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(54) Title: PROCESS FOR THE PRODUCTION OF MEDIUM DENSITY DECORATIVE MOLDED FOAMS HAVING GOOD FIRE RETARDANT PROPERTIES WITH REDUCED MOLD TIMES, FIRE RETARDANT COMPOSITIONS AND FOAMS PRODUCED BY THIS PROCESS

(57) Abstract: Fire-resistant, medium density molded polyurethane foams which may be removed from a mold in substantially shorter times than previously possible are produced by the process of the present invention. These reduced de-mold times are achieved by including a solid flame retardant composition in the polyurethane foam forming composition. This solid flame retardant composition includes a melamine coated ammonium polyphosphate and zinc borate.



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