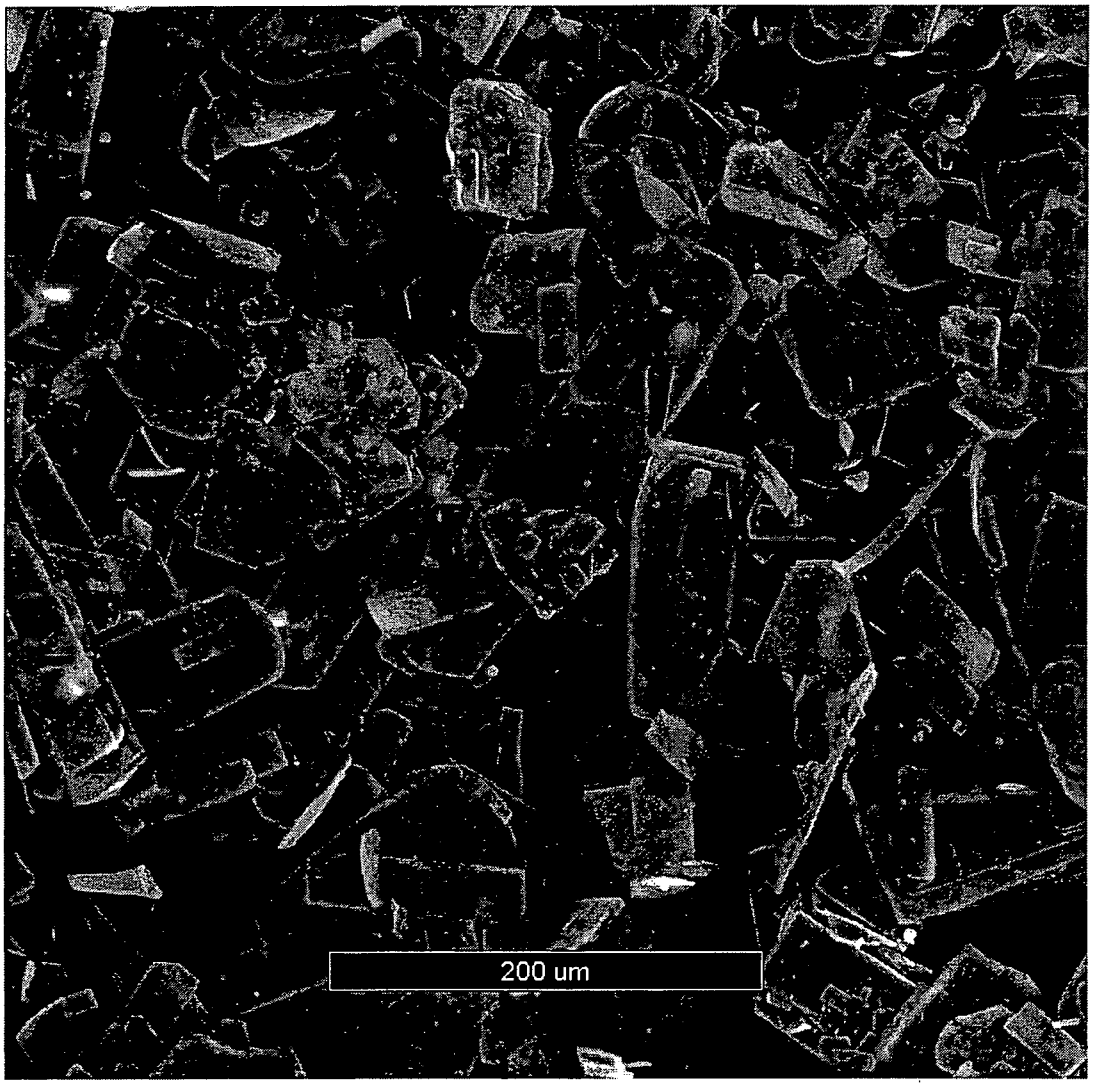


Figure 1

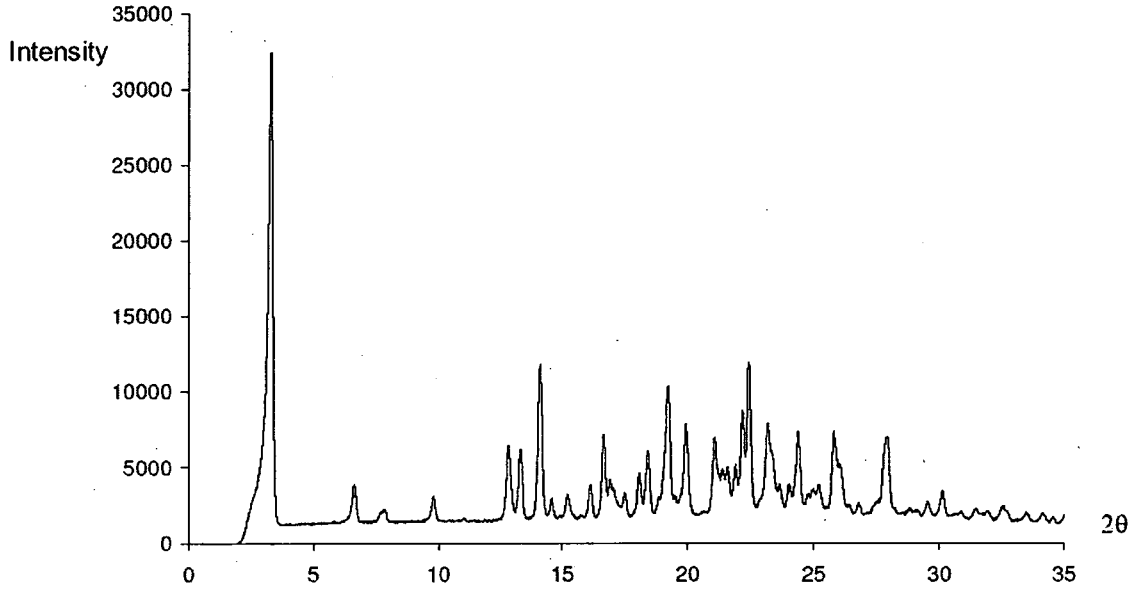

Intensity
35000
30000
25000
20000
15000
10000
5000
0
0
5
10
15
20
25
30
35
2θ

Figure 2

