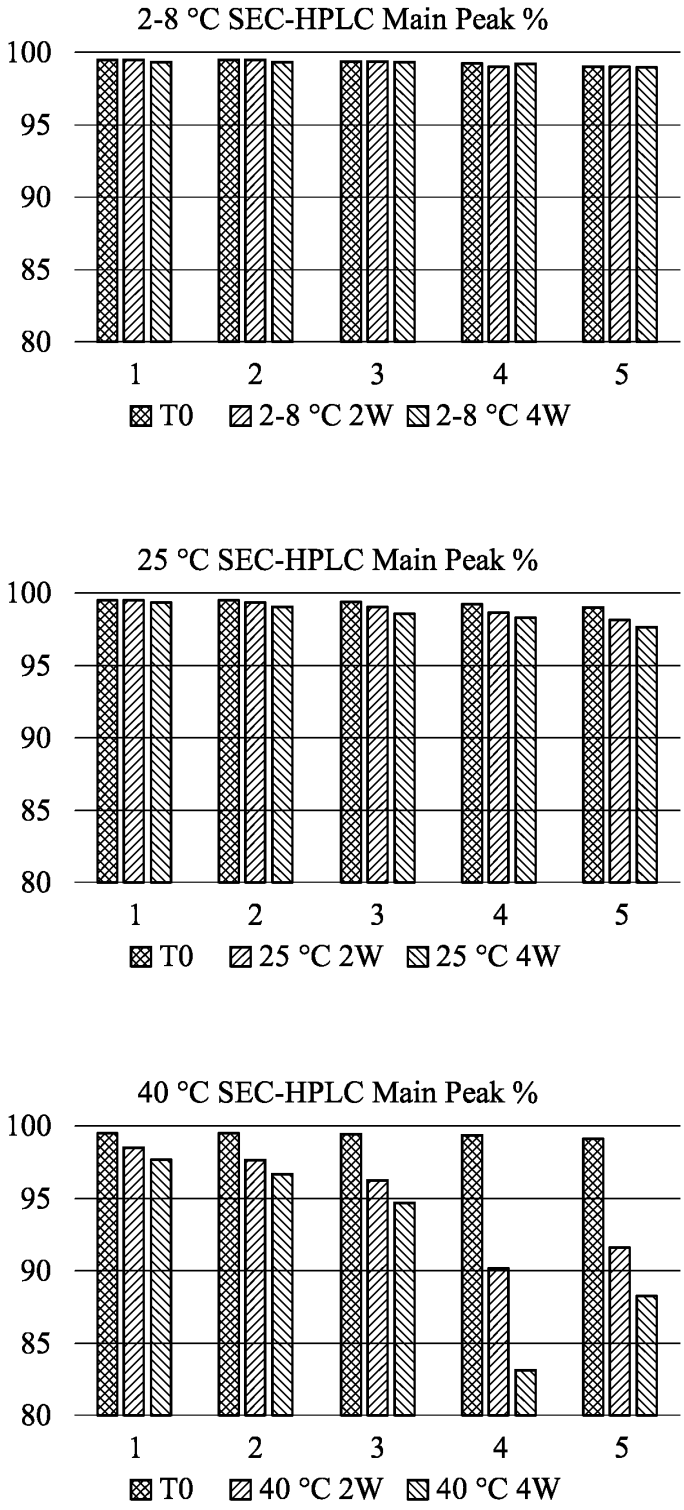

2-8 °C SEC-HPLC Main Peak %
100
95
90
85
80
1
2
3
4
5
T0
2-8 °C 2W
2-8 °C 4W
25 °C SEC-HPLC Main Peak %
100
95
90
85
80
1
2
3
4
5
T0
25 °C 2W
25 °C 4W
40 °C SEC-HPLC Main Peak %
100
95
90
85
80
1
2
3
4
5
T0
40 °C 2W
40 °C 4W

