CLAIMS:

1. A device housing comprising:

a first light device, the first light device comprising a first electrical supply configured to provide an electrical signal to a first light emitting diode (LED), the first LED separated from a first surface of a diffuser film by a space, wherein the diffuser film comprises a second surface, opposite the first surface, the second surface configured to contact a first light pipe, wherein a second light device, the second light device comprising a second electrical supply configured to provide an electrical signal to a second LED, wherein the second LED contacts a second light pipe.

2. The device housing of claim 1, wherein a surface of the first light device forms a portion of a surface of the device housing.

3. The device housing of claim 1, wherein the space is about 0.05” to about 0.15”.

4. The device housing of claim 1, wherein a height dimension of the second light pipe is between about 0.05” to about 0.15”.

5. The device housing of claim 5, wherein the height dimension of the second light pipe is about 0.08”.

6. The device housing of claim 1, wherein an angle between a lower surface of the first light pipe and a first upper surface of the second light pipe is about 110°.

7. The device housing of claim 1, wherein an angle between a first upper surface of the second light pipe and a second upper surface of the second light pipe is about 130°.

8. The device housing of claim 1, wherein a length of a first height surface of the first light pipe is longer than a length of a second height surface of the first light pipe.

9. The device housing of claim 1, wherein an angle between a lower surface of the first light pipe and a first height surface of the first light pipe is about 95°.

10. The device housing of claim 1, wherein an angle between a lower surface of the first light pipe and a second height surface of the first light pipe is about 95°.

11. The device housing of claim 1, wherein a portion of the first light device forms a portion of a surface of the device housing.

12. A light device, the light device comprising:

a plurality of light emitting diodes (LEDs);

an electrical supply configured to provide an electrical signal to the plurality of LEDs,

a diffuser film, the plurality of LEDs separated from a first surface of the diffuser film by a space, wherein the diffuser film comprises a second surface, opposite the first surface,; and

a light pipe, wherein the second surface of the diffuser film is configured to contact the light pipe, wherein each of the plurality of LEDs is spaced apart from adjacent LEDs of the plurality of LEDs at a distance of about 0.1” to about 0.40” to form overlapping regions of illumination.