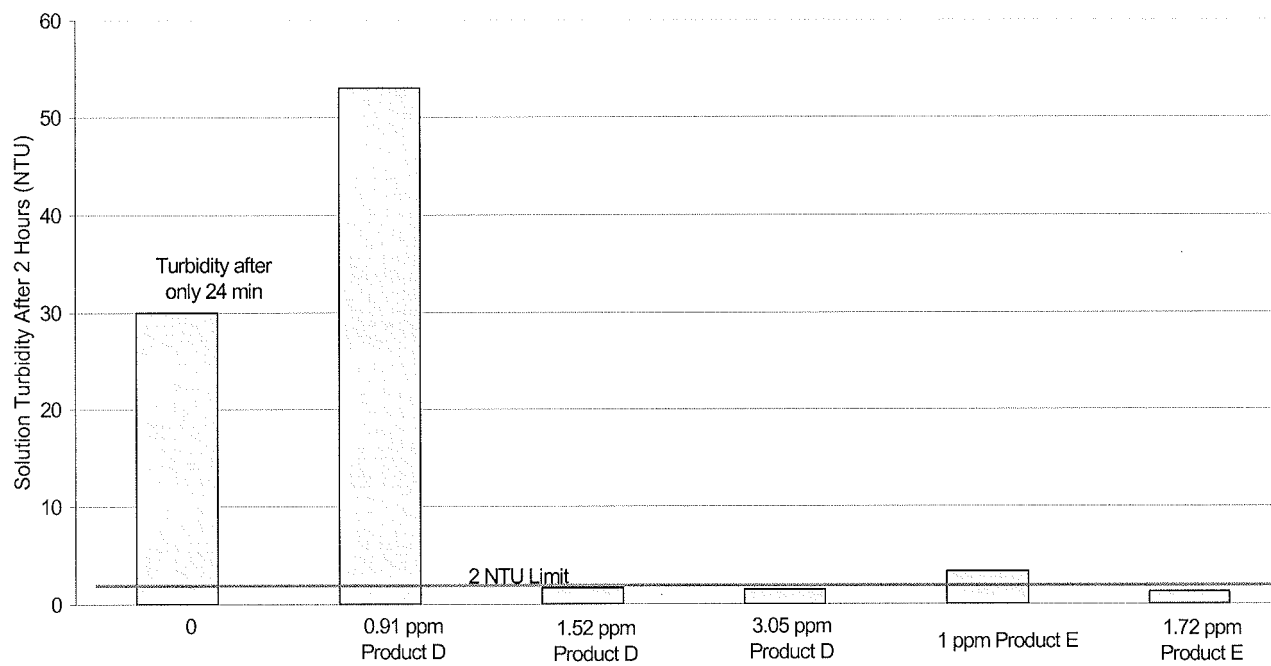


Figure 3: Solution Turbidity after 2 hrs with Type III water and comparison of Product D and Product E (Phosphonate)