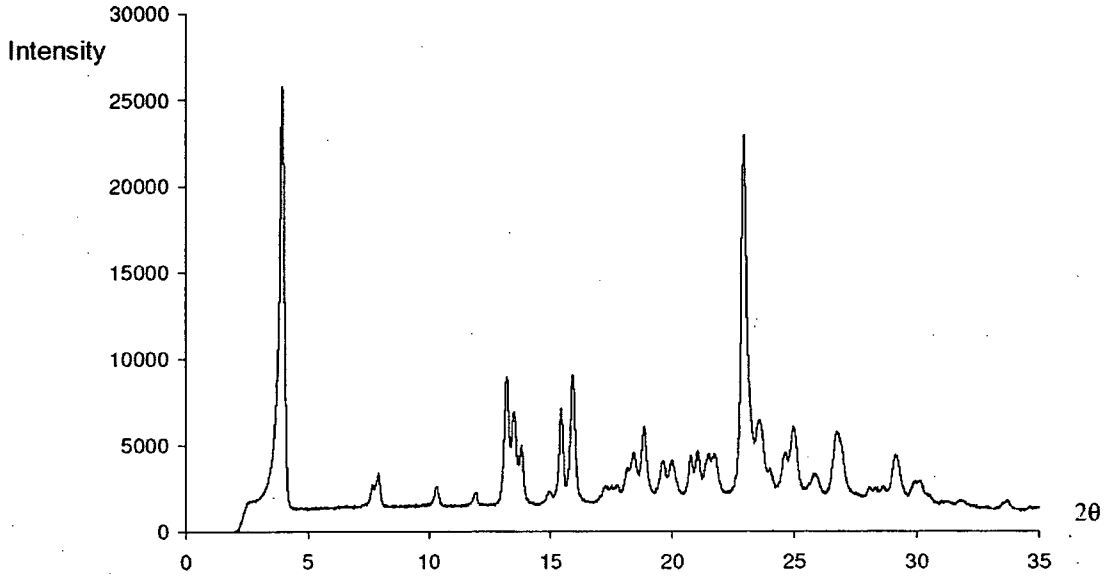

Intensity
30000
25000
20000
15000
10000
5000
0
0
5
10
15
20
25
30
35
2θ

Figure 3

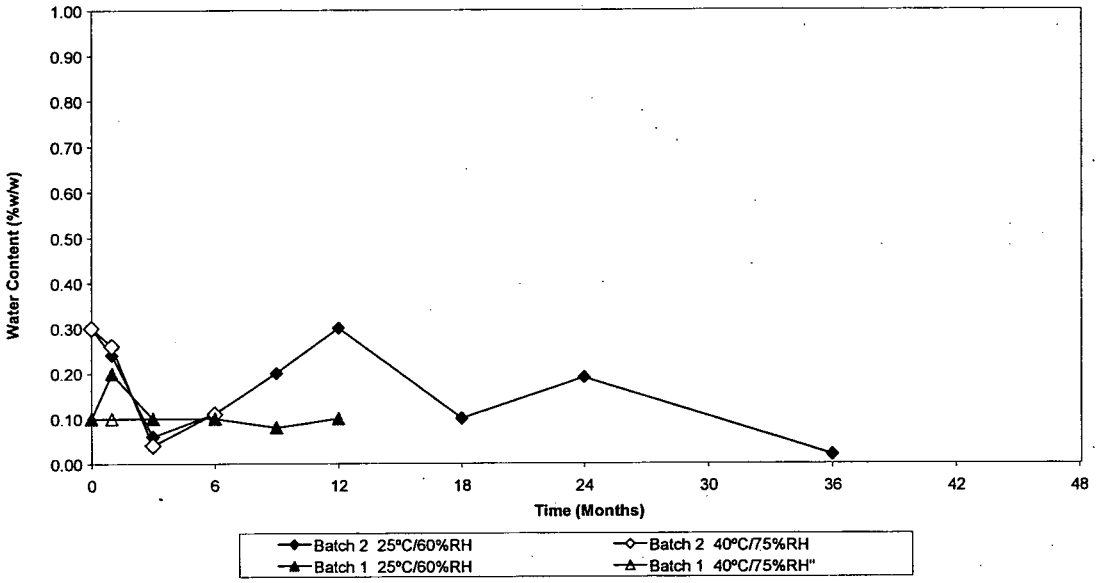

1.00
0.90
0.80
0.70
0.60
0.50
0.40
0.30
0.20
0.10
0.00
Water Content (%w/w)
0
6
12
18
24
30
36
42
48
Time (Months)
Batch 2 25°C/60%RH
Batch 2 40°C/75%RH
Batch 1 25°C/60%RH
Batch 1 40°C/75%RH"

