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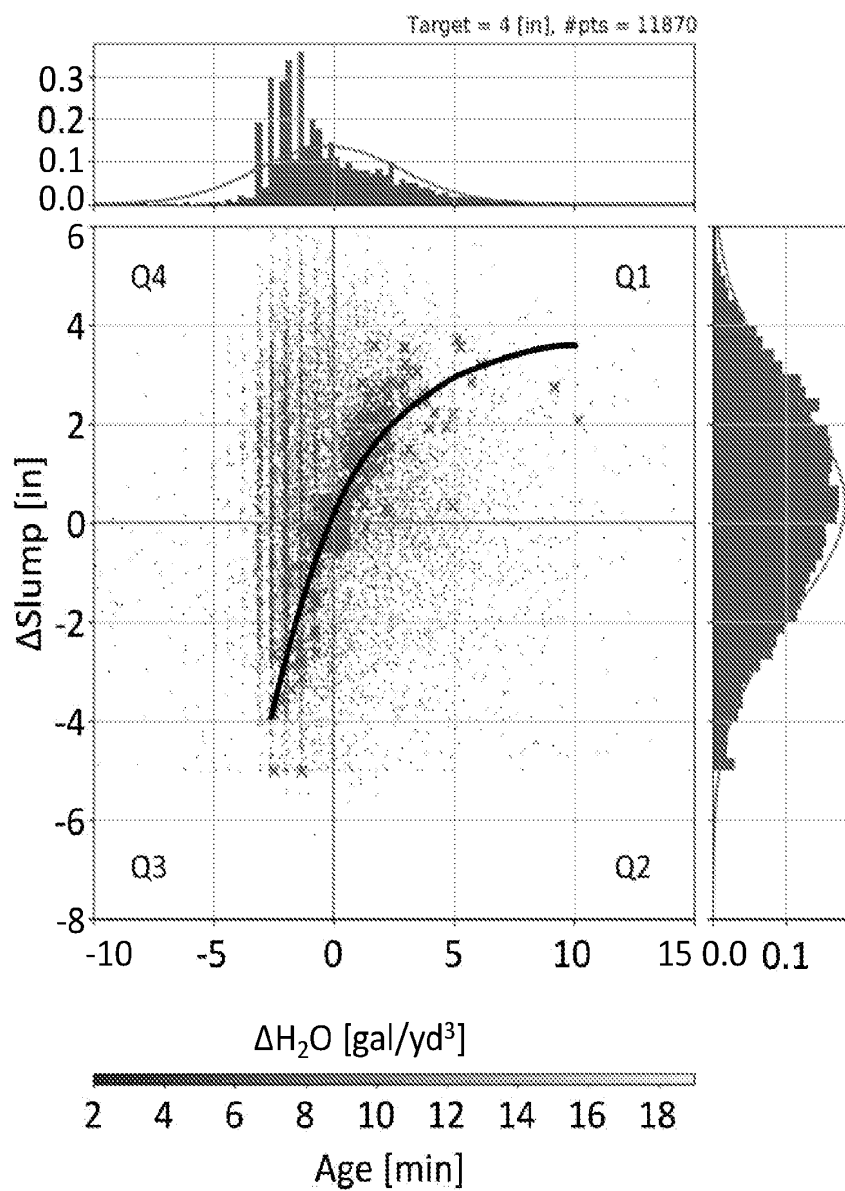


Fig. 1

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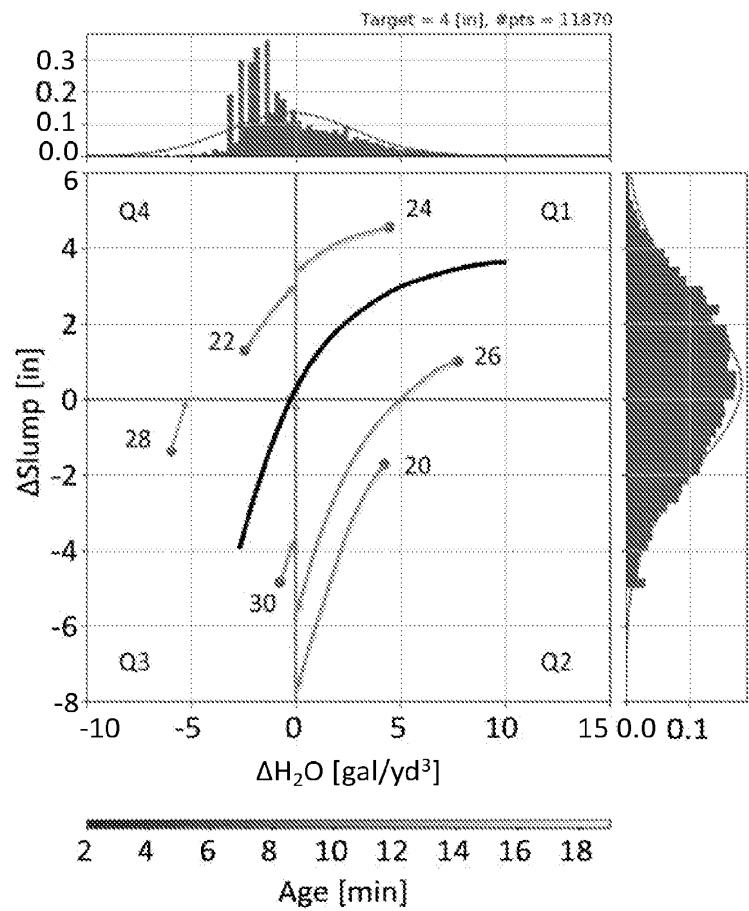


