

METHOD FOR ADMINISTERING GLP-1 MOLECULES

FIELD OF THE INVENTION

The present invention relates to a formulation useful for the oral administration
5 comprising a glucagon-like peptide-1 (GLP-1) compound and a specified delivery agent.
Oral administration of the formulations can be used to treat type 2 diabetes as well as a
variety of other conditions.

BACKGROUND OF THE INVENTION

10 Over the past several decades, continuous strides have been made to improve the
treatment of diabetes mellitus. Approximately 90% of people with diabetes have type 2
diabetes, also known as non-insulin dependent diabetes mellitus (NIDDM). Type 2
diabetics generally still make insulin, but the insulin cannot be used effectively by the
body's cells. This is primarily because the amount of insulin produced in response to
15 rising blood sugar levels is not sufficient to allow cells to efficiently take up glucose and
thus, reduce blood sugar levels.

A large body of pre-clinical and clinical research data suggests that glucagon-like
peptide-1 (GLP-1) compounds show great promise as a treatment for type 2 diabetes and
other conditions. GLP-1 induces numerous biological effects such as stimulating insulin
20 secretion, inhibiting glucagon secretion, inhibiting gastric emptying, enhancing glucose
utilization, and inducing weight loss. Further, pre-clinical studies suggest that GLP-1
may also act to prevent the β cell deterioration that occurs as the disease progresses.
Perhaps the most salient characteristic of GLP-1 is its ability to stimulate insulin secretion
without the associated risk of hypoglycemia that is seen when using insulin therapy or
25 some types of oral therapies that act by increasing insulin expression.

However, development of a GLP-1 therapeutic has been extremely difficult. This
is primarily due to the instability of the peptide during manufacturing processes, in
solution formulations, and *in vivo*. The only published clinical studies employing GLP-1
compounds to treat hyperglycemia or other conditions involve formulating GLP-1
30 compounds such that they can be delivered by subcutaneous injection or through
continuous subcutaneous infusion or continuous intravenous administration. Many type 2

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diabetics or obese patients desiring to lose weight will not be willing to undertake a treatment regimen that may involve several injections per day. Thus, there is a need to develop GLP-1 compound therapeutics that can be delivered by an alternative non-invasive means such as by oral delivery.

5 Unfortunately, there are numerous barriers to effective oral delivery of peptides. The high acid content and ubiquitous digestive enzymes of the digestive tract will often degrade proteins and peptides before they reach the site of absorption. Further, many peptides cannot effectively traverse the cells of the epithelial membrane in the small intestine to reach the bloodstream. Finally, many drugs become insoluble at the low pH
10 levels encountered in the digestive tract and, thus, are not absorbed effectively.

 The fact that GLP-1 compounds are relatively unstable in solution formulations, only remain in solution under a fairly narrow set of conditions, and have a relatively short *in vivo* half-life when administered as a solution formulation, suggested that these compounds could not be effectively delivered through the oral route. Thus, it was
15 surprising that GLP-1 compounds could be formulated such that biologically active molecules were absorbed into the blood stream after oral administration.

 The present invention involves the use of specific delivery agent molecules that interact with GLP-1 compounds in a non-covalent fashion to allow the compounds to cross gut membranes and yet remain therapeutically active. Although the delivery agents
20 employed in the present invention have been disclosed in a series of U.S. Patents (*see* U.S. Patent Nos. 5,541,155; 5,693,338; 5,976,569; 5,643,957; 5,955,503; 6,100,298; 5,650,386; 5,866,536; 5,965,121; 5,989,539; 6,001,347; 6,071,510; 5,820,881; and 6,242,495; *see also* WO 02/02509; WO 01/51454; WO 01/44199; WO 01/32130; WO 00/59863; WO 00/50386; WO 00/47188; and WO 00/40203), oral administration of
25 formulations comprising GLP-1 compounds with these delivery agents has not been disclosed or suggested. Further, numerous parameters impact whether a particular class of compounds can be effectively delivered in combination with one or more classes of delivery agents. For example, the conformation of the peptide, the surface charges on the molecule under certain formulation conditions, the solubility profile, the stability as a
30 formulated component, as well as susceptibility to protease digestion and *in vivo* stability all influence the ability to deliver a compound orally.

SUMMARY OF THE INVENTION

The present invention encompasses the development of novel formulations comprising GLP-1 compounds and delivery agents that can be administered orally. The present invention provides a formulation which can be administered orally comprising a GLP-1 compound and a specified delivery agent. The GLP-1 compound can be native GLP-1; GLP-1 fragments; GLP-1 analogs; GLP-1 derivatives of native, fragments, or analogs of GLP-1; and Exendin-3 and Exendin-4. The delivery agent is selected from delivery agents described in U.S. Patents 5,541,155; 5,693,338; 5,976,569; 5,643,957; 5,955,503; 6,100,298; 5,650,386; 5,866,536; 5,965,121; 5,989,539; 6,001,347; 6,071,510; 5,820,881; and 6,242,495; and WO 02/02509; WO 01/51454; WO 01/44199; WO 01/32130; WO 00/59863; WO 00/50386; WO 00/47188; and WO 00/40203.

Preferred GLP-1 compounds are analogs or derivatives of analogs having modifications at one or more of the following positions: 8, 12, 16, 18, 19, 20, 22, 25, 27, 30, 33, and 37 and show increased potency compared with Val⁸-GLP-1(7-37)OH.

Preferred GLP-1 compounds are also described in SEQ ID NO:1, SEQ ID NO:2, SEQ ID NO:3, SEQ ID NO:4, SEQ ID NO:5, SEQ ID NO:6, SEQ ID NO:7, SEQ ID NO:8, SEQ ID NO:9, SEQ ID NO:10, SEQ ID NO:11, SEQ ID NO:12, SEQ ID NO:13, or SEQ ID NO:14. More preferred GLP-1 compounds are described in compounds of SEQ ID NO:2, SEQ ID NO:12, SEQ ID NO:13, and SEQ ID NO:14.

Preferred delivery agents are described in Table 1. More preferred delivery agents are delivery agents corresponding to numbers of Table 1 selected from the group consisting of 1, 2, 4, 5, 6, 9, 10, 11, 13, 14, 15, 20, 21, 22, 23, 24, 26, 28, 30, 31, 35, 36, 38, 39, 40, 41, 42, 43, 44, 46, 51, 52, and 54.

The present invention also encompasses a method of stimulating the GLP-1 receptor in a subject in need of such stimulation, said method comprising the step of administering to the subject an effective amount of the oral formulation described herein. Subjects in need of GLP-1 receptor stimulation include those with non-insulin dependent diabetes and obesity.

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DETAILED DESCRIPTION OF THE INVENTION

The three-letter abbreviation code for amino acids used in this specification conforms with the list contained in Table 3 of Annex C, Appendix 2 of the PCT Administrative Instructions and with 37 C.F.R. § 1.822(d)(1)(2000).

For purposes of the present invention as disclosed and described herein, the following terms and abbreviations are defined as follows.

The term “formulation” as used herein refers to a GLP-1 compound and a specified delivery agent combined together which can be administered orally such that GLP-1 compound passes through the gut into the systemic circulation and has the ability to bind to the GLP-1 receptor and initiate a signal transduction pathway resulting in insulinotropic activity. The formulation can optionally comprise other agents so long as the GLP-1 retains the ability to bind the GLP-1 receptor.

The term “oral” as used herein refers to delivery of a compound by mouth such that the compound passes through the stomach, small intestine, or large intestine into the systemic circulation.

The term “GLP-1 compound” as used herein refers to polypeptides that include naturally occurring GLP-1 polypeptides (GLP-1(7-37)OH and GLP-1(7-36)NH₂), GLP-1 fragments, GLP-1 analogs, GLP-1 derivatives of naturally occurring GLP-1 polypeptides, GLP-1 fragments, or GLP-1 analogs, and Exendin-3 and Exendin-4 that have the ability to bind to the GLP-1 receptor and initiate a signal transduction pathway resulting in insulinotropic activity.

The term “insulinotropic activity” refers to the ability to stimulate insulin secretion in response to elevated glucose levels, thereby causing glucose uptake by cells and decreased plasma glucose levels. For example, insulinotropic activity can be determined using the method described in Example 1. A GLP-1 molecule has insulinotropic activity if islet cells secrete insulin levels in the presence of the GLP-1 molecule above background levels.

The term “DPP IV resistant” refers to GLP-1 molecules that have extended metabolic stability and improved biological activity. For example, DPP IV resistance can be determined using the method described in Example 2. A GLP-1 molecule is DPP IV resistant if in the presence of DPP IV the GLP-1 molecule has extended metabolic

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stability above that of native GLP-1. DPP IV resistant GLP-1 molecules can have an amino acid change at the DPP IV recognition site (position 8), or DPP IV resistant peptides can have an attached group that restricts the accessibility of the DPP IV to the recognition site, or both.

