

COMPOSITIONS AND METHODS OF FORMULATION FOR ENTERAL FORMULAS CONTAINING SIALIC ACID

FIELD OF THE INVENTION

- 5 [0001] The present invention relates generally to infant's and children's nutritional formulas containing sialic acid and methods for manufacturing such formulas.

BACKGROUND OF THE INVENTION

- 10 [0002] Sialic acid is a naturally occurring component of human breast milk, where it is found associated with various oligosaccharides and glycoproteins. While human breast milk contains substantial amounts of sialic acid, most infant formulas contain less than 25% of the sialic acid found in colostrum. Moreover, 70% of the sialic acid in formulas is
15 glycoprotein-bound, unlike human breast milk in which 75% of sialic acid is bound to oligosaccharides. See Heine, W., *et al.*, *Monatsschr Kinderheilkd* 141:946-50 (1993), Wang, B., *et al.*, *Am J Clin Nutr* 74:510-5 (2001), and Nakano, T., *et al.*, *Acta Paediatr Taiwan* 42:11-17 (2001). Not surprisingly, the accumulation of sialic acid by breast-fed infants is generally higher
20 than for formula-fed infants. See Wang, B., *et al.*, *J Pediatr* 138:914-6 (2001). Evidence suggests that N-acetylneuraminic acid (NANA, or sialic acid) is important in the development and function of the neonatal brain where it is a major component of gangliosides. See Carlson, S.E., *Am J Clin Nutr* 41:720-6 (1985), Morgan, B. and Winnick, M., *J Nutr* 110:416-24
25 (1980), Svennerholm, L., *et al.*, *Biochim Biophys Acta* 1005:109-17 (1989), and Wang, B., *et al.*, *Comp Biochem Physiol A Mol Integr Physiol* 435-9 (1998). Therefore, infants fed commercial formulas may not be acquiring sufficient quantities of a nutrient important for early development.

- [0003] Cow's milk-based formulas generally have low sialic acid content.
30 In one study, the concentration of sialic acid in several casein/whey combination formulas was less than 200 mg sialic acid/L. Moreover, soy protein-based formulas contain substantially reduced levels of sialic acid

as compared to cow's milk-based formula. Therefore, formulas that are both lactose free and soy protein-based would exhibit very low sialic acid content.

[0004] There are several known sources of sialic acid in its various
5 conjugated forms. These include, but are not limited to, free N-acetylneuraminic acid (or sialic acid), the oligosaccharide sialyllactose, sialic acid-containing gangliosides, and the protein casein macropeptide (CMP), also referred to as glycomacropeptide (GMP).

[0005] The addition of sialic acid or sources of sialic acid to certain
10 nutritional formulas is somewhat known in the art. For example, U.S. Patent No. 6,506,422 discloses a particular nutritional formula containing casein glycomacropeptide and complimentary essential amino acids other than phenylalanine for administration to patients suffering from phenylketonuria. The levels of sialic acid found in infant formulas are not
15 mentioned.

[0006] U.S. Patent No. 6,270,827, discloses a formulation containing human milk proteins or recombinant host resistance factors, one of which is recombinant human kappa-casein, to supplement synthetic infant formulas.

20 [0007] U.S. Patent No. 4,762,822 discloses the use of N-acetylneuraminic acid or gangliosides containing sialic acid in infant formula to protect the newborn from gastrointestinal disease-producing organisms.

[0008] International patent application WO 01/60346 A2 discloses a
25 nutritional formulation containing the oligosaccharides oligofructose and sialyllactose as prebiotic substances to promote the growth of bifidobacteria in the gut that may be used in conjunction with infant formula.

[0009] While the use of sialic acid and sialic acid sources in infant
30 formula appears to be present in some of the prior art, the particular features of the present invention which provide a nutritionally complete

infant formula with enhanced amounts of sialic acid similar to breast milk are absent therefrom.

SUMMARY OF THE INVENTION

[00010] Briefly, disclosed is a novel infant formula and a method of formulating such a nutritionally complete formula that is suitable to support normal growth and development of infants and children. Specifically, this composition can include one or a combination of nutritionally appropriate source(s) of sialic acid. The level of sialic acid in the formula can be designed to mimic the total sialic acid found in breast milk over the period of 0 - 12 months of lactation.