Figure 4

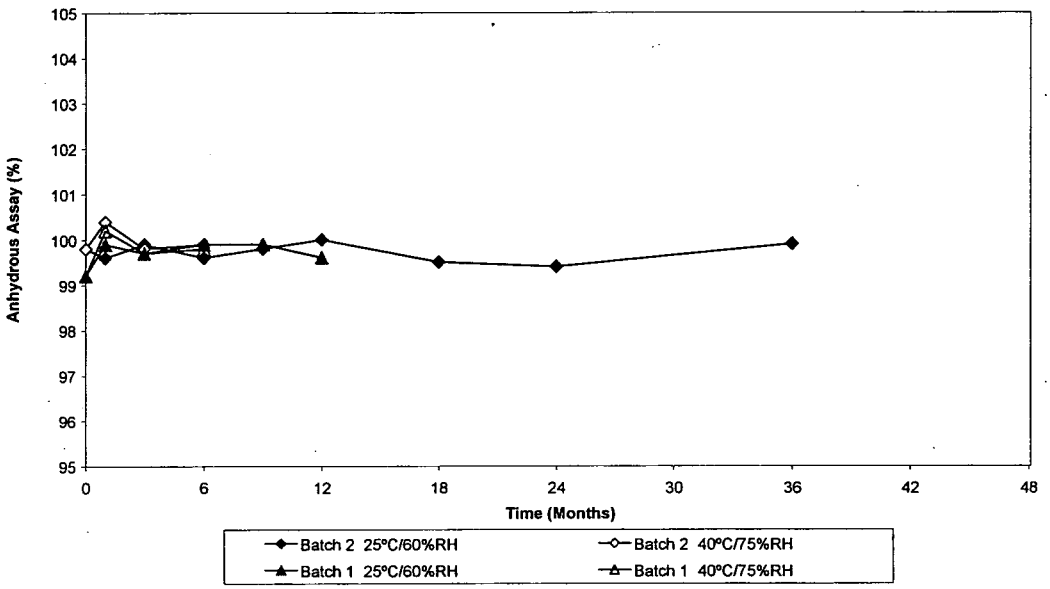

105
104
103
102
101
100
99
98
97
96
95
Anhydrous Assay (%)
0
6
12
18
24
30
36
42
48
Time (Months)
Batch 2 25°C/60%RH