FIG. 1

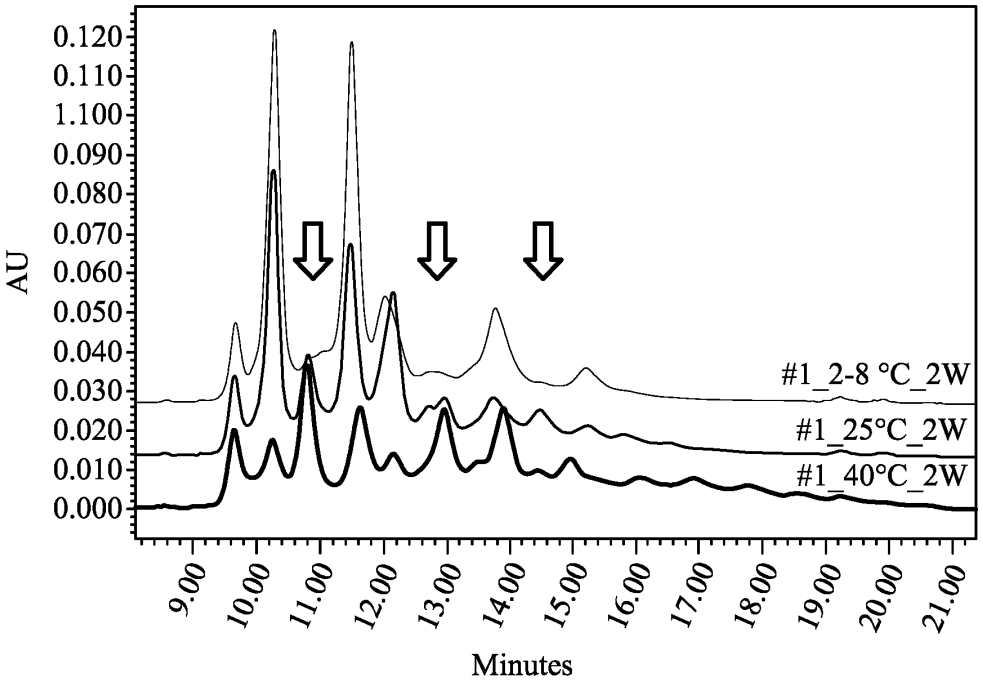

0.120
0.110
1.100
0.090
0.080
0.070
0.060
0.050
0.040
0.030
0.020
0.010
0.000
AU
#1_2-8 °C_2W
#1_25°C_2W
#1_40°C_2W
9.00
10.00
11.00
12.00
13.00
14.00
15.00
16.00
17.00
18.00
19.00
20.00
21.00
Minutes

