

SORBENT COMPRISING CROSSLINKED POLYVINYLAMINE ON ITS SURFACE FOR THE PURIFICATION OF ORGANIC MOLECULES

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In a first embodiment the present invention relates to a sorbent comprising a porous inorganic solid support material having on its surface a film of a crosslinked polyvinylamine comprising derivatized amine groups and amine groups binding

10 to the surface of the support material via electron donor/acceptor interactions. In a second embodiment the present invention relates to a sorbent comprising a solid support material, the surface of which comprises a residue of a general formula (I), wherein the residue is attached via a covalent single bond to a functional group on the surface of
15 either the bulk solid support material itself or of a polymer film on the surface of the solid support material.

Furthermore, the present invention relates to the use of the sorbents according to the invention for the purification of
20 organic molecules, in particular pharmaceutically active compounds, preferably in chromatographic applications.

Chromatography media for organic molecules and biomolecules have traditionally been categorized according to one or more
25 of the following possible modes of interaction with a sample:

- hydrophobic interaction (reversed phase)
- hydrophilic interaction (normal phase)
- cation exchange
- 30 - anion exchange
- size exclusion
- metal ion chelation.

The provision of new chemical compounds, either by its discovery in plant extracts or animals or, by chemical synthesis, always demands the provision of new chromatographic materials, the further development of known chromatographic materials or the finding of a new way for the purification of the chemical compounds which is simple and cost-effective. That is, there is always a demand for new highly selective downstream purification technologies capable of handling large capacities without up-scaling the required volumes of liquid by the same factor.

Traditional stepwise application of the above chromatographic categories to a given separation problem was accordingly mirrored in a step-by-step, steady improvement of the product purity but also in product losses at every stage which accumulate seriously in the end, not to mention the operational time and cost of goods. Introduction of affinity chromatography at an early stage into the downstream process could be an answer to this demand since the reduction of a consecutive series of sequential chromatography steps into only one could thus be demonstrated many times. Affinity chromatography is sometimes regarded as a class of its own although, from a chemical point of view, it is based on the same interaction modes as above, but usually on a combination of two or more modes. By using affinity chromatography the specific interactions between an analyte and the sorbent may be verified both between the analyte and active residues bound on the surface of a matrix of the chromatographic material and between the analyte and surface characteristics of the matrix itself.

Affinity chromatography has mostly been carried out with bulk gel-phase resins. Pre-eminent gel-forming materials are medium-crosslinked polysaccharides, polyacrylamides, and poly(ethylene oxides). Such hydrogels often ensure a
5 compatible interface which can well accommodate both the active residue of the ligand and the analyte interacting therewith due to their softness (conformational flexibility, elastic modulus), large pore systems, high polarity and high water content, as well as the absence of reactive or
10 denaturing chemical groups. They are able to retain analytes, such as proteins, in their native state, i.e. preserve their correctly folded, three-dimensional structure, state of association, and functional integrity, or do not chemically change the structure of a complex pharmaceutically active
15 compound. The mechanical resistance of these media is, however, much weaker than that of inorganic support materials since they are compressible under an applied pressure and do not tolerate shear stress caused by agitation, column packing or high liquid flow rates. Affinity sorbents that are fully
20 compatible with robust HPLC process conditions are therefore rare.

Only in the recent past it has been recognised that the mechanical resistance of the stationary phase is a bulk
25 property of the sorbent support whereas only a thin layer at the interface between the stationary and the mobile phases is responsible for mass exchange and for the interaction with the biological analyte. Therefore the concept of combining the function of a mechanically very rigid and dimensionally
30 stable, porous 3-dimensional core, and a biocompatible, gel-like interface layer which carries the active residues for binding the analyte has been brought up, and the associated synthetic problems have been technically solved. Such hybrid

materials employ loosely crosslinked polymers of high polarity on a base of either an inorganic oxide or a densely crosslinked polymer of low polarity.

5 It was an object of the present invention to provide a new sorbent for chromatographic applications which allows the simple and cost-effective purification of organic molecules, even when used in chromatographic applications which demand a high stability of the material either with regard to the
10 mechanic stress or in view of the solution characteristics of the eluent.

The present invention therefore provides in a first embodiment a sorbent comprising a porous inorganic solid support material
15 having on its surface a film of a crosslinked polyvinylamine comprising derivatized amine groups and amine groups binding to the surface of the support material via electron donor/acceptor interactions, wherein the ratio of the amount of derivatized amine groups to the amount of amine groups
20 binding to the surface is in the range of from 0.33 to 2.33.

The crosslinking of the polyvinylamine is made via a crosslinker binding to two amine groups of the same or of two different polyvinylamine chains.

25

The term "derivatized amine groups" refers to the amine groups of the polyvinylamine which are derivatized by a residue which is only bound via the amine group to the polymer, i.e the amine groups participating at the crosslinking are excluded
30 from this definition.

The term "amine groups binding to the surface of the support material via electron donor/acceptor interactions" are preferably primary amine groups of the polyvinylamine.

- 5 The residue binding to the amine groups of the polyvinylamine, thereby forming the derivatized amine groups, may be any kind of organic moiety being able to interact with a compound to be separated via hydrophilic interactions, hydrophobic interactions, hydrogen bridging and/or ionic interactions. The
10 residue preferably comprises an optionally substituted aliphatic hydrocarbon group or an optionally substituted aromatic or heteroaromatic ring system.

- In connection with the first embodiment according to the
15 invention an aliphatic hydrocarbon group may be a linear, branched or cyclic hydrocarbon group having 1 to 30 carbon atoms, wherein one or more CH-moieties in said groups may be substituted by N, one or more CH₂-moieties in said groups may be substituted by a CO, NH, O or S, one or more CH-moieties in
20 said groups may be substituted by N, said groups may comprise one or more double bonds between two carbon atoms, and one or more hydrogen atoms may be substituted by D, F, Cl, NH₂, SH, OH, -CN, -NC, -COOH, -SO₃H, -B(OH) or -PO₃H₂.

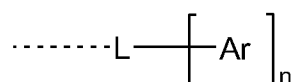
- 25 In connection with the first embodiment according to the invention an aromatic or heteroaromatic ring system is preferably as defined below in connection with residues according formula (II). Such ring systems may be further substituted by one or more groups, such as D, F, Cl, -OH, -SH,
30 C₁₋₆-alkyl, C₁₋₆-alkoxy, -NH₂, -NO₂, -B(OH)₂, -CN, -NC, -COOH, -SO₃H and -PO₃H₂.

In the first embodiment according to the invention it is preferred that the residues binding to the amine groups of the polyvinylamine is one or more of the general formulae (I) and (II) below.

5

The present invention further provides in a second embodiment a sorbent comprising a solid support material, the surface of which comprises a residue of the following general formula (I):

10



formula (I),

wherein the residue is attached via a covalent single bond represented by the dotted line in formula (I) to a functional group on the surface of either the bulk solid support material itself or of a polymer film on the surface of the solid support material; and

15

wherein the used symbols and indices have the following meanings:

20

L is an (n+1)-valent linear aliphatic hydrocarbon group having 1 to 30 carbon atoms or branched or cyclic aliphatic hydrocarbon group having 3 to 30 carbon atoms, wherein one or more CH₂-moieties in said groups may be substituted by a CO, NH, O or S, one or more CH-moieties in said groups may be substituted by N,

25

said groups may comprise one or more double bonds between two carbon atoms, and one or more hydrogen atoms may be substituted by D, F, Cl or OH;

5 Ar represents independently at each occurrence a monovalent mono- or polycyclic aromatic ring system having 6 to 28 aromatic ring atoms, wherein one or more hydrogen atoms may be substituted by D, F, Cl, OH, C₁₋₆-alkyl, C₁₋₆-alkoxy, NH₂, -NO₂, -B(OH)₂, -CN or -NC; and

10

n is an index representing the number of Ar-moieties bound to L and is 1, 2 or 3.

It is preferred in the second embodiment according to the invention that the residue according to formula (I) is
15 attached via a covalent single bond to the functional group of a polymer film on the surface of the solid support material.

In the second embodiment according to the invention it is
20 preferred that either one or more CH₂-moieties in the group L are substituted by CO, NH, O or S, and/or L comprises one or more double bonds, and/or one or more hydrogen atoms are substituted by D, F, Cl or OH.

25 The inventors of the present invention have surprisingly found that the substitution of one or two CH₂-moieties in the (n+1)-valent linear aliphatic hydrocarbon group by CO, NH, O or S, preferably CO, remarkably enhances the purification capacity of the sorbent according to the invention. From this point of
30 view it is still more preferred that only one CH₂-moiety is substituted by -C(O)-. Furthermore, the purification capacity can further be enhanced if L binds to the functional group of

the support material itself or the polymer film on the surface of the support material via the moiety $-C(O)-$. Moreover, the inventors of the present invention found that the presence of the group $-C(O)-$ has more influence to the purification capacity than the nature of any possible substituent groups of Ar.

It is further preferred that the group Ar is substituted by F, Cl, OH, C_{1-6} -alkyl, NH_2 , NO_2 , $B(OH)_2$, $-CN$ or $-NC$.

An $(n+1)$ -valent linear aliphatic hydrocarbon group having 1 to 30 carbon atoms or branched or cyclic aliphatic hydrocarbon group having 3 to 30 carbon atoms preferably is one of the following groups: methylene, ethylene, n-propylene, iso-propylene, n-butylene, iso-butylene, sec-butylene (1-methylpropylene), tert-butylene, iso-pentylene, n-pentylene, tert-pentylene (1,1-dimethylpropylene), 1,2-dimethylpropylene, 2,2-dimethylpropylene (neopentylene), 1-ethylpropylene, 2-methylbutylene, n-hexylene, iso-hexylene, 1,2-dimethylbutylene, 1-ethyl-1-methylpropylene, 1-ethyl-2-methylpropylene, 1,1,2-trimethylpropylene, 1,2,2-trimethylpropylene, 1-ethylbutylene, 1-methylbutylene, 1,1-dimethylbutylene, 2,2-dimethylbutylene, 1,3-dimethylbutylene, 2,3-dimethylbutylene, 3,3-dimethylbutylene, 2-ethylbutylene, 1-methylpentylene, 2-methylpentylene, 3-methylpentylene, cyclopentylene, cyclohexylene, cycloheptylene, cyclooctylene, 2-ethylhexylene, trifluormethylene, pentafluorethylene, 2,2,2-trifluorethylene, ethenylene, propenylene, butenylene, pentenylene, cyclopentenylene, hexenylene, cyclohexenylene, heptenylene, cycloheptenylene, octenylene or cyclooctenylene, wherein

either one or more CH₂-moieties in said groups are substituted by a CO, NH, O or S, or said groups comprise one or more double bonds between two carbon atoms, or
5 one or more hydrogen atoms are substituted by D, F, Cl or OH.

It is preferred that L is an (n+1)-valent linear aliphatic hydrocarbon group having 1 to 20 carbon atoms, even more
10 preferred 1 to 10 carbon atoms, or branched or cyclic aliphatic hydrocarbon group having 3 to 20 carbon atoms, even more preferred 3 to 10 carbon atoms,

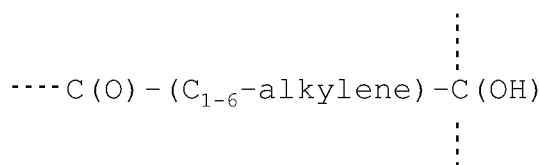
wherein

one or more CH₂-moieties in said groups may be substituted
15 by a CO, NH, O or S,
one or more CH-moieties in said groups may be substituted by N,
said groups may comprise one or more double bonds between two carbon atoms, and
20 one or more hydrogen atoms may be substituted by D, F, Cl or OH;

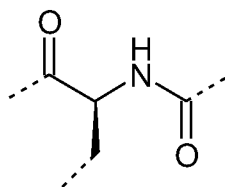
L is even more preferably an n-valent linking unit selected from the group consisting of

25
- (C₁₋₆-alkylene) -NH-,
-C(O) -,
-C(O) -NH-,
-C(O) -CH(OH) -,
30 -C(O) -NH-NH-C(O) O-,
-C(O) - (C₁₋₁₂-alkylene) -,

- C(O)-NH-(C₁₋₆-alkylene)-,
 -C(O)-(C₁₋₁₂-alkylene)-C(O)-,
 -C(O)-(C₁₋₁₂-alkylene)-NH-C(O)O-,
 -C(O)-(C₁₋₆-alkylene)-C(O)-NH-,
 5 -C(O)-(C₁₋₆-alkylene)-C(O)-NH-(C₁₋₆-alkylene)-,
 -C(O)-O-(C₁₋₆-alkylene)-,
 -C(O)-(C₁₋₆-alkylene)-Y-, wherein Y is NH, O or S,
 -C(O)-(C₁₋₃-alkylene)-O-(C₁₋₃-alkylene)-C(O)-NH-,
 -C(O)-(C₁₋₃-alkylene)-O-(C₁₋₃-alkylene)-C(O)-NH-(C₁₋₆-
 10 alkylene)-,
 -C(O)-(C₁₋₆-alkylene)-C(O)-NH-(C₁₋₆-alkylene)-NH-C(O)-NH-,
 -CH₂-CH(OH)-CH₂-(OCH₂CH₂)_m-O-, wherein m is 1, 2, 3, 4, 5
 or 6;
 -(C₁₋₆-alkylene)-Y-(C₁₋₆-alkylene)-, wherein Y is S, O, NH
 15 or -S(O₂)-;
 -C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,
 -C(O)-NH-(C₁₋₆-alkylene)-NH-C(O)-,
 -C(O)-(C₁₋₆-alkylene)-NH-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,



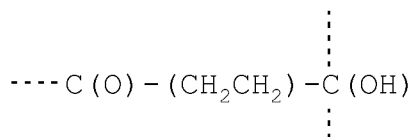
20 and



It is further preferred that L is

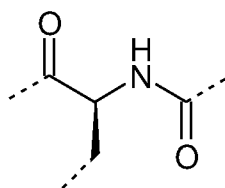
- C(O)-,
 -C(O)CH₂-,
 25 -C(O)CH₂CH₂-,
 -C(O)CH₂CH₂CH₂-,
 -C(O)-CH=CH-,