5 A "GLP-1 fragment" is a polypeptide obtained after truncation of one or more amino acids from the *N*-terminus and/or *C*-terminus of GLP-1(7-37)OH or an analog or derivative thereof. The nomenclature used to describe GLP-1 (7-37)OH is also applicable to GLP-1 fragments. For example, GLP-1(9-36)OH denotes a GLP-1 fragment obtained by truncating two amino acids from the *N*-terminus and one amino acid from the *C*-
10 terminus. The amino acids in the fragment are denoted by the same number as the corresponding amino acid in GLP-1(7-37)OH. For example, the *N*-terminal glutamic acid in GLP-1(9-36)OH is at position 9; position 12 is occupied by phenylalanine; and position 22 is occupied by glycine, as in GLP-1(7-37)OH. For GLP-1(7-36)OH, the glycine at position 37 of GLP-1(7-37)OH is deleted.

15 A "GLP-1 analog" has sufficient homology to GLP-1(7-37)OH or a fragment of GLP-1(7-37)OH such that the analog has insulinotropic activity. Preferably, a GLP-1 analog has the amino acid sequence of GLP-1(7-37)OH or a fragment thereof, modified so that from one, two, three, four or five amino acids differ from the amino acid in corresponding position of GLP-1(7-37)OH or a fragment of GLP-1(7-37)OH. In the
20 nomenclature used herein to designate GLP-1 compounds, the substituting amino acid and its position is indicated prior to the parent structure. For example, Glu²²-GLP-1(7-37)OH designates a GLP-1 compound in which the glycine normally found at position 22 of GLP-1(7-37)OH has been replaced with glutamic acid; Val⁸-Glu²²-GLP-1(7-37)OH designates a GLP-1 compound in which alanine normally found at position 8 and glycine
25 normally found at position 22 of GLP-1(7-37)OH have been replaced with valine and glutamic acid, respectively.

 GLP-1 molecules also include polypeptides in which one or more amino acids have been added to the *N*-terminus and/or *C*-terminus of GLP-1(7-37)OH, or fragments or analogs thereof. It is preferred that GLP-1 molecules of this type have up to about thirty-
30 nine amino acids. The amino acids in the "extended" GLP-1 molecule are denoted by the same number as the corresponding amino acid in GLP-1(7-37)OH. For example, for a

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GLP-1 molecule obtained by adding two amino acids to the *N*-terminus of GLP-1(7-37)OH, the *N*-terminal amino acid is located at position 5; and for a GLP-1 molecule obtained by adding one amino acid to the *C*-terminus of GLP-1(7-37)OH, the *C*-terminal amino acid is located at position 38. Thus, position 12 is occupied by phenylalanine and position 22 is occupied by glycine in both of these "extended" GLP-1 compounds, as in GLP-1(7-37)OH. Amino acids 1-6 of an extended GLP-1 molecule are preferably the same as or a conservative substitution of the amino acid at the corresponding position of GLP-1(1-37)OH. Amino acids 38-45 of an extended GLP-1 molecule are preferably the same as or a conservative substitution of the amino acid at the corresponding position of glucagon or Exendin-4.

A "GLP-1 derivative" refers to a molecule having the amino acid sequence of GLP-1, a GLP-1 fragment, or a GLP-1 analog, but additionally having chemical modification of one or more of its amino acid side groups, α -carbon atoms, terminal amino group, or terminal carboxylic acid group. A chemical modification includes, but is not limited to, adding chemical moieties, creating new bonds, and removing chemical moieties. Modifications at amino acid side groups include, without limitation, acylation of lysine ϵ -amino groups, N-alkylation of arginine, histidine, or lysine, alkylation of glutamic or aspartic carboxylic acid groups, and deamidation of glutamine or asparagine. Modifications of the terminal amino group include, without limitation, the des-amino, N-lower alkyl, N-di-lower alkyl, and N-acyl modifications. Modifications of the terminal carboxy group include, without limitation, the amide, lower alkyl amide, dialkyl amide, and lower alkyl ester modifications. Lower alkyl is C₁-C₄ alkyl. Furthermore, one or more side groups, or terminal groups, may be protected by protective groups known to the ordinarily-skilled protein chemist. The α -carbon of an amino acid may be mono- or dimethylated.

For the purposes of the present invention, an *in vitro* GLP-1 receptor-signaling assay is used to determine whether a particular extended GLP-1 peptide will exhibit insulintropic activity *in vivo*. Extended GLP-1 peptides encompassed by the present invention have an *in vitro* potency that is not less than one-tenth the *in vitro* potency of the DPP IV resistant GLP-1 analog known as Val⁸-GLP-1(7-37)OH. More preferably, the

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extended GLP-1 peptides of the present invention are as potent or more potent than Val⁸-GLP-1(7-37)OH.

“*In vitro* potency” as used herein is the measure of the ability of a peptide to activate the GLP-1 receptor in a cell-based assay. *In vitro* potency is expressed as the “EC₅₀” which is the effective concentration of compound that results in 50% activity in a single dose-response experiment. For the purposes of the present invention, *in vitro* potency is determined using a fluorescence assay that employs HEK-293 Aurora CRE-BLAM cells that stably express the human GLP-1 receptor. These HEK-293 cells have stably integrated a DNA vector having a cAMP response element (CRE) driving expression of the β-lactamase (BLAM) gene. The interaction of a GLP-1 agonist with the receptor initiates a signal that results in activation of the cAMP response element and subsequent expression of β-lactamase. The β-lactamase CCF2/AM substrate that emits fluorescence when it is cleaved by β-lactamase (Aurora Biosciences Corp.) can then be added to cells that have been exposed to a specific amount of GLP-1 agonist to provide a measure of GLP-1 agonist potency. The assay is further described in Zlokarnik, *et al.* (1998) Science 279:84-88 (*See also* Example 1). The EC₅₀ values for the compounds listed in example 1 were determined using the BLAM assay described above by generating a dose response curve using dilutions ranging from 0.00003 nanomolar to 30 nanomolar. Relative *in vitro* potency values are established by running Val⁸-GLP-1(7-37)OH as a control and assigning the control a reference value of 1.

The term “delivery agent” refers to molecules in U.S. Patents 5,541,155; 5,693,338; 5,976,569; 5,643,957; 5,955,503; 6,100,298; 5,650,386; 5,866,536; 5,965,121; 5,989,539; 6,001,347; 6,071,510; 5,820,881; and 6,242,495; and WO 02/02509; WO 01/51454; WO 01/44199; WO 01/32130; WO 00/59863; WO 00/50386; WO 00/47188; and WO 00/40203. The delivery agents are generally derived from amino acids and are useful in the oral formulations of the present invention. The derived amino acids can also be in the form of poly amino acids, and peptides. An amino acid is any carboxylic acid having at least one free amine group and includes naturally occurring and synthetic amino acids. Poly amino acids are either peptides or two or more amino acids linked by a bond formed by other groups which can be linked, e.g., an ester, anhydride, or an anhydride linkage. Peptides are two or more amino acids

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joined by a peptide bond. Peptides can vary in length from dipeptides with two amino acids to polypeptides with several hundred amino acids. Preferred peptides include dipeptides, tri-peptides, tetra-peptides, and penta-peptides.

Furthermore, the delivery agents of the present invention are optionally in a salt form. Examples of salts include sodium, hydrochloric acid, sulfuric acid, phosphoric acid, citric acid, acetic acid, sulfate, phosphate, chloride, bromide, iodide, acetate, propionate, hydrobromic acid, sodium hydroxide, potassium hydroxide, ammonium hydroxide, and potassium carbonate.

The various oral formulations of the present invention may optionally encompass a pharmaceutically acceptable buffer. Examples of pharmaceutically acceptable buffers include phosphate buffers such as dibasic sodium phosphate, TRIS, glycylglycine, maleate, sodium acetate, sodium citrate, sodium tartrate, or an amino acid such as glycine, histidine, lysine or arginine. Other pharmaceutically acceptable buffers are known in the art. Preferably, the buffer is selected from the group consisting of phosphate, TRIS, maleate, and glycine. Even more preferably the buffer is TRIS.

Preferably, the TRIS concentration is between about 1 mM and 100 mM. Even more preferably, the concentration is between about 10 mM and about 50 mM, most preferably the buffer is about 20 mM.

The pH of the oral formulations is adjusted to provide stability and to be acceptable for oral administration. Preferably, the pH is adjusted to between about 7.0 and about 9.0, more preferably the pH is between about 7.4 and 8.4. Even more preferably the pH is between about 7.8 and 8.4. Most preferably, the pH is between about 7.8 and 8.1.

The various oral formulations of the present invention may optionally encompass a suspending agent. Some delivery agents require a suspending agent due to their solubility characteristics. An example of a suspending agent is hydroxypropyl-methylcellulose. Preferably, the final concentration of hydroxypropylmethylcellulose is between about 2% and about 10% (weight/volume). Even more preferably, the concentration is between about 2% and about 5% (w/v). Most preferably the concentration is about 3.9% (w/v).

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The oral formulations of the present invention may optionally comprise a cosolvent. Some delivery agents require cosolvents due to their solubility characteristics. Examples of cosolvents include ethanol, N-methylpyrrolidone, N,N-dimethylacetamide, N,N-dimethylformamide, glycofurol, ethoxydiol, propylene glycol, polyethylene glycol
5 300 and polyvinylpyrrolidone. Preferably, the final concentration of the cosolvents is between about 5% and about 30% (volume/volume). Even more preferably, the concentration is between about 10% and about 25% (v/v). Most preferably the concentration is about 20% (v/v).