FIG. 2

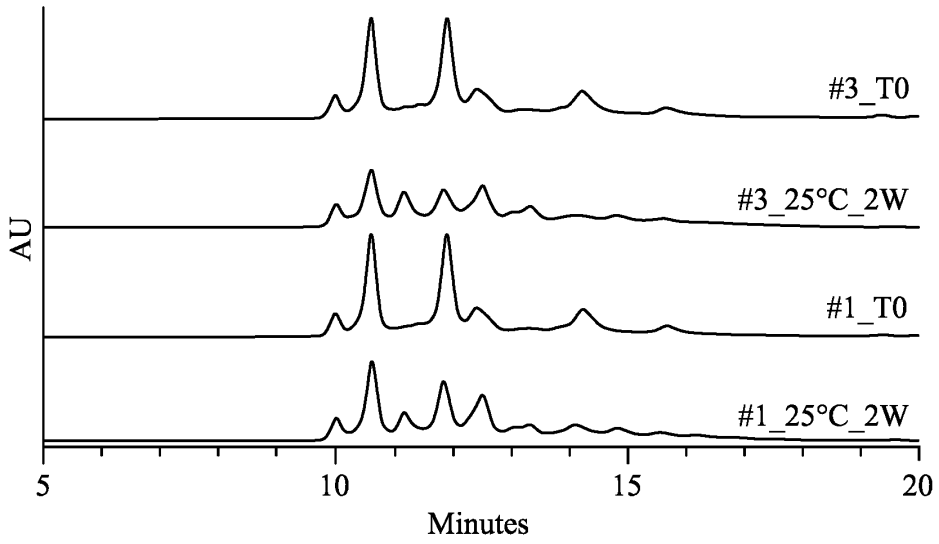

AU
#3_T0
#3_25°C_2W
#1_T0
#1_25°C_2W
5
10
15
20
Minutes

FIG. 3

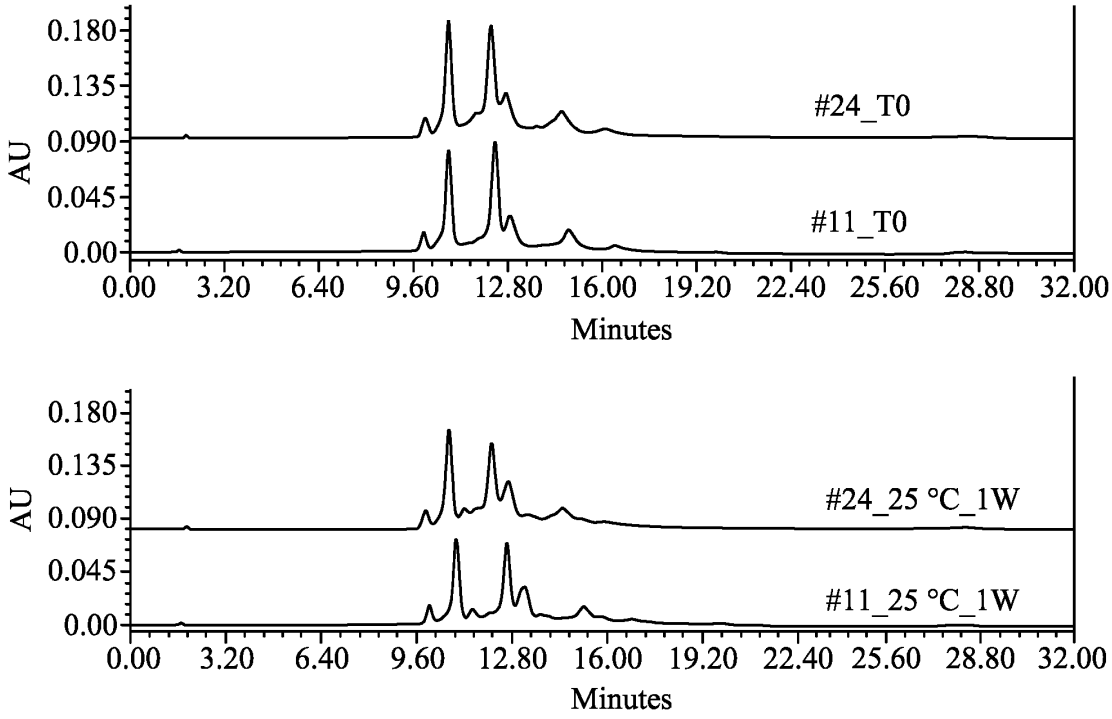

0.180
0.135
0.090
0.045
0.00
AU
#24_T0
#11_T0
0.00 3.20 6.40 9.60 12.80 16.00 19.20 22.40 25.60 28.80 32.00
Minutes
0.180
0.135
0.090
0.045
0.00
AU
#24_25 °C_1W
#11_25 °C_1W
0.00 3.20 6.40 9.60 12.80 16.00 19.20 22.40 25.60 28.80 32.00
Minutes

