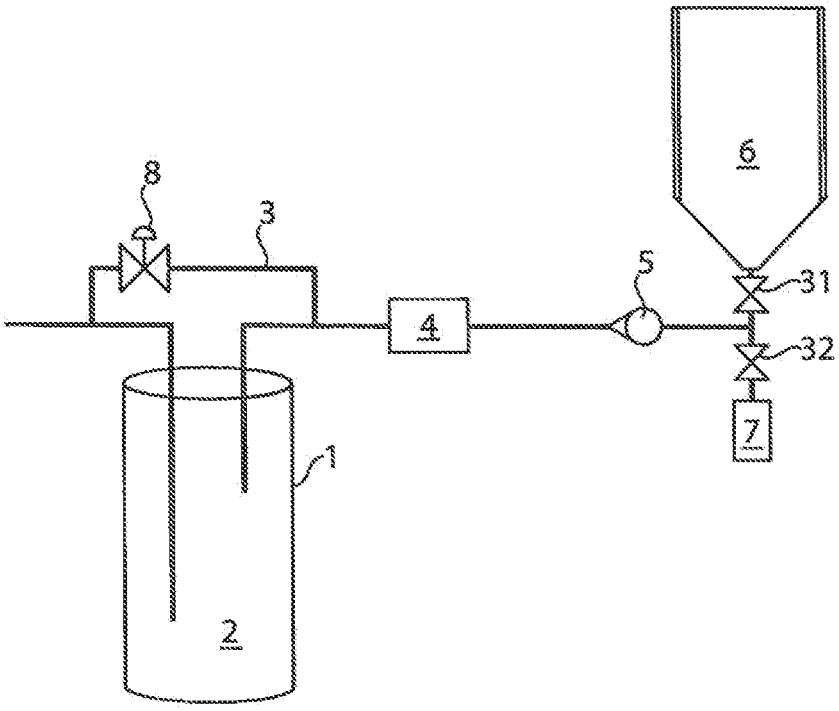


Fig. 1

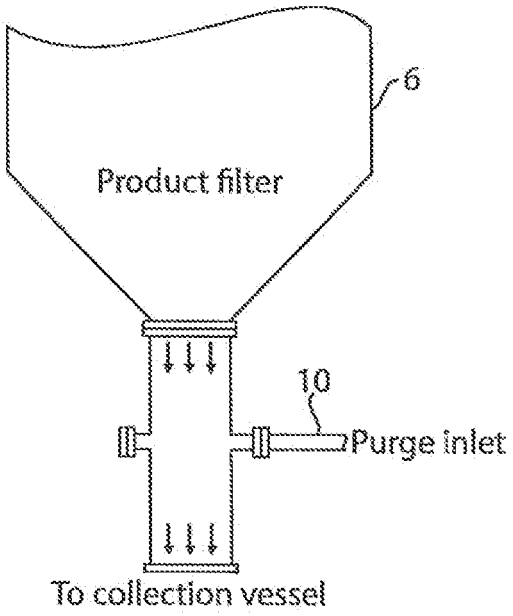


Fig. 2A

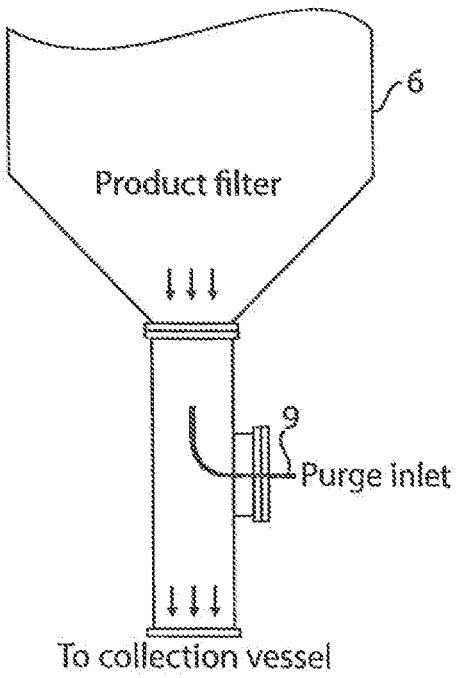


Fig. 2B

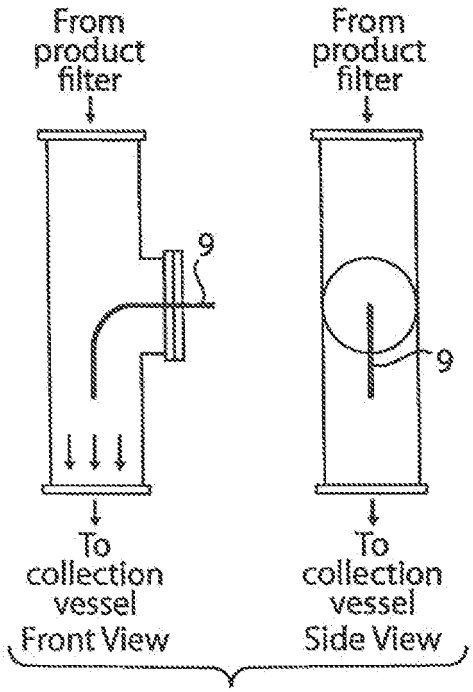


Fig. 3A

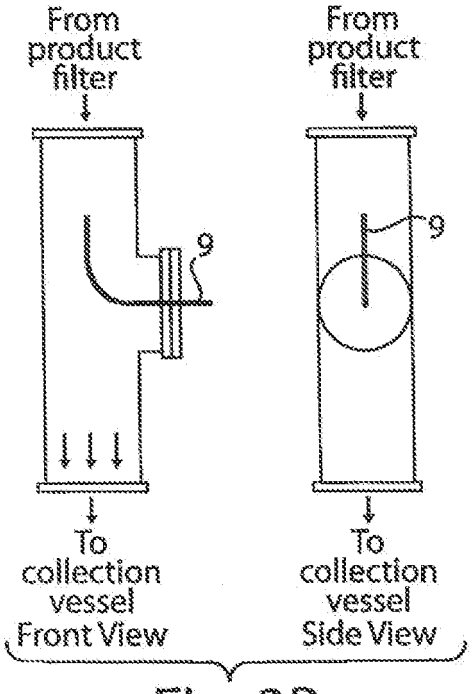


Fig. 3B

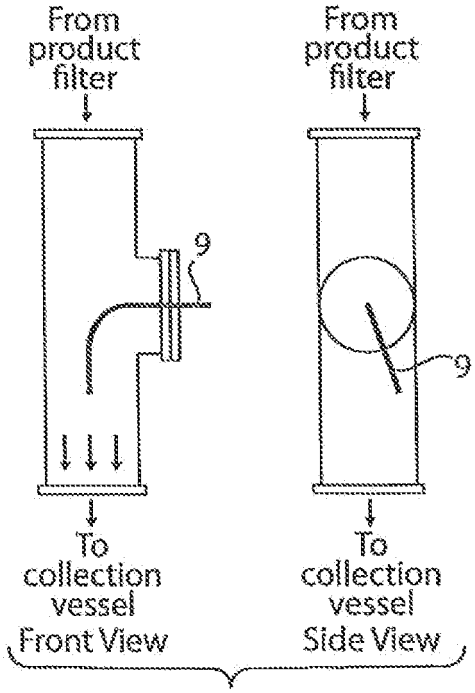


Fig. 3C

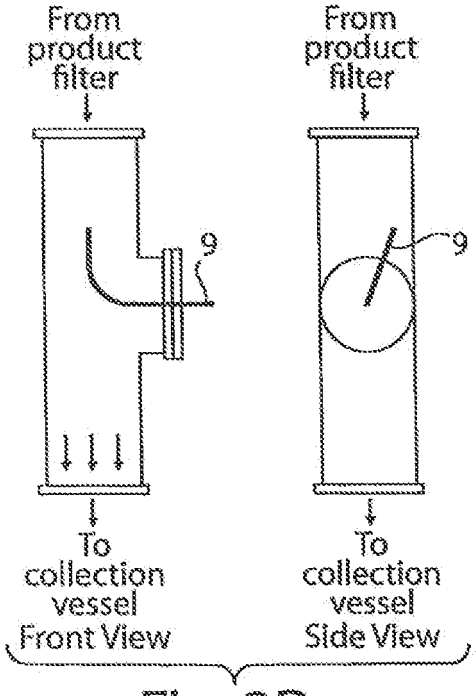


Fig. 3D

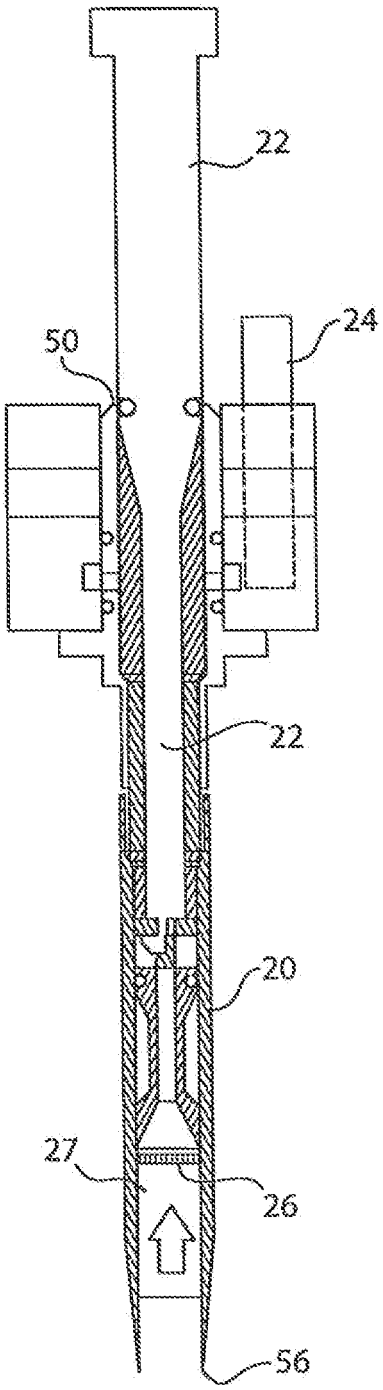


Fig. 4

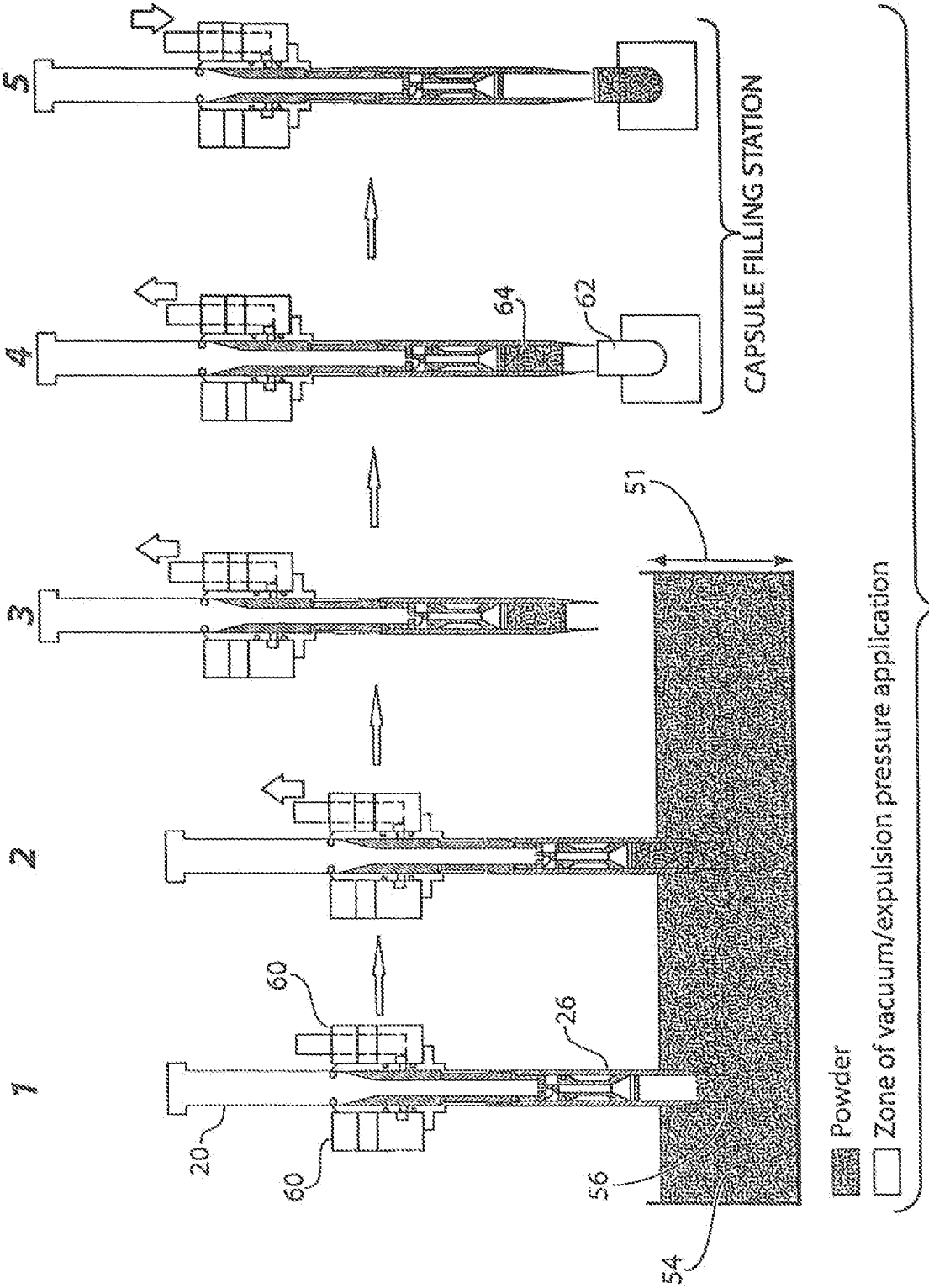

1
2
3
4
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20
60
60
26
56
54
51
64
62
CAPSULE FILLING STATION