The oral formulations of the present invention may optionally comprise a
10 preservative. Preservative refers to a compound that is added to the formulation to act as an antimicrobial agent. Among preservatives known in the art as being effective and acceptable in parenteral formulations are phenolic preservatives, alkylparabens, benzyl alcohol, chlorobutanol, resorcinol, and other similar preservatives, and various mixtures thereof. Examples of phenolic derivatives include cresols and phenol or a mixture of
15 cresols and phenol. Examples of cresols include meta-cresol, ortho-cresol, para-cresol, chlorocresol, or mixtures thereof. Alkylparaben refers to a C₁ to C₄ alkylparaben, or mixtures thereof. Examples of alkylparabens include methylparaben, ethylparaben, propylparaben, or butylparaben. The concentrations must be sufficient to maintain preservative effectiveness by retarding microbial growth. Preferably, the preservative is a
20 phenol derivative. More preferably the preservative is a cresol. Even more preferably the preservative is meta-cresol.

A preferred concentration of a preservative in the final mixture is about 1.0 mg/mL to about 20.0 mg/mL. More preferred ranges of concentration of preservative in the final mixture are about 2.0 mg/mL to about 8.0 mg/mL, about 2.5 mg/mL to about
25 4.5 mg/mL and about 2.0 mg/mL to about 4.0 mg/mL. A most preferred concentration of preservative in the final mixture is about 3.0 mg/mL.

The oral formulations of the present invention may optionally comprise an isotonicity agent. Isotonicity agents refer to compounds that are tolerated physiologically and impart a suitable tonicity to the formulation to prevent the net flow of water across
30 cell membranes. Examples of such compounds include glycerin, salts, e.g., NaCl, and sugars, e.g., dextrose, mannitol, and sucrose. These compounds are commonly used for

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such purposes at known concentrations. One or more isotonicity agents may be added to adjust the ionic strength or tonicity. The preferred isotonicity agent is NaCl. The concentration of the NaCl is preferably between about 10 mM and 200 mM, more preferred is between about 50 mM and 150 mM, and most preferred is about 100 mM.

5 The administration compositions may alternatively be in the form of a solid, such as a tablet, capsule or particle, such as a powder. Solid dosage forms may be prepared by mixing the solid form of the compound with the solid form of the active agent. Alternatively, a solid may be obtained from a solution of compound and active agent by methods known in the art, such as freeze drying, precipitation, crystallization and solid
10 dispersion.

GLP-1 compounds appropriate for use in the present invention:

The GLP-1 compounds of the present invention can be made by a variety of methods known in the art such as solid-phase synthetic chemistry, purification of GLP-1
15 molecules from natural sources, recombinant DNA technology, or a combination of these methods. For example, methods for preparing GLP-1 peptides are described in United States Patent Nos. 5,118,666; 5,120,712; 5,512,549; 5,977,071; and 6,191,102.

By custom in the art, the amino terminus of GLP-1(7-37)OH has been assigned number residue 7, and the carboxy-terminus has been assigned number 37. The other
20 amino acids in the polypeptide are numbered consecutively, as shown in SEQ ID NO:1. For example, position 12 is phenylalanine and position 22 is glycine.

The two naturally occurring truncated GLP-1 peptides are represented in Formula I, SEQ ID NO:1.

25 His⁷-Ala-Glu-Gly¹⁰-Thr-Phe-Thr-Ser-Asp-Val-Ser-Ser-Tyr-Leu²⁰-Glu-
 Gly-Gln-Ala-Ala²⁵-Lys-Glu-Phe-Ile-Ala³⁰-Trp-Leu-Val-Lys-Gly³⁵-
 Arg-Xaa³⁷

Formula I, SEQ ID NO:1

30 wherein:

Xaa³⁷ is Gly, or -NH₂.

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Preferably, a GLP-1 compound has the amino acid sequence of SEQ ID NO:1 or is modified so that from one, two, three, four or five amino acids differ from SEQ ID NO:1.

A preferred group of GLP-1 compounds is composed of GLP-1 analogs of

5 Formula I (SEQ ID NO:2).

His-Xaa⁸-Xaa⁹-Gly-Xaa¹¹-Phe-Thr-Xaa¹⁴-Asp-Xaa¹⁶-Xaa¹⁷-Xaa¹⁸-Xaa¹⁹-
 Xaa²⁰-Xaa²¹-Xaa²²-Xaa²³-Xaa²⁴-Xaa²⁵-Xaa²⁶-Xaa²⁷-Phe-Ile-Xaa³⁰-Xaa³¹-
 Xaa³²-Xaa³³-Xaa³⁴-Xaa³⁵-Xaa³⁶-Xaa³⁷-Xaa³⁸-Xaa³⁹-Xaa⁴⁰-Xaa⁴¹-Xaa⁴²-
 10 Xaa⁴³-Xaa⁴⁴-Xaa⁴⁵

Formula I (SEQ ID NO:2)

wherein:

- Xaa⁸ is Ala, Gly, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- 15 Xaa⁹ is Glu, Asp, or Lys;
- Xaa¹¹ is Thr, Ala, Gly, Ser, Leu, Ile, Val, Glu, Asp, or Lys;
- Xaa¹⁴ is Ser, Ala, Gly, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- Xaa¹⁶ is Val, Ala, Gly, Ser, Thr, Leu, Ile, Tyr, Glu, Asp, Trp, or Lys;
- Xaa¹⁷ is Ser, Ala, Gly, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- 20 Xaa¹⁸ is Ser, Ala, Gly, Thr, Leu, Ile, Val, Glu, Asp, Trp, Tyr, or Lys;
- Xaa¹⁹ is Tyr, Phe, Trp, Glu, Asp, Gln, or Lys;
- Xaa²⁰ is Leu, Ala, Gly, Ser, Thr, Ile, Val, Glu, Asp, Met, Trp, Tyr, or Lys;
- Xaa²¹ is Glu, Asp, or Lys;
- Xaa²² is Gly, Ala, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- 25 Xaa²³ is Gln, Asn, Arg, Glu, Asp, or Lys;
- Xaa²⁴ is Ala, Gly, Ser, Thr, Leu, Ile, Val, Arg, Glu, Asp, or Lys;
- Xaa²⁵ is Ala, Gly, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- Xaa²⁶ is Lys, Arg, Gln, Glu, Asp, or His;
- Xaa²⁷ is Leu, Glu, Asp, or Lys;
- 30 Xaa³⁰ is Ala, Gly, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys;
- Xaa³¹ is Trp, Phe, Tyr, Glu, Asp, or Lys;

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Xaa³² is Leu, Gly, Ala, Ser, Thr, Ile, Val, Glu, Asp, or Lys;

Xaa³³ is Val, Gly, Ala, Ser, Thr, Leu, Ile, Glu, Asp, or Lys;

Xaa³⁴ is Asn, Lys, Arg, Glu, Asp, or His;

Xaa³⁵ is Gly, Ala, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys;

5 Xaa³⁶ is Gly, Arg, Lys, Glu, Asp, or His;

Xaa³⁷ is Pro, Gly, Ala, Ser, Thr, Leu, Ile, Val, Glu, Asp, or Lys, or is deleted;

Xaa³⁸ is Ser, Arg, Lys, Glu, Asp, or His, or is deleted;

Xaa³⁹ is Ser, Arg, Lys, Glu, Asp, or His, or is deleted;

Xaa⁴⁰ is Gly, Asp, Glu, or Lys, or is deleted;

10 Xaa⁴¹ is Ala, Phe, Trp, Tyr, Glu, Asp, or Lys, or is deleted;

Xaa⁴² is Ser, Pro, Lys, Glu, or Asp, or is deleted;

Xaa⁴³ is Ser, Pro, Glu, Asp, or Lys, or is deleted;

Xaa⁴⁴ is Gly, Pro, Glu, Asp, or Lys, or is deleted; and

Xaa⁴⁵ is Ala, Ser, Val, Glu, Asp, or Lys, Ala-NH₂, Ser-NH₂, Val-NH₂, Glu-NH₂,

15 Asp-NH₂, or Lys-NH₂, or is deleted;

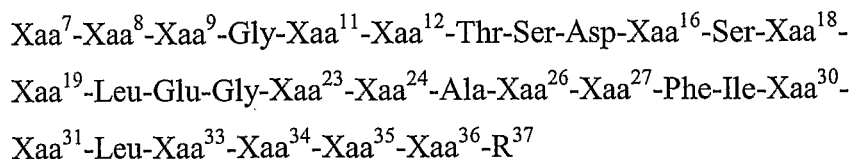
provided that when the amino acid at position 37, 38, 39, 40, 41, 42, 43, or 44 is deleted, then each amino acid downstream of that amino acid is also deleted.

It is preferred that the GLP-1 compound of formula I contain less than six amino acids that differ from the corresponding amino acid in GLP-1(7-37)OH or Exendin-4. It is more preferred that less than five amino acids differ from the corresponding amino acid in GLP-1(7-37)OH or Exendin-4. It is even more preferred that less than four amino acids differ from the corresponding amino acid in GLP-1(7-37)OH or Exendin-4.

25 GLP-1 compounds of the present invention include derivatives of formula I such as a C-1-6-ester, or amide, or C-1-6-alkylamide, or C-1-6-dialkylamide thereof. WO99/43706 describes derivatives of GLP-1 compounds of formula I and is incorporated by reference herein in its entirety. The compounds of formula I derivatized as described in WO 99/43706 and underivatized are encompassed by the present invention.