- C(O)CH(OH)-,
 -C(O)CH(CH₃)-,
 -C(O)CH₂O-,
 -C(O)NH-,
 5 -C(O)NHCH₂-,
 -C(O)NHCH(CH₃)-,
 -(CH₂)₄-NH-,
 -C(O)CH₂CH₂C(O)-,
 -C(O)CH₂CH₂C(O)-NH-,
 10 -C(O)CH₂CH₂C(O)NHCH₂-,
 -C(O)CH₂CH₂C(O)NHCH₂CH₂-,
 -C(O)CH₂CH₂C(O)NHCH₂CH₂CH₂-,
 -C(O)CH₂CH₂C(O)NHCH₂CH₂NHC(O)NH-,
 -C(O)OCH₂-,
 15 -C(O)OCH₂CH₂-,
 -C(O)CH₂S-,
 -C(O)CH₂OCH₂C(O)NHCH₂-,
 -CH₂CH₂S(O)₂CH₂CH₂-,
 -CH₂CH(OH)CH₂OCH₂CH₂OCH₂CH(OH)CH₂-,
 20 -CH₂CH(OH)CH₂(OCH₂CH₂)₅O-,
 -C(O)(CH₂)₁₀-,
 -C(O)(CH(CH₂CH(CH₃)₂))-NH-C(O)-,
 -C(O)(CH₂CH₂CH₂)-NH-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,



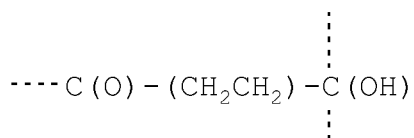
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or



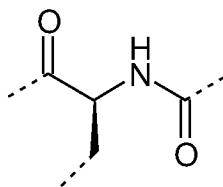
It is further more preferred that L is

- C(O)-,
 -C(O)NH-,
 -C(O)NHCH₂-,
 -C(O)CH₂O-,
 5 -C(O)CH₂CH₂-,
 -C(O)CH₂CH₂CH₂-,
 -C(O)CH₂CH₂C(O)NH-,
 -(CH₂)₄-NH-,
 -C(O)CH₂CH₂C(O)NH-CH₂-,
 10 -C(O)CH₂CH₂C(O)NH-CH₂CH₂-,
 -C(O)CH₂CH₂C(O)NHCH₂CH₂NHC(O)NH-,
 -C(O)OCH₂-,
 -C(O)CH₂OCH₂C(O)NHCH₂-,
 -CH₂CH(OH)CH₂(OCH₂CH₂)₅O-,
 15 -C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,
 -C(O)CH(OH)-,
 -C(O)CH(CH₃)-,
 -C(O)NHCH(CH₃)-,
 -C(O)-(CH₂CH₂CH₂)-NH-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,



20

or



wherein the dotted lines in all above mentioned definitions of
 L represent the bonds to the functional group of the solid
 25 support material or of the polymer film and Ar, and wherein in
 all above listed linkers L it is preferred that the first

mentioned atom having a free ending line is connected in this position to the solid support material.

It is even more preferred that L is $-C(O)-$, $-C(O)CH_2O-$ or $-C(O)NH-$, wherein the units are connected to the functional group via its carbonyl atom; $-C(O)$ and $-C(O)NH-$ being most preferred.

A monovalent mono- or polycyclic aromatic ring system in the sense of the present invention is preferably an aromatic ring system having 6 to 28 carbon atoms as aromatic ring atoms. Under the term „aromatic ring system“ a system is to be understood which does not necessarily contain only aromatic groups, but also systems wherein more than one aromatic units may be connected or interrupted by short non-aromatic units ($< 10\%$ of the atoms different from H, preferably $< 5\%$ of the atoms different from H), such as sp^3 -hybridized C, O, N, etc. or $-C(O)-$. These aromatic ring systems may be mono- or polycyclic, i.e. they may comprise one (e.g. phenyl) or two (e.g. naphthyl) or more (e.g. biphenyl) aromatic rings, which may be condensed or not, or may be a combination of condensed and covalently connected rings. The aromatic atoms of the ring systems may be substituted with D, F, Cl, OH, C_{1-6} -alkyl, C_{1-6} -alkoxy, NH_2 , $-NO_2$, $-B(OH)_2$, $-CN$ or $-NC$.

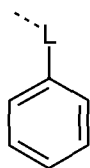
Preferred aromatic ring systems e.g. are: phenyl, biphenyl, triphenyl, naphthyl, anthracyl, binaphthyl, phenanthryl, dihydrophenanthryl, pyrene, dihydropyrene, chrysene, perylene, tetracene, pentacene, benzpyrene, fluorine, indene and ferrocenyl.

It is further preferred that Ar is a monovalent aromatic ring system having 6 to 14 aromatic ring atoms, which may be

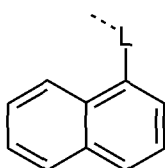
substituted or not. That is, it is more preferred that Ar is phenyl, naphthyl, anthracyl or pyryl, which may be substituted or not. It is even more preferred that either no hydrogen atom of Ar is substituted or one or more hydrogen atoms of Ar
5 is/are substituted by one or more of F or CN. It is even more preferred that Ar is a perfluorated aromatic ring system, preferably a perfluorated phenyl. Alternatively, Ar may be substituted with one -CN. In this case Ar may be a phenyl which is substituted with -CN, preferably in para-position
10 with respect to the position of L.

The residues according to formula (I) may in a preferred way be all combinations of preferred and most preferred meanings for L and the most preferred meanings of Ar.
15 Furthermore, it is preferred that n is 1 or 2, even more preferred 1, so that L is a bivalent linker.

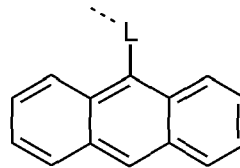
Preferred examples of the residues of formula (I) are the following:



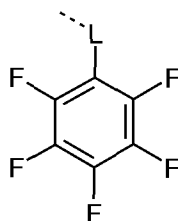
(I)-1



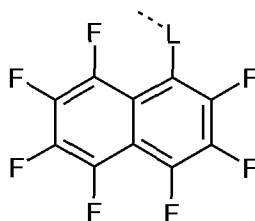
(I)-2



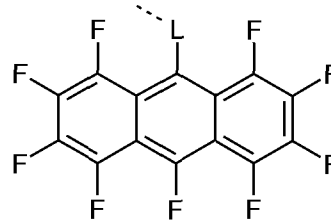
(I)-3



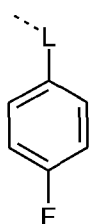
(I)-4



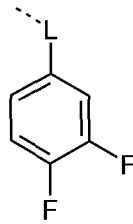
(I)-5



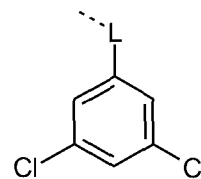
(I)-6



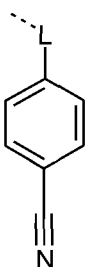
(I)-7



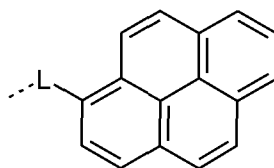
(I)-8



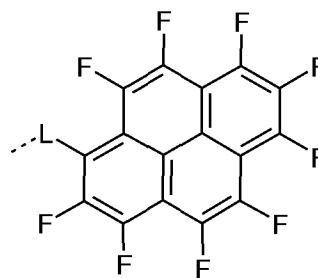
(I)-9



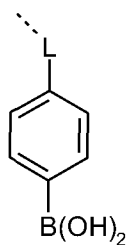
(I)-10



(I)-11



(I)-12

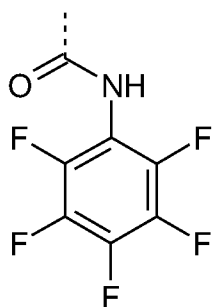


(I)-13

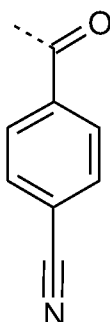
wherein L has the same general and preferred meanings as defined above, and wherein (I)-4, (I)-5, (I)-6, (I)-7, (I)-8, (I)-9, (I)-10 and (I)-13 are even more preferred, and wherein (I)-4, (I)-10 and (I)-13 are the most preferred.

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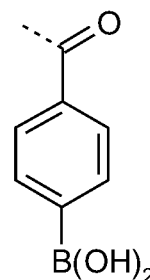
The most preferred residues of formula (I) are the following:



(I)-4-1



(I)-10-1



(I)-13-1

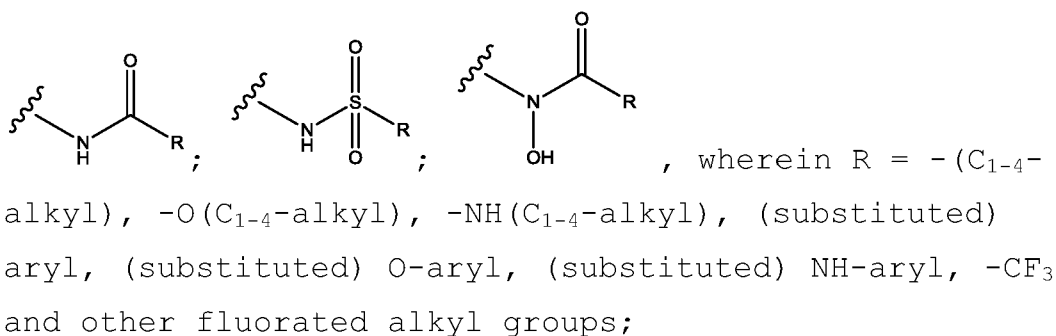
The sorbent according to the second embodiment of the invention may further comprise a further residue comprising a group P_s , which is either a deprotonizable or an anionic group, wherein the further residue is also attached via a covalent single bond to a functional group on the surface of either the bulk solid support material itself or - preferably - of the polymer film on the surface of the solid support material, depending on whether the solid support may comprise a polymer film or not.

The group P_s is either an anionic group or a group which may become an anionic group in solution. It is preferred that these groups are totally or partly present as ionic groups in a pH range of between 6 and 8. The groups P_s may also be polar groups having a hydrogen atom which can be split off by means of stronger bases, wherein these hydrogen atoms are preferably bound to a heteroatom.

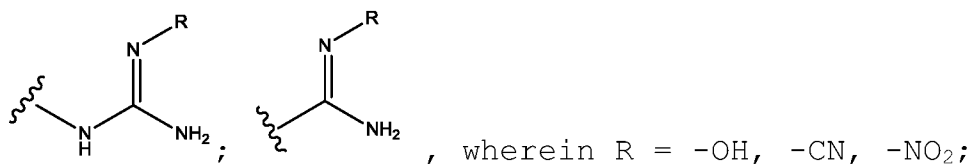
Examples of the groups P_s are as follows:

a) $-\text{COOH}$, $-\text{SO}_3\text{H}$, $-\text{CONH}_2$, $-\text{CONHNH}_2$, $-\text{SO}_2\text{NH}_2$, $-\text{PO}_3\text{H}_2$, $-\text{PO}(\text{OH})(\text{NH}_2)$, $-\text{CO}(\text{NHOH})$, $-\text{CO}(\text{NH}(\text{O}-\text{C}_{1-4}\text{-Alkyl}))$, $-\text{CSNH}_2$, $-\text{NHCONH}_2$, $-\text{N}(\text{OH})\text{CONH}_2$, $-\text{NHCSNH}_2$, $-\text{CSNHNH}_2$;

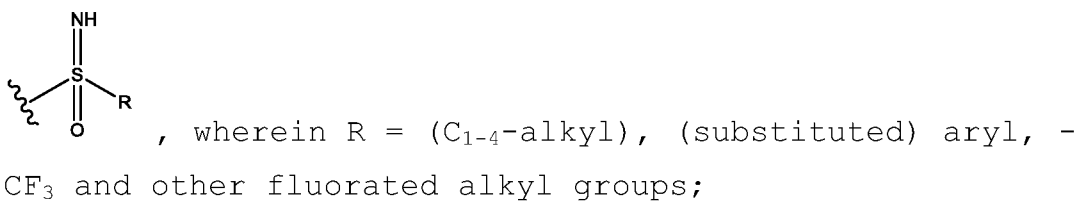
b)



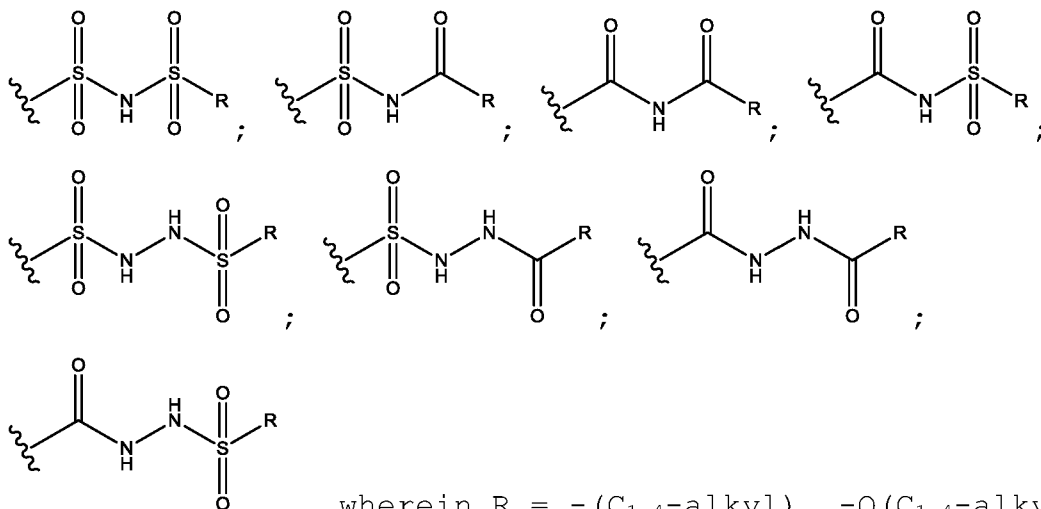
c)



d)

