

ABSTRACT OF THE DISCLOSURE**INJECTION MOLDING METHOD AND CONTROL SYSTEM FOR INJECTION MOLDING MACHINES**

An injection molding method comprises the steps of melting molten resin within a heating cylinder, advancing an injection screw within the heating cylinder to inject the molten resin into a mold, retracting the injection screw to a predetermined position before completion of the injection, further advancing the injection screw under pressure control.

Fig. 4