[0102]

[Table 1]

Composition (% / solids content %)			Example									
			1		2		3		4		5	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	3.20	47.39	3.20	47.39	3.20	47.37	3.20	47.34	3.20	47.32
	(B)	calcium chloride dihydrate	0.002	0.03	0.003	0.04	0.006	0.09	0.009	0.13	0.012	0.18
		calcium lactate pentahydrate	-	-	-	-	-	-	-	-	-	-
		magnesium chloride hexahydrate	-	-	-	-	-	-	-	-	-	-
	(C)	glycerin	1.50	22.22	1.50	22.21	1.50	22.20	1.50	22.19	1.50	22.18
	(D)	hydroxypropyl methylcellulose	1.05	15.55	1.05	15.55	1.05	15.54	1.05	15.53	1.05	15.53
	(E)	silicon dioxide	0.50	7.41	0.50	7.40	0.50	7.40	0.50	7.40	0.50	7.39
		talc	0.50	7.41	0.50	7.40	0.50	7.40	0.50	7.40	0.50	7.40
	Water		93.248	-	93.247	-	93.244	-	93.241	-	93.238	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Precoating	Component (C) content (%)	25.0	25.0	25.0	25.0	25.0
	Component (D) content (%)	75.0	75.0	75.0	75.0	75.0
	Precoating film weight (mg)	5.4	5.4	5.4	5.4	5.4
	Precoating film content (%) in overall coating film	21.0	21.0	21.0	21.0	21.0
Main coating	Component (A) content (%)	47.39	47.39	47.37	47.34	47.32
	Component (B) content (%)	0.008	0.012	0.024	0.036	0.048
	Component (C) content (%)	22.22	22.21	22.20	22.19	22.18
	Component (D) content (%)	15.55	15.55	15.54	15.53	15.53
	Main Coating film weight (mg)	20.3	20.3	20.3	20.3	20.3
	Main Coating film content (%) in overall coating film	79.0	79.0	79.0	79.0	79.0
	(B)/(A) × 100	0.02	0.03	0.05	0.08	0.10
	(B)/(C) × 100	0.04	0.06	0.11	0.16	0.22
Overall coating film	Component (A) content (%)	37.4	37.4	37.4	37.4	37.4
	Component (B) content (%)	0.006	0.010	0.019	0.029	0.038
	Component (C) content (%)	22.8	22.8	22.8	22.8	22.8
	Component (D) content (%)	28.1	28.1	28.1	28.0	28.0
	(B)/(A) × 100	0.017	0.026	0.051	0.077	0.102
	(B)/(C) × 100	0.028	0.042	0.084	0.126	0.168

Evaluations	Coating properties		○	○	○	○	○
	Initial	Dissolvability (pH 6.8)	○	○	○	○	○
		Non-dissolvability (pH 1.2)	◎	◎	◎	◎	◎
	After 2 months storage at 50°C/ 75%RH	Non-dissolvability (pH 1.2)	△	○	○	○	◎

[0103]

[Table 2]

