

FIG.1

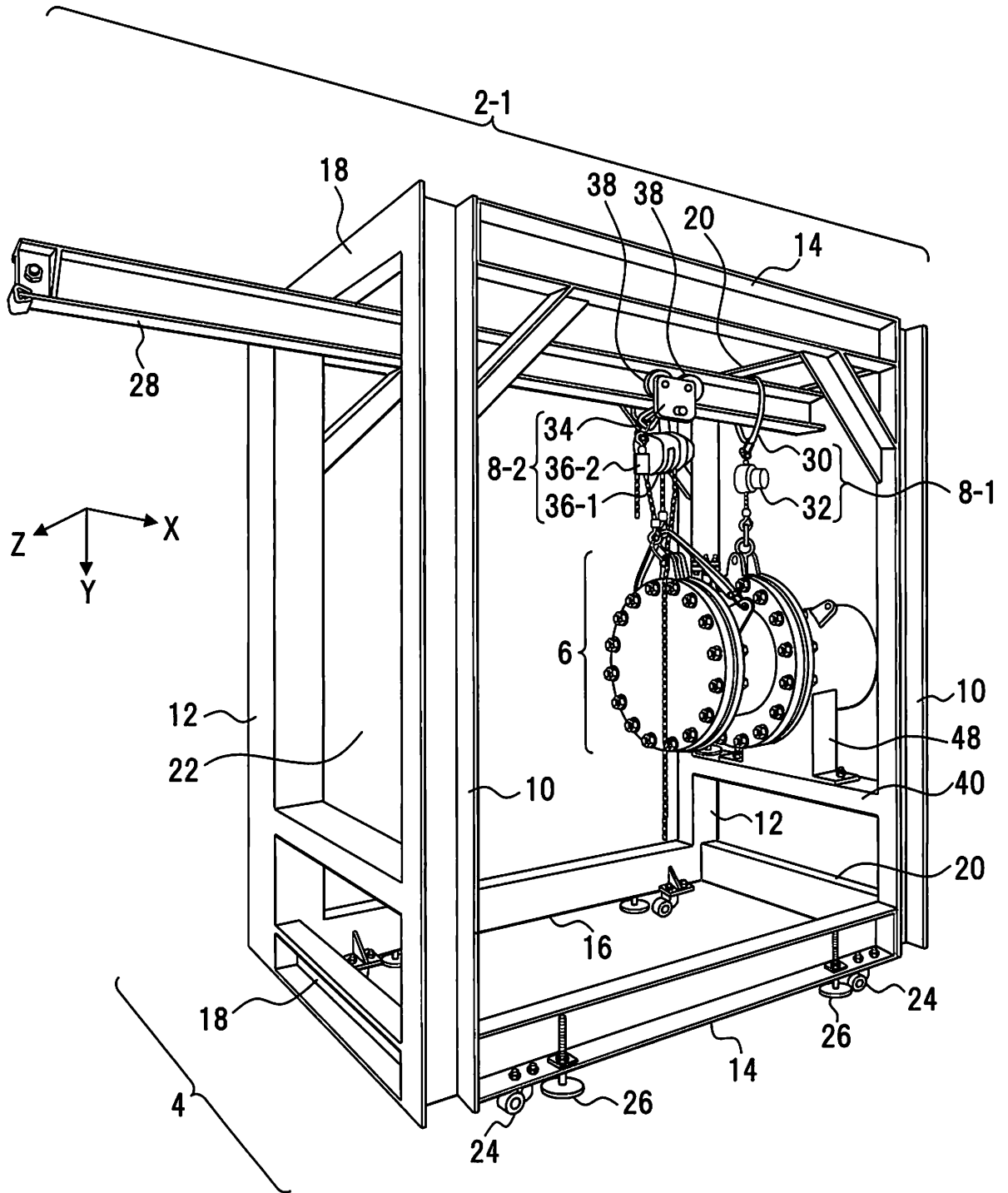
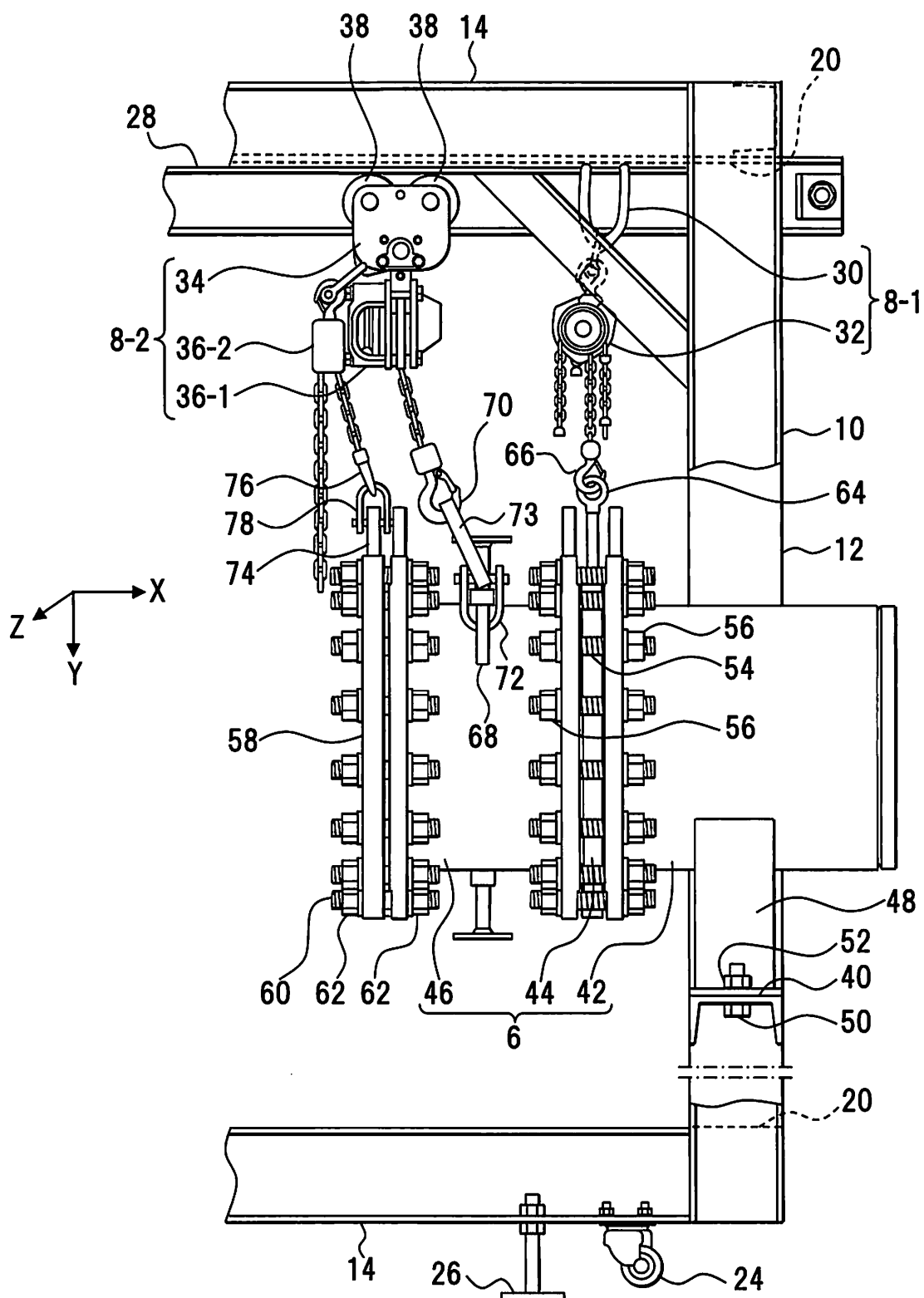