[0010a] In a first aspect, there is provided a nutritionally complete product for feeding to infants wherein said product comprises sialic acid.

[0010b] In a second aspect, there is provided an infant formula comprising sialic acid in an amount that is equivalent to the amount of sialic acid typically found in human breast milk.

[0010c] In a third aspect, there is provided the composition as defined above wherein the amount of sialic acid is from about 300 mg per liter of formula to about 600 mg per liter of formula.

[00011] Disclosed is the combination of appropriate ingredients to achieve sialic acid levels that mimic that found in breast milk, based on the sialic acid content of the various source ingredients. Further disclosed is a composition and a method of formulating milk protein-based formulas, both with and without lactose, non-milk-based-formulas, including soy protein-based formulas, amino acid formulas, and rice protein formulas, that contain sialic acid at concentrations comparable to that found in human milk. The nature and novelty disclosed may involve the appropriate selection of sialic acid-containing ingredients to achieve both appropriate sialic acid levels as well as appropriate nutrients for specific infant and children's formulas.

[00012] For example, in cow's milk protein-based formulas that contain lactose, the supplemental sialic acid in this composition may come from one or a combination of sources, particularly free sialic acid (neuraminic acid), 3'-sialyllactose, 6'-sialyllactose, or other sialic acid-containing oligosaccharide, and casein glycomacropeptide (cGMP) or other sialic acid-containing milk protein fraction, including whey protein. The disclosed sialyllactose conjugate(s) used may replace a portion of the lactose customarily used in these formulations, while the casein glycomacropeptide (cGMP) and other milk protein fractions may replace a portion of the protein fraction of the formula. In the case of lactose-free formulas, which are also milk protein-free, free sialic acid, other non-cow's

milk protein fractions containing sialic acid, or sialic acid-containing oligosaccharides other than lactose may be used. The fat, vitamin, and mineral concentrations of these compositions are otherwise nutritionally appropriate for infants. The total concentration of sialic acid in these
5 formulations would mimic that found in breast milk and may typically be within a range of about 250 mg/L (as found in mature human breast milk) to about 1500 mg/L (as found in human colostrums).

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[00013] Reference now will be made in detail to the embodiments of the
10 invention, one or more examples of which are set forth below. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. For instance,
15 features illustrated or described as part of one embodiment can be used on another embodiment to yield a still further embodiment.

[00014] Thus, it is intended that the present invention cover such modifications and variations as come within the scope of the appended claims and their equivalents. Other objects, features and aspects of the
20 present invention are disclosed in or are obvious from the following detailed description. It is to be understood by one of ordinary skill in the art that the present discussion is a description of exemplary embodiments only, and is not intended as limiting the broader aspects of the present invention.

25 [00015] The present invention provides a nutritionally complete formulation that includes one or more sources of ~~sialic acid~~, in amounts which mimic the concentration of sialic acid found in human breast milk. The present invention additionally provides a method of making such formulations, in the form of milk protein-based formulas, both with and
30 without lactose, non-milk-based formulas, including soy protein-based formulas, amino acid formulas, and rice protein formulas.

[00016] The form of administration of and incorporation of sialic acid in the method of the present invention is not critical, as long as an effective amount is administered. A convenient form of administration is to add sialic acid to an infant formula (including those for both term and preterm infants), follow-on formula, toddler's beverage, milk, yogurt, or fermented product. Alternatively, sialic acid can be administered as a supplement that is not part of a formula feeding such as, for example, drops, sachets or combinations with other nutrients such as vitamins. Sialic acid can be also added to other nutrients suitable for feeding to young children such as, for example, solid baby food, fruit juices, gelatines, cookies, candies, etc. Other examples of administering sialic acid in nutrients can be developed by a person with ordinary skill in the art of infant and child nutrition. All these forms of sialic acid administration, as well as others, are within the scope of the present invention.

