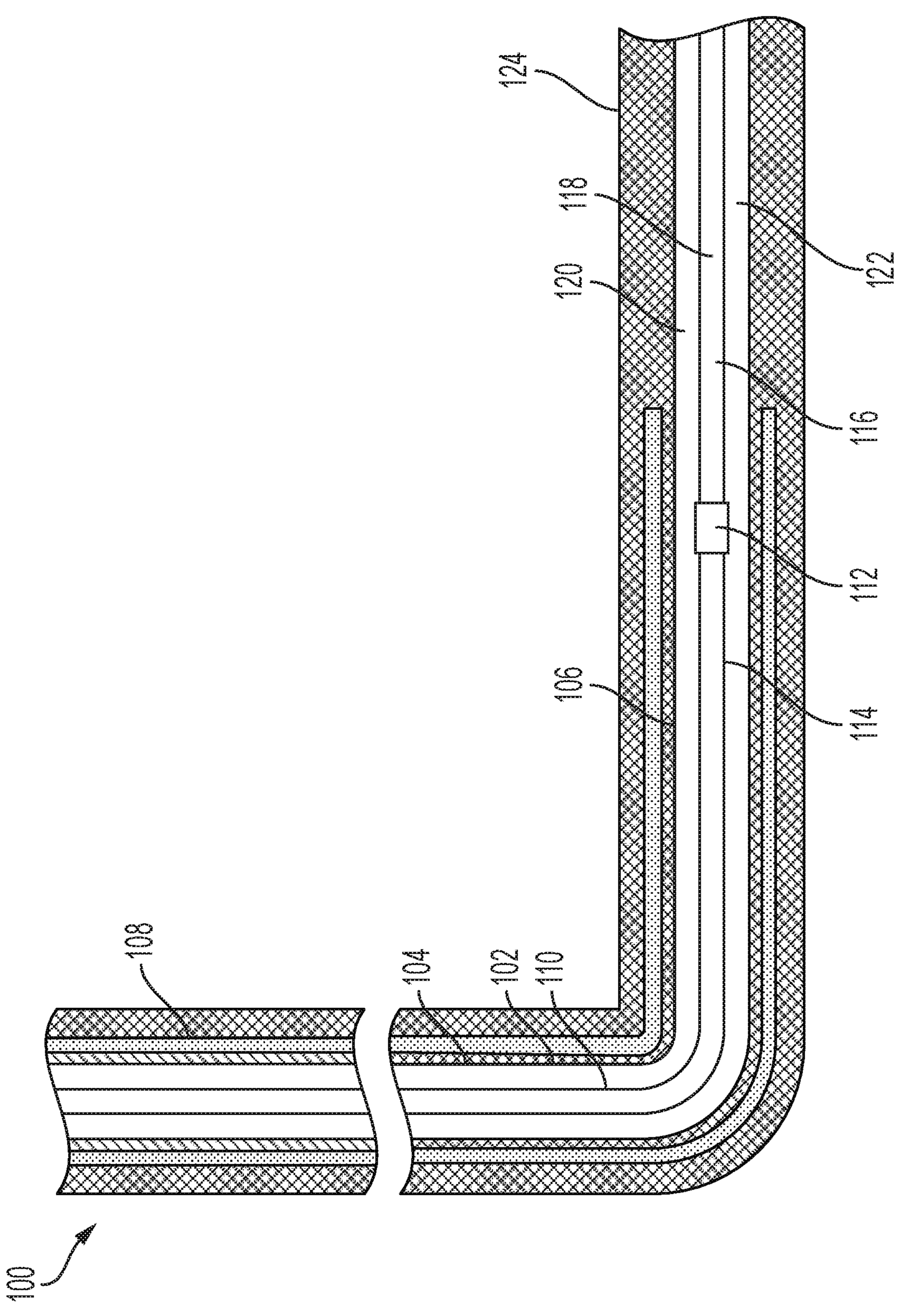


FIG. 1

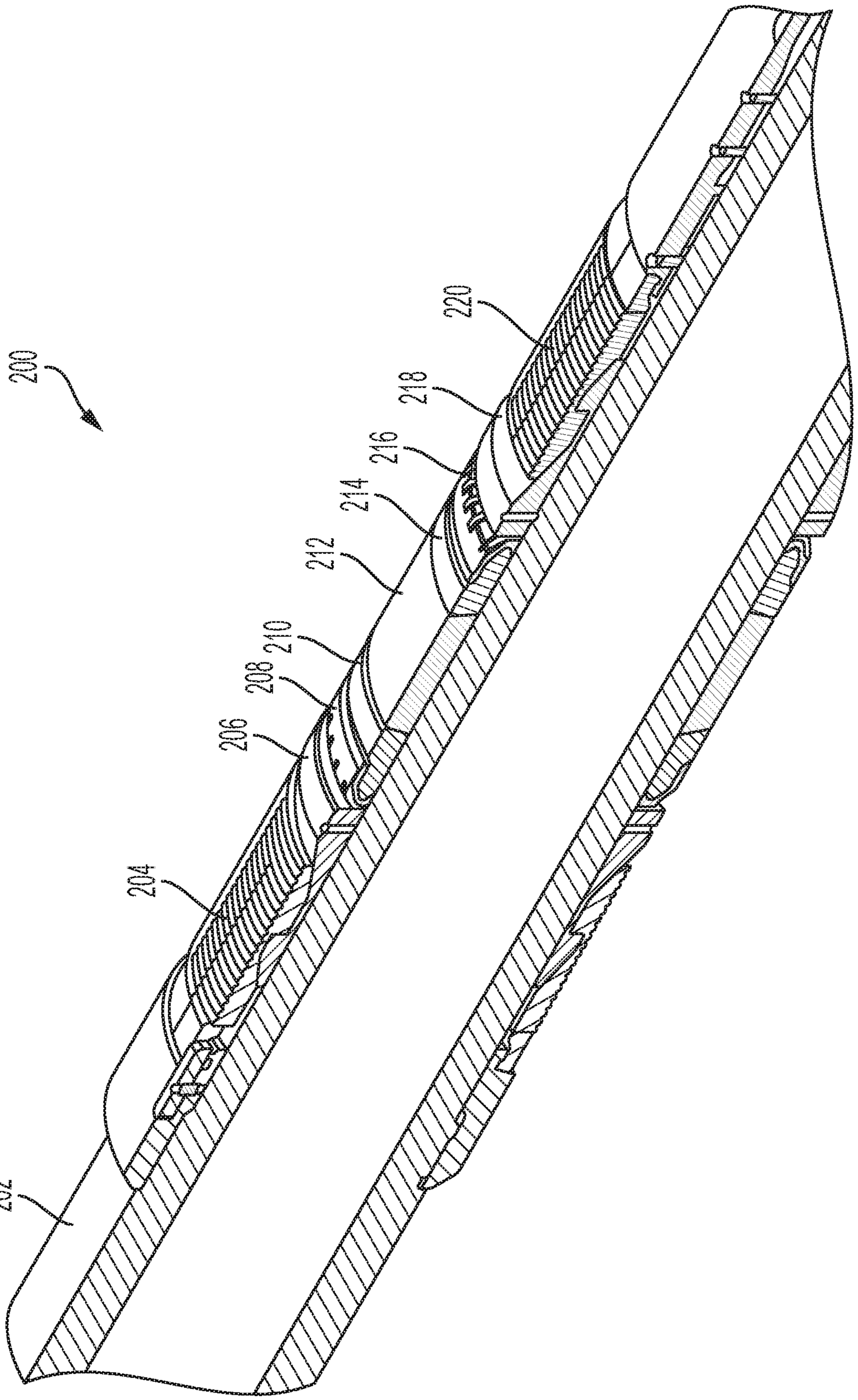


FIG. 2

