

A B S T R A C T

First and second inner sheets 2, 3 are folded to be up flat together, and sections 2A, 3A of these inner sheets 2, 3 and their both side edges 2c, 3c are folded outwardly of these inner sheets 2, 3. The first inner sheets 2, 2 are bonded together along cutouts 14, 14 of these first inner sheets 2, 2 and the second inner sheets 3, 3 are bonded together along cutouts 14, 14 of these second inner sheets 3, 3. A pair of intermediate sheets 4, 5 are arranged between the first and second inner sheets 2, 3; 2, 3. The pair of intermediate sheets 4, 5 are bonded together along their upper edges. The inner sheets 2, 3 are bonded to the intermediate sheets 4, 5. A pair of outer sheets 6, 7 are placed upon the respective outer sides of the inner sheets 2, 3 and the intermediate sheets 4, 5. The outer sheets 6, 7 are bonded to the inner sheets along the outer side edges 2c, 3c of these inner sheets 2, 3.



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