Batch 2 40°C/75%RH
Batch 1 25°C/60%RH
Batch 1 40°C/75%RH

Figure 5

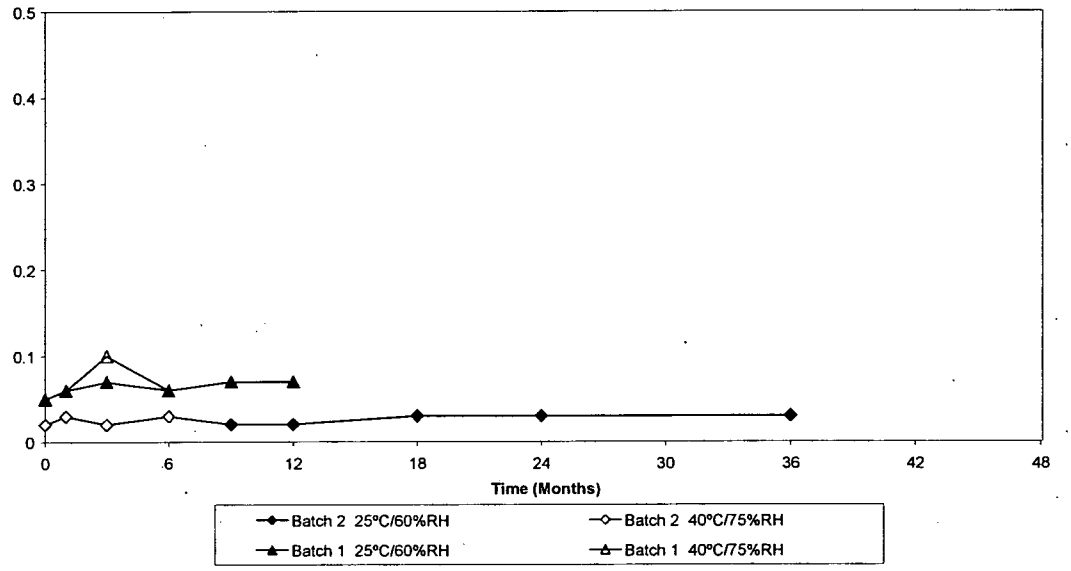
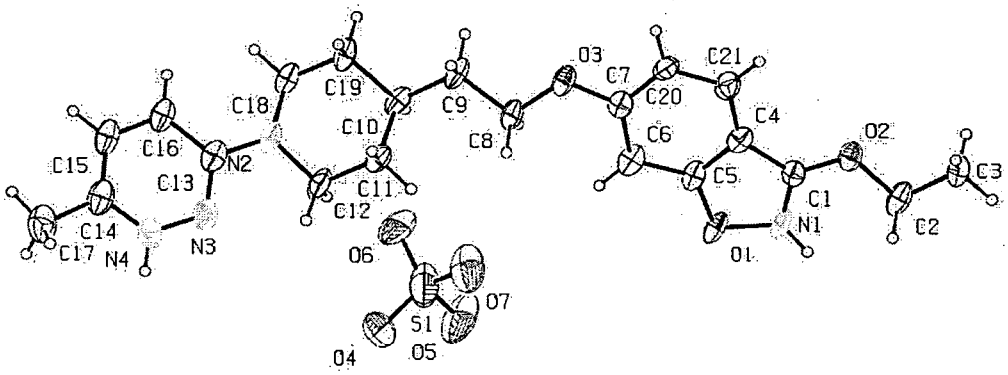