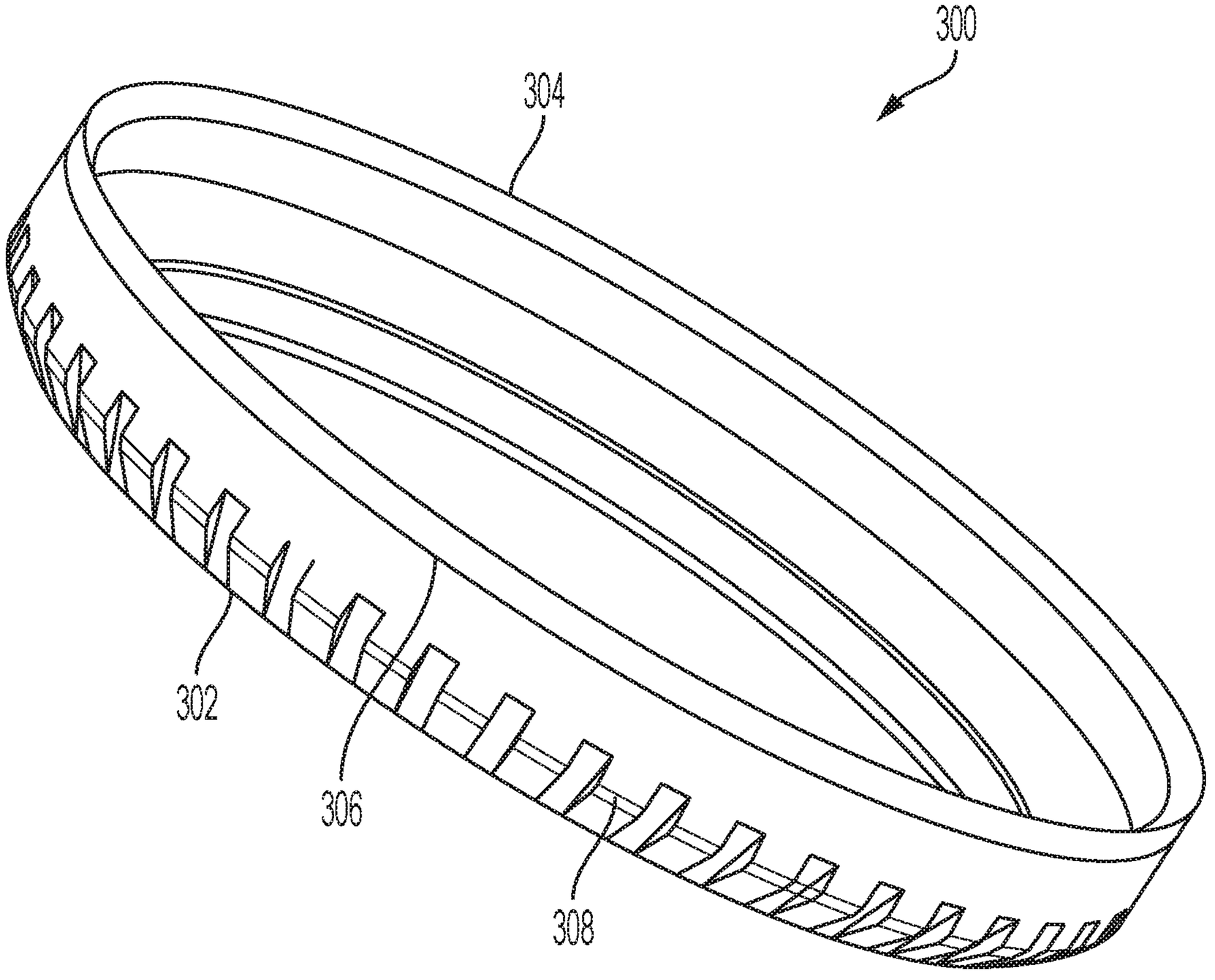


FIG. 3

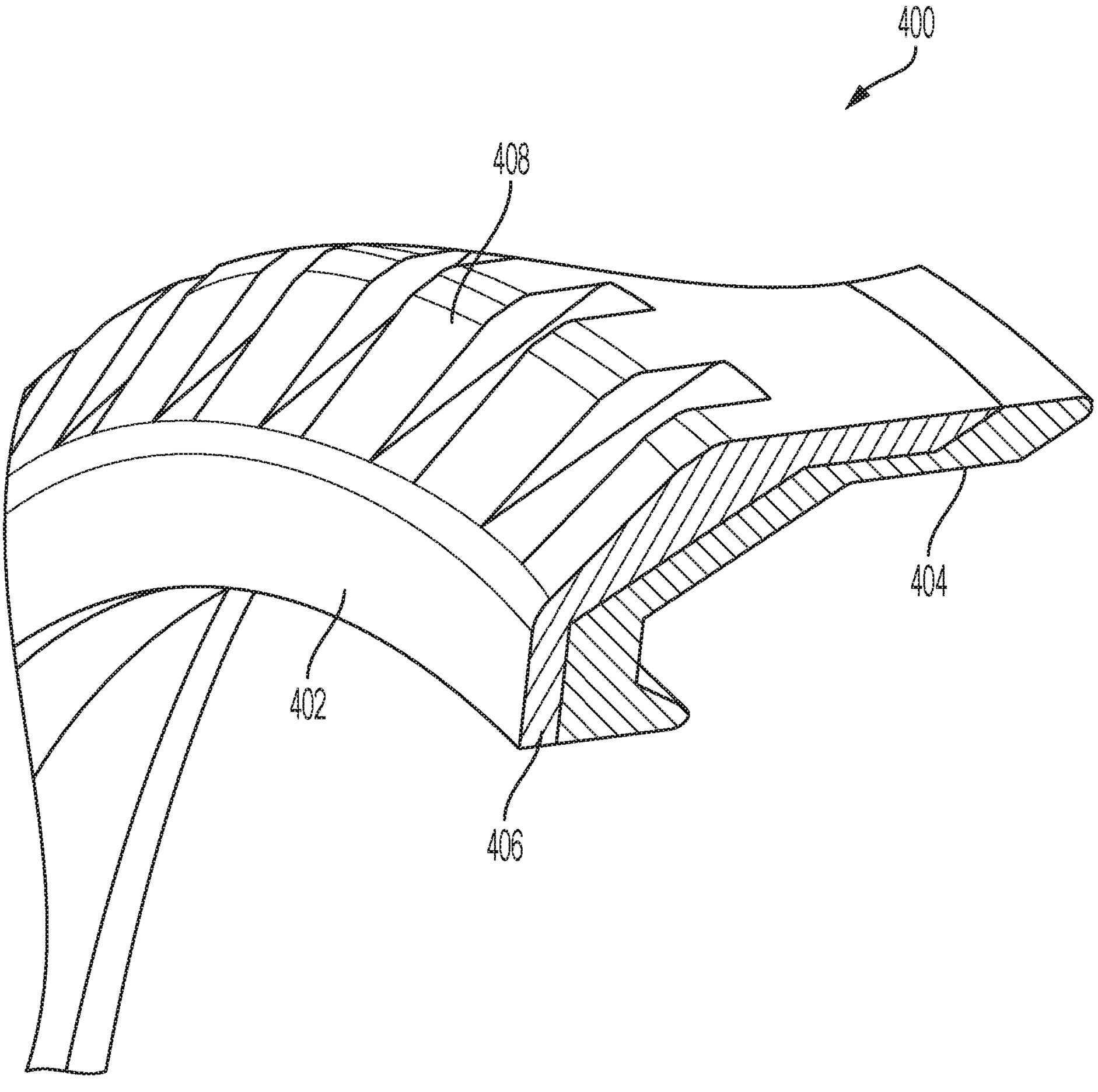


FIG. 4

