

ABSTRACT**INJECTION CONTROLLING METHOD FOR AN INJECTION MOLDING MACHINE**

A method and apparatus for controlling injection in an injection molding machine meters and controls injection shot. Injection shot is metered into a heating cylinder of the injection molding machine, and the injection shot is then injected into a mold by advancing an injection screw in an injection direction within the heating cylinder. The injection screw is then retracted within the heating cylinder.

(Fig 3A)



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