0.5
0.4
0.3
0.2
0.1
0
0
6
12
18
24
30
36
42
48
Time (Months)
Batch 2 25°C/60%RH
Batch 2 40°C/75%RH
Batch 1 25°C/60%RH
Batch 1 40°C/75%RH

Figure 6

(a)


C19
C18
C9
O3
C7
C21
C20
C4
C10
C8
C6
O2
C16
C15
N2
C13
C11
C5
C1
C3
C12
C14
N1
C2
C17
N4
N3
O6
O1
O7
S1
O4
O5

(b)

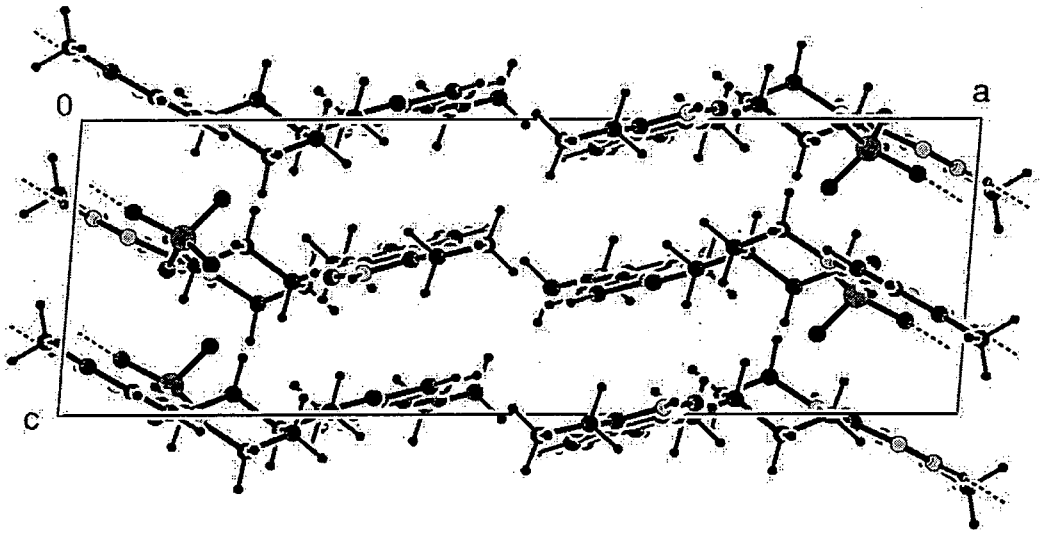
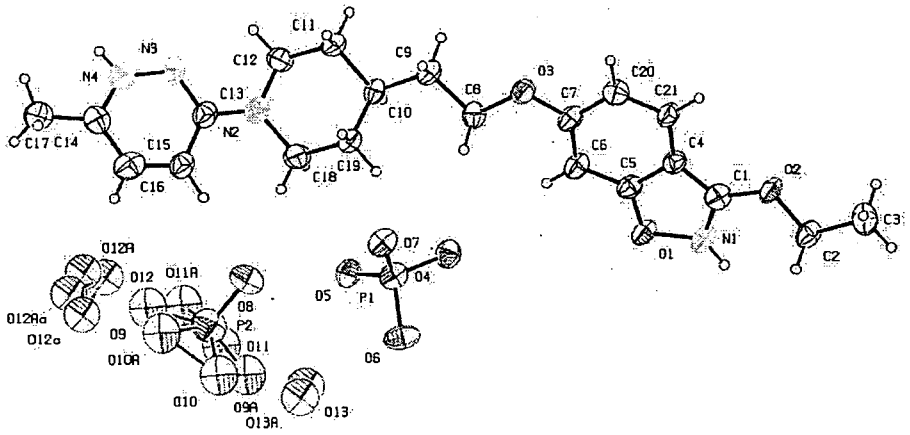
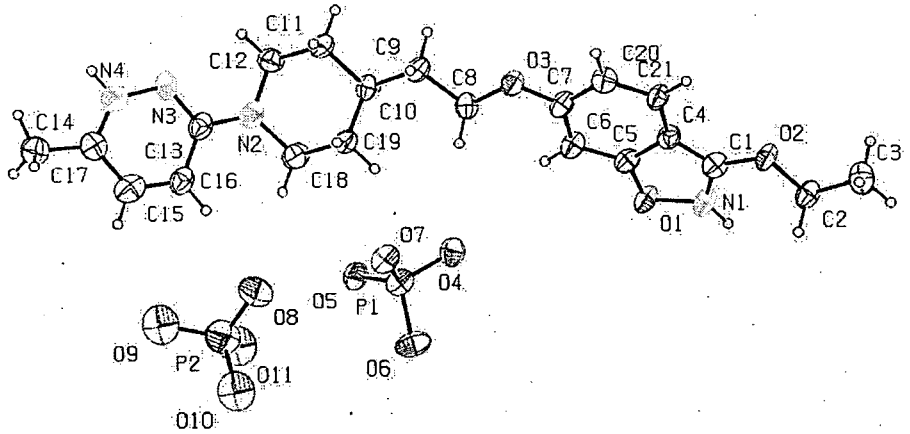