[00017] In one embodiment of the invention, sialic acid is administered as part of an infant formula. The infant formula for use in the present invention is, typically, nutritionally complete and contains suitable types and amounts of lipids, carbohydrates, proteins, vitamins and minerals. The amount of lipids or fats typically can vary from about 3 to about 7 g/100 kcal. The amount of proteins typically can vary from about 1 to about 5g/100 kcal. The amount of carbohydrates typically can vary from about 6 to about 16 g/100 kcal. Protein sources can be any used in the art, and may include, for example, nonfat milk, whey protein, casein, soy protein, hydrolyzed protein, and amino acids. Lipid sources can be any used in the art such as, for example, vegetable oils such as palm oil, soybean oil, palm olein oil, corn oil, canola oil, coconut oil, medium chain triglyceride oils, high oleic sunflower oil, and high oleic safflower oil. Carbohydrate sources can be any known in the art such as, for example, lactose, glucose polymers, corn syrup solids, maltodextrins, sucrose, starch, and rice syrup solids.

[00018] Conveniently, several commercially available infant formulas can be used as the basic formula for the sialic acid or sialic acid-sources

additions. For example, Enfamil® Lipil with iron (available from Mead Johnson & Company, Evansville, Indiana, U.S.A.) may be supplemented with an effective amount of sialic acid and used to practice the method of the present invention. Particular infant formulas suitable for use in the present invention are described in the Examples herein.

[00019] The total protein in the formulation from all protein sources should be nutritionally appropriate for infants, which is typically from about 12 g per liter to 18 g per liter and, in some embodiments, may be about 14 g per liter. The total sialic acid in the formulation may be between about 250 and about 1500 mg per liter and, in one embodiment, between about 300 and about 600 mg per liter. The formulation may contain one or a combination of the following sialic acid-containing protein components: (1) Up to 100% of the protein fraction from a whey protein concentrate, as commercially available from several sources including Davisco, New Zealand Milk, or Formost Farms, exhibiting about 20 – 30 mg sialic acid per gram of protein and, thus, contributing between about 140 and about 560 mg sialic acid per liter of formula; (2) up to 100% of the protein fraction from a nonfat dry milk product, as commercially available from several sources including New Zealand Milk, exhibiting about 2 – 10 mg sialic acid per gram protein and, thus, contributing between about 27 and about 139 mg sialic acid per liter of formula; and (3) up to 6 mg per liter of casein glycomacropeptide (cGMP) or related protein fraction, as commercially available from various sources, exhibiting between about 40 and about 300 mg sialic acid per gram of protein and, thus, contributing between about 194 and about 1458 mg sialic acid per liter of formula.

[00020] When cGMP is employed, the particular ~~casein~~ glycomacropeptide used in the protein source is not critical to the invention. For example, the caseino-glyco-macropeptide may be extracted from milk using suitable processing. For example, the casein glycomacropeptide may be extracted from the retentate obtained from the concentration of whey protein. This may be done by at least partially removing lactose from the retentate and then adding ethanol to cause

precipitation. The supernatant is then collected and dried to provide the casein glycomacropeptide. U.S. Pat. No. 5,216,129, which is incorporated herein entirely by reference thereto, provides a more detailed description of this process. Alternatively, the casein glycomacropeptide may be

5 purchased from commercial sources. For example, the casein glycomacropeptide may be purchased from MD Foods Ingredients ambao of DK-6920 Videbaek, Denmark or from DMV International of NCB-laan 80, NL-5460 BA Veghel, The Netherlands.

[00021] The remainder of the components of the formula, including fats, 10 carbohydrates, vitamins, and minerals, should be nutritionally appropriate for infants, as found for example in various commercial formulas such as Enfamil with LIPIL, Similac with Iron, or Similac Advance.

[00022] The infant formula supplemented with sialic acid for use in the present invention can be made using standard techniques known in the 15 art. For example, sialic acid can be added to the formula by replacing an equivalent amount of other proteins or oligosaccharides.

[00023] The following examples describe exemplary embodiments of the invention. Other embodiments within the scope of the claims herein will be apparent to one skilled in the art from consideration of the specification or 20 practice of the invention as disclosed herein. It is intended that the specification, together with the examples, be considered to be exemplary only, with the scope and spirit of the invention being indicated by the claims which follow the examples. In the examples all percentages are given on a weight basis unless otherwise indicated.

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Example 1

[00024] This example illustrates the nutrient components in a commercial infant formula suitable for sialic acid addition for use in the present invention.

