

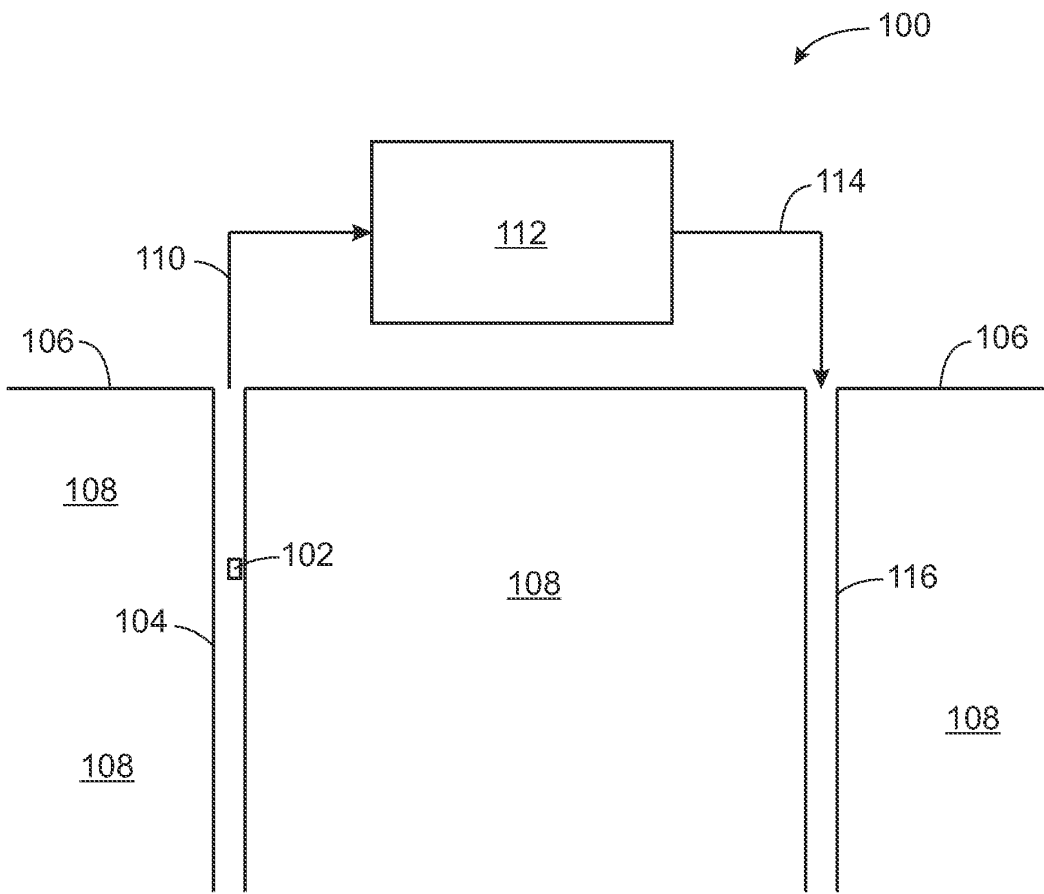


FIG. 1

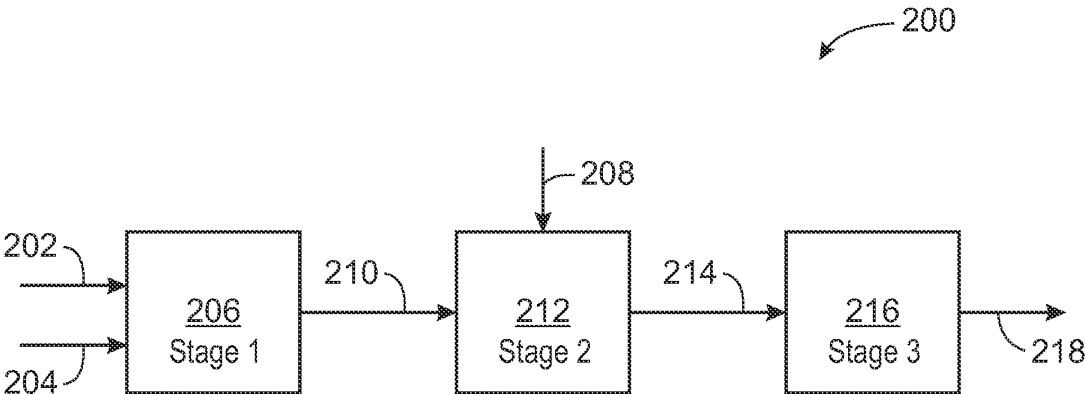


FIG. 2