Composition (% / solids content %)			Example							
			6		7		8		9	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	3.20	47.28	3.20	47.24	3.20	47.23	3.20	47.22
	(B)	calcium chloride dihydrate	0.018	0.27	0.024	0.35	-	-	-	-
		calcium lactate pentahydrate	-	-	-	-	0.025	0.37	-	-
		magnesium chloride hexahydrate	-	-	-	-	-	-	0.027	0.40
	(C)	glycerin	1.50	22.16	1.50	22.14	1.50	22.14	1.50	22.13
	(D)	hydroxypropyl methylcellulose	1.05	15.51	1.05	15.50	1.05	15.50	1.05	15.49
	(E)	silicon dioxide	0.50	7.39	0.50	7.38	0.50	7.38	0.50	7.38
		talc	0.50	7.39	0.50	7.38	0.50	7.38	0.50	7.38
	Water		93.232	-	93.226	-	93.225	-	93.223	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0		25.0		25.0	
	Component (D) content (%)		75.0		75.0		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4		5.4		5.4	
	Precoating film content (%) in overall coating film		21.0		21.0		21.0		21.0	
Main coating	Component (A) content (%)		47.28		47.24		47.23		47.22	
	Component (B) content (%)		0.073		0.097		0.048		0.048	
	Component (C) content (%)		22.16		22.14		22.14		22.13	
	Component (D) content (%)		15.51		15.50		15.50		15.49	
	Main Coating film weight (mg)		20.3		20.3		20.3		20.3	
	Main Coating film content (%) in overall coating film		79.0		79.0		79.0		79.0	
	(B)/(A) × 100		0.15		0.20		0.10		0.10	
	(B)/(C) × 100		0.33		0.44		0.22		0.22	
Overall coating film	Component (A) content (%)		37.3		37.3		37.3		37.3	
	Component (B) content (%)		0.057		0.076		0.038		0.038	
	Component (C) content (%)		22.8		22.7		22.7		22.7	
	Component (D) content (%)		28.0		28.0		28.0		28.0	
	(B)/(A) × 100		0.153		0.204		0.102		0.101	
	(B)/(C) × 100		0.252		0.336		0.167		0.166	
Evaluations	Coating properties		○		○		○		○	
	Initial	Dissolvability (pH 6.8)	○		○		○		○	
		Non-dissolvability (pH 1.2)	◎		◎		◎		◎	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	◎		○		◎		◎	

[0104]

[Table 3]

Composition (% / solids content %)			Comparative Example							
			1		2		3		4	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	-	-	-	-	3.20	47.41	3.20	47.20
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	-	-	-	-	-	-	-	-
	Comparative products for (A)	xanthan gum	3.20	47.32	-	-	-	-	-	-
		gellan gum	-	-	3.20	47.32	-	-	-	-
	(B)	calcium chloride dihydrate	0.012	0.18	0.012	0.18	0.00	0.00	0.03	0.44
	(C)	glycerin	1.50	22.18	1.50	22.18	1.50	22.22	1.50	22.12
	(D)	hydroxypropyl methylcellulose	1.05	15.53	1.05	15.53	1.05	15.56	1.05	15.49
	(E)	silicon dioxide	0.50	7.39	0.50	7.39	0.50	7.41	0.50	7.37
		talc	0.50	7.39	0.50	7.39	0.50	7.41	0.50	7.37
	Water		93.238	-	93.238	-	93.250	-	93.220	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0		25.0		25.0	
	Component (D) content (%)		75.0		75.0		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4		5.4		5.4	
	Precoating film content (%) in overall coating film		21.0		21.0		21.1		21.0	
Main coating	Component (A) or comparative product (A) content (%)		47.32		47.32		47.41		47.20	
	Component (B) content (%)		0.05		0.05		0.00		0.12	
	Component (C) content (%)		22.18		22.18		22.22		22.12	
	Component (D) content (%)		15.53		15.53		15.56		15.49	
	Main Coating film weight (mg)		20.3		20.3		20.2		20.3	
	Main Coating film content (%) in overall coating film		79.0		79.0		78.9		79.0	
	(B)/(A) × 100		0.10		0.10		0.00		0.26	
	(B)/(C) × 100		0.22		0.22		0.00		0.55	
Overall coating film	Component (A) or comparative product (A) content (%)		37.4		37.4		37.4		37.3	
	Component (B) content (%)		0.038		0.038		0.000		0.095	
	Component (C) content (%)		22.8		22.8		22.8		22.7	
	Component (D) content (%)		28.0		28.0		28.1		28.0	
	(B)/((A) or comparative product (A))× 100		0.102		0.102		0.000		0.256	
	(B)/(C) × 100		0.168		0.168		0.000		0.419	
Evaluations	Coating properties		×		×		○		○	
	Initial	Dissolvability (pH 6.8)	◎		◎		○		△	
		Non-dissolvability (pH 1.2)	×		×		◎		◎	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	×		×		×		×	

[0105]

[Table 4]