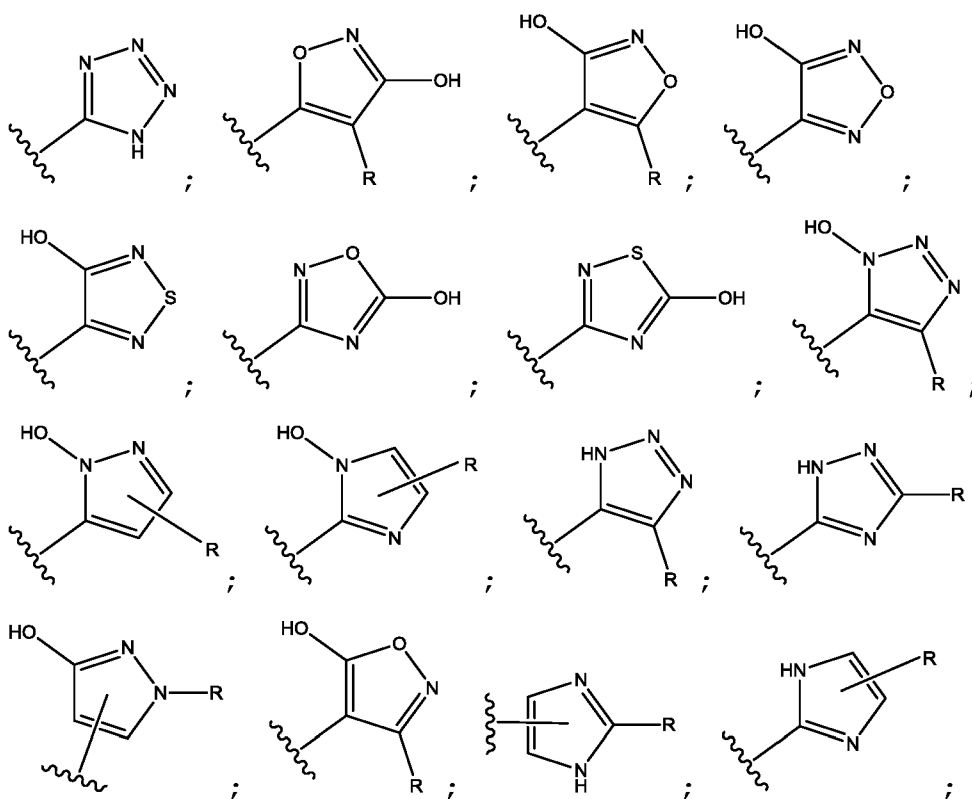


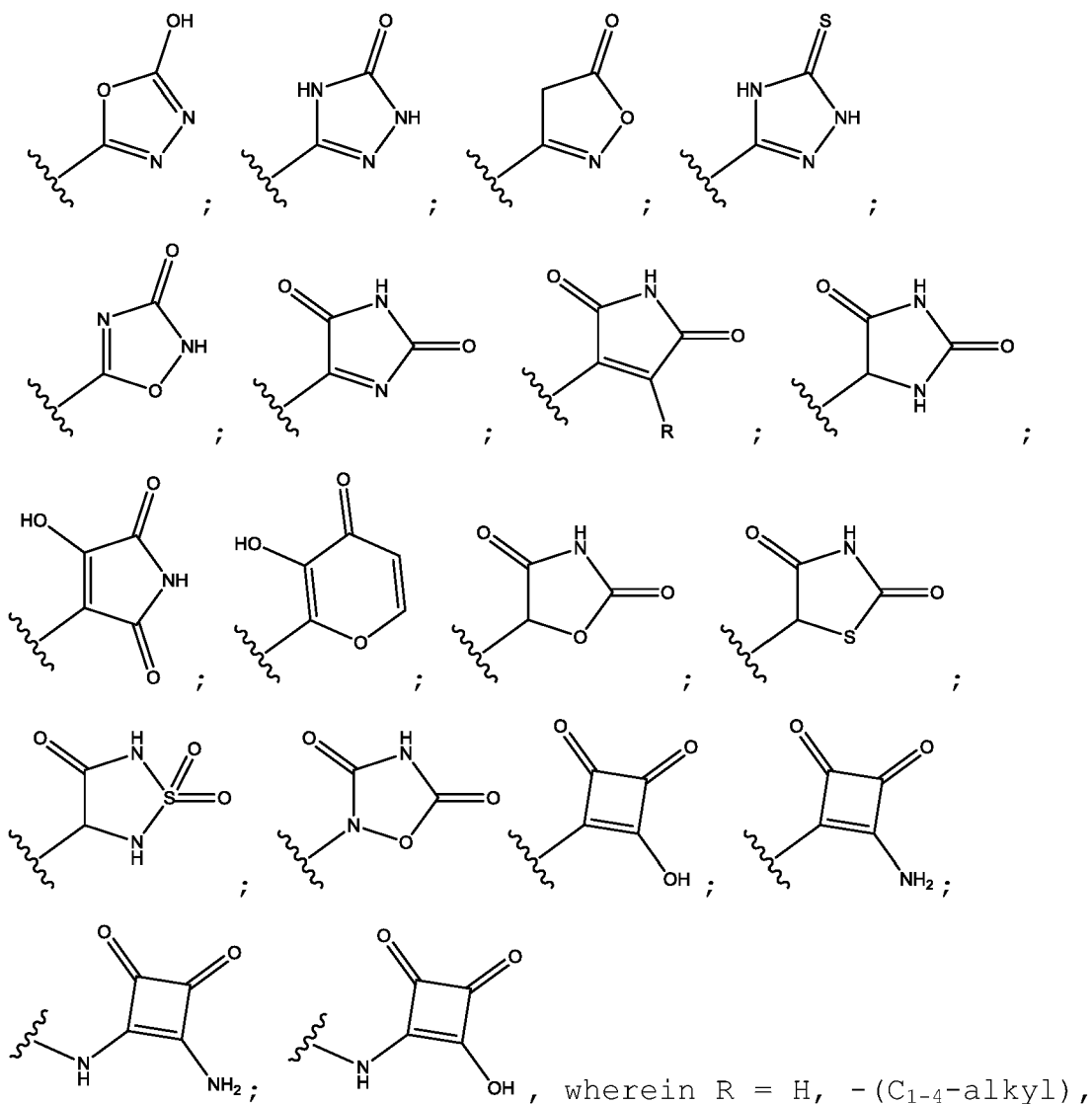
e)



, wherein R = -(C₁₋₄-alkyl), -O(C₁₋₄-alkyl), -NH(C₁₋₄-alkyl), -NH(C₂₋₄-alkenyl), (substituted) aryl, (substituted) O-aryl, (substituted) NH-aryl, -CF₃ and other fluorated alkyl groups;

10 f)

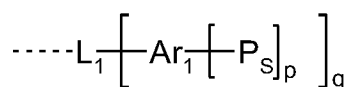




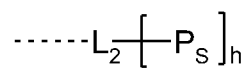
g) -OH and -SH.

- 10 It is more preferred that the group P_s is -SO₃H, -COOH or -PO₃H₂, and even more preferred -SO₃H or -COOH.

The residue comprising a group P_s is preferably a residue of the following formulae (IIa) or (IIb):



formula (IIa)



formula (IIb),

wherein the residue is attached via a covalent single bond represented by the dotted line in formula (IIa) or (IIb) to a functional group on the surface of either the bulk solid support material itself or of a polymer film on the surface of the solid support material, depending on whether the solid support material comprises a polymeric film or not; and

wherein the used symbols and parameters have the following meanings:

L_1 is a $(q+1)$ -valent linker which has the same general meanings as defined above for L ;

L_2 is a $(h+1)$ -valent linker which has the same general meaning as defined above for L ;

Ar_1 represents independently at each occurrence a $(p+1)$ -valent mono- or polycyclic aromatic ring system having 6 to 28, preferably 6 to 14, most preferred 6, aromatic ring atoms or a $(p+1)$ -valent mono- or polycyclic heteroaromatic ring system having 5 to 28, preferably 5 to 14, most preferred 5 aromatic ring atoms, wherein one or more hydrogen atoms of the aromatic or heteroaromatic ring system may be substituted by a residue R_1 ;

R_1 is selected from the group consisting of C_{1-6} -alkyl, C_{1-6} -alkoxy, D, F, Cl, Br, -CN, -NC and - C_{1-6} -alkyl esters of carboxylic, phosphoric or boronic acids;

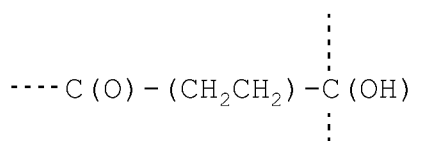
p is 1, 2 or 3, more preferred 1 or 2 and most preferred 1;

h is 1, 2 or 3, more preferred 1 or 2 and most preferred 1;

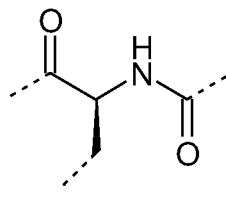
q is 1 or 2, more preferred 1.

L₁ is preferably selected from the group consisting of

- C(O)-,
- 5 -C(O)CH₂-,
- C(O)CH₂CH₂-,
- C(O)CH₂CH₂CH₂-,
- C(O)-CH=CH-,
- C(O)CH(OH)-,
- 10 -C(O)CH(CH₃)-,
- C(O)CH₂O-,
- C(O)NH-,
- C(O)NHCH₂-,
- C(O)NHCH(CH₃)-,
- 15 -CH₂CH₂-,
- (CH₂)₄-NH-,
- C(O)CH₂CH₂C(O)-,
- C(O)CH₂CH₂C(O)-NH-,
- C(O)CH₂CH₂C(O)NHCH₂-,
- 20 -C(O)CH₂CH₂C(O)NHCH₂CH₂-,
- C(O)CH₂CH₂C(O)NHCH₂CH₂CH₂-,
- C(O)CH₂CH₂C(O)NHCH₂CH₂NHC(O)NH-,
- C(O)OCH₂-,
- C(O)OCH₂CH₂-,
- 25 -C(O)CH₂S-,
- C(O)CH₂OCH₂C(O)NHCH₂-,
- CH₂CH₂S(O)₂CH₂CH₂-,
- CH₂CH(OH)CH₂OCH₂CH₂OCH₂CH(OH)CH₂-,
- CH₂CH(OH)CH₂(OCH₂CH₂)₅O-,
- 30 -C(O)(CH₂)₁₀-,
- C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,
- C(O)-(CH₂CH₂CH₂)-NH-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,
- C(O)-CH(CH₂CH₂CH₂NHC(=NH)NH₂)NHC(O)-,



or



5 It is further more preferred that L₁ is

-C(O)-,

-CH₂CH₂-,

-C(O)NH-,

-C(O)NHCH₂-,

10 -C(O)CH₂O-,

-C(O)CH₂CH₂-,

-C(O)CH₂CH₂CH₂-,

-C(O)CH₂CH₂C(O)NH-,

-(CH₂)₄-NH-,

15 -C(O)CH₂CH₂C(O)NH-CH₂-,

-C(O)CH₂CH₂C(O)NH-CH₂CH₂-,

-C(O)CH₂CH₂C(O)NHCH₂CH₂NHC(O)NH-,

-C(O)OCH₂-,

-C(O)CH₂OCH₂C(O)NHCH₂-,

20 -CH₂CH(OH)CH₂(OCH₂CH₂)₅O-,

-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,

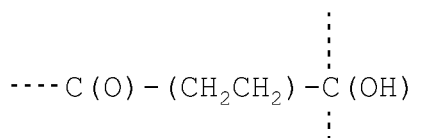
-C(O)CH(OH)-,

-C(O)CH(CH₃)-,

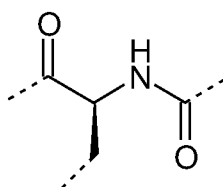
-C(O)NHCH(CH₃)-,

25 -C(O)-(CH₂CH₂CH₂)-NH-C(O)-(CH(CH₂CH(CH₃)₂))-NH-C(O)-,

-C(O)-CH(CH₂CH₂CH₂NHC(=NH)NH₂)NHC(O)-,



or



wherein in all definitions above of L_1 the dotted lines
 5 represent the bonds to the functional group of the solid
 support material or the polymer film and Ar_1 , and wherein in
 all above listed linkers L_1 it is preferred that the first
 mentioned atom having a free ending line is connected in this
 position to the solid support material.

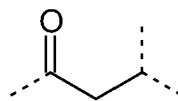
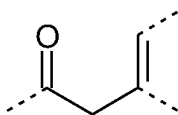
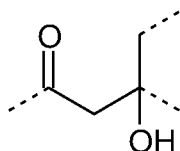
10 It is even more preferred that L_1 is $-C(O)-$, $-CH_2CH_2-$,
 $-C(O)CH_2O-$ or $-C(O)NH-$, wherein the units are connected to the
 functional group via its carbonyl atom, $-C(O)-$ being most
 preferred.

15 L_2 is preferably selected from the group consisting of

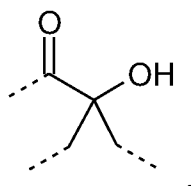
- $-(C_{1-6}\text{-alkylene})-$,
- $-C(O)-(C_{1-6}\text{-alkylene})-C(O)NH-(C_{1-6}\text{-alkylene})-$,
- $-C(O)-(C_{1-6}\text{-alkylene})-$,
- 20 $-C(O)-CH(NH(C(O)OC(CH_3)_3))-(C_{1-3}\text{-alkylene})-$,
- $-C(O)CH(NH_2)(C_{1-3}\text{-alkylene})-$,
- $-C(O)-CH(NH(C(=NH)(NH_2)))-(C_{1-6}\text{-alkylene})-$,
- $-C(O)-(C_{1-3}\text{-alkylene})-C(=CH_2)-$,
- $-C(O)C(=CH_2)-(C_{1-3}\text{-alkylene})-$,
- 25 $-C(O)CH=CH-$,
- $-C(O)-(C_{1-3}\text{-alkylene})-CH(OH)-(C_{1-3}\text{-alkylene})-$,
- $-C(O)-(C_{1-3}\text{-alkylene})CH=CH-$,

-C(O)-(C₁₋₃-alkylene)CH(CH₂OH)-,

-C(O)-(C₁₋₃-alkylene)-C(=CH₂)-,



and



5

L₂ is more preferably selected from the group consisting of

-CH₂CH₂CH₂-,

-C(O)CH₂-,

-C(O)CH₂CH₂-,

10

-C(O)CH₂CH₂CH₂-,

-C(O)CH₂CH₂C(O)NHCH₂CH₂-,

-C(O)-CH(NH₂)CH₂-,

-C(O)-CH(NH(C(O)OC(CH₃)₃))CH₂-,

-C(O)CH₂OCH₂-,

15

-C(O)CH₂C(=CH₂)-,

-C(O)C(=CH₂)CH₂-,

-C(O)CH=CH-,

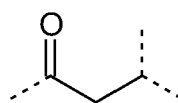
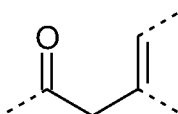
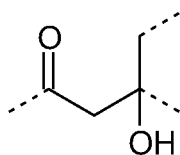
-C(O)CH₂CH(OH)CH₂-,

-C(O)CH₂CH=CH-,

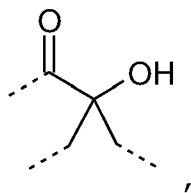
20

-C(O)CH₂CH(CH₂OH)-,

-C(O)CH₂C(=CH₂)-,



and

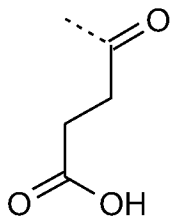


wherein the dotted lines in all above listed linkers L_2 represent the bonds to the functional group of the solid support material or the polymer film and P_s , and wherein in all
 5 above listed linkers L_2 it is preferred that the first mentioned atom having a free ending line is connected in this position to the solid support material.