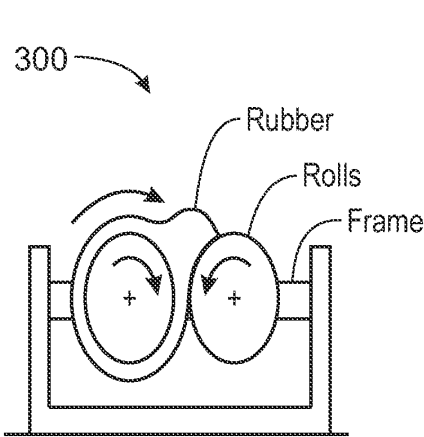


FIG. 3

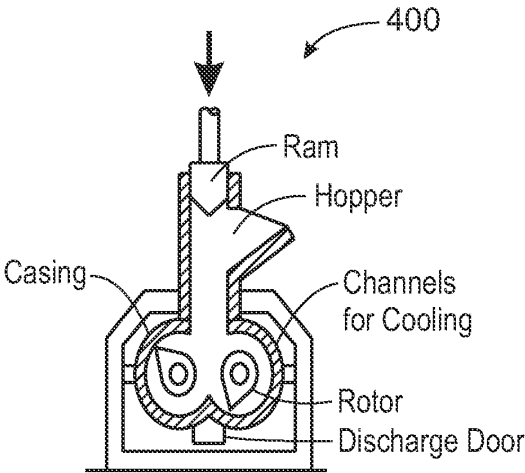


FIG. 4

500

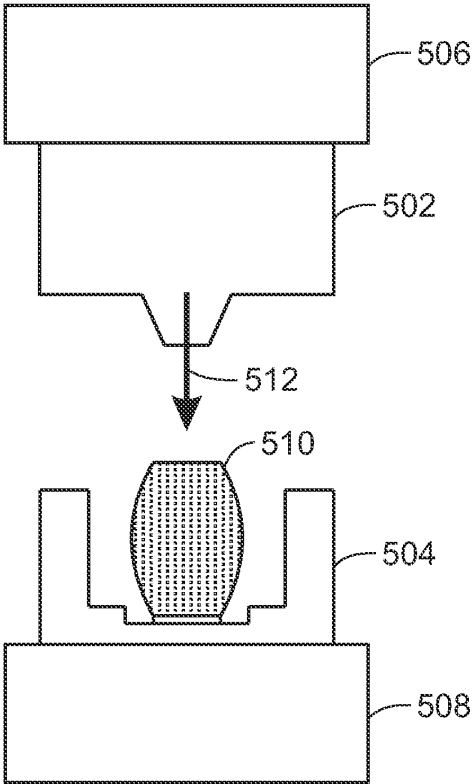