FIG. 4

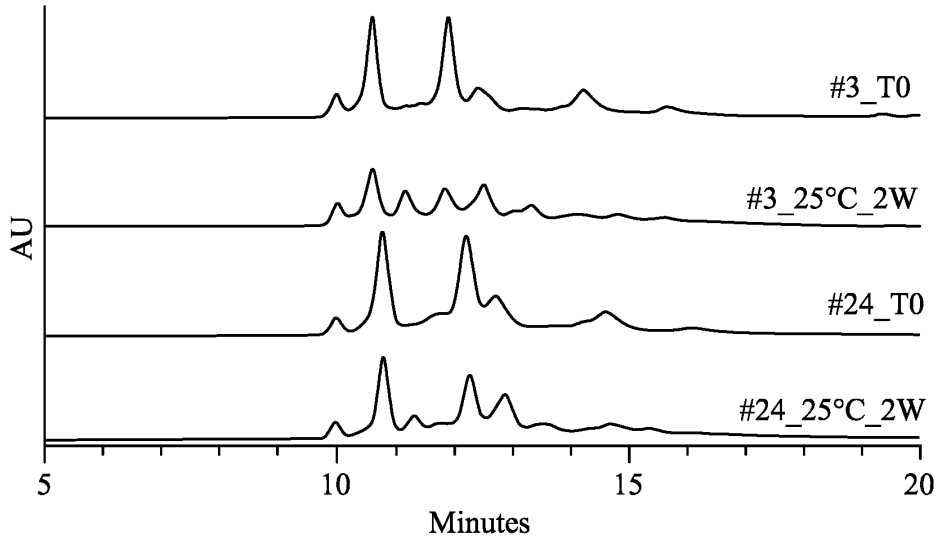

AU
#3_T0
#3_25°C_2W
#24_T0
#24_25°C_2W
5 10 15 20
Minutes

FIG. 5

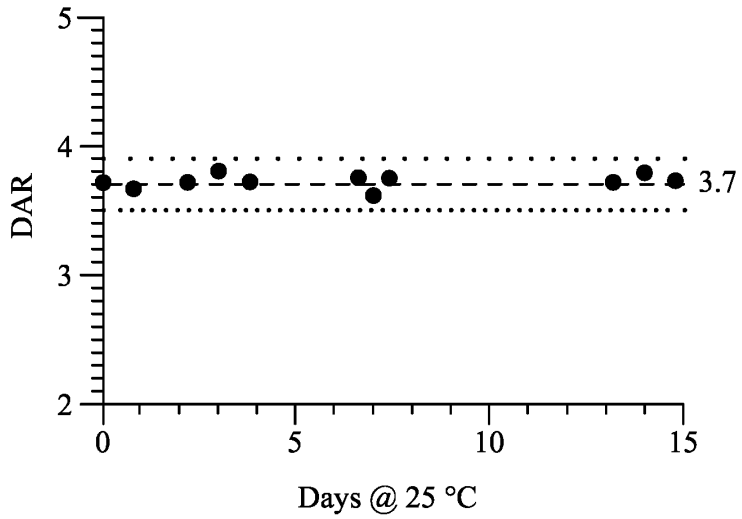

5
4
3
2
DAR
3.7
0
5
10
15
Days @ 25 °C

FIG. 6A

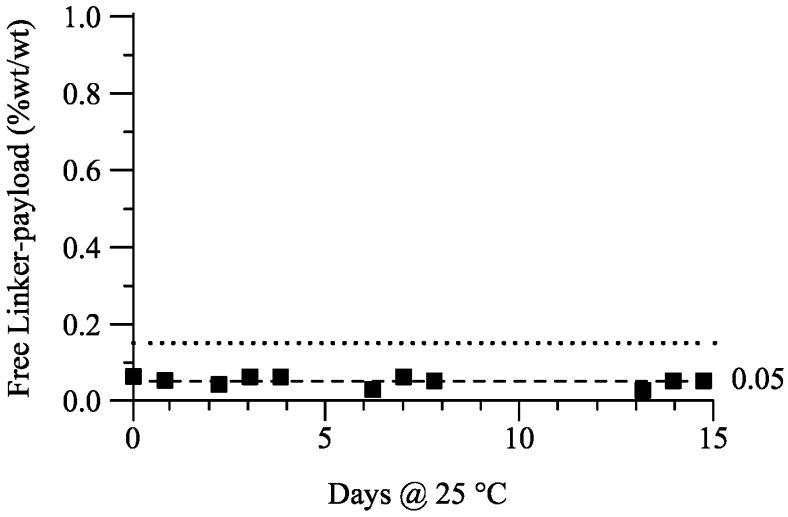

1.0
0.8
0.6
0.4
0.2
0.0
Free Linker-payload (%wt/wt)