Composition (% / solids content %)			Example									
			10		11		12		13		14	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	1.60	23.66	1.80	26.62	1.40	20.70	-	-	-	-
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.60	23.66	1.40	20.70	1.80	26.62	3.20	47.32	-	-
	(A-1)	sodium alginate (300 to 400 mPa·s)	-	-	-	-	-	-	-	-	3.20	47.32
	(B)	calcium chloride dihydrate	0.012	0.18	0.012	0.18	0.012	0.18	0.012	0.18	0.012	0.18
	(C)	glycerin	1.50	22.18	1.50	22.18	1.50	22.18	1.50	22.18	1.50	22.18
	(D)	hydroxypropyl methylcellulose	1.05	15.53	1.05	15.53	1.05	15.53	1.05	15.53	1.05	15.53
	(E)	silicon dioxide	0.50	7.39	0.50	7.39	0.50	7.39	0.50	7.39	0.50	7.39
		talc	0.50	7.39	0.50	7.39	0.50	7.40	0.50	7.39	0.50	7.39
	Water		93.238	-	93.238	-	93.238	-	93.238	-	93.238	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0		25.0		25.0		25.0	
	Component (D) content (%)		75.0		75.0		75.0		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4		5.4		5.4		5.4	
	Precoating film content (%) in overall coating film		21.0		21.0		21.0		21.0		21.0	
Main coating	Component (A) content (%)		47.3		47.3		47.3		47.3		47.3	
	Component (B) content (%)		0.05		0.05		0.05		0.05		0.05	
	Component (C) content (%)		22.18		22.18		22.18		22.18		22.18	
	Component (D) content (%)		15.53		15.53		15.53		15.53		15.53	
	Main Coating film weight (mg)		20.3		20.3		20.3		20.3		20.3	
	Main Coating film content (%) in overall coating film		79.0		79.0		79.0		79.0		79.0	
	(B)/(A) × 100		0.10		0.10		0.10		0.10		0.10	
	(B)/(C) × 100		0.22		0.22		0.22		0.22		0.22	
Overall coating film	Component (A) content (%)		37.4		37.4		37.4		37.4		37.4	
	Component (B) content (%)		0.038		0.038		0.038		0.038		0.038	
	Component (C) content (%)		22.8		22.8		22.8		22.8		22.8	
	Component (D) content (%)		28.0		28.0		28.0		28.0		28.0	
	(B)/(A) × 100		0.102		0.102		0.102		0.102		0.102	
	(B)/(C) × 100		0.168		0.168		0.168		0.168		0.168	
Evaluations	Coating properties		◎		◎		◎		◎		○	
	Initial	Dissolvability (pH 6.8)	◎		◎		◎		◎		○	
		Non-dissolvability (pH 1.2)	◎		◎		◎		○		◎	
	After 2 months storage at 50°C/ 75%RH	Non-dissolvability (pH 1.2)	◎		◎		◎		○		◎	

[0106]

[Table 5]

Composition (% / solids content %)			Example			
			15		16	
Precoating	(C)	glycerin	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75
	Water		92	-	92	-
	Total		100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	0.70	8.33	2.50	49.84
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	0.20	2.38	1.50	29.90
	(B)	calcium chloride dihydrate	0.004	0.05	0.016	0.32
	(C)	glycerin	1.50	17.85	-	-
	(D)	hydroxypropyl methylcellulose	5.00	59.50	-	-
	(E)	silica	0.50	5.95	0.50	9.97
		talc	0.50	5.95	0.50	9.97
	Water		91.596	-	94.984	-
	Total		100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0	
	Component (D) content (%)		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4	
	Precoating film content (%) in overall coating film		17.6		26.4	
Main coating	Component (A) content (%)		10.7		79.7	
	Component (B) content (%)		0.01		0.09	
	Component (C) content (%)		17.85		-	
	Component (D) content (%)		59.50		0.00	
	Main Coating film weight (mg)		25.2		15.0	
	Main Coating film content (%) in overall coating film		82.4		73.6	
	(B)/(A) × 100		0.12		0.11	
	(B)/(C) × 100		0.07		-	
Overall coating film	Component (A) content (%)		8.8		58.7	
	Component (B) content (%)		0.011		0.064	
	Component (C) content (%)		19.1		6.6	
	Component (D) content (%)		62.2		19.8	
	(B)/(A) × 100		0.121		0.109	
	(B)/(C) × 100		0.056		0.969	
Evaluations	Coating properties		◎		○	
	Initial	Dissolvability (pH 6.8)	◎		◎	
		Non-dissolvability (pH 1.2)	○		○	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	○		△	