FIG. 5A

500

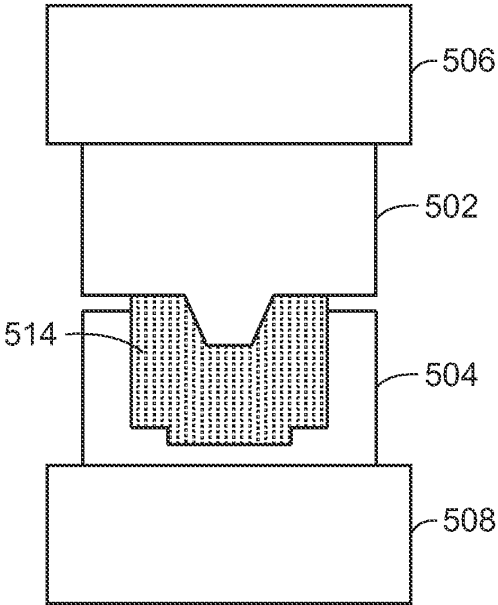
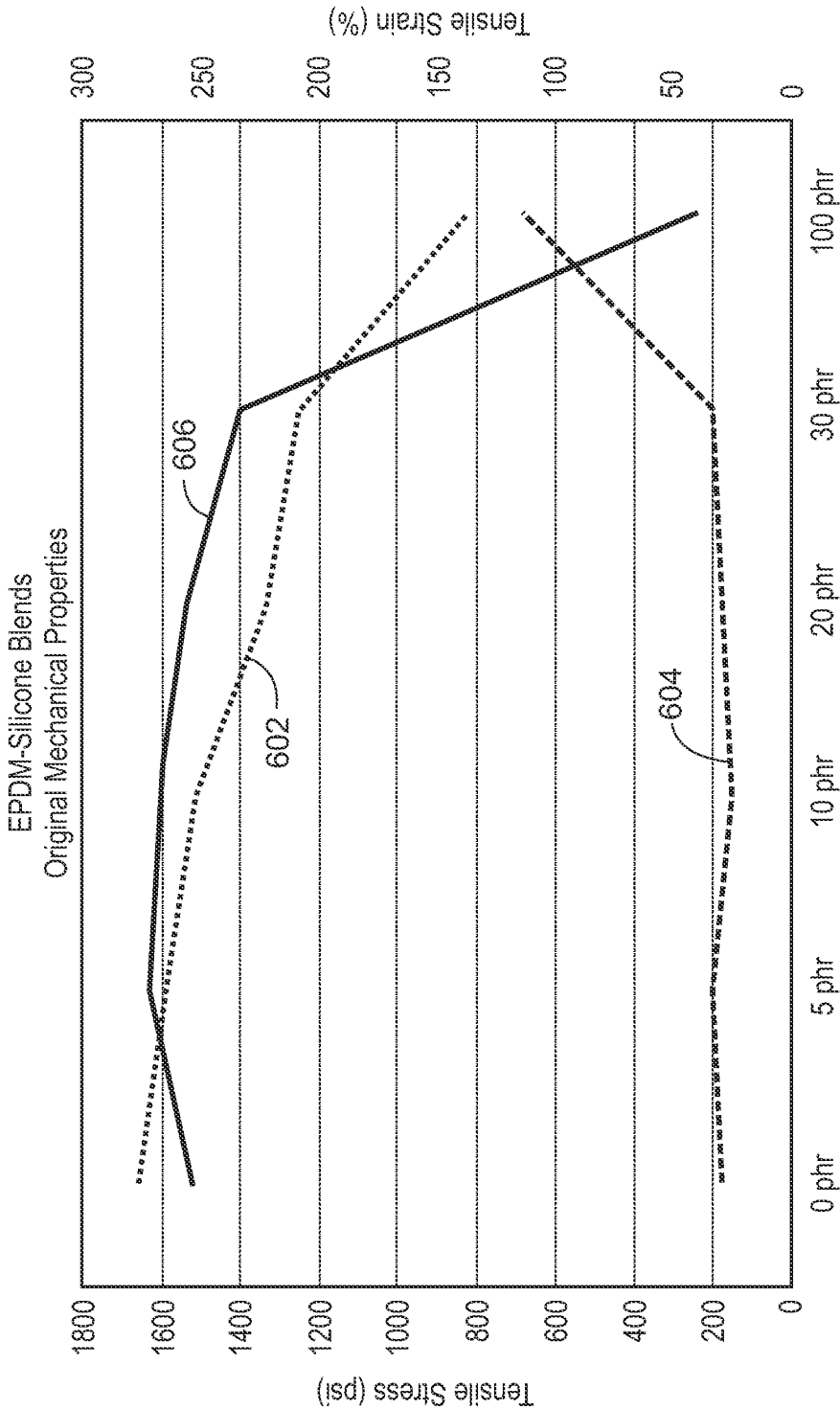


