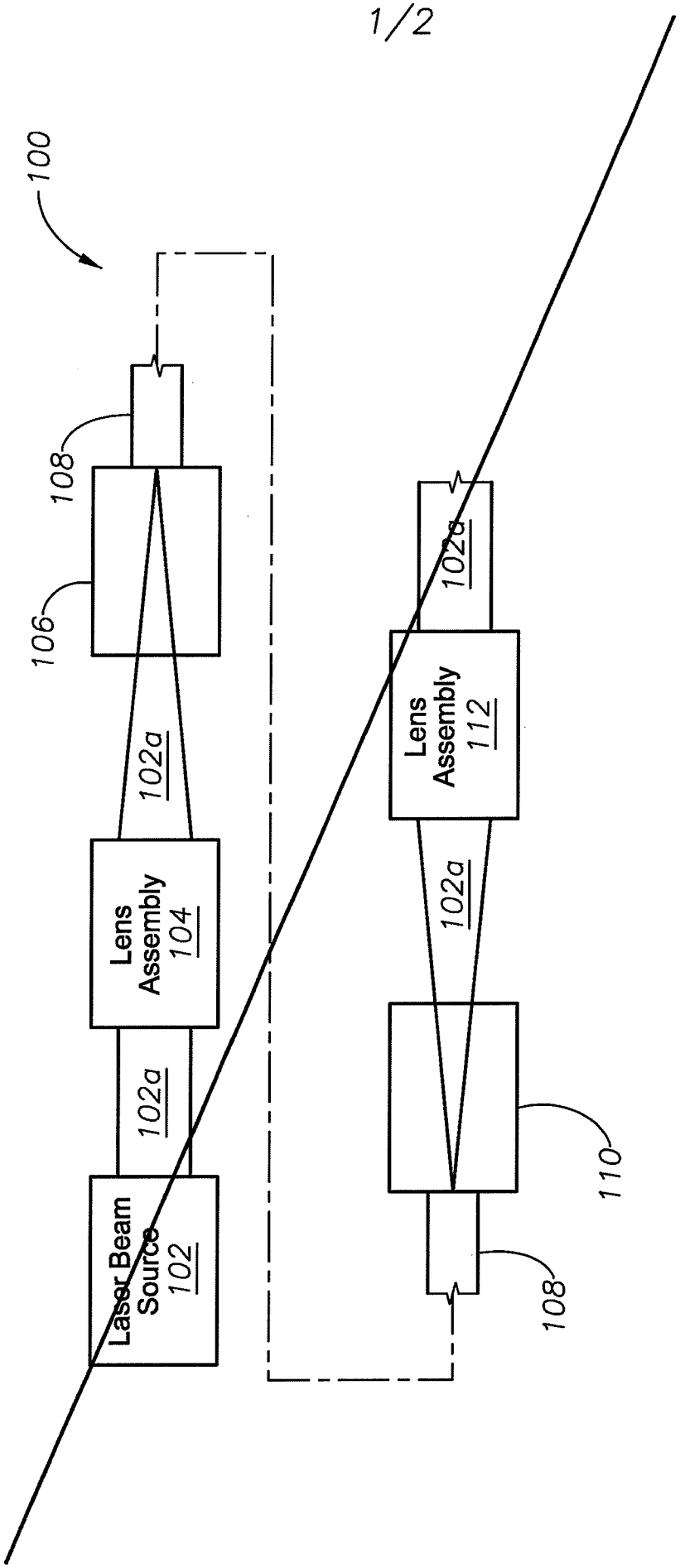

100
108
106
102a
Lens Assembly 104
102a
Laser Beam Source 102
102a
Lens Assembly 112
102a
110
108