Another preferred group of GLP-1 compounds is composed of GLP-1 analogs of formula II (SEQ ID NO:3):

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Formula II (SEQ ID NO:3)

5

wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine or α-methyl-histidine;

Xaa⁸ is: Gly, Ala, Val, Leu, Ile, Ser, or Thr;

10 Xaa⁹ is: Thr, Ser, Arg, Lys, Trp, Phe, Tyr, Glu, or His;

Xaa¹¹ is: Asp, Glu, Arg, Thr, Ala, Lys, or His;

Xaa¹² is: His, Trp, Phe, or Tyr;

Xaa¹⁶ is: Leu, Ser, Thr, Trp, His, Phe, Asp, Val, Tyr, Glu, or Ala;

Xaa¹⁸ is: His, Pro, Asp, Glu, Arg, Ser, Ala, or Lys;

15 Xaa¹⁹ is: Gly, Asp, Glu, Gln, Asn, Lys, Arg, or Cys;

Xaa²³ is: His, Asp, Lys, Glu, Gln, or Arg;

Xaa²⁴ is: Glu, Arg, Ala, or Lys;

Xaa²⁶ is: Trp, Tyr, Phe, Asp, Lys, Glu, or His;

Xaa²⁷ is: Ala, Glu, His, Phe, Tyr, Trp, Arg, or Lys;

20 Xaa³⁰ is: Ala, Glu, Asp, Ser, or His;

Xaa³¹ is: Asp, Glu, Ser, Thr, Arg, Trp, or Lys;

Xaa³³ is: Asp, Arg, Val, Lys, Ala, Gly, or Glu;

Xaa³⁴ is: Glu, Lys, or Asp;

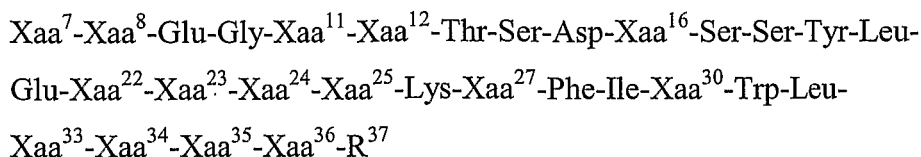
Xaa³⁵ is: Thr, Ser, Lys, Arg, Trp, Tyr, Phe, Asp, Gly, Pro, His, or Glu;

25 Xaa³⁶ is: Thr, Ser, Asp, Trp, Tyr, Phe, Arg, Glu, or His;

R³⁷ is: Lys, Arg, Thr, Ser, Glu, Asp, Trp, Tyr, Phe, His, Gly, Gly-Pro, or is deleted.

Another preferred group of GLP-1 compounds is composed of GLP-1 analogs of
Formula III (SEQ ID NO:4):

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Formula III (SEQ ID NO:4)

5

wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethylhistidine or α-methylhistidine;

Xaa⁸ is: Gly, Ala, Val, Leu, Ile, Ser, or Thr;

10 Xaa¹¹ is: Asp, Glu, Arg, Thr, Ala, Lys, or His;

Xaa¹² is: His, Trp, Phe, or Tyr;

Xaa¹⁶ is: Leu, Ser, Thr, Trp, His, Phe, Asp, Val, Glu, or Ala;

Xaa²² is: Gly, Asp, Glu, Gln, Asn, Lys, Arg, or Cys;

Xaa²³ is: His, Asp, Lys, Glu, or Gln;

15 Xaa²⁴ is: Glu, His, Ala, or Lys;

Xaa²⁵ is: Asp, Lys, Glu, or His;

Xaa²⁷ is: Ala, Glu, His, Phe, Tyr, Trp, Arg, or Lys;

Xaa³⁰ is: Ala, Glu, Asp, Ser, or His;

Xaa³³ is: Asp, Arg, Val, Lys, Ala, Gly, or Glu;

20 Xaa³⁴ is: Glu, Lys, or Asp;

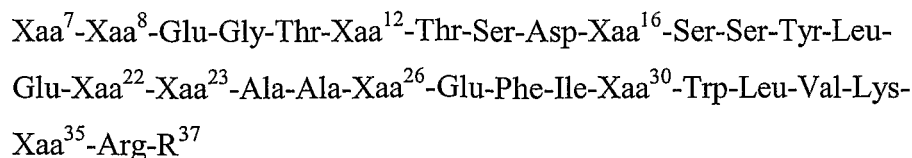
Xaa³⁵ is: Thr, Ser, Lys, Arg, Trp, Tyr, Phe, Asp, Gly, Pro, His, or Glu;

Xaa³⁶ is: Arg, Glu, or His;

R³⁷ is: Lys, Arg, Thr, Ser, Glu, Asp, Trp, Tyr, Phe, His, Gly, Gly-Pro, or is deleted.

25 Another preferred group of GLP-1 compounds is composed of GLP-1 analogs of

Formula IV (SEQ ID NO:5):



30

Formula IV (SEQ ID NO:5)

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wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β -hydroxy-histidine, homohistidine, α -fluoromethyl-histidine, or α -methyl-histidine;

Xaa⁸ is: Gly, Ala, Val, Leu, Ile, Ser, Met, or Thr;

5 Xaa¹² is: His, Trp, Phe, or Tyr;

Xaa¹⁶ is: Leu, Ser, Thr, Trp, His, Phe, Asp, Val, Glu, or Ala;

Xaa²² is: Gly, Asp, Glu, Gln, Asn, Lys, Arg, or Cys;

Xaa²³ is: His, Asp, Lys, Glu, or Gln;

Xaa²⁶ is: Asp, Lys, Glu, or His;

10 Xaa³⁰ is: Ala, Glu, Asp, Ser, or His;

Xaa³⁵ is: Thr, Ser, Lys, Arg, Trp, Tyr, Phe, Asp, Gly, Pro, His, or Glu;

R³⁷ is: Lys, Arg, Thr, Ser, Glu, Asp, Trp, Tyr, Phe, His, Gly, Gly-Pro, or is deleted.

Another preferred group of GLP-1 compounds is composed of GLP-1 analogs of
15 formula V (SEQ ID NO:6):

Xaa⁷-Xaa⁸-Glu-Gly-Thr-Phe-Thr-Ser-Asp-Val-Ser-Ser-Tyr-Leu-Glu-
Xaa²²-Xaa²³-Xaa²⁴-Ala-Lys-Glu-Phe-Ile-Xaa³⁰-Trp-Leu-Val-Lys-Gly-
Arg-R³⁷

Formula V (SEQ ID NO:6)

20 wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β -hydroxy-histidine, homohistidine, α -fluoromethyl-histidine, or α -methyl-histidine;

Xaa⁸ is: Gly, Ala, Val, Leu, Ile, Ser, or Thr;

Xaa²² is: Gly, Asp, Glu, Gln, Asn, Lys, Arg, or Cys;

25 Xaa²³ is: His, Asp, Lys, Glu, or Gln;

Xaa²⁴ is: Ala, Glu, His, Phe, Tyr, Trp, Arg, or Lys;

Xaa³⁰ is: Ala, Glu, Asp, Ser, or His;

R³⁷ is: Lys, Arg, Thr, Ser, Glu, Asp, Trp, Tyr, Phe, His, Gly, Gly-Pro, or is deleted.

30 Preferred GLP-1 compounds of formula I, II, III, IV, and V comprise GLP-1 analogs or fragments of GLP-1 analogs wherein the analogs or fragments contain an

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amino acid other than alanine at position 8 (position 8 analogs). It is preferable that these position 8 analogs contain one or more additional changes at positions 9, 11, 12, 16, 18, 22, 23, 24, 26, 27, 30, 31, 33, 34, 35, 36, and 37 compared to the corresponding amino acid of native GLP-1(7-37)OH. It is also preferable that these analogs have 6 or fewer changes compared to the corresponding amino acids in native GLP-1(7-37)OH or GLP-1(7-36)OH. More preferred analogs have 5 or fewer changes compared to the corresponding amino acids in native GLP-1(7-37)OH or GLP-1(7-36)OH or have 4 or fewer changes compared to the corresponding amino acids in native GLP-1(7-37)OH or GLP-1(7-36)OH. It is even more preferable that these analogs have 3 or fewer changes compared to the corresponding amino acids in native GLP-1(7-37)OH or GLP-1(7-36)OH. It is most preferable that these analogs have 2 or fewer changes compared to the corresponding amino acids in native GLP-1(7-37)OH.

Preferred GLP-1 compounds of formula II, III, IV, and V comprise GLP-1 analogs or fragments of GLP-1 analogs in which glycine at position 22 and preferably alanine at position 8 have been replaced with another amino acid.

When position 22 is aspartic acid, glutamic acid, arginine or lysine, position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine or methionine and more preferably valine or glycine. When position 22 is a sulfonic acid such as cysteic acid, position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine or methionine and more preferably valine or glycine.

Other preferred GLP-1 compounds include GLP-1 analogs of formula IV (SEQ ID NO:5) wherein the analogs have the sequence of GLP-1(7-37)OH except that the amino acid at position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine and position 30 is glutamic acid, aspartic acid, serine, or histidine and more preferably glutamic acid.