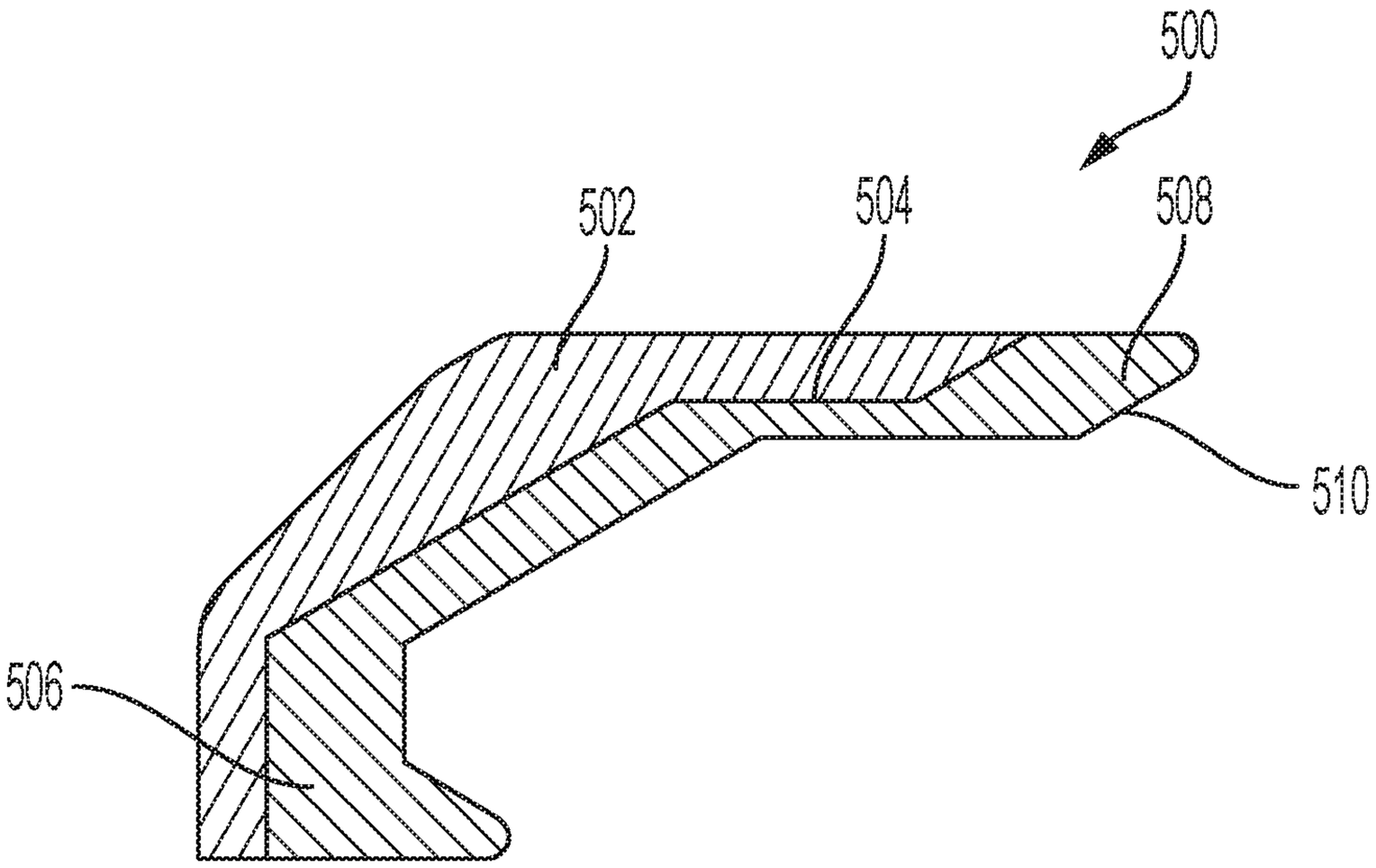

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FIG. 5