FIG.2



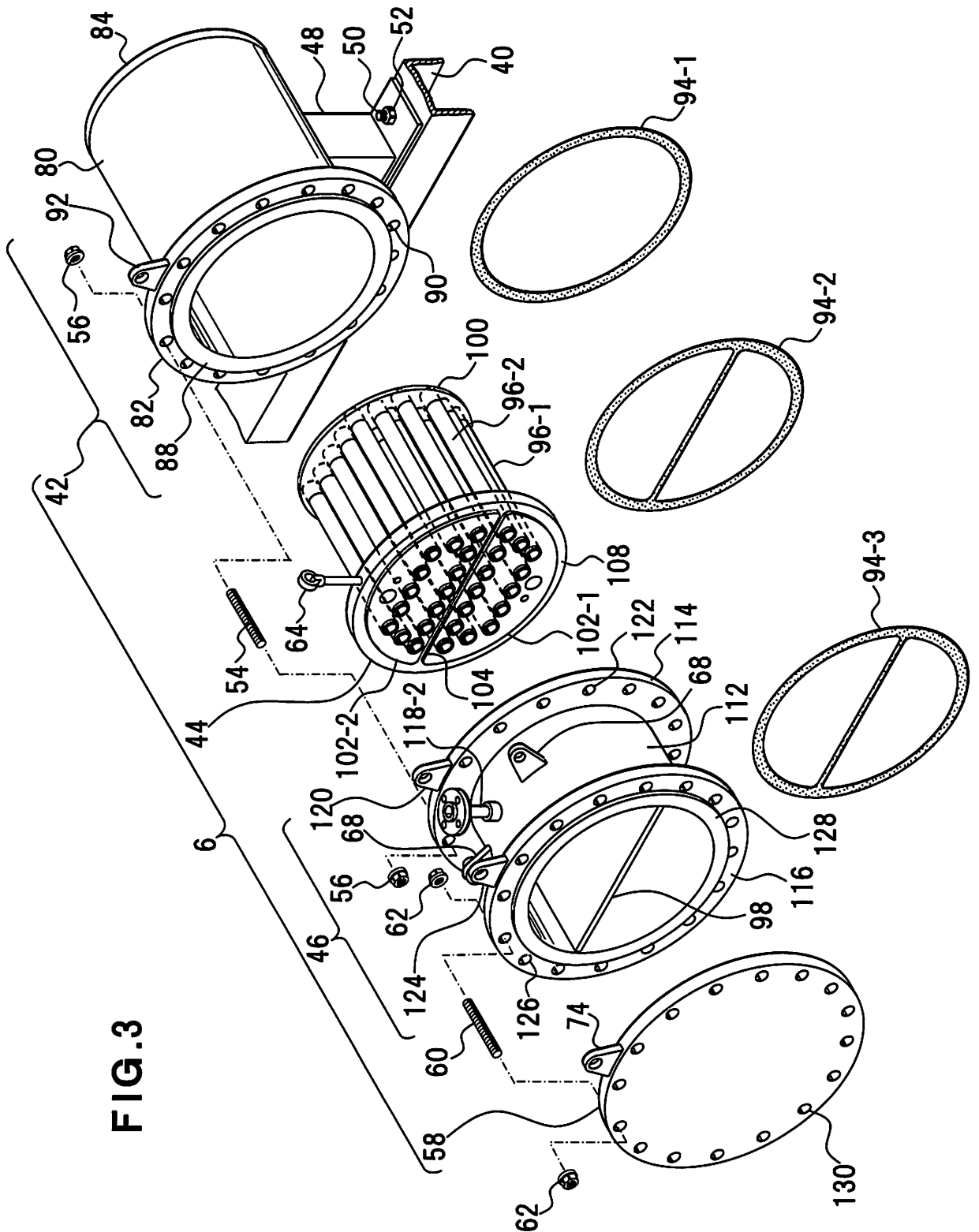


FIG. 3

FIG. 4

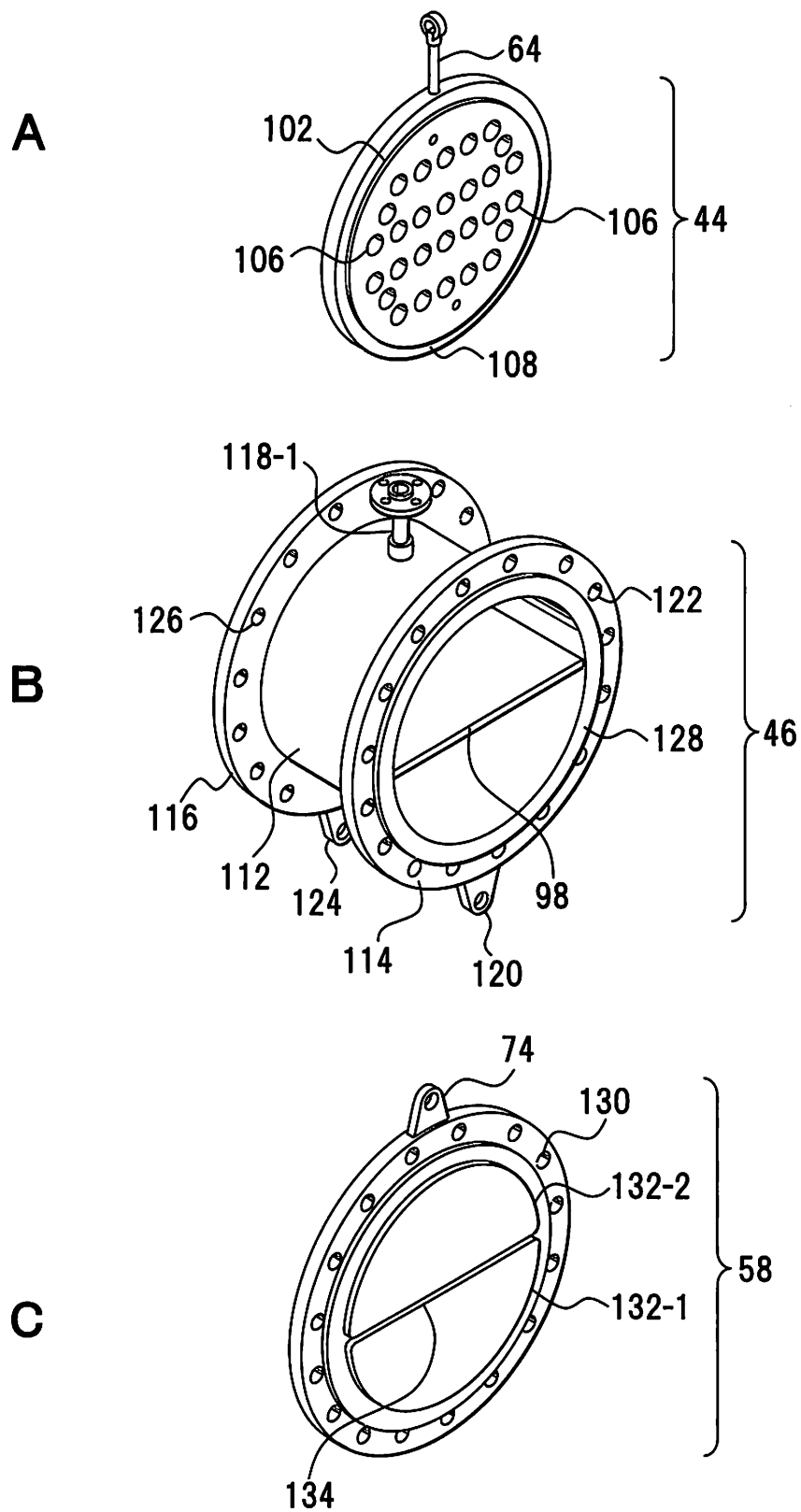


FIG.5

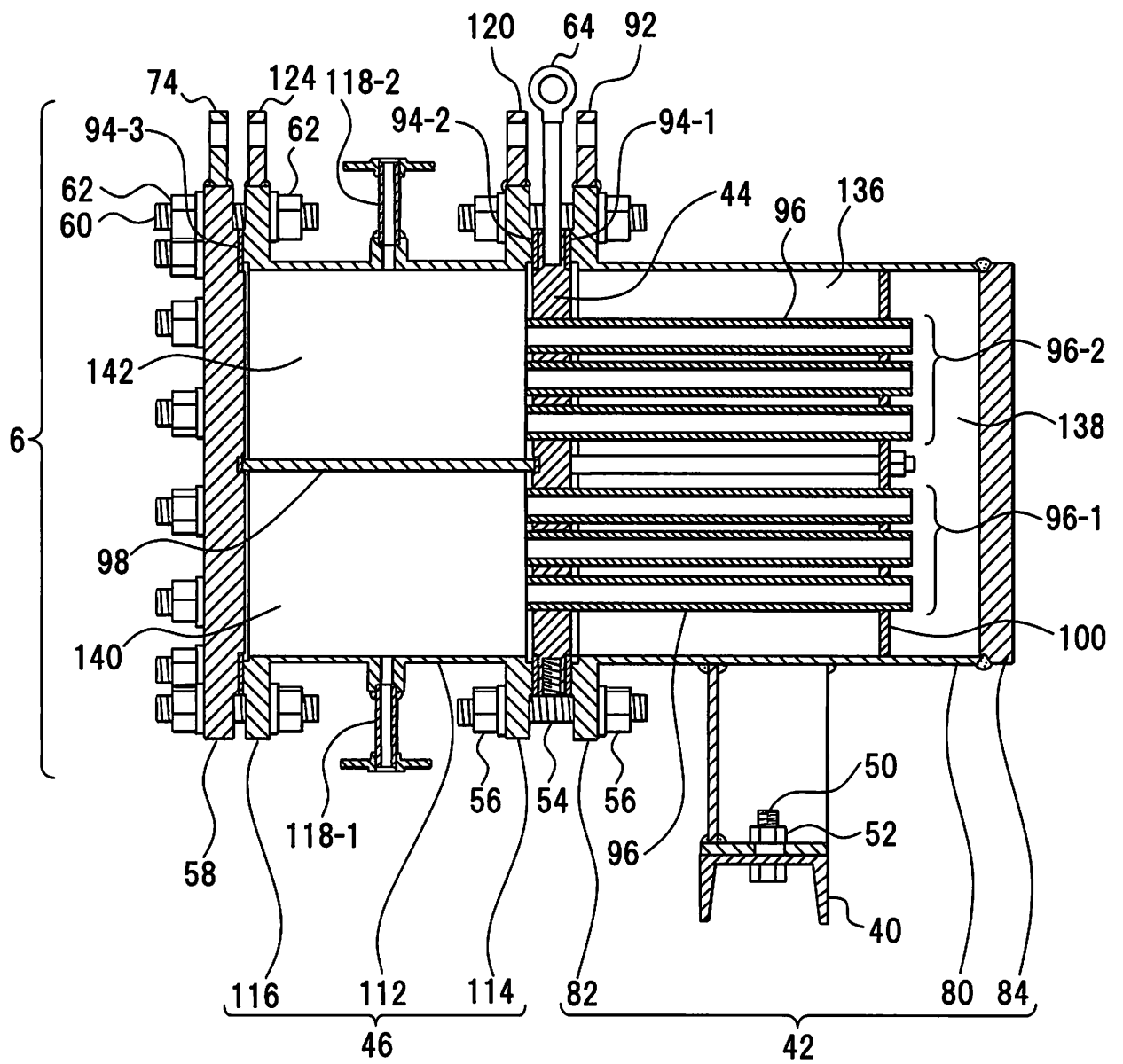


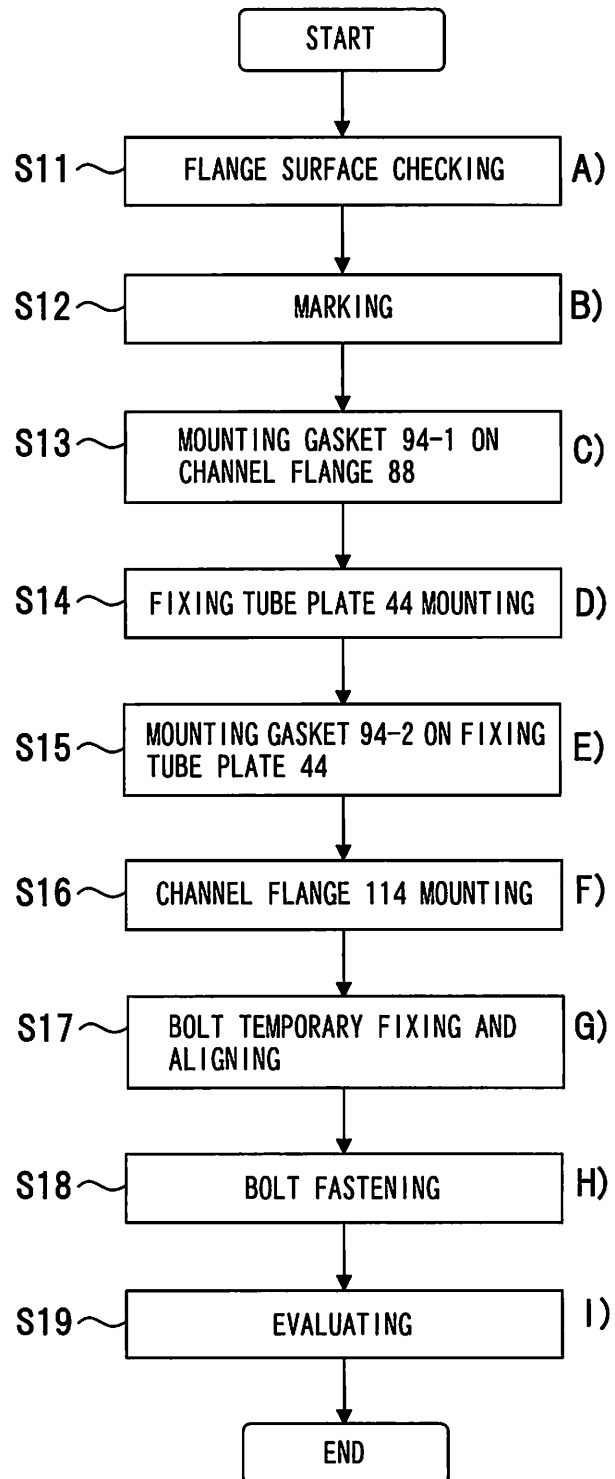
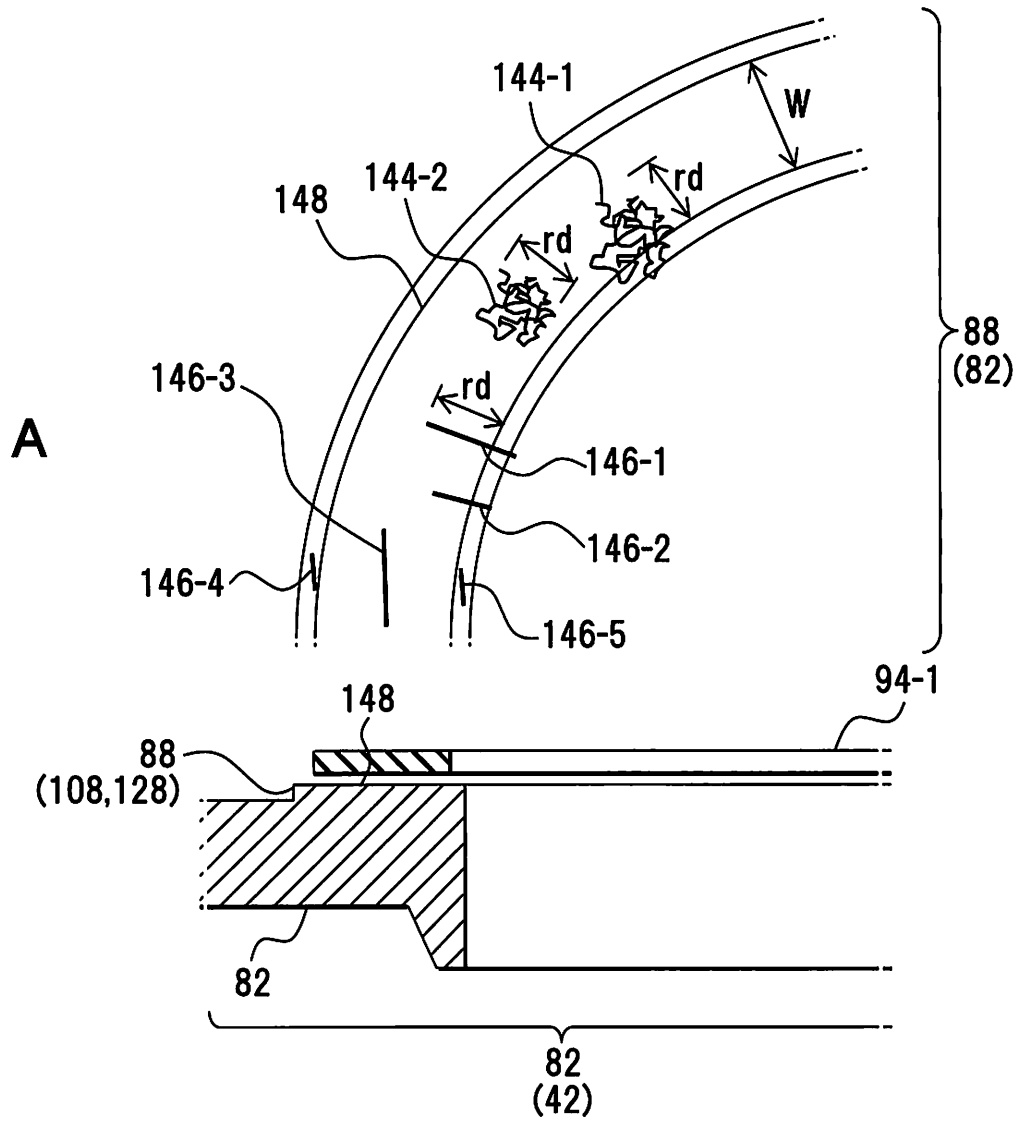
FIG.6

FIG.7



B

rd / W	DEPTH v	
	SOFT GASKET	SEMIMETALLIC OR METAL GASKET
1/4 OR BELOW	< k 1	< k 2
1/4 TO 1/2	< k 2	< k 3
1/2 TO 3/4	< k 4	REPAIR
TO WHOLE	REPAIR	REPAIR