0
a
c

Figure 7

(a)


C11
N3
N4
C12
C13
C9
C8
O3
C7
C20
C21
C17
C14
C15
N2
C10
C6
C5
C4
C16
C19
C18
C1
O2
O1
N1
C2
C3
O12A
O12
O11A
O8
O12Aa
O12a
O9
P2
O11
O10A
O10
O9A
O13A
O13
O7
O5
P1
O4
O6

(b)


C11
C9
C12
N4
C8
O3
C7
C20
C21
C14
N3
C10
C6
C5
C4
C1
O2
C3
C13
N2
C19
C17
C16
C18
O1
N1
C2
C15
O7
O4
O5
P1
O8
O9
P2
O11
O6
O10

(c)

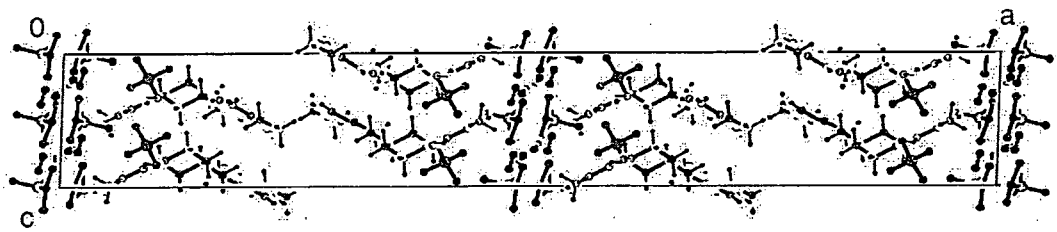

O
a
c

Figure 8

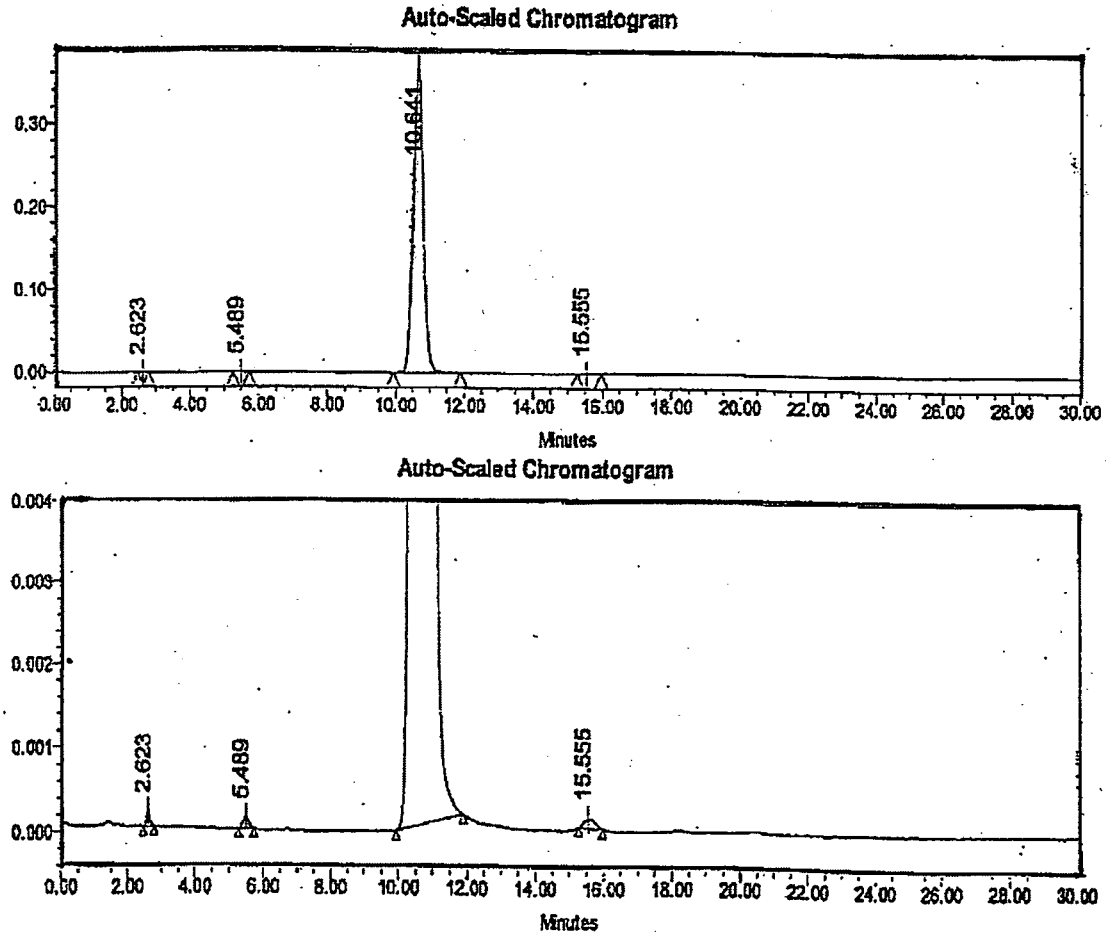

Auto-Scaled Chromatogram
0.30
0.20
0.10
0.00
2.623
5.489
10.641
15.555
0.00 2.00 4.00 6.00 8.00 10.00 12.00 14.00 16.00 18.00 20.00 22.00 24.00 26.00 28.00 30.00
Minutes
Auto-Scaled Chromatogram
0.004
0.003
0.002
0.001
0.000
2.623
5.489
15.555
0.00 2.00 4.00 6.00 8.00 10.00 12.00 14.00 16.00 18.00 20.00 22.00 24.00 26.00 28.00 30.00
Minutes

Figure 9