Other preferred GLP-1 compounds include GLP-1 analogs of formula IV (SEQ ID NO:5) wherein the analogs have the sequence of GLP-1(7-37)OH except that the amino acid at position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine and position 37 is histidine, lysine, arginine, threonine, serine, glutamic acid, aspartic acid, tryptophan, tyrosine, phenylalanine and more preferably histidine.

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Other preferred GLP-1 compounds include GLP-1 analogs of formula IV (SEQ ID NO:5) wherein the analogs have the sequence of GLP-1(7-37)OH, except that the amino acid at position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine and position 22 is glutamic acid, lysine, aspartic acid, or arginine and more preferably glutamic acid or lysine and position 23 is lysine, arginine, glutamic acid, aspartic acid, and histidine and more preferably lysine or glutamic acid.

Other preferred GLP-1 compounds include GLP-1 analogs of formula V (SEQ ID NO:6) wherein the analogs have the sequence of GLP-1(7-37)OH except that the amino acid at position 8 is preferably glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine and position 22 is glutamic acid, lysine, aspartic acid, or arginine and more preferably glutamine acid or lysine and position 27 is alanine, lysine, arginine, tryptophan, tyrosine, phenylalanine, or histidine and more preferably alanine.

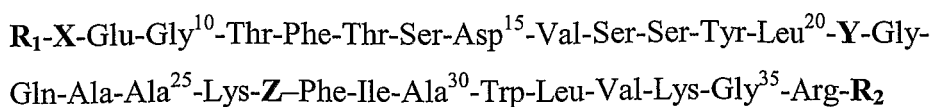
Other preferred GLP-1 compounds include GLP-1 analogs of formula II wherein the analogs have the sequence of GLP-1(7-37)OH except that the amino acid at position 8 and one, two, or three amino acids selected from the group consisting of position 9, position 11, position 12, position 16, position 18, position 22, position 23, position 24, position 26, position 27, position 30, position 31, position 33, position 34, position 35, position 36, and position 37, differ from the amino acid at the corresponding position of native GLP-1(7-37)OH.

Other preferred GLP-1 compounds of formula II include: Val⁸-GLP-1(7-37)OH, Gly⁸-GLP-1(7-37)OH, Glu²²-GLP-1(7-37)OH, Asp²²-GLP-1(7-37)OH, Arg²²-GLP-1(7-37)OH, Lys²²-GLP-1(7-37)OH, Cys²²-GLP-1(7-37)OH, Val⁸-Glu²²-GLP-1(7-37)OH, Val⁸-Asp²²-GLP-1(7-37)OH, Val⁸-Arg²²-GLP-1(7-37)OH, Val⁸-Lys²²-GLP-1(7-37)OH, Val⁸-Cys²²-GLP-1(7-37)OH, Gly⁸-Glu²²-GLP-1(7-37)OH, Gly⁸-Asp²²-GLP-1(7-37)OH, Gly⁸-Arg²²-GLP-1(7-37)OH, Gly⁸-Lys²²-GLP-1(7-37)OH, Gly⁸-Cys²²-GLP-1(7-37)OH, Glu²²-GLP-1(7-36)OH, Asp²²-GLP-1(7-36)OH, Arg²²-GLP-1(7-36)OH, Lys²²-GLP-1(7-36)OH, Cys²²-GLP-1(7-36)OH, Val⁸-Glu²²-GLP-1(7-36)OH, Val⁸-Asp²²-GLP-1(7-36)OH, Val⁸-Arg²²-GLP-1(7-36)OH, Val⁸-Lys²²-GLP-1(7-36)OH, Val⁸-Cys²²-GLP-1(7-36)OH, Gly⁸-Glu²²-GLP-1(7-36)OH,

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Gly⁸-Asp²²-GLP-1(7-36)OH, Gly⁸-Arg²²-GLP-1(7-36)OH, Gly⁸-Lys²²-GLP-1(7-36)OH,
 Gly⁸-Cys²²-GLP-1(7-36)OH, Lys²³-GLP-1(7-37)OH, Val⁸-Lys²³-GLP-1(7-37)OH,
 Gly⁸-Lys²³-GLP-1(7-37)OH, His²⁴-GLP-1(7-37)OH, Val⁸-His²⁴-GLP-1(7-37)OH,
 Gly⁸-His²⁴-GLP-1(7-37)OH, Lys²⁴-GLP-1(7-37)OH, Val⁸-Lys²⁴-GLP-1(7-37)OH,
 5 Glu³⁰-GLP-1(7-37)OH, Val⁸-Glu³⁰-GLP-1(7-37)OH, Gly⁸-Glu³⁰-GLP-1(7-37)OH,
 Asp³⁰-GLP-1(7-37)OH, Val⁸-Asp³⁰-GLP-1(7-37)OH, Gly⁸-Asp³⁰-GLP-1(7-37)OH,
 Gln³⁰-GLP-1(7-37)OH, Val⁸-Gln³⁰-GLP-1(7-37)OH, Gly⁸-Gln³⁰-GLP-1(7-37)OH,
 Tyr³⁰-GLP-1(7-37)OH, Val⁸-Tyr³⁰-GLP-1(7-37)OH, Gly⁸-Tyr³⁰-GLP-1(7-37)OH,
 Ser³⁰-GLP-1(7-37)OH, Val⁸-Ser³⁰-GLP-1(7-37)OH, Gly⁸-Ser³⁰-GLP-1(7-37)OH,
 10 His³⁰-GLP-1(7-37)OH, Val⁸-His³⁰-GLP-1(7-37)OH, Gly⁸-His³⁰-GLP-1(7-37)OH,
 Glu³⁴-GLP-1(7-37)OH, Val⁸-Glu³⁴-GLP-1(7-37)OH, Gly⁸-Glu³⁴-GLP-1(7-37)OH,
 Ala³⁴-GLP-1(7-37)OH, Val⁸-Ala³⁴-GLP-1(7-37)OH, Gly⁸-Ala³⁴-GLP-1(7-37)OH,
 Gly³⁴-GLP-1(7-37)OH, Val⁸-Gly³⁴-GLP-1(7-37)OH, Gly⁸-Gly³⁴-GLP-1(7-37)OH,
 Ala³⁵-GLP-1(7-37)OH, Val⁸-Ala³⁵-GLP-1(7-37)OH, Gly⁸-Ala³⁵-GLP-1(7-37)OH,
 15 Lys³⁵-GLP-1(7-37)OH, Val⁸-Lys³⁵-GLP-1(7-37)OH, Gly⁸-Lys³⁵-GLP-1(7-37)OH,
 His³⁵-GLP-1(7-37)OH, Val⁸-His³⁵-GLP-1(7-37)OH, Gly⁸-His³⁵-GLP-1(7-37)OH,
 Pro³⁵-GLP-1(7-37)OH, Val⁸-Pro³⁵-GLP-1(7-37)OH, Gly⁸-Pro³⁵-GLP-1(7-37)OH,
 Glu³⁵-GLP-1(7-37)OH, Val⁸-Glu³⁵-GLP-1(7-37)OH, Gly⁸-Glu³⁵-GLP-1(7-37)OH,
 Val⁸-Ala²⁷-GLP-1(7-37)OH, Val⁸-His³⁷-GLP-1(7-37)OH,
 20 Val⁸-Glu²²-Lys²³-GLP-1(7-37)OH, Val⁸-Glu²²-Glu²³-GLP-1(7-37)OH,
 Val⁸-Glu²²-Ala²⁷-GLP-1(7-37)OH, Val⁸-Gly³⁴-Lys³⁵-GLP-1(7-37)OH,
 Gly⁸-His³⁷-GLP-1(7-37)OH, Val⁸-Glu²²-Ala²⁷-GLP-1(7-37)OH,
 Gly⁸-Glu²²-Ala²⁷-GLP-1(7-37)OH, Val⁸-Lys²²-Glu²³-GLP-1(7-37)OH, and
 Gly⁸-Lys²²-Glu²³-GLP-1(7-37)OH.

25 Another preferred group of GLP-1 analogs and derivatives for use in the present invention is composed of molecules of formula VI (SEQ ID NO:7)



30 Formula VI (SEQ ID NO:7)

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wherein:

R₁ is selected from the group consisting of L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine, and α-methylhistidine;

5 X is selected from the group consisting of Ala, Gly, Val, Thr, Ile, and alpha-methyl-Ala;

Y is selected from the group consisting of Glu, Gln, Ala, Thr, Ser, and Gly;

Z is selected from the group consisting of Glu, Gln, Ala, Thr, Ser, and Gly; and

R₂ is Gly-OH.