Fig. 2

Quadrant in Fig. 2	Relation to DDD curve	Water	Plasticizer	Cement	data point in Fig. 2
Upper right (Q1)	Above	Decrease	Decrease	Decrease	24
Upper right (Q1)	Below	Decrease	Increase	Decrease	26
Upper left (Q4)	Above (only)	Increase	Decrease	Increase	22
Lower left (Q3)	Above	Increase	Decrease	Increase	28
Lower left (Q3)	Below	Increase	Increase	Increase	30
Lower right (Q2)	Below (only)	Decrease	Increase	Decrease	20

Example Protocols for Adjusting a Concrete Mix or Mix Design using the DDD curve shown in Fig. 2

Fig. 3

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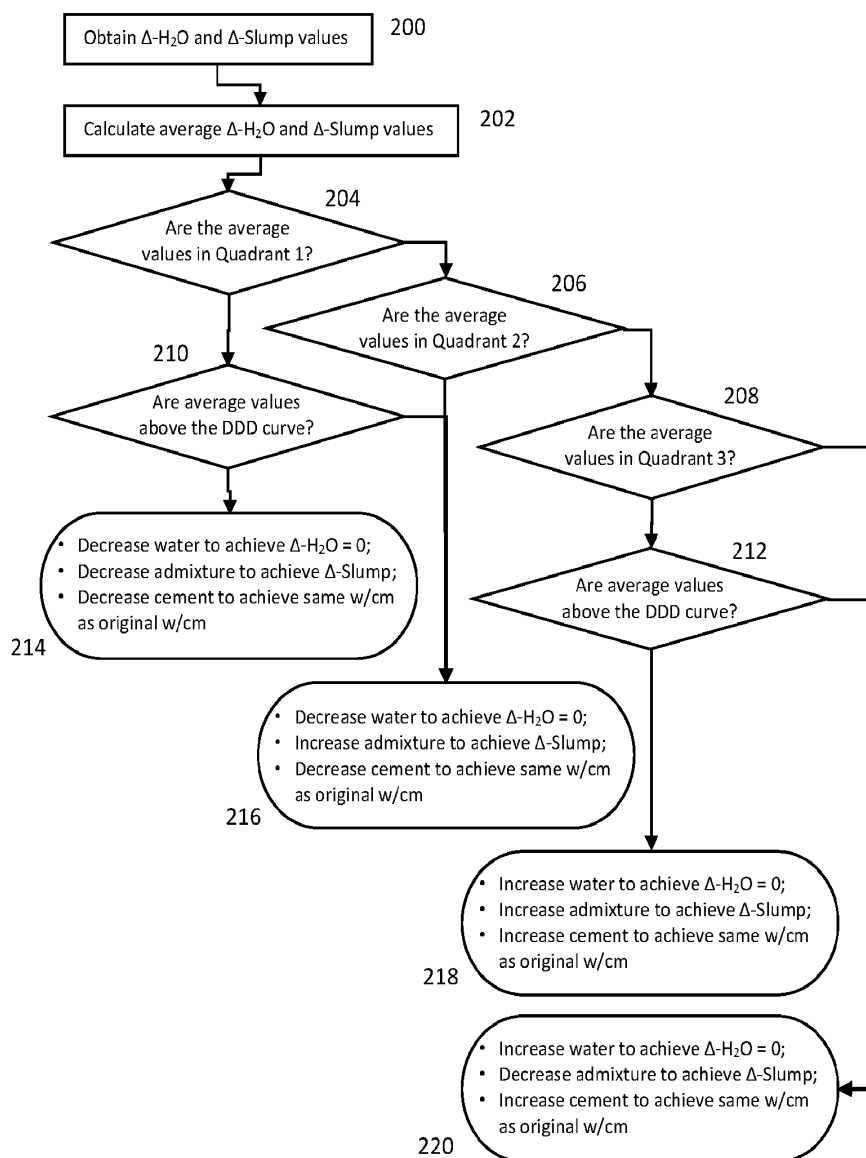


Fig. 4

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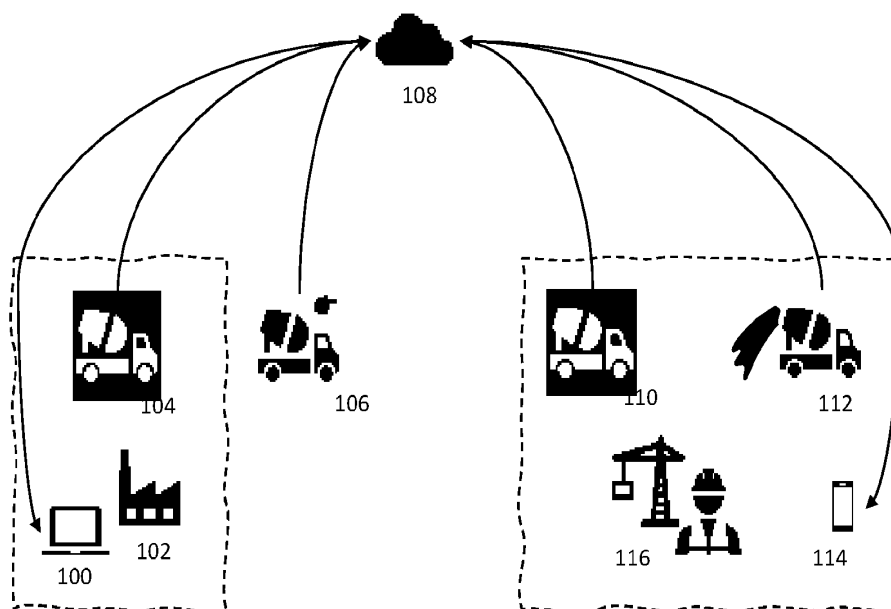


Fig. 5