[0107]

[Table 6]

Composition (% / solids content %)			Example											
			17		18		19		20		21		22	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	1.40	26.61	1.40	25.58	1.40	24.30	1.40	22.18	1.40	19.02	2.00	17.60
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.80	34.21	1.80	32.89	1.80	31.24	1.80	28.52	1.80	24.45	1.00	8.80
	(B)	calcium chloride dihydrate	0.012	0.23	0.012	0.22	0.012	0.21	0.012	0.19	0.012	0.16	0.012	0.11
	(C)	glycerin	-	-	0.21	3.84	0.50	8.68	1.05	16.63	2.10	28.52	6.30	55.45
	(D)	hydroxypropyl methylcellulose	1.05	19.95	1.05	19.19	1.05	18.22	1.05	16.63	1.05	14.26	1.05	9.24
	(E)	silica	0.50	9.50	0.50	9.14	0.50	8.68	0.50	7.92	0.50	6.79	0.50	4.40
		talc	0.50	9.50	0.50	9.14	0.50	8.68	0.50	7.92	0.50	6.79	0.50	4.40
	Water		94.738	-	94.528	-	94.238	-	93.688	-	92.638	-	88.638	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0		25.0		25.0		25.0		25.0	
	Component (D) content (%)		75.0		75.0		75.0		75.0		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4		5.4		5.4		5.4		5.4	
	Precoating film content (%) in overall coating film		25.5		24.8		23.8		22.2		19.6		13.7	
Main coating	Component (A) content (%)		60.8		58.5		55.5		50.7		43.5		26.4	
	Component (B) content (%)		0.06		0.06		0.06		0.05		0.04		0.03	
	Component (C) content (%)		-		3.84		8.68		16.63		28.52		55.45	
	Component (D) content (%)		19.95		19.19		18.22		16.63		14.26		9.24	
	Main Coating film weight (mg)		15.8		16.4		17.3		18.9		22.1		34.1	
	Main Coating film content (%) in overall coating film		74.5		75.2		76.2		77.8		80.4		86.3	
	(B)/(A) × 100		0.10		0.10		0.10		0.10		0.10		0.11	
	(B)/(C) × 100		-		1.56		0.65		0.31		0.16		0.05	
Overall coating film	Component (A) content (%)		45.3		44.0		42.3		39.4		34.9		22.8	
	Component (B) content (%)		0.046		0.045		0.043		0.040		0.036		0.025	
	Component (C) content (%)		6.4		9.1		12.6		18.5		27.8		51.3	
	Component (D) content (%)		34.0		33.0		31.7		29.6		26.2		18.2	
	(B)/(A) × 100		0.102		0.102		0.102		0.102		0.102		0.109	
	(B)/(C) × 100		0.727		0.496		0.344		0.218		0.128		0.048	
Evaluations	Coating properties		◎		◎		◎		◎		◎		◎	
	Initial	Dissolvability (pH 6.8)	◎		◎		◎		◎		◎		◎	
		Non-dissolvability (pH 1.2)	◎		◎		◎		◎		◎		◎	
	After 2 months storage at 50°C/ 75%RH	Non-dissolvability (pH 1.2)	○		◎		◎		◎		◎		○	

[0108]

[Table 7]