Fig. 1

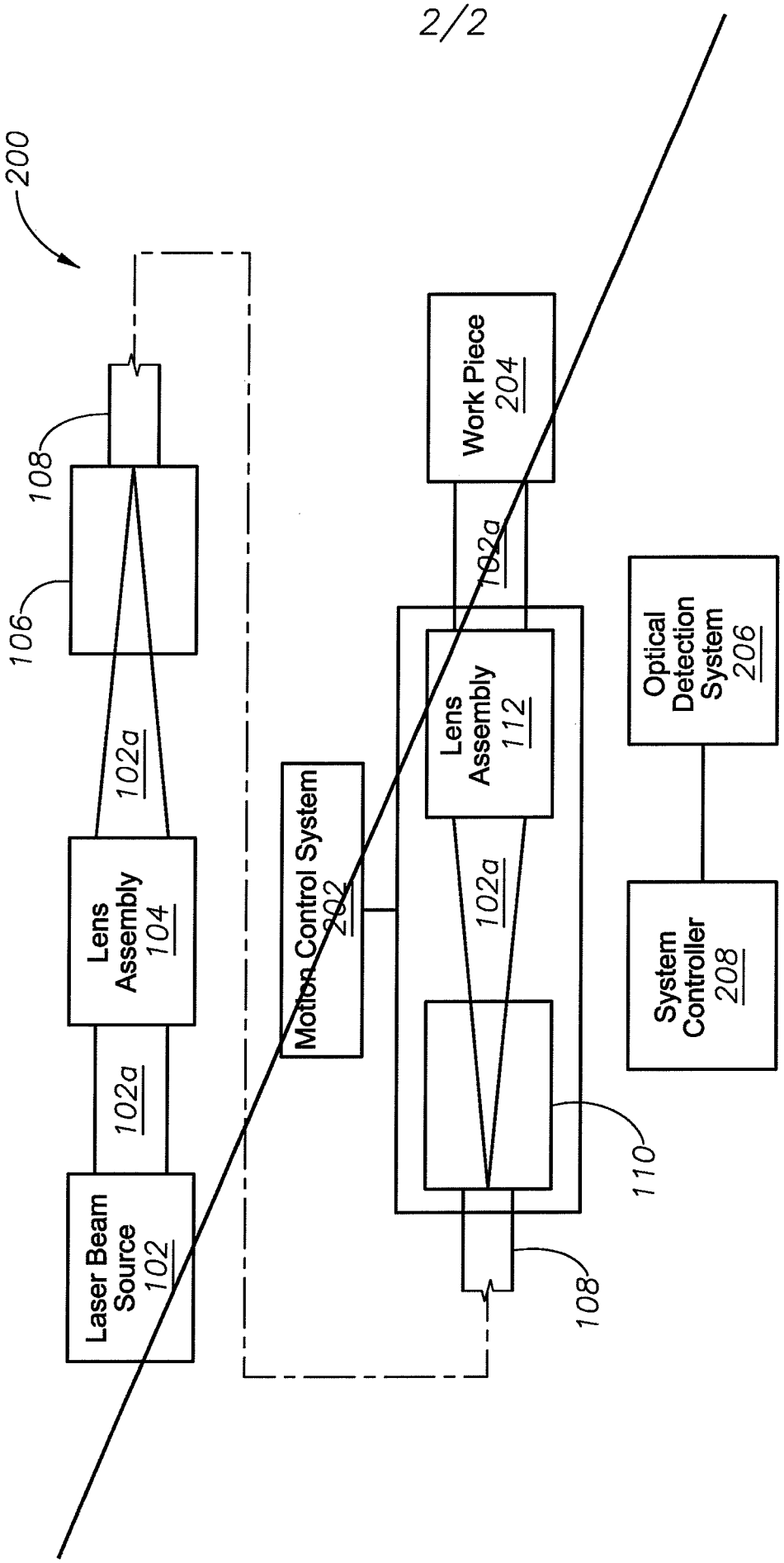

200
108
106
102a
Lens Assembly 104
102a
Laser Beam Source 102
Motion Control System 202
Work Piece 204
102a
Lens Assembly 112
102a
110
108
Optical Detection System 206
System Controller 208