10 Another preferred group of GLP-1 compounds for use in the present invention is disclosed in WO 91/11457, and consists essentially of GLP-1(7-34), GLP-1(7-35), GLP-1(7-36), or GLP-1(7-37), or the amide form thereof, and pharmaceutically-acceptable salts thereof, having at least one modification selected from the group consisting of:

15 (a) substitution of glycine, serine, cysteine, threonine, asparagine, glutamine, tyrosine, alanine, valine, isoleucine, leucine, methionine, phenylalanine, arginine, or D-lysine for lysine at position 26 and/or position 34; or substitution of glycine, serine, cysteine, threonine, asparagine, glutamine, tyrosine, alanine, valine, isoleucine, leucine, methionine, phenylalanine, lysine, or a D-arginine for arginine at
20 position 36;

(b) substitution of an oxidation-resistant amino acid for tryptophan at position 31;

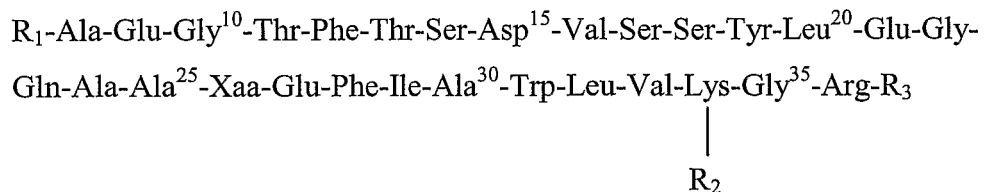
(c) substitution of at least one of: tyrosine for valine at position 16; lysine for serine at position 18; aspartic acid for glutamic acid at position 21; serine for glycine
25 at position 22; arginine for glutamine at position 23; arginine for alanine at position 24; and glutamine for lysine at position 26; and

(d) substitution of at least one of: glycine, serine, or cysteine for alanine at position 8; aspartic acid, glycine, serine, cysteine, threonine, asparagine, glutamine, tyrosine, alanine, valine, isoleucine, leucine, methionine, or phenylalanine for glutamic
30 acid at position 9; serine, cysteine, threonine, asparagine, glutamine, tyrosine, alanine,

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valine, isoleucine, leucine, methionine, or phenylalanine for glycine at position 10; and glutamic acid for aspartic acid at position 15; and

(e) substitution of glycine, serine, cysteine, threonine, asparagine, glutamine, tyrosine, alanine, valine, isoleucine, leucine, methionine, or phenylalanine, or the D- or N-acylated or alkylated form of histidine for histidine at position 7; wherein, in the substitutions is (a), (b), (d), and (e), the substituted amino acids can optionally be in the D-form and the amino acids substituted at position 7 can optionally be in the N-acylated or N-alkylated form. Because the enzyme, dipeptidyl-peptidase IV (DPP IV), may be responsible for the observed rapid *in vivo* inactivation of administered GLP-1, [See, e.g., Mentlein, R., *et al.*, *Eur. J. Biochem.*, 214:829-835 (1993)], GLP-1 analogs and derivatives that are protected from the activity of DPP IV in the context of a fusion protein are preferred, and fusion proteins wherein the GLP-1 compound is Gly⁸-GLP-1(7-37)OH, Val⁸-GLP-1(7-37)OH, α-methyl-Ala⁸-GLP-1(7-37)OH, or Gly⁸-Gln²¹-GLP-1(7-37)OH are more preferred. Another preferred group of GLP-1 compounds for use in the present invention consists of the compounds of formula VII (SEQ ID NO:8) claimed in U.S. Patent No. 5,512,549, which is expressly incorporated herein by reference.



Formula VII (SEQ ID NO:8)

wherein:

R₁ is selected from the group consisting of 4-imidazopropionyl, 4-imidazoacetyl, or 4-imidazo-α, α-dimethyl-acetyl;

R₂ is selected from the group consisting of C₆-C₁₀ unbranched acyl, or is absent;

R₃ is selected from the group consisting of Gly-OH or NH₂; and

Xaa is Lys or Arg.

More preferred compounds of formula VII for use in the present invention are those in which Xaa is Arg and R₂ is C₆-C₁₀ unbranched acyl. Even more preferred

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compounds of formula IV for use in the present invention are those in which Xaa is Arg, R₂ is C₆-C₁₀ unbranched acyl, and R₃ is Gly-OH. Other highly preferred compounds of formula IV for use in the present invention are those in which Xaa is Arg, R₂ is C₆-C₁₀ unbranched acyl, R₃ is Gly-OH, and R₁ is 4-imidazopropionyl. An especially preferred compound of formula IV for use in the present invention is that in which Xaa is Arg, R₂ is C₈ unbranched acyl, R₃ is Gly-OH, and R₁ is 4-imidazopropionyl.

Other preferred GLP-1 derivatives are described in U.S. Patent No. 6,268,343 B1. A more preferred GLP-1 derivative is Arg³⁴Lys²⁶-(N-ε-(γ-Glu(N-α-hexadecanoyl)))-GLP-1(7-37).

Preferably, the GLP-1 compounds comprise GLP-1 analogs wherein the backbone for such analogs or fragments contains an amino acid other than alanine at position 8 (position 8 analogs). The backbone may also include L-histidine, D-histidine, or modified forms of histidine such as desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine, or α-methyl-histidine at position 7. It is preferable that these position 8 analogs contain one or more additional changes at positions 12, 16, 18, 19, 20, 22, 25, 27, 30, 33, and 37 compared to the corresponding amino acid of native GLP-1(7-37)OH. It is more preferable that these position 8 analogs contain one or more additional changes at positions 16, 18, 22, 25 and 33 compared to the corresponding amino acid of native GLP-1(7-37)OH.

In a preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 12 is selected from the group consisting of tryptophan or tyrosine. It is more preferred that in addition to the substitution at position 12, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 12 and 8, the amino acid at position 22 is substituted with glutamic acid.

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 16 is selected from the group consisting of tryptophan, isoleucine, leucine, phenylalanine, or tyrosine. It is more preferred that in addition to the substitution at position 16, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or

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glycine. It is even more preferred that in addition to the substitutions at position 16 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 16 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 16 and 8, the amino acid at position 37 is substituted with histidine.

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 18 is selected from the group consisting of tryptophan, tyrosine, phenylalanine, lysine, leucine, or isoleucine, preferably tryptophan, tyrosine, and isoleucine. It is more preferred that in addition to the substitution at position 18, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 18 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 18 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 18 and 8, the amino acid at position 37 is substituted with histidine.

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 19 is selected from the group consisting of tryptophan or phenylalanine, preferably tryptophan. It is more preferred that in addition to the substitution at position 19, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 19 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 19 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 19 and 8, the amino acid at position 37 is substituted with histidine.

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 20 is phenylalanine, tyrosine, or tryptophan. It is more preferred that in addition to the substitution at position 20, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the

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substitutions at position 20 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 20 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 20 and 8, the amino acid at position 37 is substituted with histidine

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 25 is selected from the group consisting of valine, isoleucine, and leucine, preferably valine. It is more preferred that in addition to the substitution at position 25, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 25 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 25 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 25 and 8, the amino acid at position 37 is substituted with histidine.

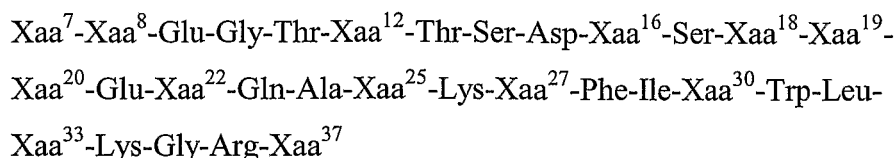
In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 27 is selected from the group consisting of isoleucine or alanine. It is more preferred that in addition to the substitution at position 27, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 27 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 27 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 27 and 8, the amino acid at position 37 is substituted with histidine

In another preferred embodiment, the GLP-1 analog is GLP-1(7-37)OH wherein the amino acid at position 33 is isoleucine. It is more preferred that in addition to the substitution at position 33, the amino acid at position 8 is substituted with glycine, valine, leucine, isoleucine, serine, threonine, or methionine and more preferably valine or glycine. It is even more preferred that in addition to the substitutions at position 33 and 8, the amino acid at position 22 is substituted with glutamic acid. It is also preferred that in

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addition to the substitutions at positions 33 and 8, the amino acid at position 30 is substituted with glutamic acid. It is also preferred that in addition to the substitutions at positions 33 and 8, the amino acid at position 37 is substituted with histidine.

The GLP-1 compounds have modifications at one or more of the following positions: 8, 12, 16, 18, 19, 20, 22, 25, 27, 30, 33, and 37. These GLP-1 compounds show increased potency compared with GLP-1(7-37)OH and comprise the amino acid sequence of formula VIII (SEQ ID NO:9)



Formula VIII (SEQ ID NO:9)

wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine, or α-methyl-histidine;

Xaa⁸ is: Ala, Gly, Val, Leu, Ile, Ser, or Thr;

Xaa¹² is: Phe, Trp, or Tyr;

Xaa¹⁶ is: Val, Trp, Ile, Leu, Phe, or Tyr;

Xaa¹⁸ is: Ser, Trp, Tyr, Phe, Lys, Ile, Leu, Val;

Xaa¹⁹ is: Tyr, Trp, or Phe;

Xaa²⁰ is: Leu, Phe, Tyr, or Trp;

Xaa²² is: Gly, Glu, Asp, or Lys;

Xaa²⁵ is: Ala, Val, Ile, or Leu;

Xaa²⁷ is: Glu, Ile, or Ala;

Xaa³⁰ is: Ala or Glu;

Xaa³³ is: Val or Ile; and

Xaa³⁷ is: Gly, His, NH₂, or is absent.