FIG.8

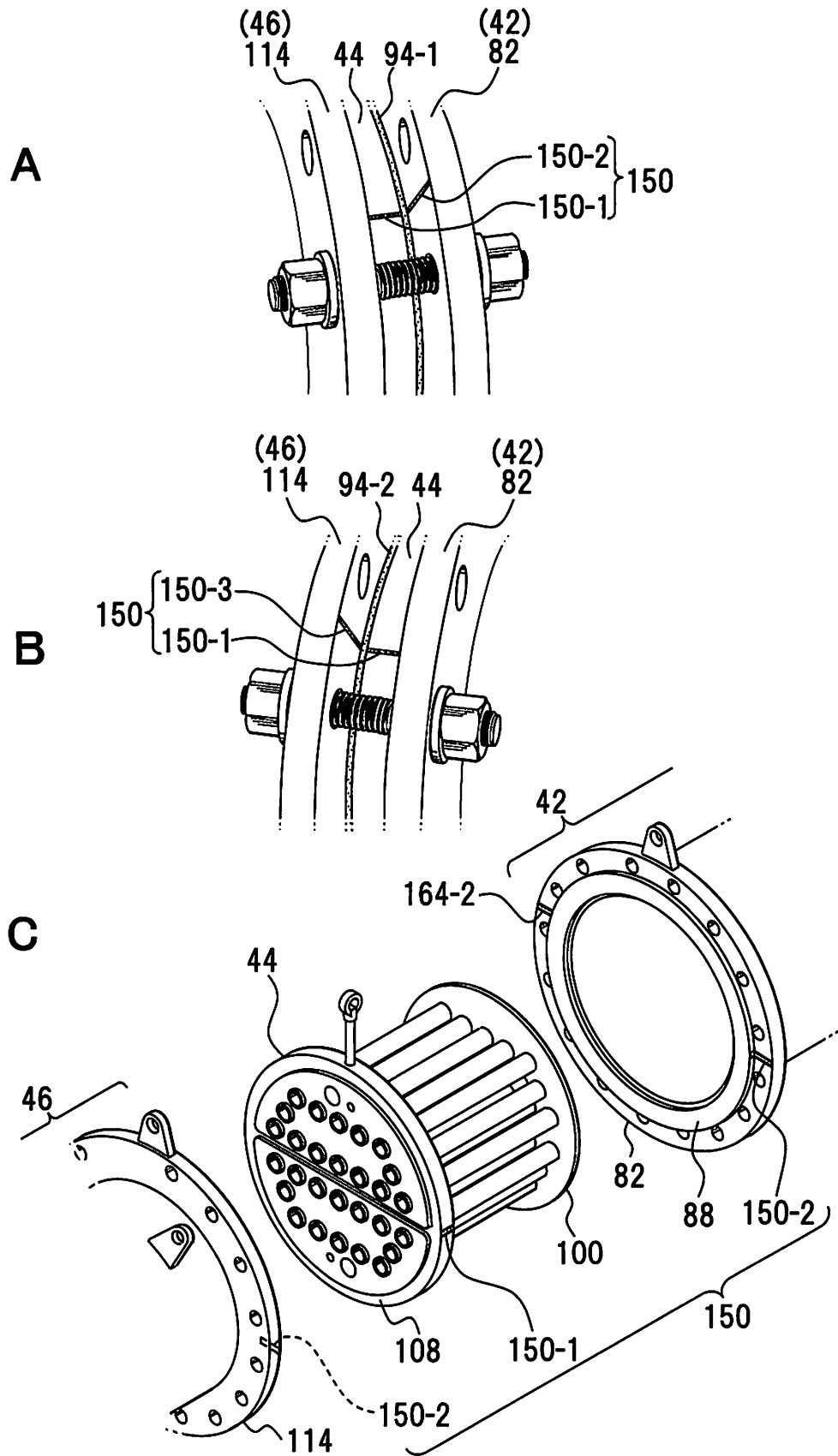


FIG.9

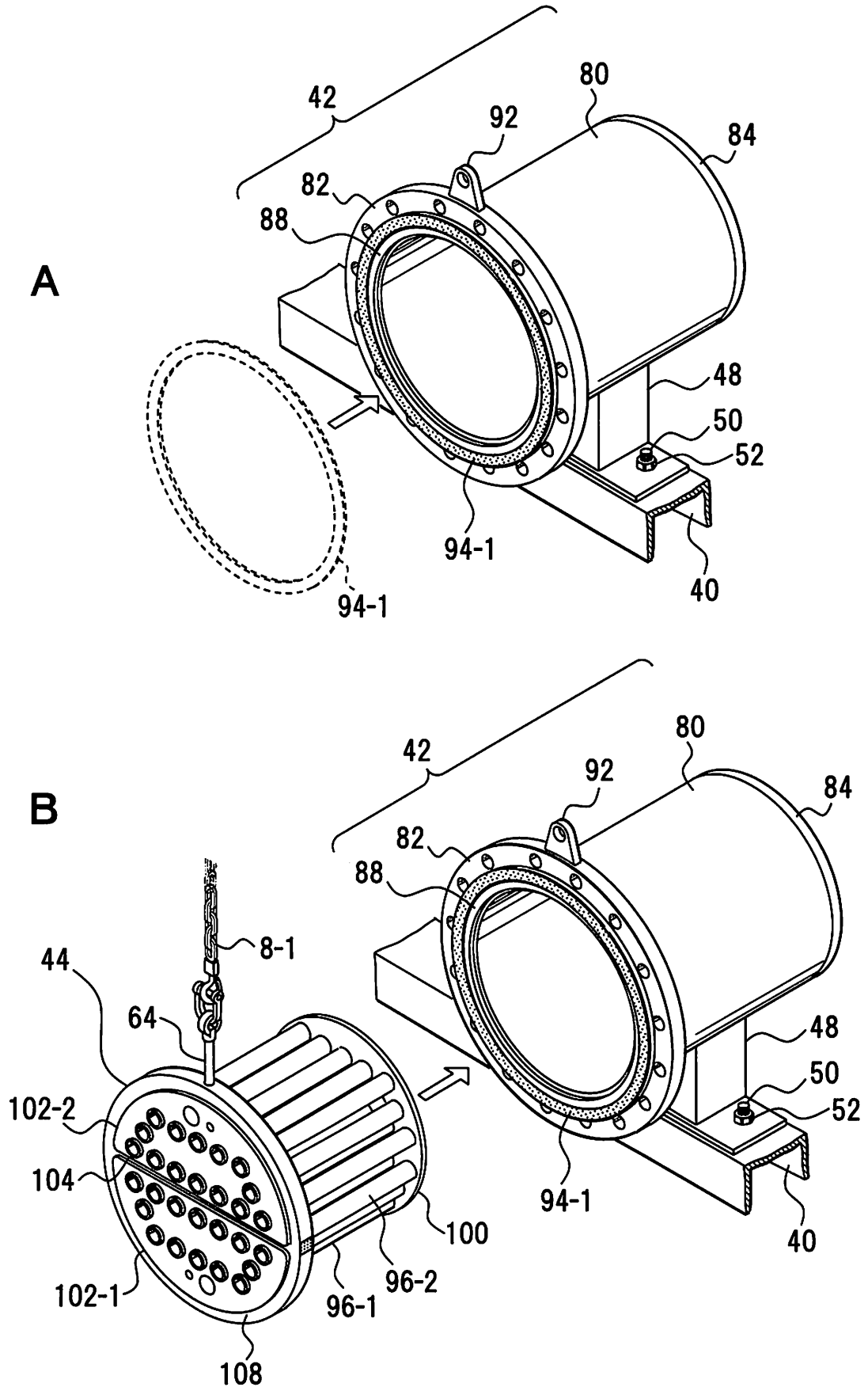


FIG.10

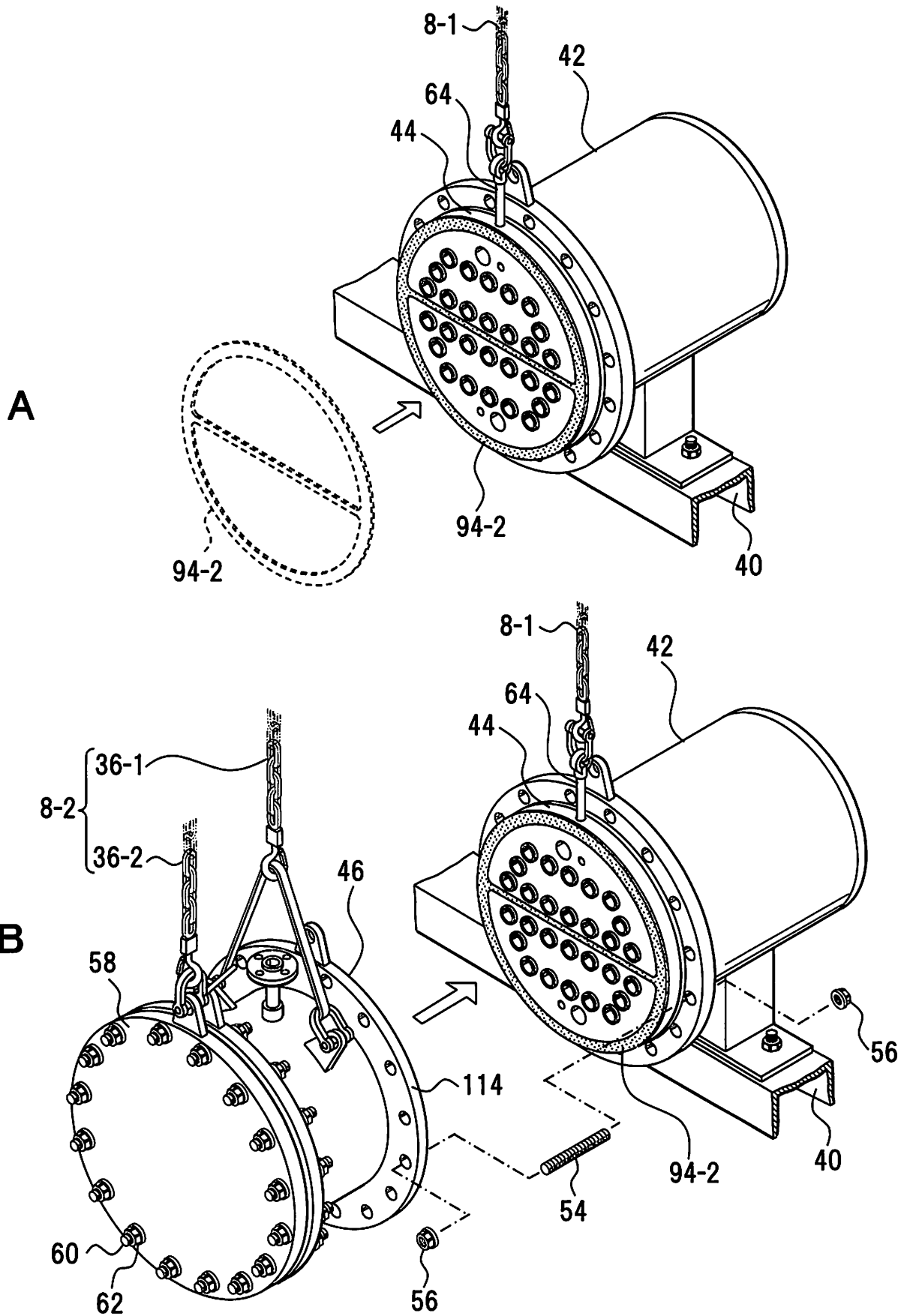


FIG.11

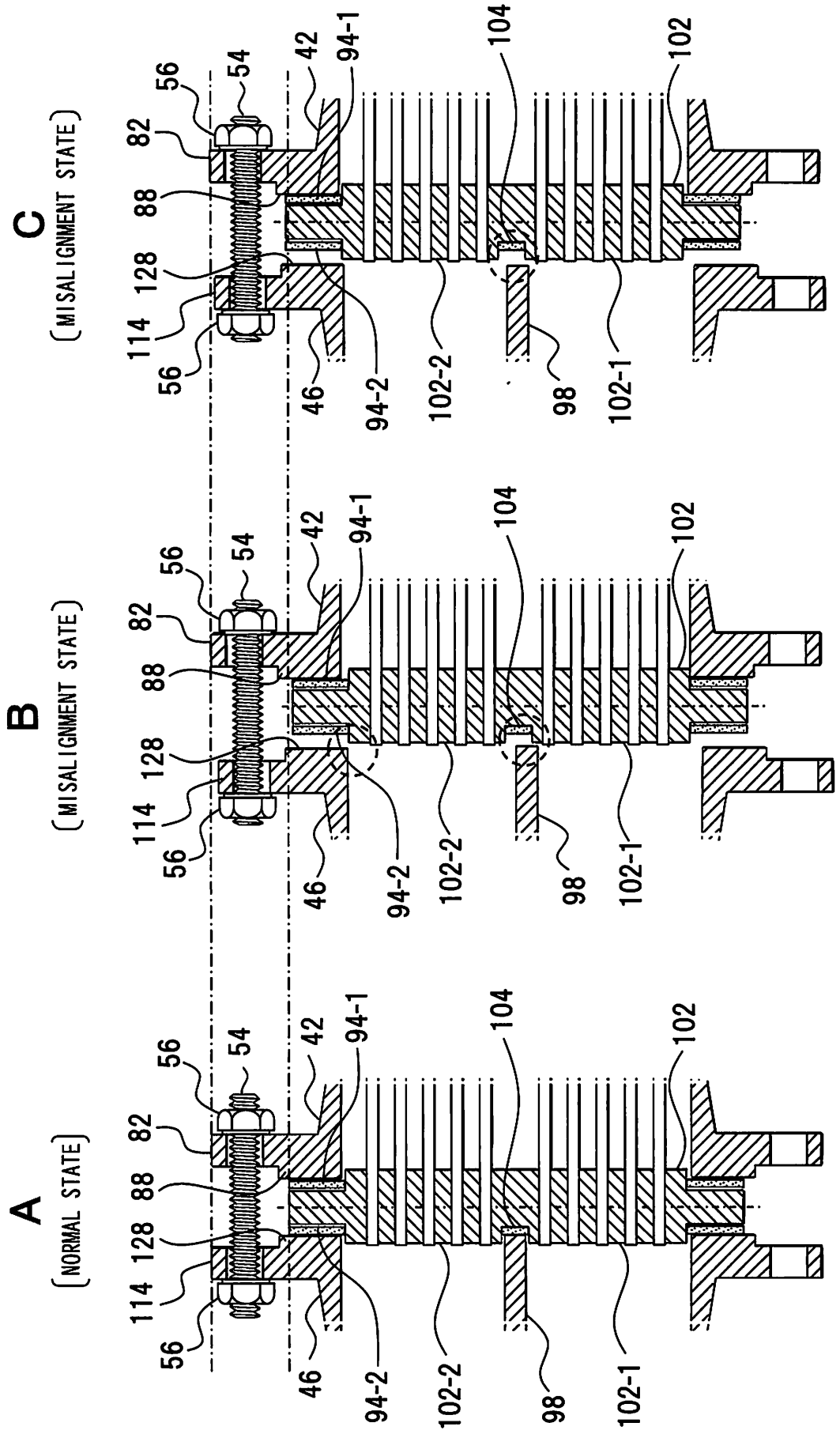


FIG.12

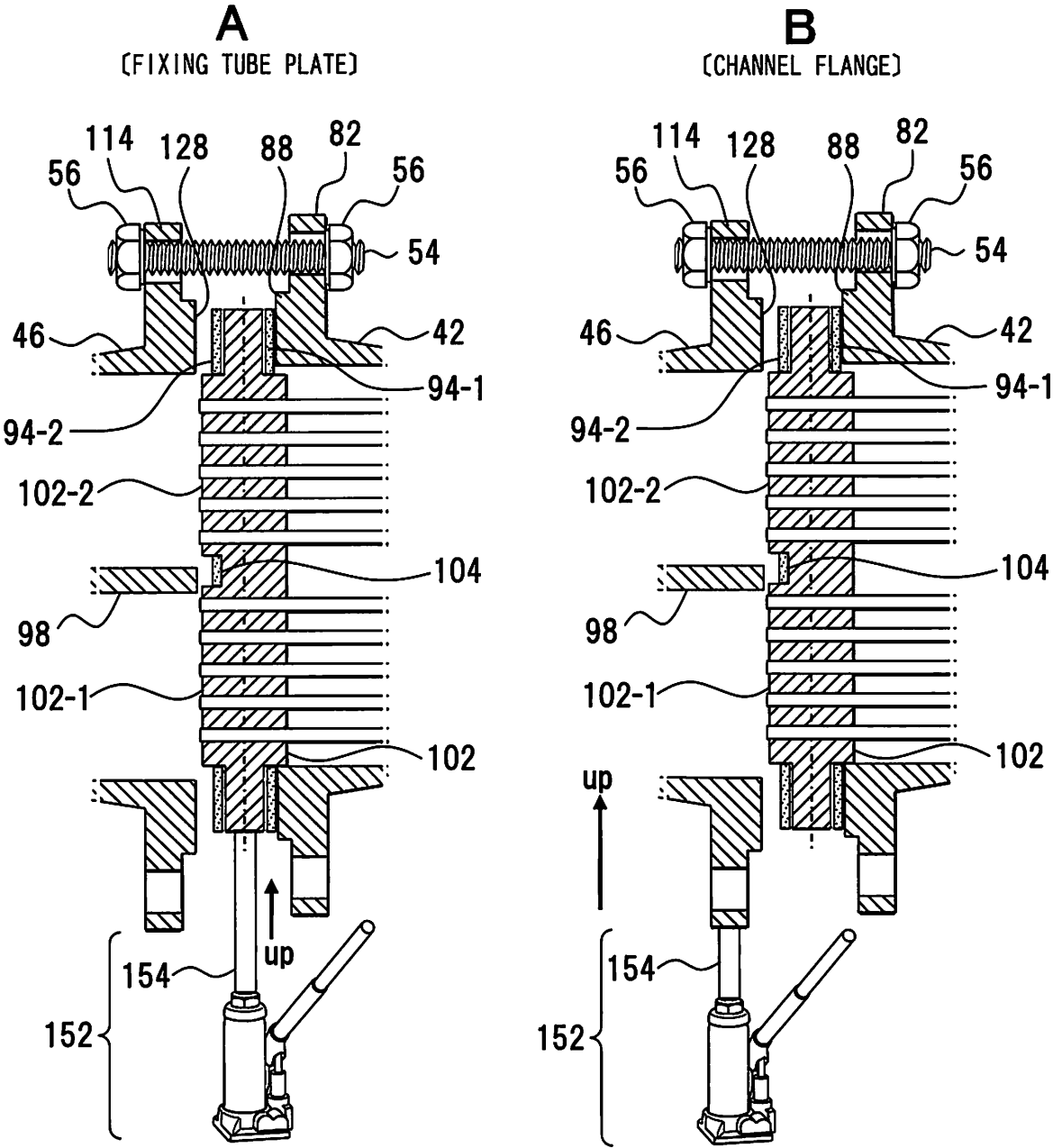
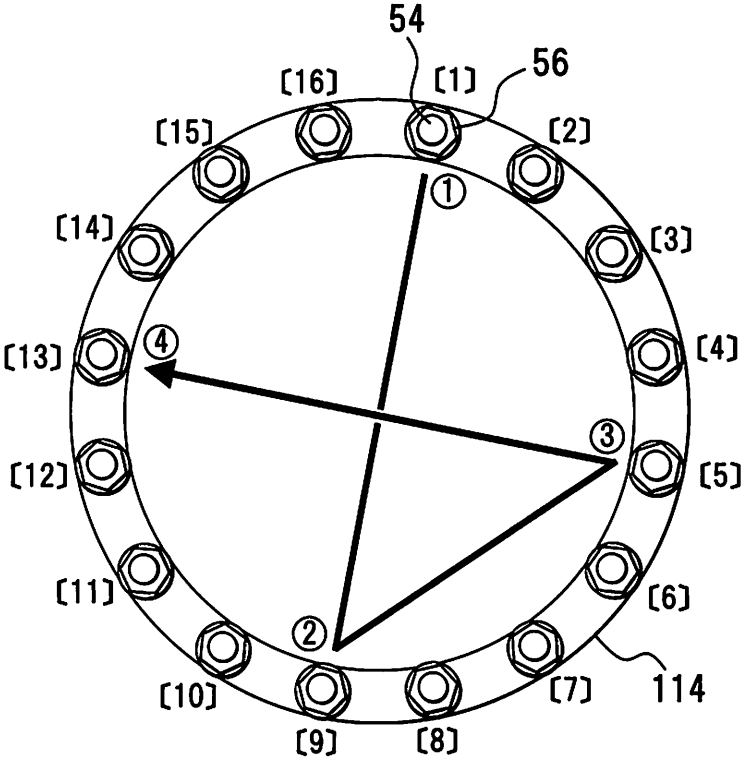