L_2 is even more preferred $-C(O)-(C_{1-6}\text{-alkylene})-$, and most
 10 preferred $-C(O)CH_2CH_2-$.

In case of a residue according to formula (IIb) P_s is preferably $-SO_3H$ or $-COOH$, more preferred $-COOH$.

15 The most preferred residue according to formula (IIb) is the following:



A $(p+1)$ -valent mono- or polycyclic aromatic ring system having
 20 6 to 28, preferably 6 to 14, most preferred 6, aromatic ring atoms in the sense of the present invention is preferably an aromatic ring system having 6 to 28, preferably 6 to 14, most preferred 6 carbon atoms as aromatic ring atoms. Under the term „aromatic ring system“ a system is to be understood which
 25 does not necessarily contain only aromatic groups, but also systems wherein more than one aromatic unit may be connected

or interrupted by short non-aromatic units (< 10 % of the atoms different from H, preferably < 5 % of the atoms different from H), such as sp^3 -hybridized C, O, N, etc. or -C(O)-. These aromatic ring systems may be mono- or polycyclic, i.e. they may comprise one (e.g. phenyl) or two (e.g. naphthyl) or more (e.g. biphenyl) aromatic rings, which may be condensed or not, or may be a combination of condensed and covalently connected rings.

Preferred aromatic ring systems e.g. are: phenyl, biphenyl, triphenyl, naphthyl, anthracyl, binaphthyl, phenanthryl, dihydrophenanthryl, pyrene, dihydropyrene, chrysene, perylene, tetracene, pentacene, benzpyrene, fluorine, indene and ferrocenyl.

It is further preferred that Ar_1 is phenyl, naphthyl, anthracyl, pyryl or perylyl, phenyl and naphthyl being even more preferred. In accordance with the definition of the index p , Ar_1 may be substituted with one, two or three groups P_s which may be the same or may be different. It is preferred that, when p is 2 or 3, the groups P_s may either be the same or may be a combination of -COOH and -SO₃H.

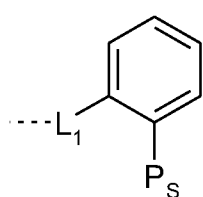
A $(p+1)$ -valent mono- or polycyclic heteroaromatic ring system having 5 to 28, preferably 5 to 14, most preferred 5 aromatic ring atoms in the sense of the present invention is preferably an aromatic ring system having 5 to 28, preferably 5 to 14, most preferred 5 atoms as aromatic ring atoms. The heteroaromatic ring system contains at least one heteroatom selected from N, O, S and Se (remaining atoms are carbon). Under the term „heteroaromatic ring system“ a system is to be understood which does not necessarily contain only aromatic and/or heteroaromatic groups, but also systems wherein more

than one (hetero)aromatic unit may be connected or interrupted by short non-aromatic units (< 10 % of the atoms different from H, preferably < 5 % of the atoms different from H), such as sp^3 -hybridized C, O, N, etc. or -C(O)-. These heteroaromatic
5 ring systems may be mono- or polycyclic, i.e. they may comprise one (e.g. pyridyl) or two or more aromatic rings, which may be condensed or not, or may be a combination of condensed and covalently connected rings.

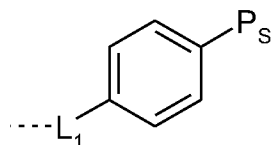
10 Preferred heteroaromatic ring systems are for instance 5-membered rings, such as pyrrole, pyrazole, imidazole, 1,2,3-triazole, 1,2,4-triazole, tetrazole, furane, thiophene, selenophene, oxazole, isoxazole, 1,2-thiazole, 1,3-thiazole, 1,2,3-oxadiazole, 1,2,4-oxadiazole, 1,2,5-oxadiazole, 1,3,4-
15 oxadiazole, 1,2,3-thiadiazole, 1,2,4-thiadiazole, 1,2,5-thiadiazole, 1,3,4-thiadiazole, 6-membered rings, such as pyridine, pyridazine, pyrimidine, pyrazine, 1,3,5-triazine, 1,2,4-triazine, 1,2,3-triazin, 1,2,4,5-tetrazine, 1,2,3,4-tetrazine, 1,2,3,5-tetrazine, or condensed groups, such as
20 indole, isoindole, indolizine, indazole, benzimidazole, benzotriazole, purine, naphthimidazole, phenanthrimidazole, pyridimidazole, pyrazinimidazole, chinoxalinimidazole, benzoxazole, naphthoxazole, anthroxazole, phenanthroxazole, isoxazole, benzothiazole, benzofurane, isobenzofurane,
25 dibenzofurane, chinoline, isochinoline, pteridine, benzo-5,6-chinoline, benzo-6,7-chinoline, benzo-7,8-chinoline, benzoisochinoline, acridine, phenothiazine, phenoxazine, benzopyridazine, benzopyrimidine, chinoxaline, phenazine, naphthyridine, azacarbazole, benzocarboline, phenanthridine,
30 phenanthroline, thieno[2,3b]thiophene, thieno[3,2b]thiophene, dithienothiophene, isobenzothiophene, dibenzothiophene, benzothiadiazo thiophene or combinations of these groups. Even more preferred are imidazole, benzimidazole and pyridine.

It is, however, preferred that Ar_1 is a (p+1)-valent mono- or polycyclic aromatic rings system.

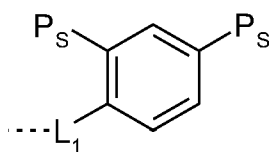
5 Examples for residues according to formula (IIa) are as follows:



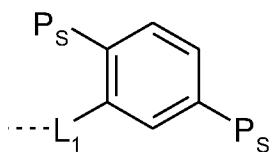
(IIa)-1



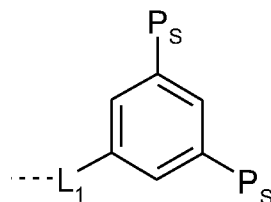
(IIa)-2



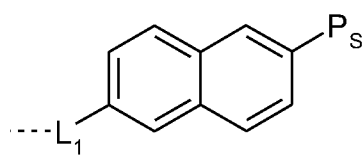
(IIa)-3



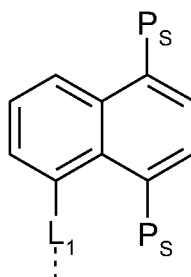
(IIa)-4



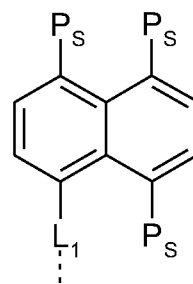
(IIa)-5



(IIa)-6



(IIa)-7

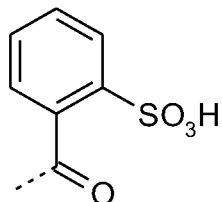


(IIa)-8

10 wherein the residue with formula (IIa)-1 is particularly preferred.

In case of a residue according to formula (IIa) P_s is preferably $-COOH$ or $-SO_3H$, more preferred $-SO_3H$.

The most preferred residue according to formula (IIa) is the following:



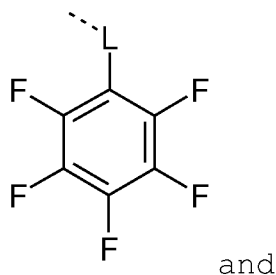
(IIa)-1-1.

5

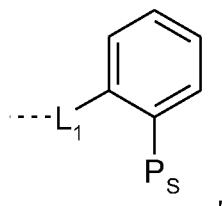
In an embodiment the sorbent of the present invention does not comprise any further residue than the residue according to formula (I).

- 10 In an embodiment the sorbent of the present invention comprises residues according to formula (I) and residues according to formula (IIa). In this embodiment it is further preferred that Ar in formula (I) is a perfluorated aromatic ring system, perfluorated phenyl as Ar being more preferred.
- 15 Furthermore, in this embodiment it is further preferred that Ar₁ is phenyl. Independently, but preferred in combination of the preferred variants of this embodiment, P_S is -SO₃H.

- In an embodiment the sorbent of the present invention
- 20 comprises one residue according to formula (I) of the following structure



one residue according to formula (IIa) of the following structure



wherein L, L_1 and P_s independently of each other preferably - but not limited to - have the following meanings:

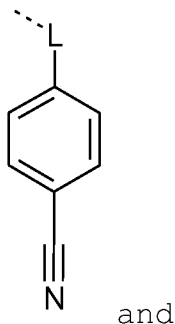
- 5 L is $-\text{C}(\text{O})-\text{NH}-$, wherein N binds to Ar,
 L_1 is $-\text{C}(\text{O})-$, and
 P_s is $-\text{SO}_3\text{H}$.

It is further preferred in the before-mentioned embodiment
 10 that all of the symbols L, L_1 and P_s have meanings as defined in this embodiment.

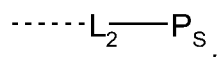
In case the sorbent according to the invention comprises residues according to formula (IIa) and residues according to
 15 formula (I), the ratio per mole of a residue according to formula (IIa) to a residue according to formula (I) is preferably in the range of 0.01 to 1, more preferably from 0,03 to 0,5, still more preferred from 0,05 to 0,3, still more preferred from 0,07 to 0,1, wherein the amounts of residues
 20 are determined via elemental analysis.

In an embodiment the sorbent of the present invention comprises residues according to formula (I) and residues according to formula (IIa). In this embodiment it is further
 25 preferred that Ar in formula (I) is a perfluorated aromatic ring system, phenyl as Ar being more preferred. Furthermore, in this embodiment it is further preferred that Ar_1 is phenyl. Independently, but preferred in combination of the preferred variants of this embodiment, P_s is $-\text{SO}_3\text{H}$.

In an embodiment the sorbent of the present invention comprises one residue according to formula (I) of the following structure



5 one residue according to formula (IIb) of the following structure



wherein L, L₂ and P_s independently of each other - but not
10 limited to - have the following meanings:

L is -C(O),

L₂ is -C(O)-(C₁₋₆-alkylene)-, wherein -C(O)CH₂CH₂- is most preferred,

15 P_s is -COOH.

It is further preferred in the before-mentioned embodiment that all of the symbols L, L₂ and P_s have (preferred) meanings as defined.

20

In case the sorbent according to the invention comprises residues according to formula (IIb) and residues according to formula (I), the ratio per mole of a residue according to formula (IIb) to a residue according to formula (I) is
25 preferably in the range of 0,5 to 2, more preferably from 0,75 to 1,25, still more preferred from 0,9 to 1,1, wherein the amounts of residues are calculated in that the amount of

functional groups of the polymer are determined via titration analysis (see Example part) after the residue according to formula (I) has been applied and after the subsequent application of the residue according to formula (IIb).

5

According to the present invention a C₁₋₆-alkyl is a linear, branched or cyclic alkyl group. Linear alkyl groups have preferably 1 bis 6, more preferably 1 to 3 carbon atoms. Branched or cyclic alkyl groups preferably have 3 to 6 carbon
10 atoms. One or more hydrogen atoms of these alkyl groups may be substituted with fluorine atoms. Furthermore, one or more CH₂-groups may be substituted with NR, O or S (R is preferably H or C₁₋₆-alkyl). If one or more CH₂ groups are substituted with NR, O or S, it is preferred that only one of these groups are
15 substituted; even more preferred substituted by an O-atom. Examples of these compounds comprise the following: methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, 2-methylbutyl, n-pentyl, s-pentyl, cyclopentyl, n-hexyl, cyclohexyl, n-heptyl, cycloheptyl, n-octyl, cyclooctyl, 2-
20 ethylhexyl, trifluormethyl, pentafluorethyl and 2,2,2-trifluorethyl.

A C₁₋₆-alkoxy is a C₁₋₆-alkyl group which is connected via an o-atom.

25

A C₁₋₁₂-alkylene, C₁₋₁₀-alkylene, C₁₋₆-alkylene or C₁₋₃-alkylene is an alkyl groups as defined above, wherein one hydrogen atom is not present and the resulting bivalent unit has two bonds.

30 A C₂₋₄-alkenyl is a linear or branched alkenyl group with 2 to 4 carbon atoms. One or more hydrogen atoms of these alkenyl groups may be substituted with fluorine atoms. Furthermore, one or more CH₂-groups may be substituted by NR, O or S (R is

preferably H or C₁₋₆-alkyl). If one or more CH₂-groups are substituted by NR, O or S, it is preferred that only one of these groups are substituted; even more preferred substituted by an O-atom. Examples of these groups are ethenyl, propenyl and butenyl.

An aryl is a mono- or polycyclic aromatic or heteroaromatic hydrocarbon residue which preferably contains 5 to 20, more preferred 5 to 10 and most preferred 5 or 6 aromatic ring atoms. If this unit is an aromatic unit it contains preferably 6 to 20, more preferred 6 to 10 and most preferred 6 carbon atoms as ring atoms. If this unit is a heteroaromatic unit it contains preferably 5 to 20, more preferred 5 to 10 and most preferred 5 carbon atoms as ring atoms. The heteroatoms are preferably selected from N, O and/or S. A (hetero)aromatic unit is either a simple aromatic cycle, such as benzene, or a simple heteroaromatic cycle, such as pyridine, pyrimidine, thiophene, etc., or a condensed aryl- or heteroaryl group, such as naphthalene, anthracene, phenanthrene, chinoline, isochinoline, benzothiophene, benzofurane and indole, and so on.