0.05
0
5
10
15
Days @ 25 °C

FIG. 6B

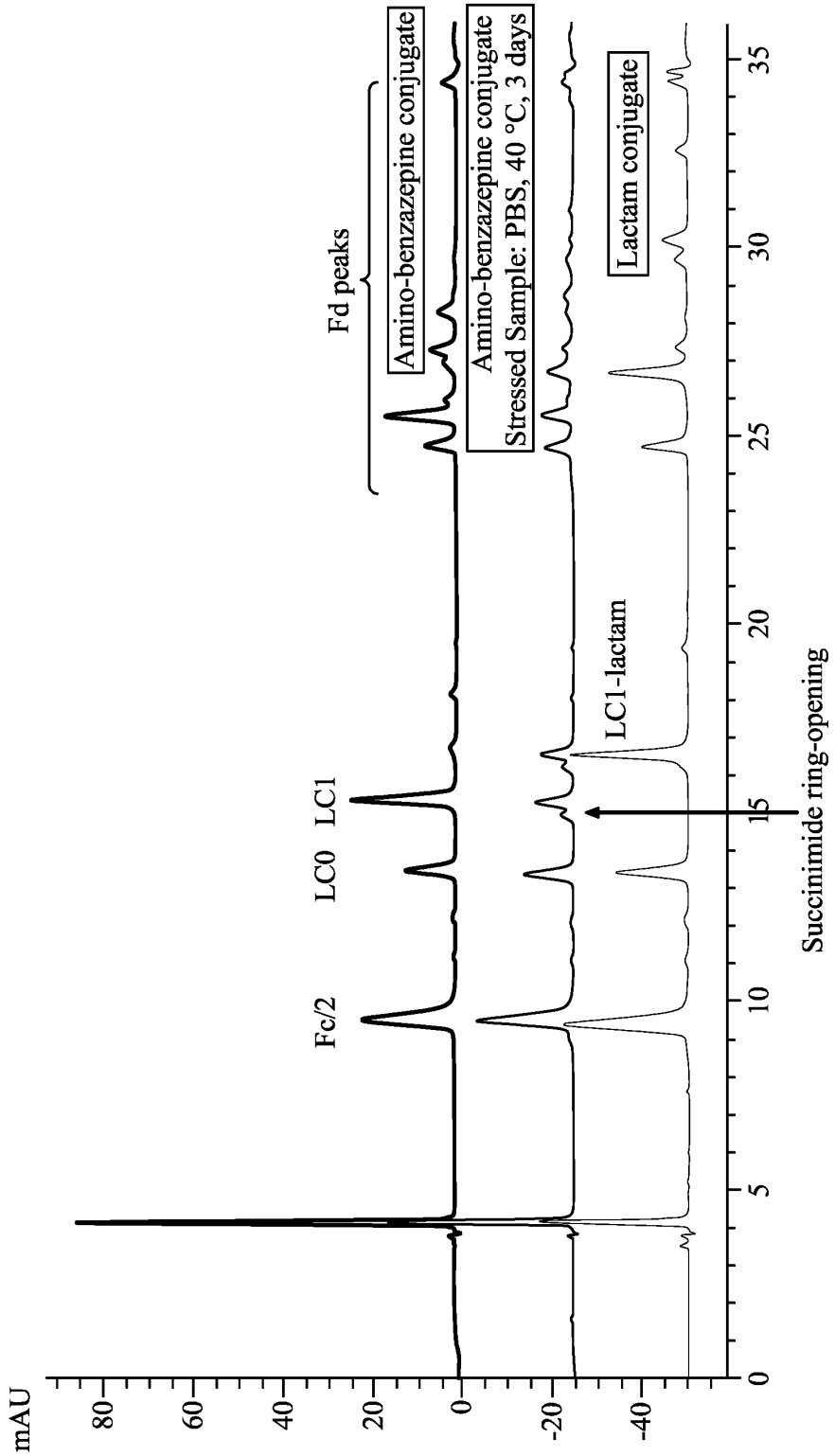

mAU
80
60
40
20
0
-20
-40
0
5
10
15
20
25
30
35
Fc/2
LC0
LC1
Fd peaks
Amino-benzazepine conjugate
Amino-benzazepine conjugate
Stressed Sample: PBS, 40 °C, 3 days
LC1-lactam
Lactam conjugate
Succinimide ring-opening

FIG. 7