FIG.13

A



B

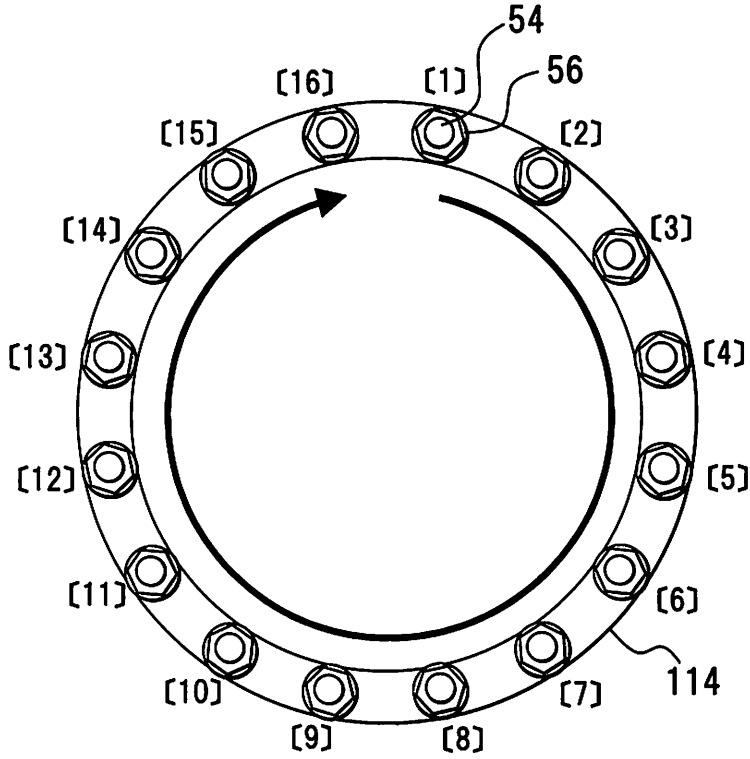


FIG.14

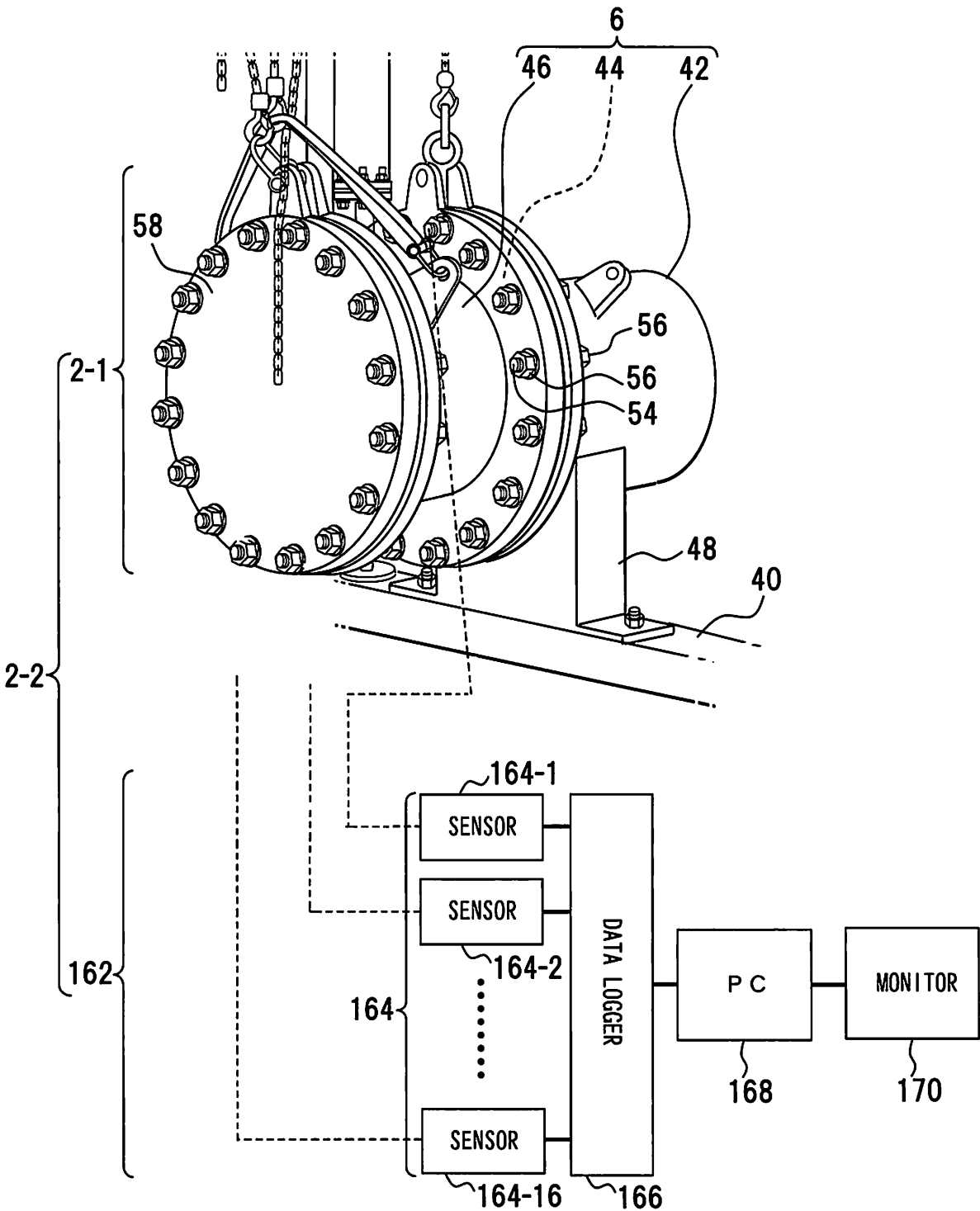


FIG.15

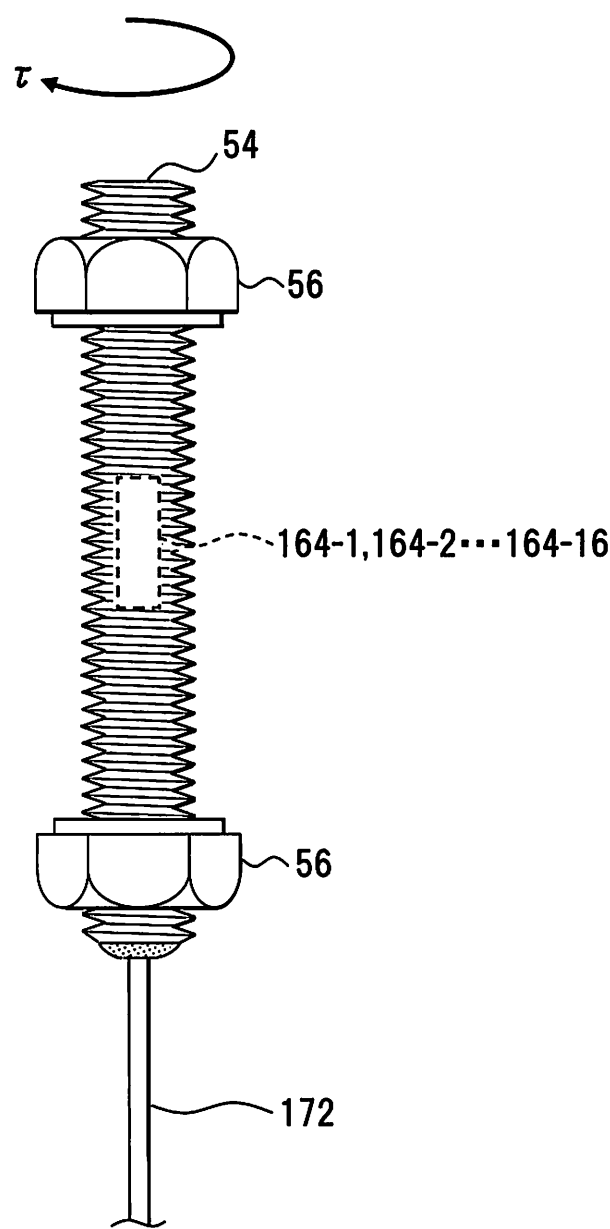


FIG.16

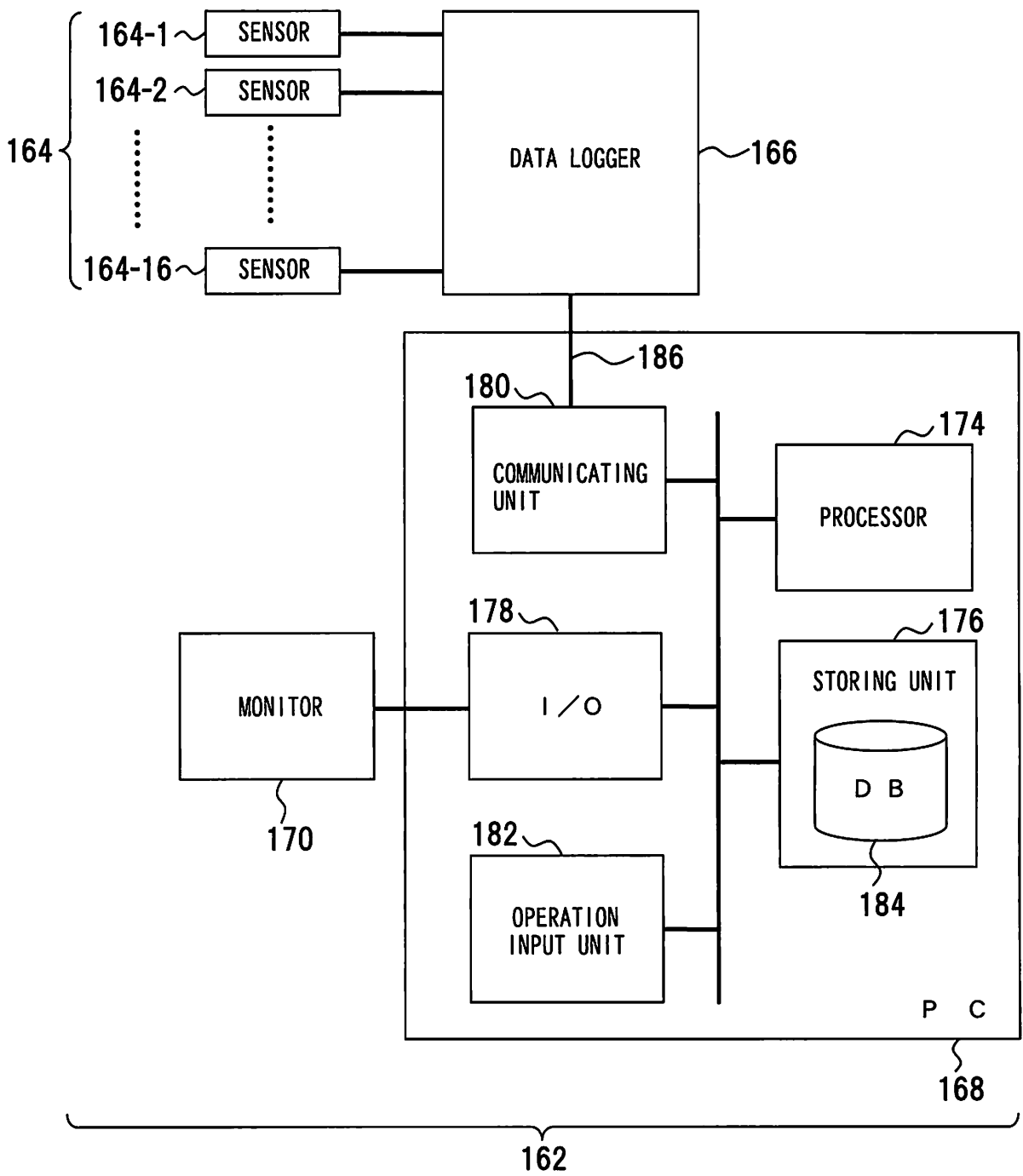