Examples for (hetero)aromatic units are as follows: benzene, naphthalene, anthracene, phenanthrene, pyrene, chrysene, benzanthracene, perylene, naphthacene, pentacene, benzpyrene, furane, benzofurane, isobenzofurane, dibenzofurane, thiophene, benzothiophene, isobenzothiophene, dibenzothiophene, pyrrole, indole, isoindole, pyridine, chinoline, isochinoline, acridine, phenanthridine, benzo-5,6-chinoline, benzo-6,7-chinoline, benzo-7,8-chinoline, phenothiazine, phenoxazine, pyrazole, indazole, imidazole, benzimidazole, naphthimidazole, phenanthrimidazole, pyridimidazole, pyrazinimidazole, chinoxalinimidazole, oxazole, benzoxazole, naphthoxazole,

anthroxazole, phenanthroxazole, isoxazole, 1,2-thiazole, 1,3-thiazole, benzothiazole, pyridazine, benzopyridazine, pyrimidine, benzpyrimidine, chinoxaline, 1,5-diazaanthracene, 2,7-diazapyrene, 2,3-siazapyrene, 1,6-diazapyrene, 1,8-diazapyrene, 4,5-diazapyrene, 4,5,9,10-tetraazaperylene, pyrazine, phenazin, phenoxazine, phenothiazine, fluorubine, naphthyridine, benzocarboline, phenanthroline, 1,2,3-triazole, 1,2,4-triazole, benzotriazole, 1,2,3-oxadiazole, 1,2,4-oxadiazole, 1,2,5-oxadiazole, 1,3,4-oxadiazole, 1,2,3-thiadiazole, 1,2,4-thiadiazole, 1,2,5-thiadiazole, 1,3,4-thiadiazole, 1,3,5-triazine, 1,2,4-triazine, 1,2,3-triazine, tetrazole, 1,2,4,5-tetrazine, 1,2,3,4-tetrazine, 1,2,3,5-tetrazine, purine, pteridine, indolizine and benzothiadiazole.

As long as not stated otherwise all preferred embodiments herein referred to relate to the first and the second embodiment of the sorbents according to the invention.

The (porous) solid support material is preferably a macroporous material. The pore size of the (porous) solid support material is preferably at least 6 nm, more preferably from 20 to 400 nm and most preferably from 20 to 250 nm. A pore size in this range is important to ensure that the purification capacity is high enough. If the pore size is over the above higher limit the more of the polymer on the surface must be cross-linked leading to a polymer which is not flexible enough. It is believed that than the binding groups may not be able to come into a position which is important to bind the compounds to be purified sufficiently. In case the pore size is too low, the polymer film may cover/clog the pores and the effect of the porosity of the sorbent is lost.

According to an embodiment of the sorbent according to the invention, the (porous) solid support material has a specific surface area of from 1 m²/g to 1000 m²/g, more preferred of from 30 m²/g to 800 m²/g and most preferred of from 50 to 500 m²/g.

It is preferred that the (porous) solid support material has a porosity of from 30 to 80 % by volume, more preferred from 40 to 70 % by volume and most preferred from 50 to 60 % by volume. The porosity can be determined by mercury intrusion according to DIN 66133. The pore size of the solid support material can also be determined by pore filling with the mercury intrusion method according to DIN 66133. The specific surface area can be determined by nitrogen adsorption with the BET-method according to DIN 66132.

In case of the second embodiment of the present invention the solid support material may be an organic polymeric material or an inorganic material. Especially in case that the sorbent according to the invention comprises more than one residue, the solid support material is preferably an inorganic material.

In case the solid support material is an organic polymeric material, it is substantially non-swellable. For that reason, it is mostly preferred that the polymeric material has a high crosslinking degree.

The polymeric material is preferably crosslinked at a degree of at least 5 %, more preferably at least 10 % and most preferably at least 15 %, based on the total number of crosslinkable groups in the polymeric material. Preferably,

the crosslinking degree of the polymeric material does not exceed 50 %.

Preferably the polymeric material for the solid support
5 material is selected from the group consisting of generic or surface-modified polystyrene, (e.g. poly(styrene-co-dinvinylbenzene)), polystyrene sulfonic acid, polyacrylates, polymethacrylates, polyacrylamides, polyvinylalcohol, polysaccharides (such as starch, cellulose, cellulose esters,
10 amylose, agarose, sepharose, mannan, xanthan and dextran), and mixtures thereof.

The polymeric material possibly used in the present invention preferably has before the crosslinking has been performed 10
15 to 10000, particularly preferably 20 to 5000 and very particularly preferably 50 to 2000 repeat units. The molecular weight M_w of the polymeric material before the crosslinking has been performed is preferably in the range of 10000 to 2000000 g/mol, particularly preferably in the range of 100000
20 to 1500000 g/mol, and very particularly preferably in the range of 200000 to 1000000 g/mol. The determination of M_w can be performed according to standard techniques known to the person skilled in the art by employing gel permeation chromatography (GPC) with polystyrene as internal standard,
25 for instance.

In case the (porous) solid support material is an inorganic material, the inorganic material is some kind of inorganic mineral oxide, preferably selected from the group consisting
30 of silica, alumina, magnesia, titania, zirconia, fluorosile, magnetite, zeolites, silicates (cellite, kieselguhr), mica, hydroxyapatite, fluoroapatite, metal-organic frameworks, ceramics and glasses, like controlled pore glass (e.g.

trisoperl), metals such as aluminium, silicon, iron, titanium, copper, silver, gold and also graphite or amorphous carbon. Silica or silica gel is preferred as inorganic material.

5 Independent of whether the solid support material is a polymeric material or an inorganic material, the solid support material provides a solid base of a minimum rigidity and hardness which functions as an insoluble support and provides a basis for the enlargement of the interface between
10 stationary and mobile phases which is the place of interaction with the analyte as the molecular basis for the process of the partitioning between said phases, and for an increased mechanical strength and abrasiveness, especially under flow and/or pressurized conditions.

15

The solid support materials according to the invention may be of homogeneous or heterogeneous composition, and therefore also incorporate materials which are compositions of one or more of the materials mentioned above, in particular multi-
20 layered composites.

The solid support material may be a particulate material, preferably having a particle size of from 5 to 500 μm . The solid support material may also be a sheet- or fibre-like
25 material such as a membrane. The external surface of the solid support material thus may be flat (plates, sheets, foils, disks, slides, filters, membranes, woven or nonwoven fabrics, paper) or curved (either concave or convex: spheres, beads, grains, (hollow) fibres, tubes, capillaries, vials, wells in a
30 sample tray).

The pore structure of the internal surface of the solid support material may, inter alia, consist of regular,

continuous capillary channels or of cavities of irregular (fractal) geometry. Microscopically, it can be smooth or rough, depending on the way of manufacture. The pore system can either extend continuously throughout the entire solid support material or end in (branched) cavities. The rate of an analyte's interfacial equilibration between its solvation in the mobile phase and its retention on the surface of the stationary phase and thus the efficiency of a continuous flow separation system is largely determined by mass transfer via diffusion through the pores of the solid support material and thus by its characteristic distribution of particle and pore sizes. Pore sizes may optionally show up as asymmetric, multimodal and / or spatially (e.g. cross-sectionally) inhomogeneous distributions.

As mentioned above, the surface of the solid support material is preferably covered with a film of a polymer which comprises or consists of individual chains. The polymer chains are preferably covalently crosslinked with each other. The polymer is preferably not covalently bound to the surface of the solid support material. The inventors of the present invention have surprisingly found that especially for the purification of compounds having both a hydrophobic and a hydrophilic moiety it is important that the polymer is flexible enough to come into a conformation which makes it possible that both the hydrophobic and the hydrophilic (e.g. hydrogen donor or acceptor interactions) moieties may come into contact with the hydrophobic and hydrophilic moieties of the compound to be purified. In case a polymer film would be used which is covalently bound to the surface of the support material the inventors of the present invention observed that the purification capacity significantly decreased. That is, the

use of a non-surface bound cross-linked polymer as a polymer film has three advantages: (1) Flexibility of the polymer due to the fact that it is not surface bound; (2) the cross-linking ensures that the film is adhered to the surface of the support material and is not lost; (3) the thickness of the polymer can be adjusted as thin as wanted, if the polymer is not covalently bound to the polymer.

It is further preferred that the polymer covering the support material is a hydrophilic polymer. Hydrophilic properties of the polymer ensure that the hydrophilic interactions between the sorbent and the compound to be purified can take place.

The preferred polymer for the crosslinkable polymer is preferably assembled by at least monomers comprising a hydrophilic group, preferably in its side chain. Preferable hydrophilic groups are $-NH_2$, $-NH-$, $-OH$, $-COOH$, $-OOCCH_3$, anhydrides, $-NHC(O)-$ and saccharides, wherein $-NH_2$ and $-OH$ is more preferred and $-NH_2$ is most preferred.

If co-polymers are employed, the preferred co-monomers are simple alkene monomers or polar, inert monomers like vinyl pyrrolidone.

Examples of polymers covering the support material are: polyamines, such as polyvinylamine, polyethylene imine, polyallylamine, polyaminoacids, such as polylysine etc. as well as functional polymers other than those containing amino groups, such as polyvinyl alcohol, polyvinyl acetate, polyacrylic acid, polymethacrylic acid, their precursor polymers such as poly(maleic anhydride), polyamides, or polysaccharides (cellulose, dextran, pullulan etc.), wherein

polyamines such as polyvinylamine and polyallylamine are more preferred and polyvinylamine is most preferred.

It is preferred in the second embodiment according to the invention that the ratio of the amount of residues binding to the functional group of the polymer to the amount of the polymer's functional groups binding to the surface of the support material via electron donor/acceptor interactions is in the range of from 0.33 to 2.33. It is further preferred in the first and the second embodiment according to the invention that the above range is from 0.42 to 2.03. The inventors of the present invention surprisingly found that this ratio is decisive whether the compound to be purified is sufficiently bound to the sorbent. In case of a value below the above ratio it could be observed that due to the lower amount of derivatized functional groups or amine groups the binding strength decreased. It is believed that due to the lower amount of derivatized groups these may not come into contact sufficiently with the compounds to be purified. On the other hand if the ratio is above the upper limit, the resulting film of the polymer on the surface of the solid support material is too thick, thereby covering or clogging the pores of the support material, also resulting in a decreased purification capacity.

It is preferred in the first and the second embodiment according to the invention that the molar amount of derivatized functional groups or amine groups is in the range of 25 to 70 mol-%, preferably in the range of 30 to 67 mol-%, related to the total amount of non-crosslinked functional groups or amine groups or of the polymer/polyvinylamine. Lower and upper values outside of above range lead to a decreased separation capacity.

It is preferred in the first and the second embodiment according to the invention that the molar amount of the functional groups or the amine groups binding to the surface of the support material is in the range of from 30 to 75 mol-%, preferably 33 to 70 mol-%, related to the total amount of non-crosslinked functional groups or amine groups of the polymer/polyvinylamine. If the amount of these groups is too low, the polymer film is too thick thereby covering or clogging the pores of the solid support material. If the amount of these groups is too high, the resulting polymer film is too thin, thereby providing a too low density of derivatized functional groups or amine groups for a sufficient separation capacity.

The total amount of non-crosslinked amine groups of the sorbents according to the invention is preferably in the range of 300 to 1000 $\mu\text{mol/mL}$, more preferably in the range of 400 to 800 $\mu\text{mol/mL}$.

In the first and the second embodiment according to the invention the amount of functional groups or amine groups binding to the surface of the support material via electron donor/acceptor interactions is determined by subtracting the sum of free and derivatized functional groups or amine groups from the total amount of the non-crosslinked functional groups or amine groups of the polymer/polyvinylamine.

The amount of total non-crosslinked functional groups or amine groups of the polymer/polyvinylamine is determined via elemental analysis. The amount of derivatized functional groups or amine groups of the polymer/polyvinylamine is determined via elemental analysis. The amount of free

functional groups or amine groups is determined by titration as described in the example part below.

The polymer can be applied to the macroporous support by all means of coating known to a person skilled in the art such as absorption, vapor phase deposition, polymerization from the liquid, gas or plasma phase, spin coating, surface condensation, wetting, soaking, dipping, rushing, spraying, damping, evaporation, application of electric fields or pressure, as well as methods based on molecular self-assembly such as, for example, liquid crystals, Langmuir Blodgett- or layer-by-layer film formation. The polymer may thereby be coated directly as a monolayer or as multilayer or as a stepwise sequence of individual monolayers on top of each other. It is preferred in the present invention that the polymer is coated to the support material in that the non-cross-linked polymer is given to the support material in an aqueous solution and then cross-linked.

The ratio of the weight of the polymer covering the support material to the weight of the support material preferably ranges from 0,03 to 0,2, more preferably 0,06 to 0,15, in the sorbent according to the invention. If the above ratio is above the upper limit, the polymer film is too thick and the pores of the support material are totally covered resulting in a sorbent having no available pores. If the above ratio is below the lower limit, the amount of polymer is not enough to cover the entire support material. Furthermore, in the latter case more crosslinking agent would have to be used in order to fix the polymer to the support material, again resulting in a polymer film being not flexible enough.

According to a preferred embodiment of the sorbent according to the invention, the crosslinking degree of the crosslinked polymer is at least 2 %, based on the total number of crosslinkable groups in the crosslinked polymer. More

5 preferred the crosslinking degree is of from 5 to 50 %, more preferred of from 5 to 30 %, most preferred from 10 to 20 %, based on the total number of crosslinkable groups in the crosslinked polymer. The crosslinking degree can easily be adjusted by the stoichiometric amount of the crosslinking
10 reagent used. It is assumed that nearly 100 mol% of the crosslinker reacts and forms crosslinks. This can be verified by analytical methods. The crosslinking degree can be determined by MAS-NMR spectroscopy and quantitative determination of the amount of crosslinker in relation to the
15 amount of polymer. This method is most preferred. The crosslinking degree can also be determined by IR spectroscopy based on e.g. C-O-C or OH vibrations using a calibration curve. Both methods are standard analytical methods for a person skilled in the art. If the crosslinking degree is above
20 the upper limit the polymer film is not flexible enough resulting in an inferior purification capacity. If the crosslinking degree is below the limit mentioned above the film is not sufficiently stable on the surface of the support material.