Some preferred GLP-1 compounds of formula VIII include GLP-1(7-37)OH, GLP-1(7-36)NH₂, Gly⁸-GLP-1(7-37)OH, Gly⁸-GLP-1(7-36)NH₂, Val⁸-GLP-1(7-37)OH, Val⁸-GLP-1(7-36)NH₂, Leu⁸-GLP-1(7-37)OH, Leu⁸-GLP-1(7-36)NH₂, Ile⁸-GLP-1(7-37)OH, Ile⁸-GLP-1(7-36)NH₂, Ser⁸-GLP-1(7-37)OH,

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Ser⁸-GLP-1(7-36)NH₂, Thr⁸-GLP-1(7-37)OH, Thr⁸-GLP-1(7-36)NH₂,
 Val⁸-Tyr¹²-GLP-1(7-37)OH, Val⁸-Tyr¹²-GLP-1(7-36)NH₂, Val⁸-Tyr¹⁶-GLP-1(7-37)OH,
 Val⁸-Tyr¹⁶-GLP-1(7-36)NH₂, Val⁸-Glu²²-GLP-1(7-37)OH, Val⁸-Glu²²-GLP-1(7-36)NH₂,
 Gly⁸-Glu²²-GLP-1(7-37)OH, Gly⁸-Glu²²-GLP-1(7-36)NH₂, Val⁸-Asp²²-GLP-1(7-37)OH,
 5 Val⁸-Asp²²-GLP-1(7-36)NH₂, Gly⁸-Asp²²-GLP-1(7-37)OH, Gly⁸-Asp²²-GLP-1(7-36)NH₂,
 Val⁸-Lys²²-GLP-1(7-37)OH, Val⁸-Lys²²-GLP-1(7-36)NH₂, Gly⁸-Lys²²-GLP-1(7-37)OH,
 Gly⁸-Lys²²-GLP-1(7-36)NH₂, Leu⁸-Glu²²-GLP-1(7-37)OH, Leu⁸-Glu²²-GLP-1(7-36)NH₂,
 Ile⁸-Glu²²-GLP-1(7-37)OH, Ile⁸-Glu²²-GLP-1(7-36)NH₂, Leu⁸-Asp²²-GLP-1(7-37)OH,
 Leu⁸-Asp²²-GLP-1(7-36)NH₂, Ile⁸-Asp²²-GLP-1(7-37)OH, Ile⁸-Asp²²-GLP-1(7-36)NH₂,
 10 Leu⁸-Lys²²-GLP-1(7-37)OH, Leu⁸-Lys²²-GLP-1(7-36)NH₂, Ile⁸-Lys²²-GLP-1(7-37)OH,
 Ile⁸-Lys²²-GLP-1(7-36)NH₂, Ser⁸-Glu²²-GLP-1(7-37)OH, Ser⁸-Glu²²-GLP-1(7-36)NH₂,
 Thr⁸-Glu²²-GLP-1(7-37)OH, Thr⁸-Glu²²-GLP-1(7-36)NH₂, Ser⁸-Asp²²-GLP-1(7-37)OH,
 Ser⁸-Asp²²-GLP-1(7-36)NH₂, Thr⁸-Asp²²-GLP-1(7-37)OH, Thr⁸-Asp²²-GLP-1(7-36)NH₂,
 Ser⁸-Lys²²-GLP-1(7-37)OH, Ser⁸-Lys²²-GLP-1(7-36)NH₂, Thr⁸-Lys²²-GLP-1(7-37)OH,
 15 Thr⁸-Lys²²-GLP-1(7-36)NH₂, Glu²²-GLP-1(7-37)OH, Glu²²-GLP-1(7-36)NH₂,
 Asp²²-GLP-1(7-37)OH, Asp²²-GLP-1(7-36)NH₂, Lys²²-GLP-1(7-37)OH,
 Lys²²-GLP-1(7-36)NH₂, Val⁸-Ala²⁷-GLP-1(7-37)OH, Val⁸-Glu²²-Ala²⁷-GLP-1(7-37)OH,
 Val⁸-Glu³⁰-GLP-1(7-37)OH, Val⁸-Glu³⁰-GLP-1(7-36)NH₂, Gly⁸-Glu³⁰-GLP-1(7-37)OH,
 Gly⁸-Glu³⁰-GLP-1(7-36)NH₂, Leu⁸-Glu³⁰-GLP-1(7-37)OH, Leu⁸-Glu³⁰-GLP-1(7-36)NH₂,
 20 Ile⁸-Glu³⁰-GLP-1(7-37)OH, Ile⁸-Glu³⁰-GLP-1(7-36)NH₂, Ser⁸-Glu³⁰-GLP-1(7-37)OH,
 Ser⁸-Glu³⁰-GLP-1(7-36)NH₂, Thr⁸-Glu³⁰-GLP-1(7-37)OH, Thr⁸-Glu³⁰-GLP-1(7-36)NH₂,
 Val⁸-His³⁷-GLP-1(7-37)OH, Val⁸-His³⁷-GLP-1(7-36)NH₂, Gly⁸-His³⁷-GLP-1(7-37)OH,
 Gly⁸-His³⁷-GLP-1(7-36)NH₂, Leu⁸-His³⁷-GLP-1(7-37)OH, Leu⁸-His³⁷-GLP-1(7-36)NH₂,
 Ile⁸-His³⁷-GLP-1(7-37)OH, Ile⁸-His³⁷-GLP-1(7-36)NH₂, Ser⁸-His³⁷-GLP-1(7-37)OH,
 25 Ser⁸-His³⁷-GLP-1(7-36)NH₂, Thr⁸-His³⁷-GLP-1(7-37)OH, Thr⁸-His³⁷-GLP-1(7-36)NH₂.

Some preferred GLP-1 compounds of formula VIII having multiple substitutions
 include GLP-1(7-37)OH wherein position 8 is valine or glycine, position 22 is glutamic
 acid, position 16 is tyrosine, leucine or tryptophan, position 18 is tyrosine, tryptophan, or
 isoleucine, position 25 is valine and position 33 is isoleucine. Other preferred GLP-1

30 compounds include the following: Val⁸-Tyr¹⁶-GLP-1(7-37)OH,
 Val⁸-Tyr¹²-Glu²²-GLP-1(7-37)OH, Val⁸-Tyr¹⁶-Phe¹⁹-GLP-1(7-37)OH,

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Val⁸-Tyr¹⁶-Glu²²-GLP-1(7-37)OH, Val⁸-Trp¹⁶-Glu²²-GLP-1(7-37)OH,
 Val⁸-Leu¹⁶-Glu²²-GLP-1(7-37)OH, Val⁸-Ile¹⁶-Glu²²-GLP-1(7-37)OH,
 Val⁸-Phe¹⁶-Glu²²-GLP-1(7-37)OH, Val⁸-Trp¹⁸-Glu²²-GLP-1(7-37)OH,
 Val⁸-Tyr¹⁸-Glu²²-GLP-1(7-37)OH, Val⁸-Phe¹⁸-Glu²²-GLP-1(7-37)OH, and
 5 Val⁸-Ile¹⁸-Glu²²-GLP-1(7-37)OH.

The GLP-1 compounds of the present invention also encompass Exendin compounds. Exendin-3 and Exendin-4 are biologically active peptides first isolated from *Helodermatidae* lizard venoms and have been shown to bind the GLP-1 receptor and stimulate cAMP-dependent H⁺ production in mammalian parietal cells. Exendin-3 and
 10 Exendin-4 are both 39 amino acid peptides which are approximately 53% homologous to GLP-1. They act as potent agonists of GLP-1 activity. Notably, an N-terminally truncated derivative of Exendin, known as Exendin(9-39 amino acids), is an inhibitor of Exendin-3, Exendin-4 and GLP-1.

An Exendin compound typically comprises a polypeptide having the amino acid
 15 sequence of Exendin-3, Exendin-4, or an analog or fragment thereof. Exendin-3 and Exendin-4 are disclosed in U.S. Patent No. 5,424,286.

Exendin-3 has the amino acid sequence of SEQ ID NO:10:

His⁷-Ser-Asp-Gly¹⁰-Thr-Phe-Thr-Ser-Asp¹⁵-Leu-Ser-Lys-Gln-Met²⁰-
 20 Glu-Glu-Glu-Ala-Val²⁵-Arg-Leu-Phe-Ile-Glu³⁰-Trp-Leu-Lys-Asn-
 Gly³⁵-Gly-Pro-Ser-Ser-Gly⁴⁰-Ala-Pro-Pro-Pro-Ser⁴⁵-NH₂
 (SEQ ID NO:10)

Exendin-4 has the amino acid sequence of SEQ ID NO:11:

His⁷-Gly-Glu-Gly¹⁰-Thr-Phe-Thr-Ser-Asp¹⁵-Leu-Ser-Lys-Gln-
 25 Met²⁰-Glu-Glu-Glu-Ala-Val²⁵-Arg-Leu-Phe-Ile-Glu³⁰-Trp-Leu-
 Lys-Asn-Gly³⁵-Gly-Pro-Ser-Ser-Gly⁴⁰-Ala-Pro-Pro-Pro-Ser⁴⁵-
 NH₂
 (SEQ ID NO:11)

30

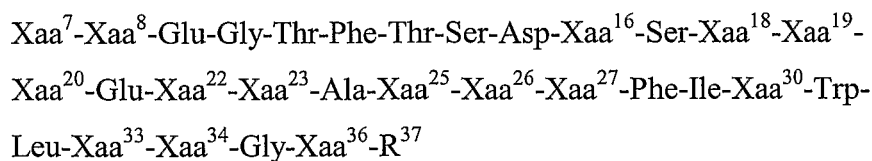
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GLP-1 compounds also include Exendin fragments which are polypeptides obtained after truncation of one or more amino acids from the *N*-terminus and/or *C*-terminus of Exendin or an Exendin analog. Furthermore, GLP-1 compounds include Exendin polypeptides in which one or more amino acids have been added to the *N*-terminus and/or *C*-terminus of Exendin or fragments thereof. Exendin compounds of this type have up to about forty-five amino acids.