FIG.17

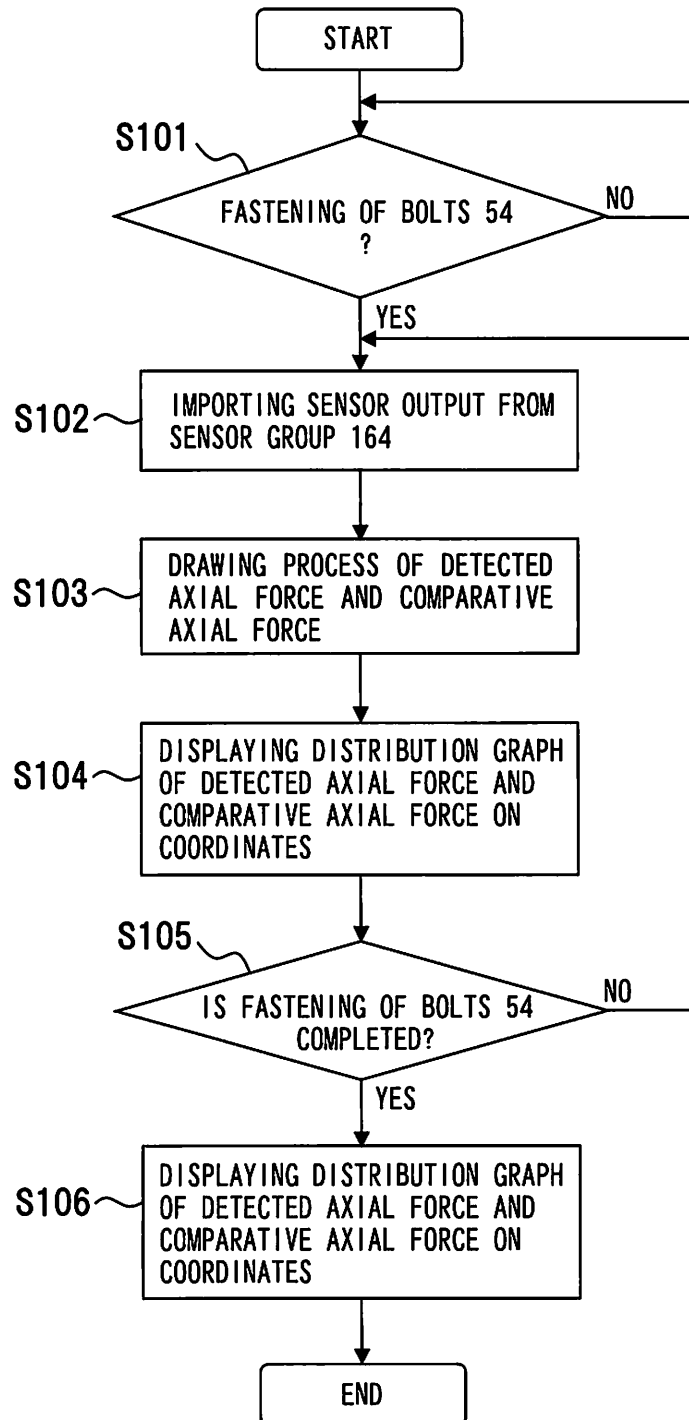


FIG.18

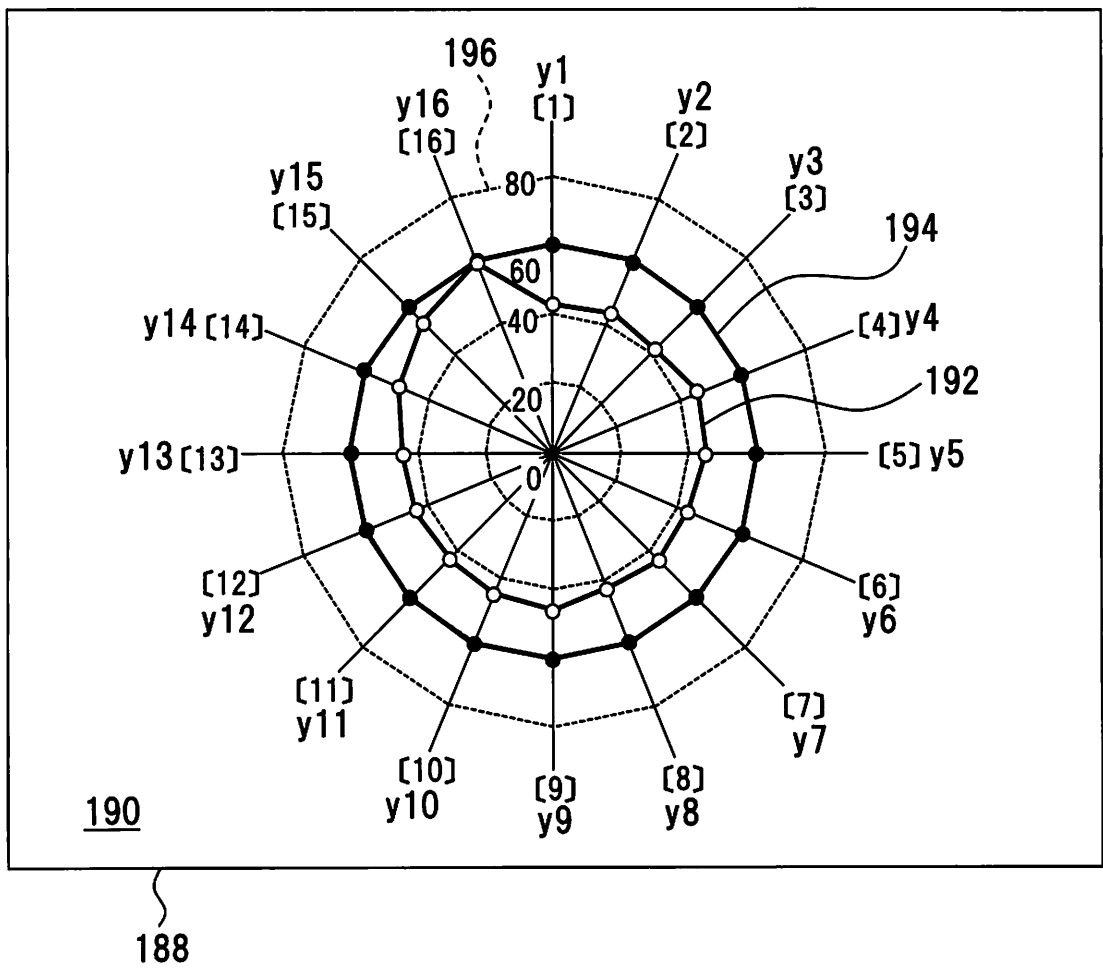


FIG.19

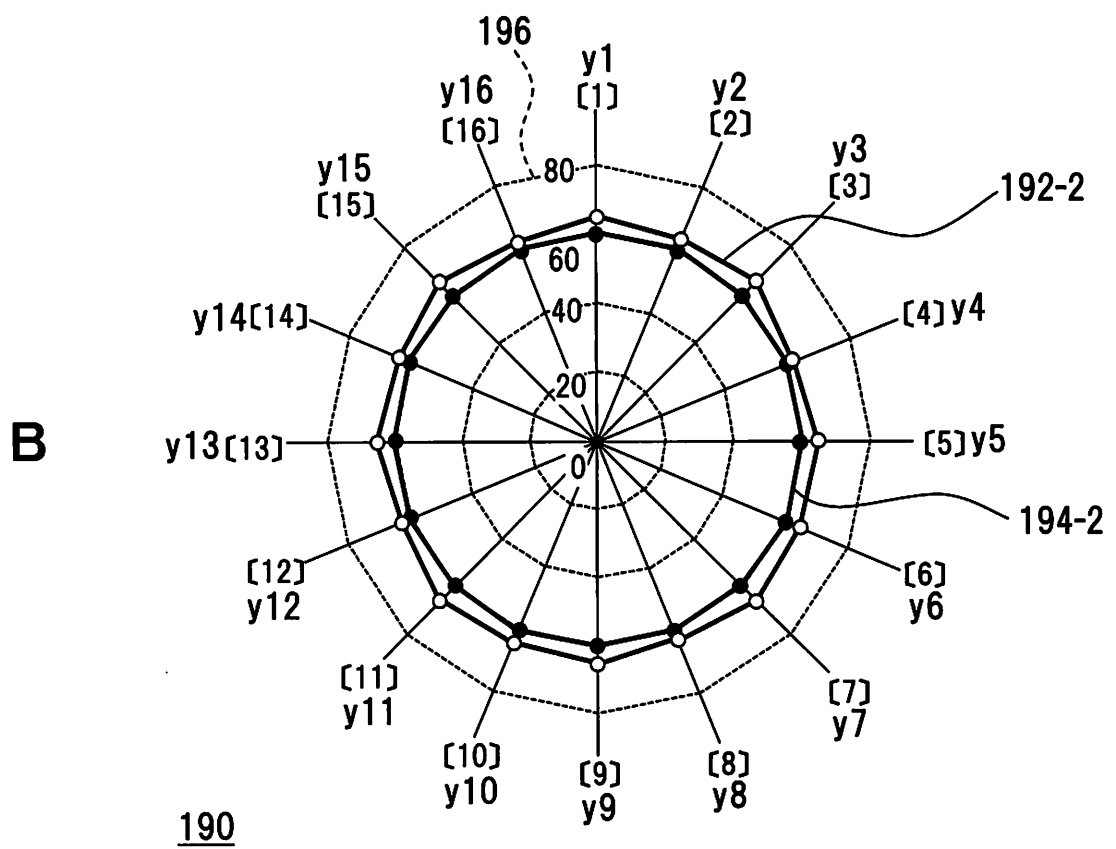
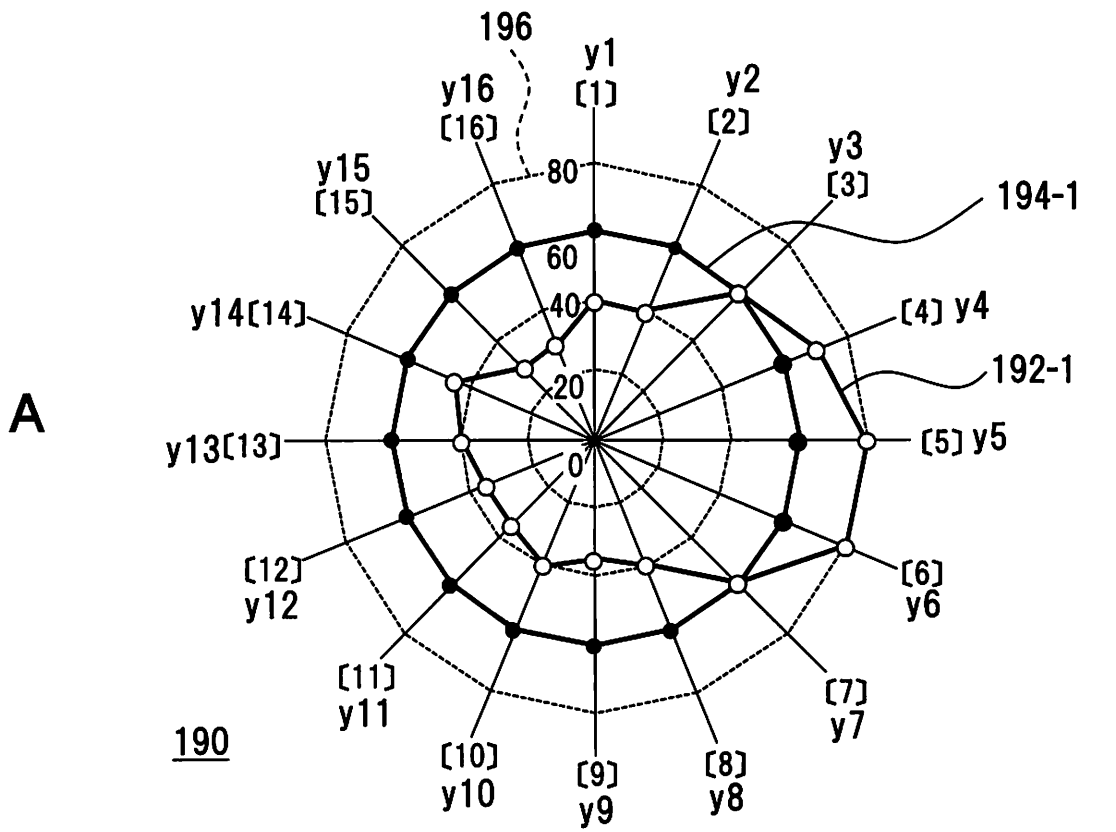