Table 1
Nutrient Information for Infant Formula
(Enfamil® Lipil with Iron)

NUTRIENTS (Normal Dilution)	Per 100 Calories (5 fl oz)
Protein, g	2.1
Fat, g	5.3
Carbohydrate, g	10.9
Water, g	134
Linoleic acid, mg	860
Vitamins:	
A, IU	300
D, IU	60
E, IU	2
K, µg	8
Thiamin (Vitamin B1), µg	80
Riboflavin (Vitamin B2), µg	140
B6, µg	60
B12, µg	0.3
Niacin, µg	1000
Folic acid (Folacin), µg	16
Pantothenic acid, µg	500
Biotin, µg	3
C (Ascorbic acid), mg	12
Choline, mg	12
Inositol, mg	6
Minerals:	
Calcium, mg	78
Phosphorus, mg	53
Magnesium, mg	8
Iron, mg	1.8
Zinc, mg	1
Manganese, µg	15
Copper, µg	75
Iodine, µg	10
Selenium, µg	2.8
Sodium, mg	27
Potassium, mg	108
Chloride, mg	63

[00025] The ingredients of this particular formula are: reduced minerals whey, nonfat milk, vegetable oil (palm olein, soy, coconut, and high oleic sunflower oils), lactose, and less than 1%: mortierella alpina oil, crypthecodinium cohnii oil, vitamin A palmitate, vitamin D3, vitamin E acetate, vitamin K1, thiamin hydrochloride, vitamin B6 hydrochloride, vitamin B12, niacinamide, folic acid, calcium pantothenate, biotin, sodium ascorbate, inositol, calcium chloride, calcium phosphate, ferrous sulfate, zinc sulfate, manganese sulfate, cupric sulfate, sodium chloride, sodium citrate, potassium citrate, potassium hydroxide, sodium selenite, taurine, nucleotides (adenosine 5'-monophosphate, cytidine 5'-monophosphate, disodium guanosine 5'-monophosphate, disodium uridine 5'-monophosphate).

[00026] To use this particular formula to practice the present invention, it would be necessary to add, for example, from about 250 mg per liter to about 1500 mg per liter of sialic acid-containing ingredients to the composition described in Table 1. This added amount of sialic acid would be part of the total amount of protein (total protein of approximately 2.1 grams per 100 calories).

Example 2

[00027] This example illustrates a particular protein source combination for a total sialic acid content of approximately 250 mg per liter. The ingredients listed in Table 2 would be used to replace the protein component of the formula described in Table 1.

Table 2

Protein Source Composition A

Ingredient	mg SA/ gm protein	% of protein in ingredient	g ingredient/ L	g protein/ L	mg SA/ L
Whey Protein Concentrate	23.00	35.00	20.26	7.09	163.08
Nonfat Dry Milk, Low Heat	6.37	34.00	15.38	5.23	33.31
cGMP	52.00	81.00	1.45	1.17	61.07

Note: SA in table refers to sialic acid

Example 3

[00028] This example illustrates a particular protein source combination for a total sialic acid content of approximately 360 mg per liter. The ingredients listed in Table 3 replace the protein component of the formula described in Table 1.

Table 3**Protein Source Composition B**

Ingredient	mg SA/ gm protein	% of protein in ingredient	g ingredient/ L	g protein/ L	mg SA/ L
Whey Protein Concentrate	23.00	35.00	37.00	12.95	297.85
cGMP	52.00	81.00	1.45	1.17	61.07

Note: SA in table refers to sialic acid

Example 4

[00029] This example illustrates a particular protein source combination for a total sialic acid content of approximately 600 mg per liter. The ingredients listed in Table 4 replace the protein component of the formula described in Table 1.

Table 4**Protein Source Composition B**

Ingredient	mg SA/ gm protein	% of protein in ingredient	g ingredient/ L	g protein/ L	mg SA/ L
Whey Protein Concentrate	23.00	35.00	13.00	4.55	104.65
cGMP	52.00	81.00	12.00	9.72	505.44

Note: SA in table refers to sialic acid

Example 5

[00030] Table 5 illustrates one possible complete nutritional formulation of an infant formula with a total sialic acid content of approximately 250 mg per liter.