Composition (% / solids content %)			Example			
			23		24	
Precoating	(C)	glycerin	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75
	Water		92	-	92	-
	Total		100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	1.40	22.18	1.40	22.18
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.80	28.52	1.80	28.52
	(B)	calcium chloride dihydrate	0.012	0.19	0.012	0.19
	(C)	sucrose stearate	1.05	16.63	-	-
		sorbitol	-	-	1.05	16.63
	(D)	hydroxypropyl methylcellulose	1.05	16.63	1.05	16.63
	(E)	silica	0.50	7.92	0.50	7.92
		talc	0.50	7.92	0.50	7.92
	Water		93.688	-	93.688	-
	Total		100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0	
	Component (D) content (%)		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4	
	Precoating film content (%) in overall coating film		22.2		22.2	
Main coating	Component (A) content (%)		50.7		50.7	
	Component (B) content (%)		0.05		0.05	
	Component (C) content (%)		16.63		16.63	
	Component (D) content (%)		16.63		16.63	
	Main Coating film weight (mg)		18.9		18.9	
	Main Coating film content (%) in overall coating film		77.8		77.8	
	(B)/(A) × 100		0.10		0.10	
	(B)/(C) × 100		0.31		0.31	
Overall coating film	Component (A) content (%)		39.4		39.4	
	Component (B) content (%)		0.040		0.040	
	Component (C) content (%)		18.5		18.5	
	Component (D) content (%)		29.6		29.6	
	(B)/(A) × 100		0.102		0.102	
	(B)/(C) × 100		0.218		0.218	
Evaluations	Coating properties		◎		◎	
	Initial	Dissolvability (pH 6.8)	◎		◎	
		Non-dissolvability (pH 1.2)	◎		◎	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	◎		◎	

[0109]

[Table 8]

Composition (% / solids content %)			Example									
			25		26		27		28		29	
Precoating	(C)	glycerin	2	25	2	25	2	25	2	25	2	25
	(D)	hydroxypropyl methylcellulose	6	75	6	75	6	75	6	75	6	75
	Water		92	-	92	-	92	-	92	-	92	-
	Total		100	100	100	100	100	100	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	1.40	26.61	1.40	25.63	1.40	19.02	1.40	13.64	1.00	8.29
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.80	34.21	1.80	32.95	1.80	24.45	1.80	17.54	1.00	8.29
	(B)	calcium chloride dihydrate	0.012	0.23	0.012	0.22	0.012	0.16	0.012	0.12	0.008	0.07
	(C)	glycerin	1.05	19.95	1.05	19.22	1.05	14.26	1.05	10.23	1.05	8.71
	(D)	hydroxypropyl methylcellulose	-	-	0.20	3.66	2.10	28.52	5.00	48.72	8.00	66.35
		pullulan	-	-	-	-	-	-	-	-	-	-
		gelatin	-	-	-	-	-	-	-	-	-	-
	(E)	silica	0.50	9.50	0.50	9.15	0.50	6.79	0.50	4.87	0.50	4.15
		talc	0.50	9.50	0.50	9.15	0.50	6.79	0.50	4.87	0.50	4.15
	Water		94.738	-	94.538	-	92.638	-	89.738	-	87.942	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		25.0		25.0		25.0		25.0		25.0	
	Component (D) content (%)		75.0		75.0		75.0		75.0		75.0	
	Precoating film weight (mg)		5.4		5.4		5.4		5.4		5.4	
	Precoating film content (%) in overall coating film		25.5		24.8		19.6		14.9		13.0	
Main coating	Component (A) content (%)		60.8		58.6		43.5		31.2		16.6	
	Component (B) content (%)		0.06		0.06		0.04		0.03		0.02	
	Component (C) content (%)		19.95		19.22		14.26		10.23		8.71	
	Component (D) content (%)		0.0		3.7		28.5		48.7		66.3	
	Main Coating film weight (mg)		15.8		16.4		22.1		30.8		36.2	
	Main Coating film content (%) in overall coating film		74.5		75.2		80.4		85.1		87.0	
	(B)/(A) × 100		0.10		0.10		0.10		0.10		0.11	
	(B)/(C) × 100		0.31		0.31		0.31		0.31		0.21	
Overall coating film	Component (A) content (%)		45.3		44.1		34.9		26.5		14.4	
	Component (B) content (%)		0.046		0.045		0.036		0.027		0.016	
	Component (C) content (%)		21.2		20.7		16.4		12.4		10.8	
	Component (D) content (%)		19.1		21.3		37.7		52.6		67.5	
	(B)/(A) × 100		0.102		0.102		0.102		0.102		0.109	
	(B)/(C) × 100		0.218		0.218		0.218		0.218		0.145	
Evaluations	Coating properties		◎		◎		◎		◎		◎	
	Initial	Dissolvability (pH 6.8)	◎		◎		◎		◎		◎	
		Non-dissolvability (pH 1.2)	○		◎		◎		◎		◎	
	After 2 months storage at 50°C/ 75%RH	Non-dissolvability (pH 1.2)	○		◎		◎		◎		◎	