FIG. 5B



Silicone Loading Levels in EPDM Base

FIG. 6

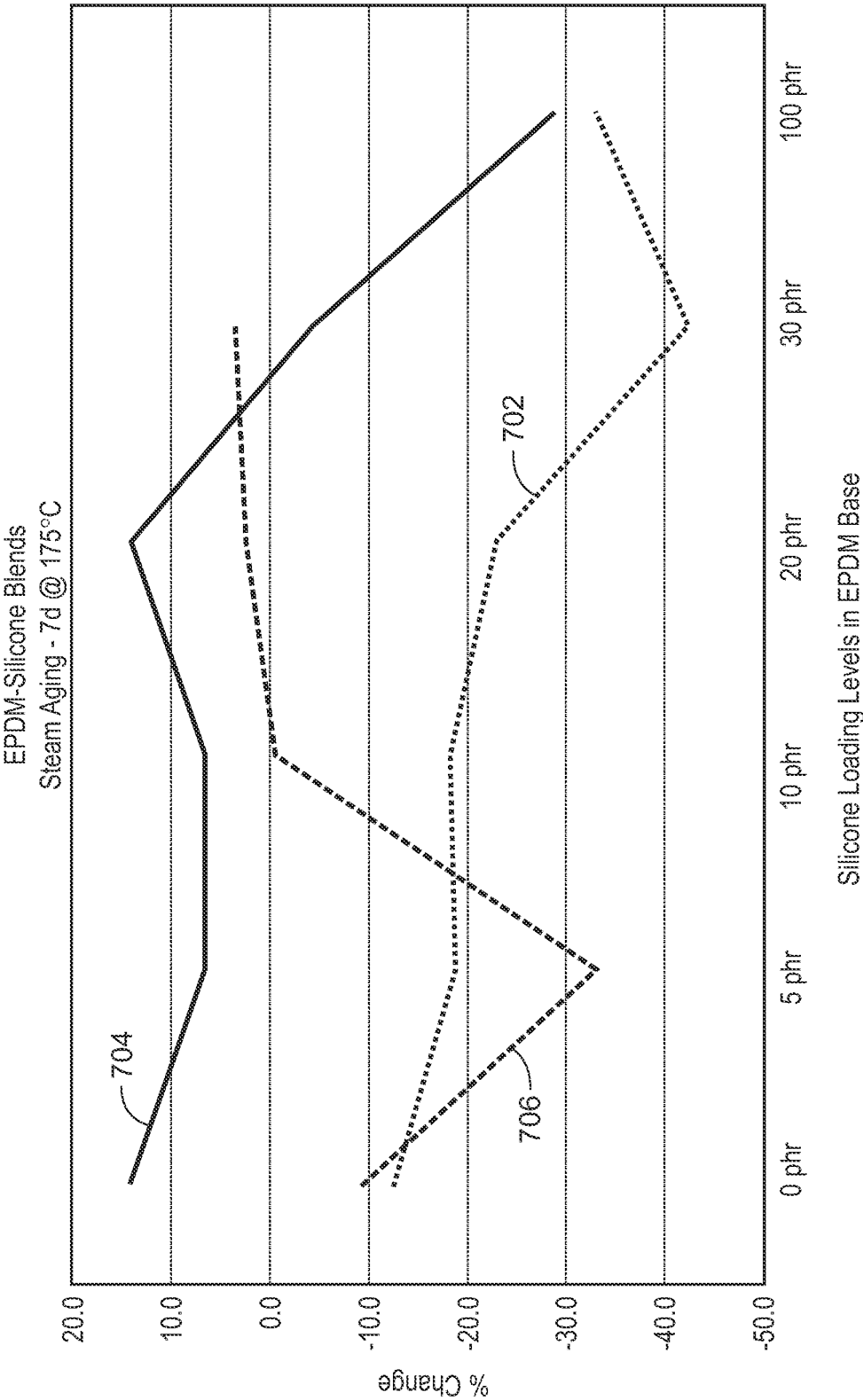


FIG. 7