25 The crosslinking reagent used for crosslinking the polymer is preferably selected from the group consisting of dicarboxylic acids, diamines, diols, urea and bis-epoxides, more preferred dicarboxylic acids and bis-epoxides, such as ethylene glycol
30 diglycidylether, terephthalic acid, biphenyl dicarboxylic acid and 1,12-bis-(5-norbornen-2,3-dicarboximido)-decandicarboxylic acid, ethylene glycol diglycidylether and 1,12-bis-(5-norbornen-2,3-dicarboximido)-decandicarboxylic acid being more

preferred. In one embodiment the at least one crosslinking reagent is a linear, conformationally flexible molecule of a length of between 4 and 20 atoms.

5 Preferred molecular weights of the polymers used range from, but are not limited to, 5000 to 50000 g/mol, which is particularly true for polyvinylamine. Polymers having a molecular weight near the lower limit of the range given above have shown to penetrate even narrow pores of the carrier so
10 that solid state materials with high surface areas and consequently with good mass transfer kinetics, resolution and binding capacity can be used in the sorbents of the present invention.

15 According to a further embodiment the crosslinked polymer carries functional groups, i.e. the hydrophilic groups mentioned above.

The term "functional group" means any simple, distinct
20 chemical moiety belonging to the crosslinked polymer on the surface of the solid support material or to the crosslinkable polymer during preparation of a polymer film on the surface of the solid support material. Thereby, the functional group may serve as chemical attachment point or anchor. Functional
25 groups preferably contain at least one weak bond and/or one heteroatom, preferably a group behaving as nucleophil or electrophil.

The preferred functional groups are primary and secondary
30 amino, hydroxyl, and carboxylic acid or ester groups, when taken before the residues of formulae (I), (IIa) or (IIb) have been bound to these groups. When the residues are bound to the

functional groups the nature of these groups change with respect to the structure of the residues bound.

The invention also relates to a method for preparing a sorbent, preferably the sorbent according to the invention, comprising:

- (i) providing a polymer having functional groups;
- (ii) adsorbing a film of said polymer onto the surface of a carrier;
- (iii) crosslinking a defined portion of said functional groups of the adsorbed polymer with at least one crosslinking reagent;
- (iv) derivatising further defined portions of said functional groups of the crosslinked polymer with one or more residues according to the formulae (I), (IIa) or/and (IIb).

The polymer to be adsorbed on the surface of the carrier is preferably solved in an aqueous media wherein the pH is suitably adjusted in order to solve or suspend the polymer. The adsorbing of the polymer on the surface of the carrier is preferably done by dipping the carrier into the solution or suspension containing the polymer. The mixture is then preferably shaken in order to get a complete mix of the ingredients. Capillarity forces make sure that pores of the carrier are soaked with the solution or suspension. Then, the water is preferably evaporated in vacuum at a temperature between 40 and 60°C, thereby depositing the polymer at the walls of the pores in the form of a film. Then, the coated material is preferably suspended in an organic solvent, such as isopropanol or dimethylformamide (DMF), and is preferably crosslinked by means of a crosslinking agent, such as ethylene

glycol diglycidyl ether, preferably at a temperature between 25 and 60°C for 4 to 8 hours.

Depending on the kind of functional groups and depending on the residue according to formulae (I), (IIa) and (IIb)

5 different derivatization strategies of the solid support can be used. If the solid support material contains amino groups as functional groups, residues containing a carboxylic acid group can be attached to the amine nitrogen atom via the carboxylic carbon atom via peptide chemistry using coupling
10 reagents like 2-(1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HBTU), O-(1H-6-chlorobenzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HCTU), benzotriazole-1-yl-oxy-tris-pyrrolidino-phosphonium hexafluorophosphate (PyBOP),
15 propylphosphonic anhydride (T3P) etc. or by using reactive groups in the reagent like isocyanates, epoxides or anhydrides. If the solid support material contains amino groups, aliphatic carbon atoms of the residue according to formulae (I), (IIa) and (IIb) may be bound to the amine
20 nitrogen atom via a nucleophilic aliphatic substitution. In case the residue according to formula (IIa) or (IIb) contains carboxylic acid groups as group P_s, these groups have to be protected in order to ensure that the carboxylic acid group of the linker (before being attached to the solid support
25 material) and not the group P_s binds to the functional group on the surface of the solid support material.

If the solid support material contains hydroxy groups, residues according to formulae (I), (IIa) and (IIb) containing
30 a carboxylic acid group before being attached to the functional group may be attached to the oxygen atom of the hydroxy group via the carboxylic carbon atom by using the carboxylic acid chloride or the ester of the carboxylic acid

group. If the solid support material contains hydroxy groups, aliphatic carbon atoms of the residue according to formulae (I), (IIa) and (IIb) may be bound to the oxygen atom of the hydroxy group via a nucleophilic aliphatic substitution.

5

If the solid support material contains carboxylic acid groups, carboxylic acid esters or carboxylic acid anhydrides, the residue according to formulae (I), (IIa) and (IIb) may be attached via nucleophilic attack of a nucleophilic group, such as -NH₂, -OH, -SH at the electrophilic carbon atom of the carboxylic acid group, acid ester or anhydride, thereby forming an amide, ester or thioester.

In one embodiment of the sorbent according to the invention it is preferred that L and/or L₁ is bound to the functional groups via a carbonyl group. Furthermore, it is preferred that the functional group is an amine group, which ensures that an amide is formed which may act as an electron donor and an electron acceptor. Furthermore, it is further preferred that the derivatization degree is under 100 %, preferably under 90 % ensuring that the polymer film comprises free amine groups which may be protonized thereby forming a cation providing a sorbent able to form ionic bonds to the compounds to be purified. Moreover the aromatic group Ar ensures that the sorbent according to the invention may also provide hydrophobic groups. All these interactions together are preferred in order to ensure a sufficient purification capacity of the sorbent according to the invention. Under the term derivatization degree the ratio of derivatized amine groups/functional groups of the polymer to the total amount of non-crosslinked amine groups/functional groups is understood.

The sorbent of the present invention may be used for the purification of organic molecules (organic compounds) or the purification of solutions from certain organic molecules. That is, the present invention further refers to the use of a sorbent according to the invention for the purification of organic molecules or the purification of solutions from organic molecules.

The term "purification" is referred to as comprising separating, or increasing the concentration and/or purity of a organic molecule from a mixture containing said organic molecule.

In other words the present invention is also directed to a method of purification of organic molecules which also includes the separation of unwanted organic molecules from a solution by using the sorbent of the present invention.

The use of the sorbent according to the invention for the purification of organic molecules or separating organic molecules (organic compounds) or the method for the purification of organic molecules or separating organic molecules from a solution by using the sorbent according to the invention comprises the following steps:

- (i) applying a crude mixture comprising the organic molecules being dissolved or suspended in a liquid on a chromatographic column containing the sorbent according to the invention or a sorbent prepared according to a method of the invention;
- (ii) elution of the organic molecule from the column by using an eluent.

The eluent used in step (ii) may be the same solvent as used for the liquid in step (i), but may also be different, depending on the conditions necessary for the purification of the organic molecules. As liquid in step (i) or eluent in step
5 (ii) every kind of solvent or buffering system applicable in the field of chromatography may be used. In the present invention the solvent may be pure water, mixtures of water with a water-soluble organic solvent, such as acetonitrile or alcohols having a low molecular weight, such as methanol or
10 ethanol, or aqueous buffering systems often in combination with alcohols having a low molecular weight, such as methanol, ethanol. Organic acid salts and organic acids may be used as buffer, such as sodium formate or a combination of sodium formate with ascorbic acid.

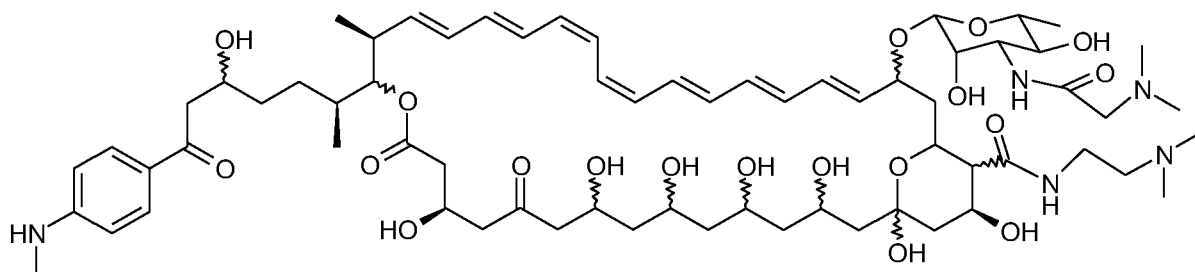
15 The organic molecules purified by means of the sorbent of the present invention are preferably a pharmaceutically active compounds.

20 The organic molecules to be purified are preferably compounds having a hydrophilic and a hydrophobic moiety in its molecule. More preferably the organic molecules are compounds having beneath a hydrophobic hydrocarbon moiety groups which are able to act as hydrogen donor or hydrogen acceptor. The organic
25 molecule is preferably a compound having one or more of the moieties selected from the groups consisting of amines, -OH, -O- and -C(O)-. Most preferred the organic molecules to be purified are molecules having a plurality of hydroxyl groups or the groups CO.

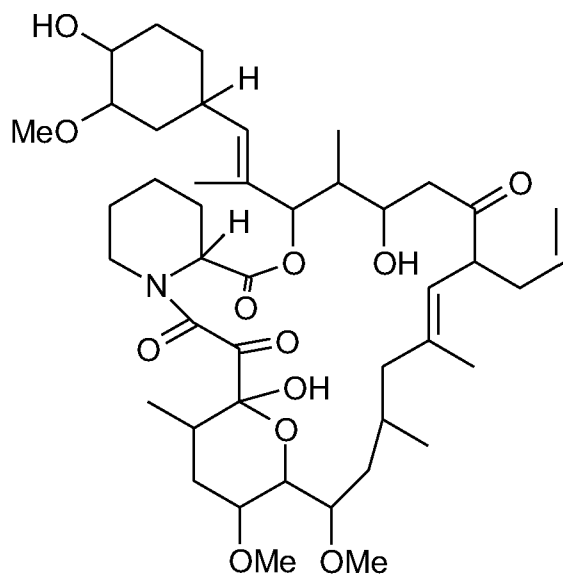
30 The organic molecules have preferably a molecular weight in the range of from 300 to 200000 g/mol, more preferably in the

range of from 300 to 150000 g/mol, and most preferred of from 300 to 2500 g/mol.

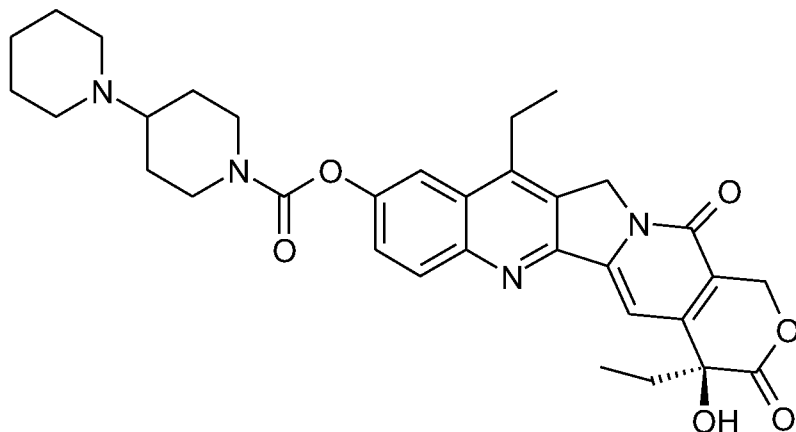
Particularly preferred as organic molecules used in the use/process of the present invention are partricine, tacrolimus, irinotecane, voglibose and the derivatives thereof, or sugars, preferably di- or trisaccharides, such as sucrose, maltose, lactose and raffinose; the most preferably organic molecules have the following structures:



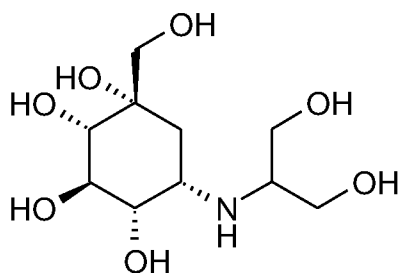
partricine derivative,



tacrolimus,



irinotecan, and



voglibose.

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Furthermore, the sorbent according to the invention may also be used for separating endotoxines from solutions. The term „endotoxines“ as used in the present invention refers to a class of biochemical substances. Endotoxines are decomposition products of bacteria, which may initiate variable physiologic reactions in humans. Endotoxines are components of the outer cell membrane (OM) of gram-negative bacteria or blue-green algae. From the chemical view endotoxines are lipopolysaccharides (LPS) which are composed of a hydrophilic polysaccharide component and a lipophilic lipide component. In contrast to the bacteria endotoxines stem from, endotoxines are very thermally stable and endure sterilisation. The currently most sensitive method of measuring endotoxines is made by means of the activation of the coagulation cascade in

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the lysate of amoebocytes which have been isolated from limulus polyphemus. This test is commonly known as the so-called LAL-test.

5 In the case of the purification of partricine, tacrolimus irinotecane or the derivatives thereof, preferably the partricine derivative, the tacrolimus or the irinotecane as shown above, it is preferred that a sorbent according to the invention is used which comprises a residue according to
10 formula (I). In this case it is particularly preferred that the sorbent comprises a residue according to formula (I)-4-1.

In the case of the purification of tacrolimus, irinotecane or the derivatives thereof, preferably the tacrolimus or the
15 irinotecane as shown above, it is preferred that a sorbent according to the invention is used which comprises only residues according to formula (I). In this case it is particularly preferred that the residue is that of formula
(I)-4-1.

20

In the case of the purification of sugars it is preferred that a sorbent according to the invention is used which comprises a residue according to formula (I). In this case it is particularly preferred that the sorbent comprises a residue
25 according to formula (I)-13.