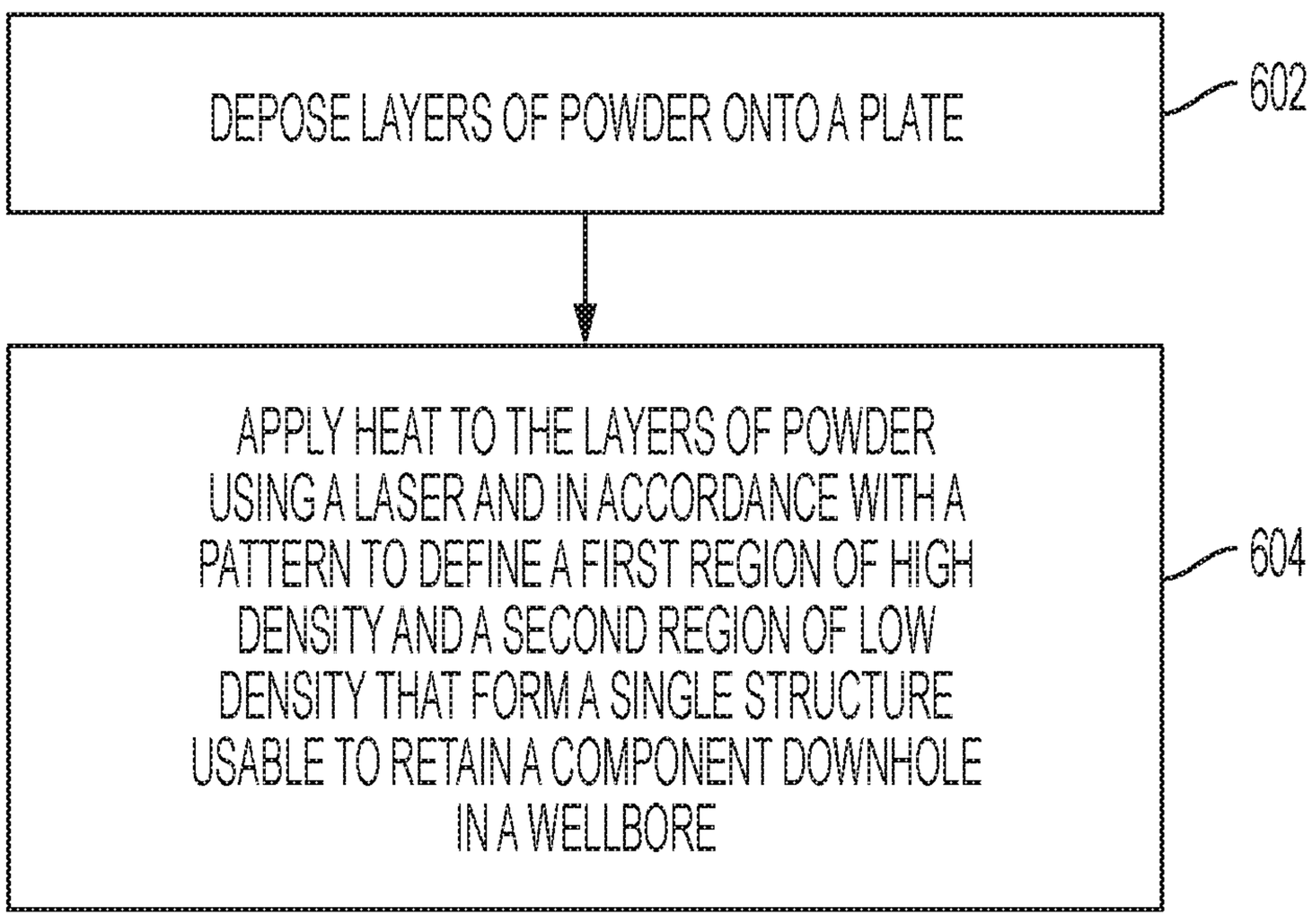

DEPOSE LAYERS OF POWDER ONTO A PLATE
602
APPLY HEAT TO THE LAYERS OF POWDER USING A LASER AND IN ACCORDANCE WITH A PATTERN TO DEFINE A FIRST REGION OF HIGH DENSITY AND A SECOND REGION OF LOW DENSITY THAT FORM A SINGLE STRUCTURE USABLE TO RETAIN A COMPONENT DOWNHOLE IN A WELLBORE
604

FIG. 6