

ABSTRACT

An object is to provide a mold clamping control apparatus (49) capable of accurately generating mold clamping force, reducing the cost of a mold clamping apparatus, and improving the quality of molded products. The mold clamping control apparatus (49) comprises: a stationary platen (11) to which a stationary mold (15) is attached; a movable platen (34) to which a movable mold (16) is attached, the movable platen (34) being disposed to reciprocate while facing the stationary platen (11); drive means; a movement member which is moved through drive of the drive means; a transmission mechanism connecting the movement member and the movable platen (34); detection means for detecting the position of the movement member; memory means for storing, in a relational manner, positions of the movement member during movement in accordance with a predetermined position pattern, and a mold clamping force generated at each of the positions; a mold clamping force setting device (50) for setting a mold clamping force; a mold clamping force pattern generator (51) for generating a mold clamping force pattern on the basis of the set mold clamping force; and position control means for reading from the memory means positions of the movement member corresponding to the mold clamping force pattern and for driving the drive means on the basis of the read positions. In a mold clamping force adjustment mode, positions of the movement member during movement in accordance with a predetermined position pattern and a mold clamping force generated at each of the positions are stored in

the memory means in a relational manner. In a mold clamping force generation mode, positions of the movement member corresponding to the mold clamping force pattern are read from the memory means, and the drive means is driven on the basis of the read positions of the movement member. Therefore, the movement member can be moved to a precise position corresponding to a mold clamping force, resulting in accurate generation of the mold clamping force.