In the case of the purification of sugars it is preferred that a sorbent according to the invention is used which comprises only residues according to formula (I). In this case it is
30 particularly preferred that the residue is that of formula (I)-13.

In the case of the purification of partricine or its derivatives, preferably the partricine derivative as shown above, it is preferred that a sorbent according to the invention is used which comprises a residue according to formula (I) and a residue according to formula (IIa). It is further preferred that the residue according to formula (I) is that of formula (I)-4-1 and that the residue according to formula (IIa) is that of formula (IIa)-1-1.

10 In the case of the purification of voglibose or its derivatives, preferably the voglibose as shown above, it is preferred that a sorbent according to the invention is used which comprises a residue according to formula (I). In this case it is particularly preferred that the sorbent comprises a residue according to formula (I)-10-1.

In the case of the purification of voglibose or its derivatives, preferably the voglibose as shown above, it is further preferred that a sorbent according to the invention is used which comprises a residue according to formula (I) and a residue according to formula (IIb). In this case it is particularly preferred that the residue according to formula (I) is that of formula (I)-10-1 and that the residue according to formula (IIb) is $\text{-C(O)-CH}_2\text{CH}_2\text{COOH}$.

25

The invention also relates to a column for liquid chromatography or solid phase extraction comprising a sorbent according to the invention or a sorbent prepared according to a method according to the invention as a stationary phase within a tubular containment and optionally further components such as frits, filter plates, flow distributors, seals, fittings, screwings, valves, or other fluid handling or connection elements. In one embodiment, the method is further

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characterised by its physical and chemical resistance against applied pressures up to 20 bar, against applied heat up to 110 °C, as well as against common sanitisation protocols, thus enabling its repetitive use of up to 1,000 times, preferably
5 up to 5,000 times. The invention also relates to a collection of a plurality of the same or different sorbents according to the invention or of sorbents prepared according to a method according to the invention or of columns according to the invention in the format of a microplate or microchip array, or
10 a multi-capillary or microfluidic device, capable of being processed in parallel.

The invention also relates to a diagnostic or laboratory purification kit comprising a sorbent according to the
15 invention or a sorbent prepared according to a method according to the invention or a column according to the invention or a collection of sorbents or columns according to the invention and, within the same packaging unit, further chemical or biological reagents and / or disposables necessary
20 for carrying out the method according to the invention or a different analytical, diagnostic, or laboratory method different therefrom.

The present invention further refers to the following
25 embodiments:

- (i) A method for the purification of organic molecules by using a sorbent according to the invention.
- (ii) The method according to embodiment (i), wherein the
30 organic molecules are pharmaceutically active compounds.
- (iii) The method according to embodiment (i) or (ii), wherein the organic molecules have a molecular weight in the range of from 300 to 200000 g/mol.

(iv) The method according to any one of embodiments (i) to (iii), wherein the organic molecules are selected from the group consisting of a partricine, tacrolimus, irinotecane, voglibose, their derivatives, sugars and endotoxines.

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The present invention is further explained by means of the following figures and examples which should however not be understood as being limiting for the scope of the present invention:

10

Figures:

Fig. 1: Chromatogram of a sample fractionation (Example 5) of a crude mixture of tacrolimus and several impurities separated by a sorbent according to the invention produced in Example 1.

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Fig. 2: Analytical chromatogram overlay of the crude mixture (1) and the combined fractions R13-R16 (2) in Example (5).

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Fig. 3: Chromatogram of a sample fractionation (Example 7) of a crude mixture of a derivative of partricine separated by a sorbent according to the invention produced in Example 2.

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Fig. 4: Analytical chromatogram comparing the crude mixture (short dashed line) and the purified product (continuous line) together with a working standard (dashed and dotted line) in Example 7.

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Fig. 5: Fractionation chromatogram of the purification of voglibose in Example 8.

Fig. 6: LC-MS analytics of the fractionated product (6a) and a mixture with the impurities (6b) in Example 8.

5 Fig. 7: Fractionation chromatogram of the purification of irinotecane in Example 6.

Fig. 8: Sample curve for the determination of the amount of amine groups by means of break-through measurement
10 with 4-toluene sulfonic acid (titration) (front analysis).

Fig. 9: Chromatogram of a sample fractionation of a crude mixture of sugars (see Example 10) separated by a
15 sorbent according to the invention produced in Example 9.

Fig. 10: Chromatogram of a sample fractionation of a crude mixture of sugars (see Example 11) separated by the
20 commercially available sorbent Kromasil-APS (Amino-Propyl-Phase, NH_2 , 100 Å, 10 µm)

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Examples:

Analytical methods:

30 Determination of the amount of amine groups by means of break-through measurement with 4-toluene sulfonic acid (front analysis) (titration method):

The respective sorbent is packed to a column having the dimensions 33.5 x 4 mm (bed volume 0.42 mL). The filled column is then flushed with the following media at a flow rate of 1.0 mL/min:

- 5 mL of water
- 10 mL of a 100 mM aqueous solution of ammonium acetate
- 1 mL of water
- 10 mL of a 100 mM aqueous solution of trifluoroacetic acid
- 10 mL of water

A base line is detected at a HPLC-device having a pump and a UV-detector after water has been pumped through the device for 5 min at 0.5 mL/min. After that a solution of 10 mM 4-toluene sulfonic acid in water is pumped through, whereas the extinction of the eluent is detected at 274 nm. The extinction rises in few minutes to a level of about 700 mAU and remains constant at this level (flush-in curve). After 25 min the column is applied between pump and detector and is flushed with 10 mM of 4-toluene sulfonic acid at 0.5 mL/min. The extinction then drops to 0 mAU since the column is binding 4-toluene sulfonic acid. If the capacity of the column is exhausted, the extinction of the eluate again rises to the starting level of ~700 mAU.

For the determination of the capacity of 4-toluene sulfonic acid the area below the level of the flush-in curve is integrated as comparative area, thereby obtaining the relationship between surface area and the amount of 4-toluene sulfonic acid. After that the area (break-through area) of the toluene sulfonic acid solution absorbed by the column is titrated, and the volume of the device and the dead volume of

the column (0.5 mL) are subtracted. The break-through area directly indicates the amount of 4-toluene sulfonic acid bound to the column. Dividing this amount by the volume of the column yields in the capacity of toluene sulfonic acid per mL of the sorbent, also resulting in the amount of amine groups of the sorbent. For the better understanding of this method Fig. 4 shows such an example curve.

10 Example 1: Method A of producing a sorbent according to the invention comprising a residue of formula (I)-4-1:

Silicagel SP-1000-10 from DAISO was coated with polyvinylamine using 66.7 g of a 12% polyvinylamine solution in water with adjusted pH between 9.0 to 9.5 for 100 g of silicagel. The mixture was agitated on a sieve shaker until the solution was fully soaked up in the pores of the silicagel. After that the sorbent was dried in vacuum at 50°C until the water was completely evaporated. Afterwards the dried sorbent was suspended in 150 mL N,N-Dimethylmethanamide (DMF) and agitated at 25°C for 16 hours with 1.28 g of 1,12-Bis-(5-norbornen-2,3-dicarboximido)-decandicarboxylic acid. Afterwards the sorbent was filtered off and washed with 230 mL DMF, 390 mL 0.5 M trifluoroacetic acid (TFA) in DMF, 780 mL 0.1 M TFA in H₂O, 230 mL H₂O and 230 mL MeOH. After drying the sorbent is ready for further modification.

3 g of the coated and crosslinked sorbent was suspended in 10 mL DMF, washed three times with 10 mL 0.5 M triethylamine (TEA) and suspended in 10 mL DMF again. 0.22 g pentafluorophenylene isocyanate was added and the mixture was agitated at 25° C for 4 hours. After that the mixture was filtered off and the sorbent was washed with 60 mL 0.5 M TEA

in DMF, 40 mL DMF, 60 mL 0.5 M TEA in DMF and 40 mL DMF again. The sorbent was suspended in 10 mL DMF and 0.11 g pentafluorophenylene isocyanate was added. The mixture was again agitated for 18 hours at 25°C. After that the solution
5 was filtered off and the sorbent washed with 50 mL DMF, 100 mL 0.5 M trifluoroacetic acid in water, 100 mL water and 100 mL methanol. After drying at 50°C in vacuum the sorbent is ready to use.

10 The amount of amine groups bound to the support material (B) was about 210 $\mu\text{mol/mL}$. The amount of derivatized amine groups (A) was about 193 $\mu\text{mol/mL}$. The amount of the entire non-crosslinked amine groups was about 506 $\mu\text{mol/mL}$. The ratio A/B is about 0,92.

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Example 2: Method of producing a sorbent according to the invention comprising residues of formulae (I)-4-1 and (IIa)-1-1:

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Silicagel Jupiter 300-15 from Phenomenex was coated with polyvinylamine using 20.4 g of a 10% polyvinylamine solution in water with adjusted pH between 9.0 to 9.5 for 25 g of silicagel. The mixture was agitated on a sieve shaker until
25 the solution was fully soaked up in the pores of the silicagel. After that the sorbent was dried in vacuum at 50°C until the water was completely evaporated. Afterwards the dried sorbent was suspended in 150 mL N,N-Dimethylmethanamide (DMF) and agitated at 25°C for 16 hours with 1.28 g of 1,12-
30 Bis-(5-norbornen-2,3-dicarboximido)-decandicarboxylic acid. Afterwards the sorbent was filtered off and washed with 230 mL DMF, 390 mL 0.5 M TFA in DMF, 780 mL 0.1 M TFA in H₂O, 230 mL

H₂O and 230 mL MeOH. After drying the sorbent is ready for further modification.

11 g of the coated and crosslinked sorbent was suspended in 30 mL DMF, washed three times with 30 mL 0.5 M triethylene amine and suspended in 30 mL DMF again. 2.4 g pentafluorophenylene isocyanate was added and the mixture was agitated at 25° C for 4 hours. After that the mixture was filtered off and the sorbent was washed with 60 mL 0.5 M TEA in DMF, 40 mL DMF, 60 mL 0.5 M TEA in DMF and 40 mL DMF again. The sorbent was suspended in 25 mL DMF and 0.76 g pentafluorophenylene isocyanate was added. The mixture was again agitated for 18 hours at 25°C. After that the solution was filtered off and the sorbent washed with 50 mL DMF, 100 mL 0.5 M trifluoroacetic acid in DMF, 50 mL DMF, 100 mL 0.5 M triethylene amine and 50 mL DMF.

For the introduction of the second ligand 3 g of the sorbent were suspended in 20 mL DMF. 0.57 g 2-sulfobenzoic acid anhydride and 0.43 mL triethylene amine were added and the mixture was agitated for 16 hours at 25°C. Afterwards the solution was filtered off and the sorbent washed with 140 mL DMF, 140 mL 0.5 M TFA in DMF, 140 mL DMF, 140 mL 0.5 M TEA in DMF and 140 mL DMF. The sorbent was suspended in 15 mL DMF again and agitated with 0.29 g 2-sulfobenzoic acid anhydride and 0.22 mL triethylene amine for 16 hours at 25°C. Afterwards the solution was filtered off and the sorbent washed with 140 mL 0.5 M TFA in DMF, 140 mL 0.5 M TFA in water, 140 mL water and 140 mL methanol. After that the sorbent was dried in vacuum at 50°C.

The amount of amine groups bound to the support material (B) was about 281 µmol/mL. The amount of derivatized amine groups

(A) was about 465 $\mu\text{mol/mL}$. The amount of the entire non-crosslinked amine groups was about 768 $\mu\text{mol/mL}$. The ratio A/B is about 1,65.

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Example 3: Method B of producing a sorbent according to the invention comprising a residue of formula (I)-4-1:

Silicagel Jupiter 300-10 was coated with polyvinylamine using
10 26.2 g of a 10% polyvinylamine solution in water diluted with additional 14.3 mL water and with adjusted pH at 9.25 for 32 g of silicagel. The mixture was agitated on a sieve shaker until the solution was fully soaked up in the pores of the silicagel. This was achieved in about 2.5 hours. After that
15 the sorbent was dried in vacuum at 40°C until the water was completely evaporated. Afterwards the dried sorbent was suspended in 150 mL N,N-Dimethylmethanamide (DMF) and agitated at 25°C for 20 hours with 1.66 g of 1,12-Bis-(5-norbornen-2,3-dicarboximido)-decandicarboxylic acid. Afterwards the sorbent
20 was filtered off and washed with 300 mL DMF, 500 mL 0.5 M TFA in DMF, 1000 mL 0.1 M TFA in H₂O, 300 mL H₂O and 300 mL MeOH. After drying the sorbent is ready for further modification. 10 g of the coated and crosslinked sorbent was suspended in 25 mL DMF, washed three times with 25 mL 0.5 M triethylenamine
25 and suspended in 25 mL DMF again. 1.84 g pentafluorophenylene isocyanate was added and the mixture was agitated at 25° C for 4 hours. After that the mixture was filtered off and the sorbent was washed with 50 mL DMF, 100 mL 0.5 M TFA in DMF, 100 mL DMF, 100 mL 0.5 M TEA in DMF and 40 mL DMF again. The
30 sorbent was suspended in 25 mL DMF and 0.81 g pentafluorophenylene isocyanate was added. The mixture was again agitated for 4 hours at 25°C. After that the solution was filtered off and the sorbent washed with 50 mL DMF, 100 mL

0.5 M trifluoroacetic acid in water, 100 mL water and 100 mL methanol. After drying at 40°C in vacuum the sorbent is ready for use.

- 5 The amount of amine groups bound to the support material (B) was about 282 $\mu\text{mol/mL}$. The amount of derivatized amine groups (A) was about 419 $\mu\text{mol/mL}$. The amount of the entire non-crosslinked amine groups was about 725 $\mu\text{mol/mL}$. The ratio A/B is about 1,49.