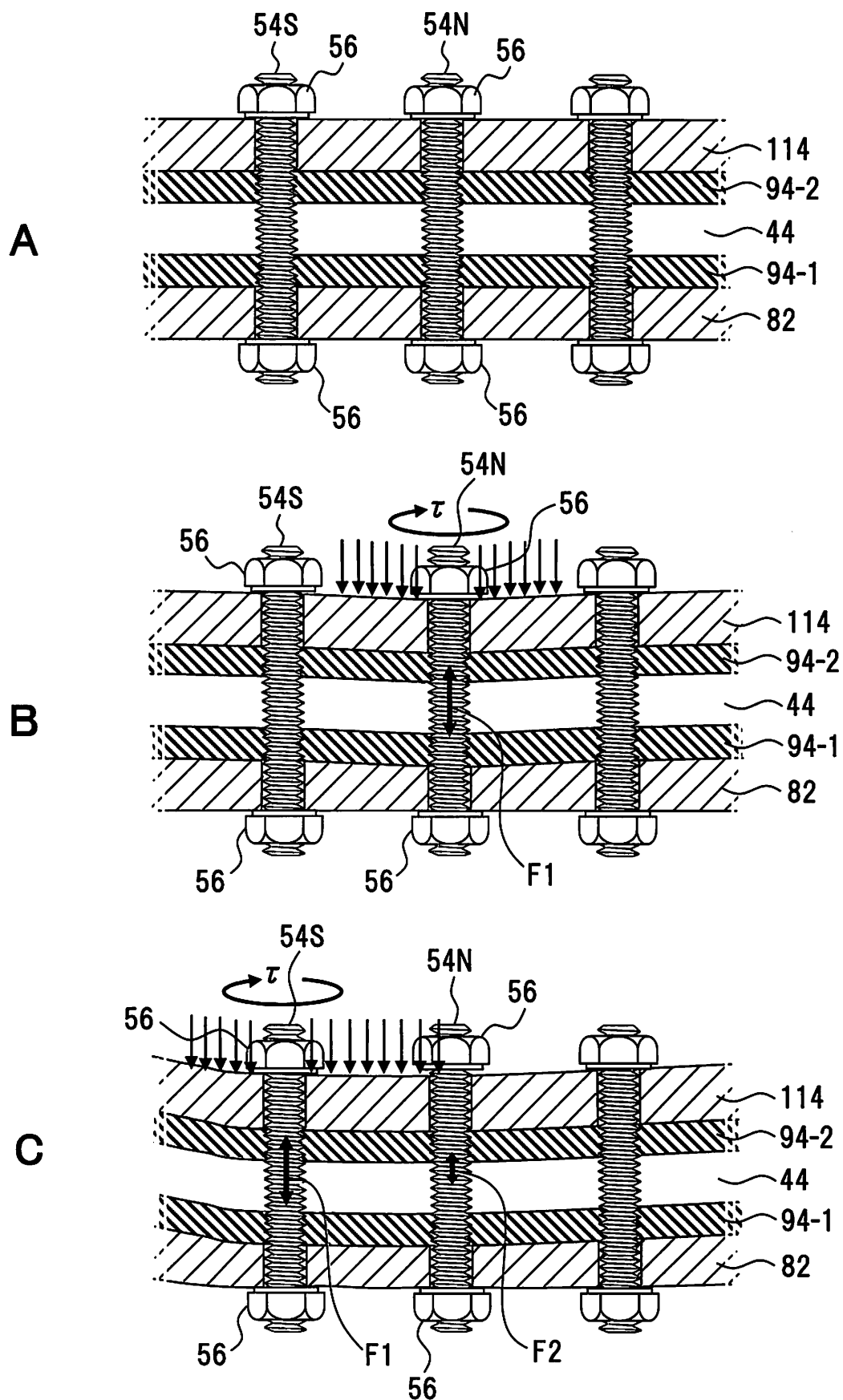
FIG.20

FIG.21

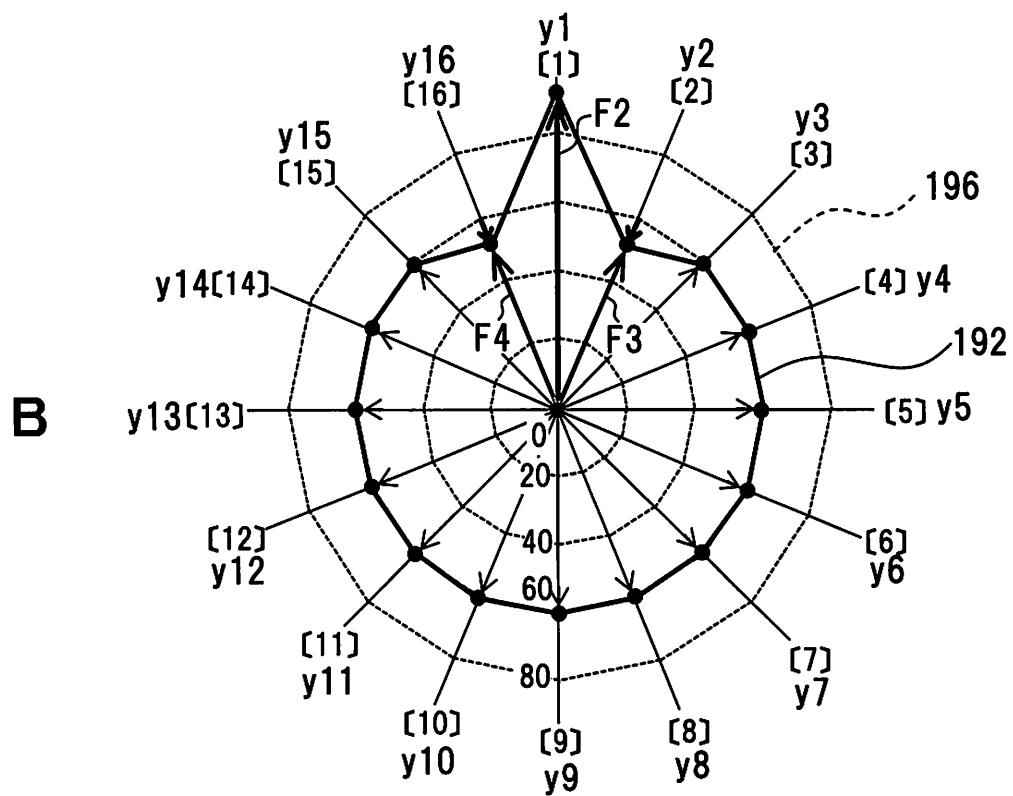
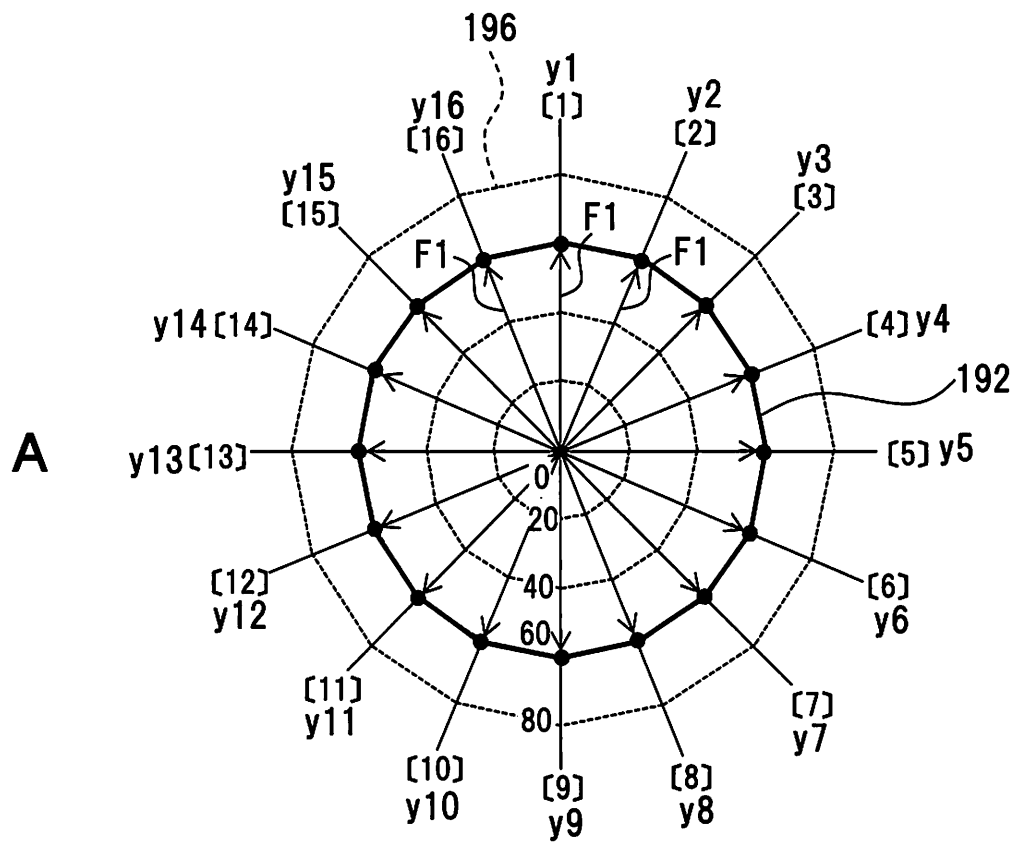
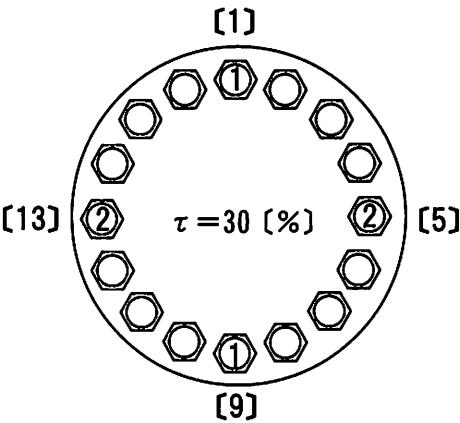
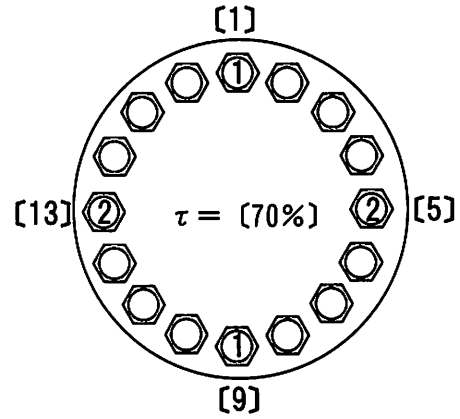


