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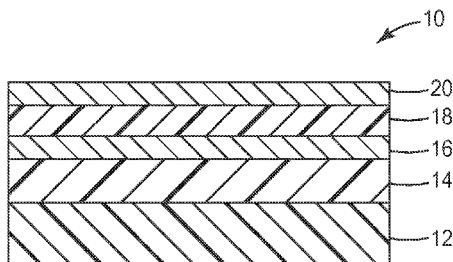
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(54) Title: BARRIER FILM, METHOD OF MAKING THE BARRIER FILM, AND ARTICLES INCLUDING THE BARRIER FILM

**Fig. 1**

(57) Abstract: A barrier film that includes a substrate, a first polymer layer on a major surface of the substrate, an oxide layer on the first polymer layer, and a second polymer layer on the oxide layer. At least one of the first or second polymer layers includes a siloxane reaction product of a secondary or tertiary amino-functional silane having at least two silane groups. A method of making the barrier film and articles and a barrier assembly including the barrier film are also disclosed.