Fig. 2

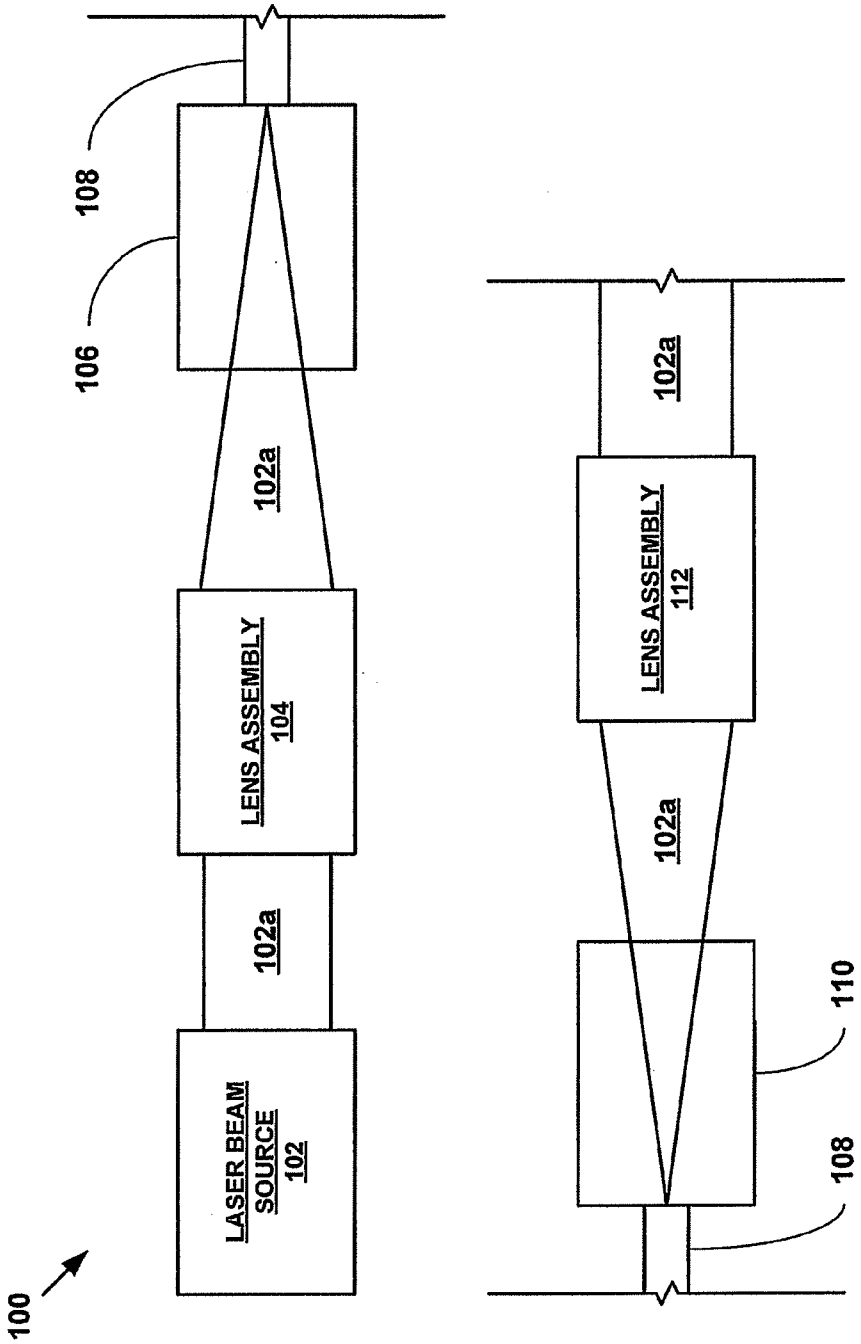

100
LASER BEAM SOURCE 102
102a
LENS ASSEMBLY 104
102a
106
108
102a
LENS ASSEMBLY 112
102a
110
108

Fig. 1

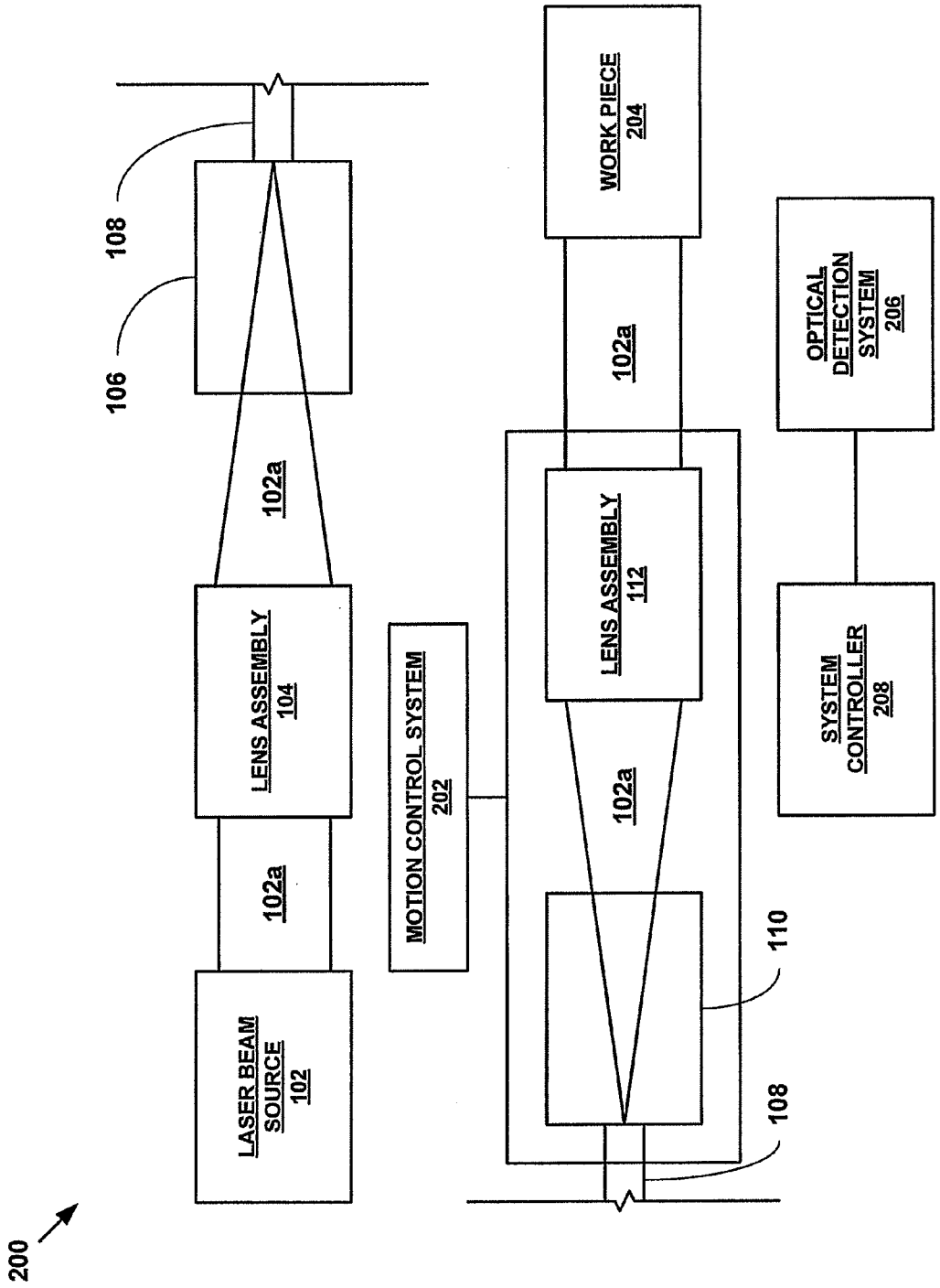

200
LASER BEAM SOURCE 102
102a
LENS ASSEMBLY 104
102a
106
108
MOTION CONTROL SYSTEM 202
WORK PIECE 204
102a
LENS ASSEMBLY 112
102a
110
108
OPTICAL DETECTION SYSTEM 206
SYSTEM CONTROLLER 208

Fig. 2