FIG.22

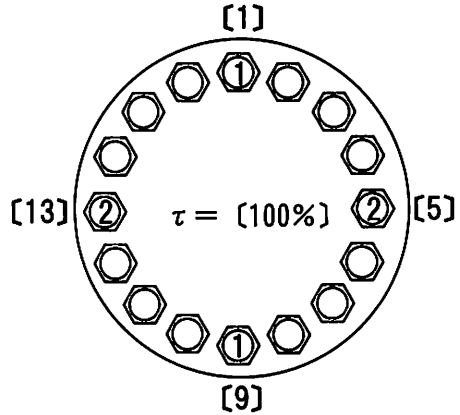
A
[STEP 1a]



B
[STEP 1b]



C
[STEP 1c]



D
[STEP 2]

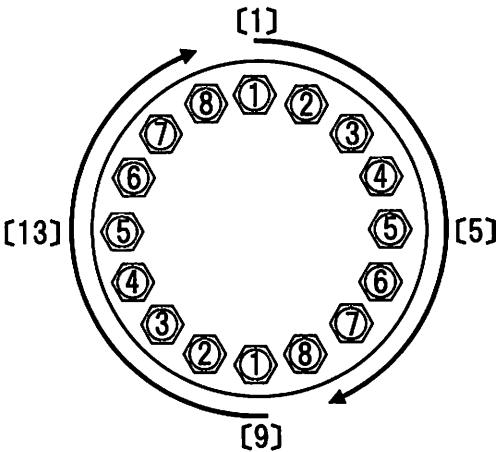


FIG.23

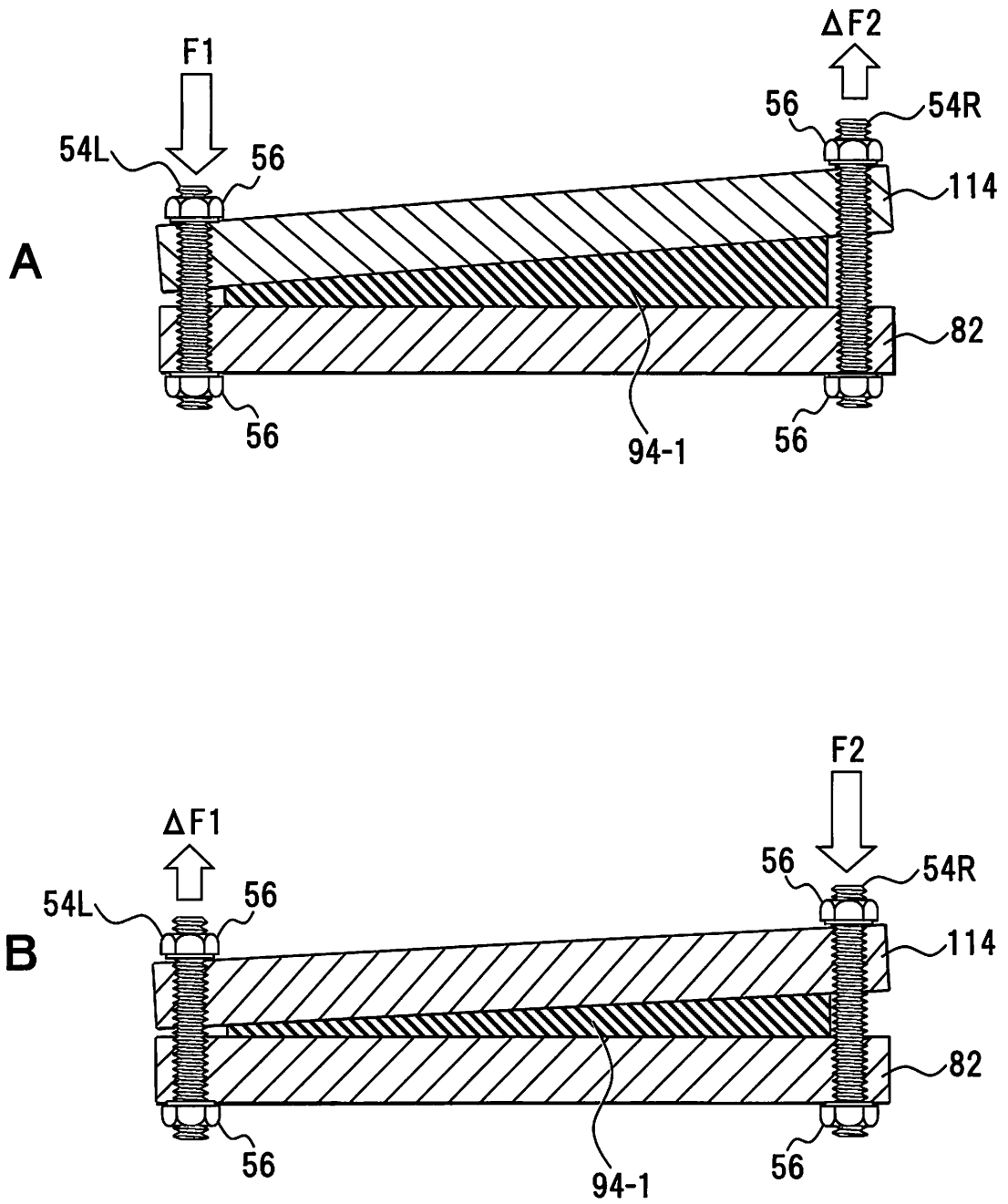


FIG.24

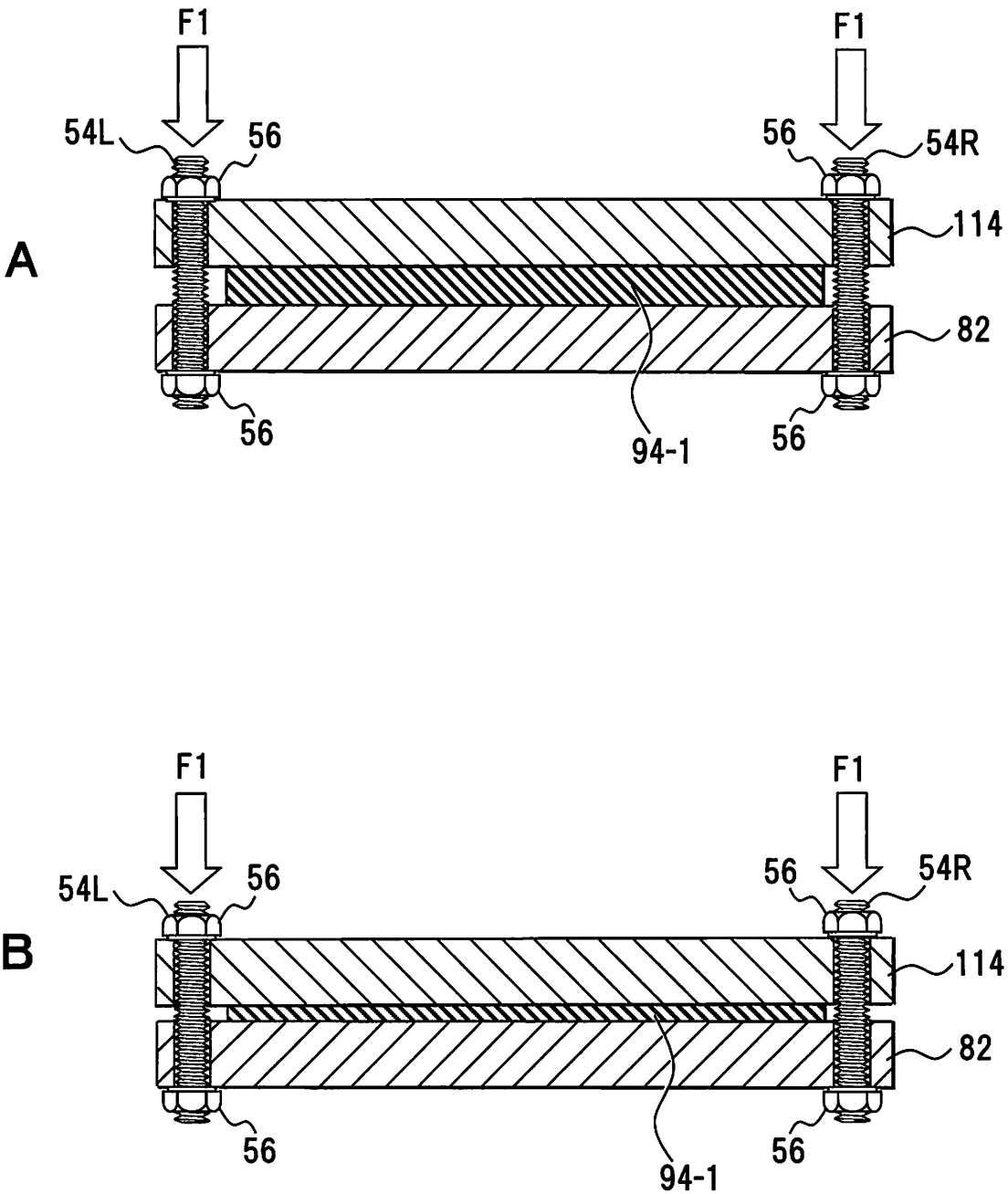
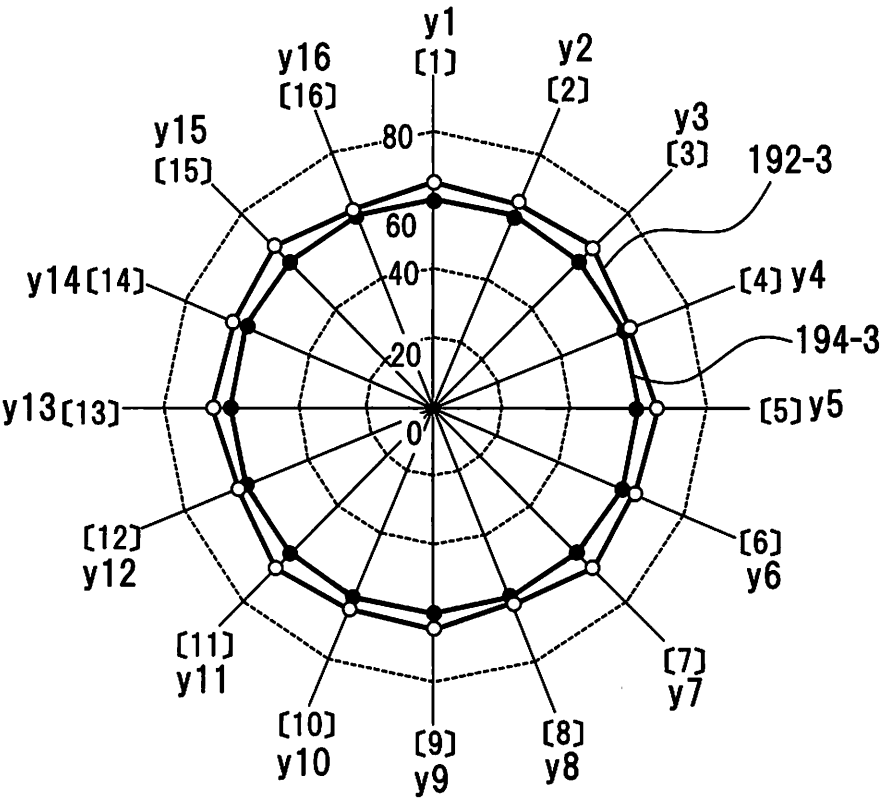