[0110]

[Table 9]

Composition (% / solids content %)				Example			
				30		31	
Precoating	(C)	glycerin		2	25	2	25
	(D)	hydroxypropyl methylcellulose		6	75	6	75
	Water			92	-	92	-
	Total			100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)		1.40	22.18	1.40	22.18
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)		1.80	28.52	1.80	28.52
	(B)	calcium chloride dihydrate		0.012	0.19	0.012	0.19
	(C)	glycerin		1.05	16.63	1.05	16.63
	(D)	hydroxypropyl methylcellulose		-	-	-	-
		pullulan		1.05	16.63	-	-
		gelatin		-	-	1.05	16.63
	(E)	silica		0.50	7.92	0.50	7.92
		talc		0.50	7.92	0.50	7.92
	Water			93.688	-	93.688	-
	Total			100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)			25.0		25.0	
	Component (D) content (%)			75.0		75.0	
	Precoating film weight (mg)			5.4		5.4	
	Precoating film content (%) in overall coating film			22.2		22.2	
Main coating	Component (A) content (%)			50.7		50.7	
	Component (B) content (%)			0.05		0.05	
	Component (C) content (%)			16.63		16.63	
	Component (D) content (%)			16.6		16.6	
	Main Coating film weight (mg)			18.9		18.9	
	Main Coating film content (%) in overall coating film			77.8		77.8	
	(B)/(A) × 100			0.10		0.10	
	(B)/(C) × 100			0.31		0.31	
Overall coating film	Component (A) content (%)			39.4		39.4	
	Component (B) content (%)			0.040		0.040	
	Component (C) content (%)			18.5		18.5	
	Component (D) content (%)			29.6		29.6	
	(B)/(A) × 100			0.102		0.102	
	(B)/(C) × 100			0.218		0.218	
Evaluations	Coating properties			◎		◎	
	Initial		Dissolvability (pH 6.8)	◎		◎	
			Non-dissolvability (pH 1.2)	◎		◎	
	After 2 months storage at 50°C/75%RH		Non-dissolvability (pH 1.2)	◎		◎	

[0111]

[Table 10]