Table 5

Ingredient	Weight	Amount per 10000 liters
Lactose (95% Solids)		573.000 kg
Fat Blend		332.500 kg
Whey Protein Concentrate (36% Protein, 5.8% Ash)		202.578 kg
Nonfat Milk Solid (36% Prot., 52% CHO)		153.844 kg
Caseino Glyco Macro Peptides (cGMP, 81.18% Prot.)		14.500 kg
Mono-and Diglycerides		7.233 kg
Calcium Phosphate, Tribasic		6.520 kg
Single Cell Arachidonic Acid Oil		6.485 kg
Dry Vitamin Premix for Enfamil AR Liquid		5.250 kg
Ascorbic Acid	2924.250g	
Inositol	834.750g	
Corn Syrup Solid	654.938g	
Taurine	582.750g	
Niacinamide	119.438g	
Calcium Pantothenate	44.730g	
Vitamin B12, 0.1% in Starch	29.400g	
Biotin, 1% Trituration	25.095g	
Thiamine Hydroxchloride	13.913g	
Riboflavin	10.238g	
Pyridoxine Hydrochloride	8.138g	
Folic Acid	2.363g	
Lecithin Concentrate		3.694 kg
Potassium Citrate		3.350 kg
Single Cell Docosaheanoic Acid Oil		3.243 kg
Nucleotide Premix for Enfamil Powder		2.900 kg
Maltodextrin, 15 DE	2552.290g	
Cytidine 5'-monophosphate, free acid	202.710g	
Uridine 5'-monophosphate, disodium salt	59.740g	
Adenosine 5'-monophosphate, free acid	47.357g	
Guanosine 5'-monophosphate, disodium salt	37.903g	
Carrageenan		2.826 kg
Magnesium Chloride		1.657 kg
Calcium Chloride, Dihydrate		1.200 kg
Choline Chloride		0.700 kg
Ferrous Sulfate Heptahydrate		0.682 kg
Sodium Citrate, Dihydrate, Granular		0.455 kg
Trace Mineral Premix w/Selenite Trituration		0.392 kg
Zinc Sulfate, Monohydrate	276.238g	
Sodium Selenite Trituration, 0.5%	65.907g	
Cupric Sulfate, powder	29.510g	
Lactose, Grind A	16.323g	
Manganese Sulfate, monohydrate	4.022g	
Vitamin A,D,E,K Premix, Enfamil Liquid		0.324 kg
Tocopherol Acetate	160.882g	
Soybean Oil	139.612g	
Vitamin A Palmitate	17.253g	
Cholecalciferol Concentrate	5.715g	
Vitamin K1, Liquid	0.538g	
Ascorbic Acid		0.150 kg
L-Carnitine		0.150 kg
Water, Defluoridated, q.s. to		10310.986 kg
Potassium Hydroxide		---

[00031] Table 6 and Table 7 detail the content of specific components of the formulation described in Table 5 as a percentage of 1) weight to weight, 2) weight to volume, and 3) calories. The specific gravity of this particular formulation is 1.0310986.

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Table 6

Component	% w/w	% w/v
Protein	1.38	1.42
Fat	3.50	3.61
Carbohydrate	7.20	7.43
Ash	0.37	0.38
Total Solids	12.45	12.84

Table 7**Caloric Distribution**

Component	%
Protein	8.38
Fat	47.83
Carbohydrate	43.79

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Example 6

[00032] Table 8 illustrates the nutritional content of the formulation presented in Example 5 per 100 calories, as well as per 100 milliliters of formula.

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Table 8

	Per 100 Cal	Per 100 ml
Calories, Cal	100	68
Protein, g	2.1	1.42
Fat, g	5.3	3.6
Carbohydrate, g	10.9	7.4
Linoleic Acid, mg	860	580
Linolenic Acid, mg	80	54
Arachidonic Acid, mg	34	23
Docosahexaenoic Acid, mg	17	11.5
Vitamin A, IU	300	200
Vitamin D, IU	60	41