Powder
Zone of vacuum/expulsion pressure application

Fig. 5

Technical Specifications - Gelatin Capsules - CapsCanada®

CAPSULE SIZE	000	00	0E	0	1	2	3	4
WEIGHT								
Average Weight (mg)	158	123	107	99	76	61	48	38
tolerance	± 10	± 7	± 7	± 6	± 5	± 4	± 3	± 3
CAPACITY								
Volume Capacity (ml)	1.37	0.95	0.77	0.68	0.48	0.36	0.27	0.20
density of dosing powder				Weight Capacity (mg)				
0.6 g/ml	822	570	462	408	288	216	162	120
0.8 g/ml	1096	760	616	544	384	288	216	160
1.0 g/ml	1370	950	770	680	480	360	270	200
1.2 g/ml	1644	1140	924	816	576	432	324	240
OVERALL CLOSED LENGTH								
(mm)	25	23.4	23.4	21.6	19.4	17.6	15.7	14.3
tolerance	± 0.3	± 0.3	± 0.3	± 0.3	± 0.3	± 0.3	± 0.3	± 0.3
(inches)	1.024	0.921	0.921	0.85	0.764	0.693	0.618	0.563
tolerance	± 0.012	± 0.012	± 0.012	± 0.012	± 0.012	± 0.012	± 0.012	± 0.012
INDIVIDUAL LENGTHS (CAP & BODY)								
CAP (mm)	12.9	11.8	11.9	10.85	9.85	8.8	8	7.2
tolerance	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35
BODY (mm)	21.9	20.1	20	18.45	16.4	15.15	13.45	12.1
tolerance	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35	± 0.35
CAP (inches)	0.508	0.464	0.468	0.427	0.388	0.346	0.315	0.283
tolerance	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014
BODY (inches)	0.862	0.791	0.787	0.726	0.646	0.596	0.529	0.476
tolerance	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014	± 0.014
EXTERNAL DIAMETER								
CAP (mm)	9.94	8.56	7.66	7.65	6.96	6.39	5.85	5.33
BODY (mm)	9.55	8.23	7.35	7.35	6.63	6.12	5.60	5.08
CAP (inches)	0.391	0.337	0.302	0.301	0.274	0.252	0.23	0.21
BODY (inches)	0.376	0.324	0.289	0.289	0.261	0.241	0.22	0.2

Recommended Storage Conditions: 59°-77°F / 15°-30°C RH 35-65%

Fig. 6