CLAIMS

What is claimed is:

1. A method of forming a soft gel dosage form, comprising:

providing two sheets of a gelatin composition;

aligning the two sheets; and

sealing edges of the two sheets together forming a seam having cross-linked gelatin across the seam.

2. The method of claim 1, further comprising curing the soft gel by drying the soft gel.

3. The method of claim 1, further comprising disposing a fill composition between the two sheets prior to completely sealing the edges of the two sheets.

4. The method of claim 1, wherein the sealing of the edges of the two sheets includes sealing the edges of the two sheets at a selected temperature adapted to allow the formation of the cross-linked gelatin across the seam.

5. The method of claim 1, wherein the providing of the two sheets of the gelatin composition includes providing the two sheets of the gelatin composition containing gelatin in an amount of about 55% w/w~~65% w/v~~.

6. The method of claim 5, wherein the providing of the two sheets of the gelatin composition includes providing the two sheets of the gelatin composition containing ~~glycerol~~ glycerin in an amount of about 14% w/w ~~15% w/v~~.

7. The method of claim 6, wherein the providing of the two sheets of the gelatin composition includes providing the two sheets of the gelatin composition containing sorbitol or sorbitan in an amount of about 14% w/w ~~14% w/v~~.

8. The method of claim 7, wherein the providing of the two sheets of the gelatin composition includes providing the two sheets of the gelatin composition containing purified water in an amount of about 12% w/w ~~5% w/v~~.

9. The method of claim 8, wherein the providing of the two sheets of the gelatin composition includes providing the two sheets of the gelatin composition containing caramel in an amount of about 2% w/w~~1% w/v~~.

10. A method of forming a soft gel dosage form, comprising:

micronizing an anhydrous magnesium powder into a powder having a heterogeneous particle size;

suspending the micronized anhydrous magnesium powder in an emulsion forming a fill composition;

disposing the fill composition between two sheets of a gelatin composition; and

sealing edges of the two sheets together forming a seam having cross-linked gelatin across the seam to form the soft gel.

11. The method of claim 10, further comprising curing the soft gel by drying the soft gel.

12. The method of claim 10, wherein the sealing of the edges of the two sheets includes sealing the edges of the two sheets at a selected temperature adapted to allow the formation of the cross-linked gelatin across the seam.

13. The method of claim 10, wherein the suspending of the micronized anhydrous magnesium powder in the emulsion includes suspending about 680.8 mg of the micronized anhydrous magnesium powder in the emulsion.

14. The method of claim 10, wherein the suspending of the micronized