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Example 4: Method of producing a sorbent according to the invention comprising residues of formula (I)-10-1 and residues of the following formula: $-\text{C}(\text{O})-\text{CH}_2\text{CH}_2\text{COOH}$:

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The coating and crosslinking of the sorbent was performed according to Example 1. Further modification was done as follows: 10 g of the sorbent was washed with 150 mL 0.5 M TEA in DMF and suspended afterwards in 30 mL DMF. 640 mg 4-cyanobenzoic acid, 1.72 g HBTU, 590 mg N-hydroxybenzotriazole (HOBt) and 605 μL TEA were diluted in 15 mL DMF and given to the suspension. The mixture was agitated for 12 hours and subsequently filtered off. The sorbent was washed with 150 mL DMF, 150 mL 0.1 M TFA in DMF, 150 mL DMF, 150 mL 0.5 M TEA in DMF and 150 mL DMF. Afterwards the sorbent was resuspended in 20 mL DMF and 213 mg 4-cyanobenzoic acid, 549 mg HBTU, 196 mg HOBt and 203 μL TEA were added. The mixture was agitated for 24 hours and subsequently washed with 100 mL DMF, 150 mL 0.5 M TFA in DMF, 150 mL DMF, 150 mL 0.5 M TEA in DMF and 150 mL DMF. Afterwards it was suspended in 30 mL DMF. 724 mg succinic acid anhydride and 1 mL TEA were added and the mixture agitated for 16 hours at 25°C. The washing and reaction step

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was performed three additional times before the sorbent was washed with 150 mL DMF, 150 mL 0,5 M TFA in DMF, 150 mL 0,5 M TFA in water, 150 mL water, 150 mL methanol and dried in vacuum at 50°C.

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The amount of amine groups bound to the support material (B) was about 160 $\mu\text{mol/mL}$. The amount of derivatized amine groups (A) was about 300 $\mu\text{mol/mL}$. The amount of the entire non-crosslinked amine groups was about 526 $\mu\text{mol/mL}$. The ratio A/B is about 1,88.

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Example 5: Purification of tacrolimus by using the sorbent produced in Example 1:

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The crude mixture of tacrolimus and several impurities were separated using an Dionex HPLC system consisting of a four channel low-pressure gradient pump (LPG 580, LPG 680 or LPG 3400), auto sampler (Gina 50, ASI-100 or WPS-300), six-channel column switching valves (Besta), column oven and a diode-array uv detector (UVD 170U, UVD 340S or VWD 3400). The sorbent produced in Example 1 was filled in a 250x4 mm steel column. The method for separation was an isocratic fractionation with water/acetonitrile 70/30. The course of the fractionation is shown in Figure 1 and the analytices of the several fractions in the Table 1 below. Tacrolimus could be obtained by combining the fractions R13 to R16 in 90.4% purity and 85% yield with the major impurities the tautomer with 4.4% and the other impurities way below 1% (Table 1). Figure 2 shows the reduction of the main impurities from chromatogram 1 (crude) to chromatogram 2 (purified).

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Table 1: Analytical results of the fractionation:

	Tacrolimus		Tautomer II	Tac I	Tac II	Tac III
fraction	Purity [%]	Yield [%]	Purity [%]	Purity [%]	Purity [%]	Purity [%]
R1-R7	0,00	0	0,00	0,00	0,00	0,00
R8	1,53	0	3,34	0,00	0,00	0,00
R9	2,95	0	3,77	0,00	0,00	0,00
R10	13,53	0	3,33	1,17	0,00	0,00
R11	66,39	1	5,86	8,00	0,00	0,00
R12	87,83	13	4,11	2,96	0,04	0,01
R13	88,01	20	5,22	0,49	0,03	0,01
R14	91,11	47	4,12	0,00	0,03	0,02
R15	91,68	16	4,19	0,00	0,07	0,06
R16	86,48	1	4,11	0,00	0,50	0,25
R17	51,37	0	3,72	0,00	13,73	2,13
R18	1,09	0	0,13	0,00	10,41	76,69

Virtual combination of fraktions

	Tacrolimus		Tautomer II	Tac I	Tac II	Tac III
fraction	Purity [%]	Yield [%]	Purity [%]	Purity [%]	Purity [%]	Purity [%]
R13-R16	90,38	85	4,4	0,12	0,04	0,03
targets		> 60		0,12	0,4	0,16

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Example 6: Purification of irinotecane by using the sorbent produced in Example 3:

The crude mixture of irinotecane and several impurities were separated using an Dionex HPLC system consisting of a four channel low-pressure gradient pump (LPG 580, LPG 680 or LPG 3400), auto sampler (Gina 50, ASI-100 or WPS-300), six-channel column switching valves (Besta), column oven and a diode-array uv detector (UVD 170U, UVD 340S or VWD 3400). The sorbent was filled in a 33x4 mm steel column. The fractionation was performed with 20% methanol and 50 mM sodium formate buffer (pH 4) in water. Figure 7 shows the course of the fractionation. Collecting fractions 4 to 16 the product could be obtained in 98.8% purity and 89% yield.

Example 7: Purification of partricine derivative by using the sorbent produced in Example 2:

5 The sorbent produced in Example 2 was packed into a 250x4 mm steel column and equilibrated with 50 mM ascorbic acid and 500 mM sodium formate (pH = 3) in 50% methanol on a Dionex 3000 system. The crude mixture containing the thiocolchicoside and several impurities were injected with a sample load of 1.0%
10 (w/w) .

The chromatogram in Figure 3 shows the preparative run and the fractions that were collected. As be seen from Table 2 below collecting the fractions J4 to J7 gave the product in 63%
15 yield with a purity of 96% and the two main impurities reduced below the targeted threshold. The analytical chromatogram in Figure 4 shows the reduction of the impurities from the crude mixture (short dashed line) to the purified product (continuous line). The working standard is shown as dashed and
20 dotted line.

Table 2: Overview of the different fractions collected in Example 3 and their content of the product and different impurities:

Fraction Code	Purity [%]	Impurity B [%]	Impurity E [%]	Yield [%]
J1	0.00	1.98	0.00	0
J2	25.06	48.10	1.02	0
J3	88.38	0.72	1.52	22
J4	96.20	0.13	0.85	21
J5	87.21	0.09	0.95	19
J6	95.38	0.02	2.05	13
J7	95.44	0.13	2.58	10
J8	92.98	0.06	4.66	7
J9	63.84	0.00	18.66	8

*precipitated residue

Targets:

Purity: 80% -> >95%

Imp. B: 4% -> <1.0%

Imp. E: 4% -> <1.5%

Results:

Purity: 96.31%

Yield: 96%

Imp. B: <0.1%

Imp. E: <1.4%

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Example 8: Purification of voglibose by using the sorbent produced in Example 4:

10 The crude mixture of voglibose and several impurities were separated using an Dionex HPLC system consisting of a four channel low-pressure gradient pump (LPG 580, LPG 680 or LPG 3400), auto sampler (Gina 50, ASI-100 or WPS-300), six-channel column switching valves (Besta), column oven and a diode-array

15 uv detector (UVD 170U, UVD 340S or VWD 3400). The sorbent produced in Example 4 was filled in a 250x4 mm steel column. The mobile phase consisted solely of pure water. As indicated in Figure 5 the product fraction was taken after the two main impurities eluted around 17 to 19 minutes up to 99 minutes

20 until the product peak reached baseline. The product fraction and the crude mixture were analyzed using LC-MS as shown in Figure 6a (product fraction with no impurities) and 6b (impurities). According to LC-MS the critical impurities were well depleted below the 0.047% of the standard mixture.

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Example 9: Method of producing a sorbent according to the invention comprising a residue of formula (I)-13-1:

An aqueous solution of polyvinylamine (80 g in 834 g water, pH 9.3 adjusted by adding TFA) was given to 1000 g of Jupiter silica gel with 30 nm pores and 15 µm particle size. The mixture was agitated on a sieve shaker for six hours and afterwards dried in vacuum at 50°C. After reaching constant weight the sorbent was suspended in 2600 mL DMF and 51.4 g 1,12-bis-(5-norbornen-2,3-decarboximido)-decandicarboxylic acid in 750 mL DMF were added. The mixture was stirred at 25°C for 4 hours. Afterwards the sorbent was filtered off and washed with 2000 mL DMF, 5000 mL 0.5 M TFA in DMF, 5000 mL 0.1 M TFA in water, 5000 mL water and 5000 mL methanol. The sorbent was stored dry until further use.

5 g of the sorbent was washed with 50 ml dimethylene formamide (DMF), 50 mL 0.5 M triethylene amine (TEA) in DMF and 50 mL DMF again. Finally, it was suspended in 10 mL DMF and 695 mg 4-carboxyphenylboronic acid, 1.59 g HBTU and 583 µL triethylamine were added. The mixture was stirred at 25°C for 18 hours and filtered off afterwards. The sorbent was washed with 70 mL DMF, 140 mL 0.5 M trifluoroacetic acid (TFA) in DMF, 70 mL DMF, 140 mL 0.5 M triethylamine in DMF and 70 mL DMF before treatment with the reagents for a second time. To the sorbent suspended in 10 mL DMF were added 349 mg 4-carboxyphenylboronic acid, 796 g HBTU and 292 µL triethylamine. The mixture was stirred at 25°C for 22 hours before washing with 70 mL DMF, 140 mL 0.5 TFA in DMF, 140 mL 0.5 TFA in water, 140 mL water and 140 mL methanol. After drying in vacuum at 50°C the sorbent is ready for use.

The amount of amine groups bound to the support material (B) was about 107 $\mu\text{mol/mL}$. The amount of derivatized amine groups (A) was 202 $\mu\text{mol/mL}$. The amount of the entire non-crosslinked amine groups was 482 $\mu\text{mol/mL}$. The ratio A/B is about 1,89.

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Example 10: Purification of a mixture of sugars comprising sucrose, lactose, maltose and raffinose by using the sorbent produced in Example 9:

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The mixture of sugars comprising sucrose, lactose, maltose and raffinose (5 mg/mL of each sugar) was separated using a Dionex HPLC system consisting of a four channel low-pressure gradient pump (LPG 580, LPG 680 or LPG 3400), auto sampler (Gina 50, ASI-100 or WPS-300), six-channel column switching valves (Besta), column oven and a diode-array uv detector (UVD 170U, UVD 340S or VWD 3400). The sorbent was filled in a 33,5 x 4 mm steel column. For purification different gradients of two eluents (A and B) were used as can be seen from Table 3 below. Eluent A is water containing 1 wt.-% formic acid and eluent B is acetonitril containing 1 wt.-% formic acid.

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Figure 9 shows the course of fractionation.

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Table 3:

gradient 1			
time [min]	Flow rate [mL/min]	Eluent	Eluent B
		A	MeCN 1% HCOOH
		H ₂ O 1% HCOOH	
		[%]	[%]
0	1,00	10	90
1	1,00	10	90
10	1,00	100	0
15	1,00	100	0
15	1,00	10	90
20	1,00	10	90

Example 11 (comparative): Purification of a mixture of
 5 sugars comprising sucrose, lactose, maltose and raffinose by
 using the sorbent Kromasil-APS (Amino-Propyl-Phase, NH₂, 100 Å,
 10 µm):

Exactly the same separation method as in Example 10 is applied
 10 apart from using the sorbent Kromasil-APS (Amino-Propyl-Phase,
 NH₂, 100 Å, 10 µm). The course of fractionation is shown in
 Figure 10.

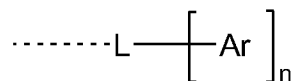
Example 12: Observations:

Sorbents exactly produced as the sorbents in Examples 1 to 4 and 9, but having a ratio of the amount of residues binding to the functional group of the polymer to the amount of the
5 polymer's functional groups binding to the surface of the support material via electron donor/acceptor interactions above 2.33 resulted in no baseline separation of the mixtures to be purified and/or the retention of the substances was very
low. Purity of the products obtained was significantly
10 increased and/or the yield was very low. The same is true for values below the lower limit of the above ratio.

Claims:

1. Sorbent comprising a porous inorganic solid support material having on its surface a film of a crosslinked polyvinylamine comprising derivatized amine groups and amine groups binding to the surface of the support material via electron donor/acceptor interactions, wherein the ratio of the amount of derivatized amine groups to the amount of amine groups binding to the surface is in the range of from 0.33 to 2.33.
2. Sorbent according to claim 1 wherein the porous inorganic support comprises silicon oxide.
3. Sorbent according to claim 1 or 2, wherein the molar amount of derivatized amine groups is in the range of from 25 to 70 mol-%, related to the total amount of non-crosslinked amine groups of the polyvinylamine.
4. Sorbent according to any one of claims 1 to 3, wherein the molar amount of amine groups binding to the surface of the support material is in the range of from 30 to 75 mol-%, related to the total amount of non-crosslinked amine groups of the polyvinylamine.
5. Sorbent according to any one of claims 1 to 4, wherein the pore size of the inorganic solid support material is in the range of from 6 to 400 nm.

6. Sorbent comprising a solid support material, the surface of which comprises a residue of the following general formula (I):



formula (I),

wherein the residue is attached via a covalent single bond represented by the dotted line in formula (I) to a functional group on the surface of either the bulk solid support material itself or of a polymer film on the surface of the solid support material; and

wherein the symbols and indices have the following meanings:

L is an n-valent linear aliphatic hydrocarbon group having 1 to 20 carbon atoms or branched or cyclic aliphatic hydrocarbon group having 3 to 20 carbon atoms,
 wherein
 one or more CH₂-moieties in said groups may be substituted by a CO, NH, O or S,
 one or more CH-moieties in said groups may be substituted by N,
 said groups may comprise one or more double bonds between two carbon atoms, and
 one or more hydrogen atoms may be substituted by D, F, Cl or OH;

Ar represents independently at each occurrence a monovalent mono- or polycyclic aromatic ring system having 6 to 28 aromatic ring atoms, wherein one or more hydrogen atoms may be substituted by D, F, Cl, OH, C₁₋₆-Alkyl, C₁₋₆-Alkoxy, NH₂, -NO₂, -B(OH)₂, -CN or -NC; and

n is an index representing the number of Ar-moieties bound to L and is 1, 2 or 3.

7. Use of a sorbent according to any one of claims 1 to 6 for the purification of organic molecules.

8. Use according to claim 7, wherein the organic molecules are pharmaceutically active compounds.

9. Use according to claim 7 or 8, wherein the organic molecules have a molecular weight in the range of from 500 to 200000 g/mol.

10. Use according to any one of claims 7 to 9, wherein the organic molecules are selected from the group consisting of partricine, tacrolimus, irinotecane, voglibose, their derivatives, sugars and endotoxines.