	Per 100 Cal	Per 100 ml
Vitamin E, IU	2	1.35
Vitamin K1, mcg	12	8.1
Thiamin, mcg	120	81
Riboflavin, mcg	140	95
Vitamin B6, mcg	60	41
Vitamin B12, mcg	0.5	0.3
Niacin, mcg	1200	812
Folic Acid, mcg	16	10.8
Pantothenic Acid, mcg	500	340
Biotin, mcg	3	2
Vitamin C, mg	14	9.5
Choline, mg	12	8.1
Inositol, mg	6	4.1
Taurine, mg	6	4.1
L-Carnitine, mg	2	1.35
Calcium, mg	78	53
Phosphorus, mg	53	36
Magnesium, mg	8	5.4
Iron, mg	1.8	1.2
Zinc, mg	1	0.68
Manganese, mcg	26	17.6
Copper, mcg	85	57
Iodine, mcg	15	10
Sodium, mg	27	18.3
Potassium, mg	108	73
Chloride, mg	63	43
Selenium, mcg	2.8	1.89
Sialic acid, mg	37	25
Calcium/Phosphorus Ratio	---	---
AMP Equivalents, mg (a)	0.5	0.34
CMP Equivalents, mg (a)	2.5	1.69
GMP Equivalents, mg (a)	0.3	0.20
UMP Equivalents, mg (a)	0.9	0.61
Nucleotide Equivalents, mg (a)	4.2	2.84
TPAN-AMP, mg	--	--
TPAN-CMP, mg	--	--
TPAN-GMP, mg	--	--
TPAN-UMP, mg	--	--
Total TPAN, mg	--	--
TPAN-CMP/TPAN-GMP Ratio	--	--

Note: Sum of the nucleotide and corresponding nucleoside expressed as the nucleotide weights.

- [00033]** These and other modifications and variations to the present invention may be practiced by those of ordinary skill in the art, without departing from the spirit and scope of the present invention, which is more particularly set forth in the appended claims. In addition, it should be understood that aspects of the various embodiments might be interchanged both in whole and in part. Furthermore, those of ordinary

skill in the art will appreciate that the foregoing description is by way of example only, and is not intended to limit the invention so further described in such appended claims. Therefore, the spirit and scope of the appended claims should not be limited to the description of the preferred

5 versions contained therein.

[00034] All references cited in this specification, including without limitation all papers, publications, patents, patent applications, presentations, texts, reports, manuscripts, brochures, books, internet postings, journal articles, periodicals, and the like, are hereby incorporated by reference into this

10 specification in their entireties. The discussion of the references herein is intended merely to summarize the assertions made by their authors and no admission is made that any reference constitutes prior art. Applicants reserve the right to challenge the accuracy and pertinency of the cited references.

WHAT IS CLAIMED IS:

1. A nutritionally complete product for feeding to infants wherein said product comprises sialic acid.
2. The product of claim 1 wherein the product is selected from the group consisting of infant formula, follow-on formula, toddler's beverage, fruit juice, milk, yogurt, and fermented product.
3. The product of claim 1 wherein the product is selected from the group consisting of solid baby food, candies, cookies, and gelatines.
4. The product of claim 1 wherein the product is infant formula.
5. The product of claim 4 wherein the infant formula comprises fats in an amount from about 3 to about 7 g/100 kcal of formula; proteins in an amount from about 1 to about 5 g/100 kcal of formula; carbohydrates in an amount from 6 to about 16 g/100 kcal of formula; vitamins; and minerals.
6. The product of claim 4 wherein the amount of sialic acid present in said formula is from about 250 mg per liter of formula to about 1500 mg per liter of formula.
7. The product of claim 4 wherein the amount of sialic acid present in said formula is from about 300 mg per liter of formula to about 600 mg per liter of formula.
8. The product of claim 4 wherein said infant formula comprises arachidonic acid and docosahexaenoic acid.
9. The product of claim 1 wherein the source of sialic acid is chosen from the group consisting of free N-acetylneuraminic acid, the oligosaccharide sialyllactose, sialic acid-containing gangliosides, and the protein casein macropeptide.
10. An infant formula comprising sialic acid in an amount that is equivalent to the amount of sialic acid typically found in human breast milk.
11. The infant formula of claim 10 wherein said infant formula comprises arachidonic acid and docosahexaenoic acid.
12. The infant formula of claim 10 wherein the source of sialic acid is chosen from the group consisting of free N-acetylneuraminic acid,

the oligosaccharide sialyllactose, sialic acid-containing gangliosides, and the protein casein macropeptide.

13. The infant formula of claim 10 wherein the amount of sialic acid is from about 250 mg per liter of formula to about 1500 mg per liter of
5 formula.

14. The composition of claim 10 wherein the amount of sialic acid is from about 300 mg per liter of formula to about 600 mg per liter of formula.