FIG.25

A



B

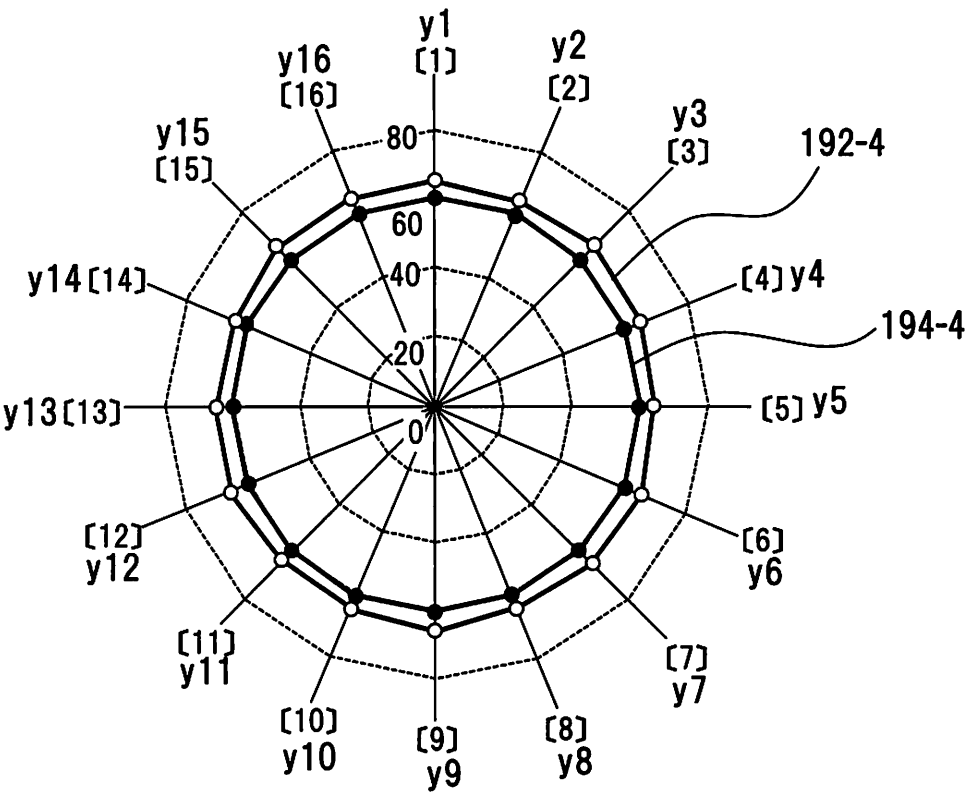


FIG.26

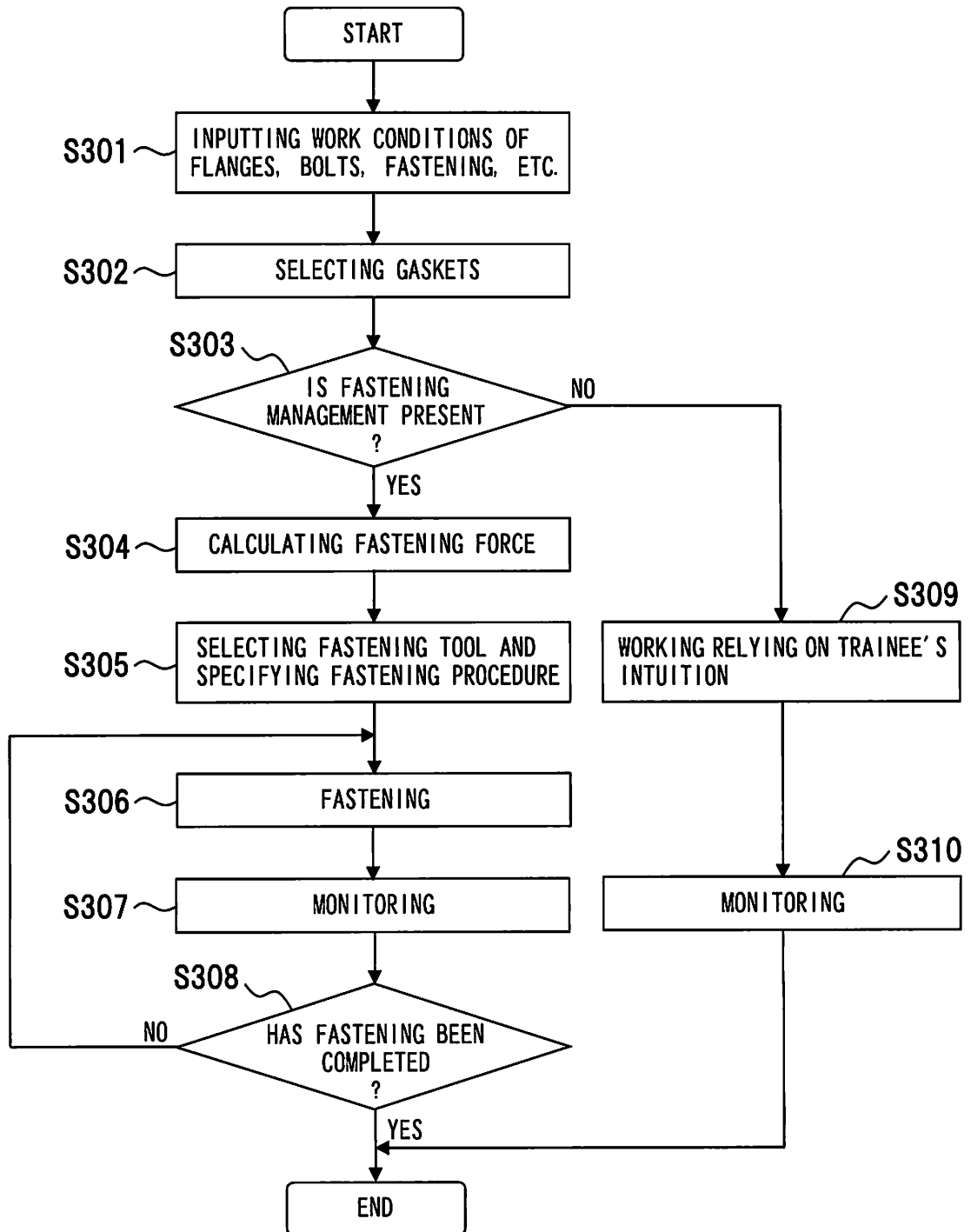


FIG.27

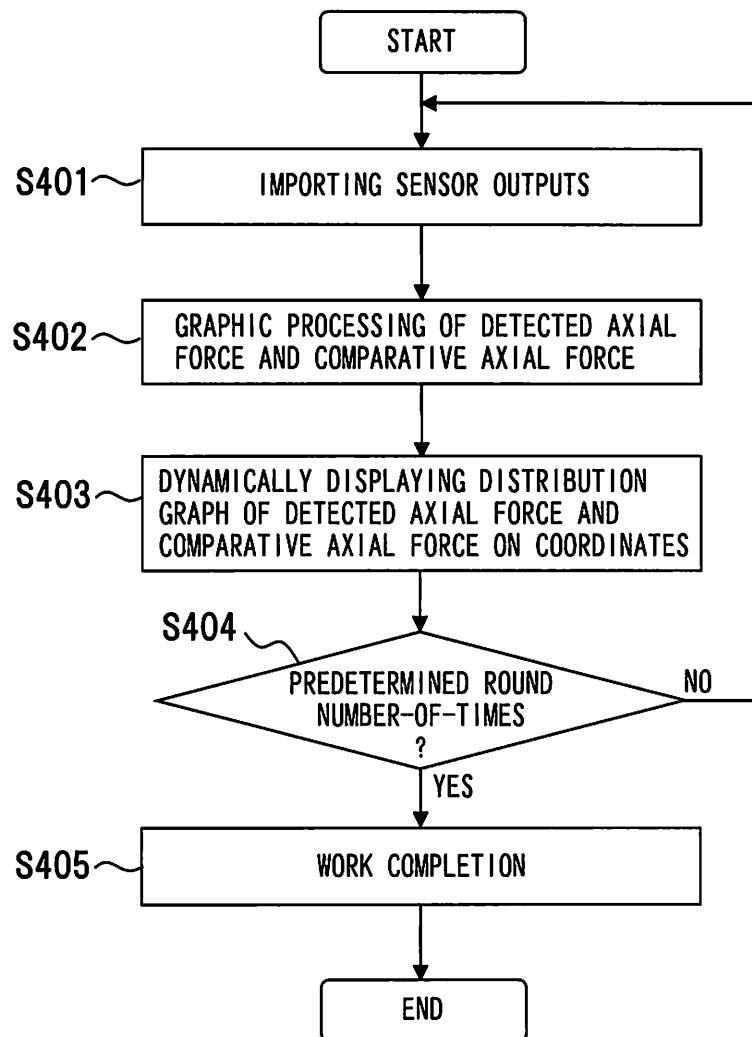


FIG. 28

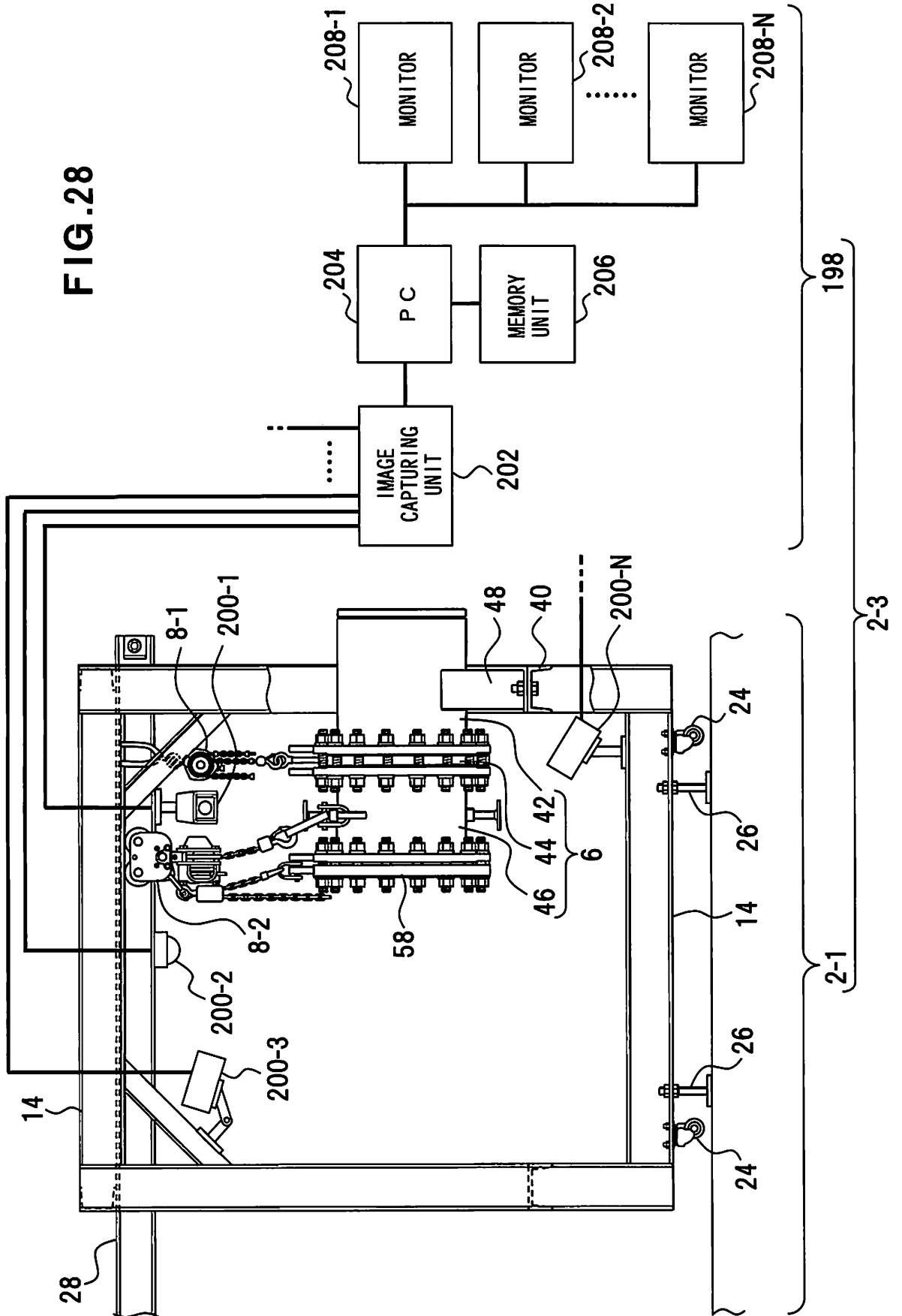


FIG.29

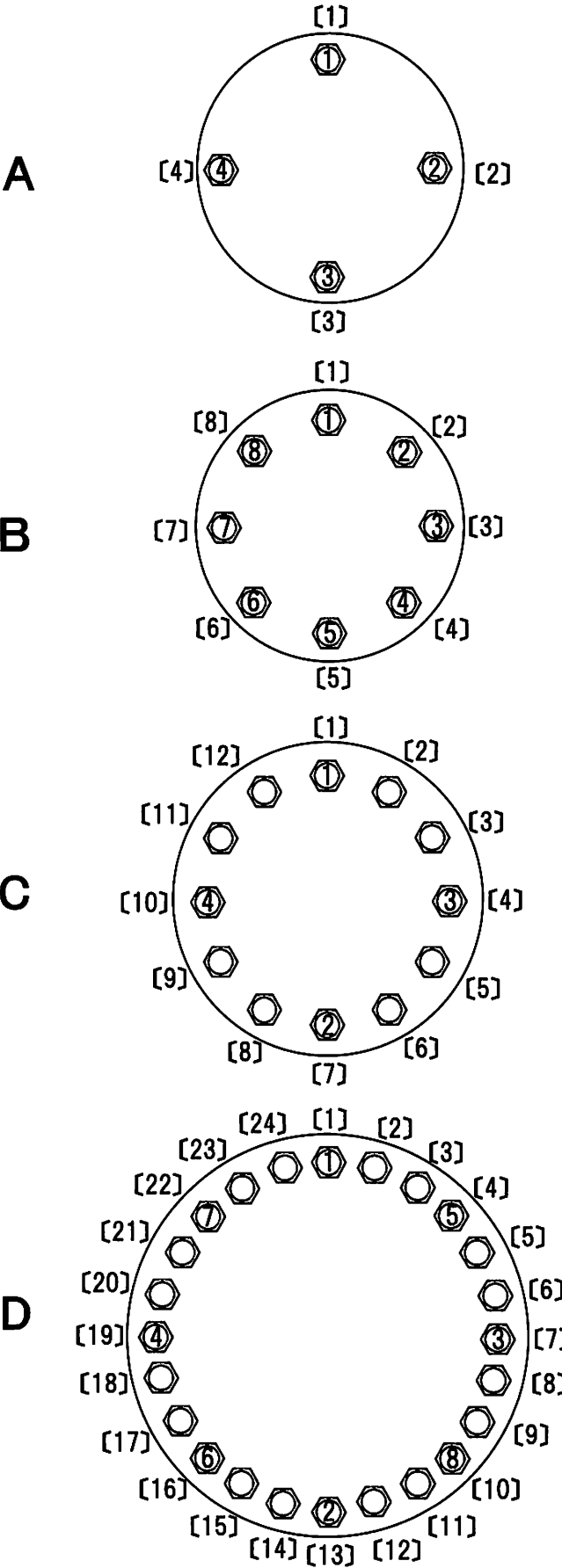


FIG.30