Composition (% / solids content %)			Example					
			32		33		34	
Precoating	(C)	glycerin	-	-	2	25	2	25
	(D)	pullulan	-	-	6	75	-	-
		gelatin	-	-	-	-	6	75
	Water		-	-	92	-	92	-
	Total		0	0	100	100	100	100
Main coating	(A-1)	sodium alginate (50 to 80 mPa·s)	1.40	22.18	1.40	22.18	1.40	22.18
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.80	28.52	1.80	28.52	1.80	28.52
	(B)	calcium chloride dihydrate	0.012	0.19	0.012	0.19	0.012	0.19
	(C)	glycerin	1.05	16.63	1.05	16.63	1.05	16.63
	(D)	hydroxypropyl methylcellulose	1.05	16.63	1.05	16.63	1.05	16.63
	(E)	silica	0.50	7.92	0.50	7.92	0.50	7.92
		talc	0.50	7.92	0.50	7.92	0.50	7.92
	Water		93.688	-	93.688	-	93.688	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0
Precoating	Component (C) content (%)		-		25.0		25.0	
	Component (D) content (%)		-		75.0		75.0	
	Precoating film weight (mg)		0.0		5.4		5.4	
	Precoating film content (%) in overall coating film		0.0		22.2		22.2	
Main coating	Component (A) content (%)		50.7		50.7		50.7	
	Component (B) content (%)		0.05		0.05		0.05	
	Component (C) content (%)		16.6		16.6		16.6	
	Component (D) content (%)		16.6		16.6		16.6	
	Main Coating film weight (mg)		18.9		18.9		18.9	
	Main Coating film content (%) in overall coating film		100.0		77.8		77.8	
	(B)/(A) × 100		0.10		0.10		0.10	
	(B)/(C) × 100		0.31		0.31		0.31	
Overall coating film	Component (A) content (%)		50.7		39.4		39.4	
	Component (B) content (%)		0.052		0.040		0.040	
	Component (C) content (%)		16.6		18.5		18.5	
	Component (D) content (%)		16.6		29.6		29.6	
	(B)/(A) × 100		0.102		0.102		0.102	
	(B)/(C) × 100		0.312		0.218		0.218	
Evaluations	Coating properties		◎		◎		◎	
	Initial	Dissolvability (pH 6.8)	◎		◎		◎	
		Non-dissolvability (pH 1.2)	○		◎		◎	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	○		◎		◎	

[0112]

[Table 11]

Composition (% / solids content %)			Example							
			35		36		37		38	
Coating I	(B)	calcium chloride dihydrate	0.008	0.10	0.040	0.50	0.120	1.48	0.040	0.50
	(C)	glycerin	2.000	24.98	2.000	24.88	2.000	24.63	2.000	24.88
	(D)	hydroxypropyl methylcellulose	6.000	74.93	6.000	74.63	6.000	73.89	6.000	74.63
	Water		91.99	-	91.96	-	91.88	-	91.96	-
	Total		100	100	100	100	100	100	100	100
Coating II	(A-1)	sodium alginate (50 to 80 mPa·s)	1.40	22.22	1.40	22.22	1.40	22.22	1.40	22.19
	(A-2)	sodium alginate (at least 20 mPa·s but less than 50 mPa·s)	1.80	28.57	1.80	28.57	1.80	28.57	1.80	28.53
	(B)	calcium chloride dihydrate	-	0.00	-	0.00	-	0.00	0.01	0.16
	(C)	glycerin	1.05	16.67	1.05	16.67	1.05	16.67	1.05	16.64
	(D)	hydroxypropyl methylcellulose	1.05	16.67	1.05	16.67	1.05	16.67	1.05	16.64
	(E)	silica	0.500	7.94	0.500	7.94	0.500	7.94	0.500	7.92
		talc	0.50	7.94	0.50	7.94	0.50	7.94	0.50	7.92
	Water		93.700	-	93.700	-	93.700	-	93.690	-
	Total		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Coating I	Coating I film weight (mg)		5.4		5.4		5.4		5.4	
	Coating I film content (%) in overall coating film		22.2		22.2		22.2		22.2	
Coating II	Coating II film weight (mg)		18.9		18.9		18.9		18.9	
	Coating II film content (%) in overall coating film		77.8		77.8		77.8		77.8	
Overall coating film	Component (A) content (%)		39.5		39.5		39.5		39.5	
	Component (B) content (%)		0.006		0.030		0.090		0.064	
	Component (C) content (%)		18.5		18.5		18.4		18.5	
	Component (D) content (%)		29.6		29.5		29.4		29.5	
	(B)/(A) × 100		0.015		0.076		0.227		0.162	
	(B)/(C) × 100		0.033		0.163		0.486		0.345	
Evaluations	Coating properties		◎		◎		◎		◎	
	Initial	Dissolvability (pH 6.8)	◎		◎		◎		◎	
		Non-dissolvability (pH 1.2)	◎		◎		◎		◎	
	After 2 months storage at 50°C/75%RH	Non-dissolvability (pH 1.2)	○		○		○		◎	