GLP-1 compounds also include "Exendin analogs." An Exendin analog has sufficient homology to Exendin-4, Exendin-3, or a fragment thereof such that the analog has insulinotropic activity. The activity of Exendin fragments and/or analogs can be assessed using *in vitro* assays such as those described in Example 1.

Preferably, an Exendin analog has the amino acid sequence of Exendin-4 or a fragment thereof, modified so that from one, two, three, four or five amino acids differ from the amino acid in corresponding position of Exendin-4 or the fragment of Exendin-4. In the nomenclature used herein to designate Exendin compounds, the substituting amino acid and its position is indicated prior to the parent structure. For example, Val⁸-Exendin-4 designates an Exendin compound in which the glycine normally found at position 8 of Exendin-4 has been replaced with valine.

Another preferred group of GLP-1 compounds is composed of GLP-1/Exendin-4 analogs of formula IX (SEQ ID NO:12).



Formula IX (SEQ ID NO:12)

wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine or α-methyl-histidine;

Xaa⁸ is: Gly, Ala, or Val;

Xaa¹⁶ is: Leu or Val;

Xaa¹⁸ is Lys or Ser;

Xaa¹⁹ is: Gln or Tyr;

Xaa²⁰ is: Met or Leu;

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Xaa²² is: Glu or Gln;Xaa²³ is: Glu or Gln;Xaa²⁵ is: Val or Ala;Xaa²⁶ is: Arg or Lys;5 Xaa²⁷ is Leu or Glu;Xaa³⁰ is: Glu or Ala;Xaa³³ is: Val or Lys;Xaa³⁴ is: Asn or Lys;Xaa³⁶ is: Gly or Arg; and10 R³⁷ is: Gly, Pro, Pro-Ser-Ser-Gly-Ala-Pro-Pro-Pro-Ser, or is absent.

Further Exendin-analogs that are useful for the present invention are described in PCT patent publications WO 99/25728 (Beeley, *et al.*); WO 99/25727 Beeley, *et al.*); WO 98/05351 (Young, *et al.*); WO 99/40788 (Young, *et al.*); WO 99/07404 (Beeley, *et al.*); and WO 99/43708 (Knudsen, *et al.*).

15 Another preferred group of GLP-1 compounds has the amino acid sequence of formula X (SEQ ID NO:13)

Xaa⁷-Xaa⁸-Glu-Gly-Thr-Xaa¹²-Thr-Ser-Asp-Xaa¹⁶-Ser-Xaa¹⁸-Xaa¹⁹-
 Xaa²⁰-Glu-Xaa²²-Gln-Ala-Xaa²⁵-Lys-Xaa²⁷-Phe-Ile-Xaa³⁰-Trp-Leu-
 Xaa³³-Xaa³⁴-Gly-Xaa³⁶-Xaa³⁷-Xaa³⁸-Xaa³⁹-Xaa⁴⁰-Xaa⁴¹-Xaa⁴²-Xaa⁴³-
 20 Xaa⁴⁴-Xaa⁴⁵-Xaa⁴⁶-Xaa⁴⁷

Formula X (SEQ ID NO:13)

wherein:

Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β-hydroxy-histidine, homohistidine, α-fluoromethyl-histidine, or α-methyl-histidine;

25 Xaa⁸ is: Ala, Gly, Val, Leu, Ile, Ser, or Thr;

Xaa¹² is: Phe, Trp, or Tyr;

Xaa¹⁶ is: Val, Trp, Ile, Leu, Phe, or Tyr;

Xaa¹⁸ is: Ser, Trp, Tyr, Phe, Lys, Ile, Leu, Val;

Xaa¹⁹ is: Tyr, Trp, or Phe;

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Xaa²⁰ is: Leu, Phe, Tyr, or Trp;

Xaa²² is: Gly, Glu, Asp, or Lys;

Xaa²⁵ is: Ala, Val, Ile, or Leu;

Xaa²⁷ is: Glu, Ile, or Ala;

5 Xaa³⁰ is: Ala or Glu;

Xaa³³ is: Val or Ile;

Xaa³⁴ is: Lys, Asp, Arg, or Glu;

Xaa³⁶ is: Gly, Pro, or Arg;

Xaa³⁷ is: Gly, Pro, or Ser;

10 Xaa³⁸ is: Ser, Pro, or His;

Xaa³⁹ is: Ser, Arg, Thr, Trp, or Lys;

Xaa⁴⁰ is: Ser or Gly;

Xaa⁴¹ is: Ala, Asp, Arg, Glu, Lys, or Gly;

Xaa⁴² is: Pro, Ala, NH₂, or is absent;

15 Xaa⁴³ is: Pro, Ala, NH₂, or is absent;

Xaa⁴⁴ is: Pro, Ala, Arg, Lys, His, NH₂, or is absent;

Xaa⁴⁵ is: Ser, His, Pro, Lys, Arg, NH₂ or is absent;

Xaa⁴⁶ is: His, Ser, Arg, Lys, NH₂ or is absent; and

Xaa⁴⁷ is: His, Ser, Arg, Lys, NH₂ or is absent;

20 provided that if Xaa⁴², Xaa⁴³, Xaa⁴⁴, Xaa⁴⁵, Xaa⁴⁶, or Xaa⁴⁷ is absent each amino acid downstream is absent and further provided that the GLP-1 peptide does not have the following C-terminal amino acid extension beginning at Xaa³⁶: Gly-Pro-Ser-Ser-Gly-Ala-Pro-Pro-Pro-Ser-NH₂.

25 Another preferred group of GLP-1 compounds has the amino acid sequence of formula XI (SEQ ID NO:14)

Xaa⁷-Xaa⁸-Glu-Gly-Thr-Phe-Thr-Ser-Asp-Xaa¹⁶-Ser-Ser-Tyr-Lys-Glu-
Xaa²²-Gln-Ala-Xaa²⁵-Lys-Glu-Phe-Ile-Ala-Trp-Leu-Xaa³³-Xaa³⁴-Gly-
Xaa³⁶-Xaa³⁷-Xaa³⁸-Xaa³⁹-Xaa⁴⁰-Xaa⁴¹-Xaa⁴²-Xaa⁴³-Xaa⁴⁴-Xaa⁴⁵-
Xaa⁴⁶-Xaa⁴⁷

30 Formula XI (SEQ ID NO:14)

wherein:

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Xaa⁷ is: L-histidine, D-histidine, desamino-histidine, 2-amino-histidine, β -hydroxy-histidine, homohistidine, α -fluoromethyl-histidine, or α -methyl-histidine;

Xaa⁸ is: Gly, Val, Leu, Ile, Ser, or Thr;

Xaa¹⁶ is: Val, Trp, Ile, Leu, Phe, or Tyr;

5 Xaa²² is: Gly, Glu, Asp, or Lys;

Xaa²⁵ is: Ala, Val, Ile, or Leu;

Xaa³³ is: Val or Ile;

Xaa³⁴ is: Lys, Asp, Arg, or Glu;

Xaa³⁶ is: Gly, Pro, or Arg;

10 Xaa³⁷ is: Gly, Pro, or Ser;

Xaa³⁸ is: Ser, Pro, or His;

Xaa³⁹ is: Ser, Arg, Thr, Trp, or Lys;

Xaa⁴⁰ is: Ser or Gly;

Xaa⁴¹ is: Ala, Asp, Arg, Glu, Lys, or Gly;

15 Xaa⁴² is: Pro or Ala;

Xaa⁴³ is: Pro or Ala;

Xaa⁴⁴ is: Pro, Ala, Arg, Lys, His, NH₂, or is absent;

Xaa⁴⁵ is: Ser, His, Pro, Lys, Arg, NH₂ or is absent;

Xaa⁴⁶ is: His, Ser, Arg, Lys, NH₂ or is absent; and

20 Xaa⁴⁷ is: His, Ser, Arg, Lys, NH₂ or is absent;

provided that if Xaa⁴⁴, Xaa⁴⁵, Xaa⁴⁶, or Xaa⁴⁷ is absent each amino acid downstream is absent and further provided that the GLP-1 peptide does not have the following C-terminal amino acid extension beginning at Xaa³⁶: Gly-Pro-Ser-Ser-Gly-Ala-Pro-Pro-Pro-Ser-NH₂.

25 Preferred embodiments of formula X and formula XI include GLP-1 compounds that have valine or glycine at position 8 and glutamic acid at position 22.

Delivery agents appropriate for use in the present invention:

30 The delivery agents of the present invention can be made by organic chemistry methods known in the art and as described in WO 90/36480; WO 96/30036; U.S. Pat.

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No. 5,643,957; U.S. Pat. No. 6,242,495; all of which are herein incorporated by reference.

Many of the delivery agents of the present invention can be readily prepared from amino acids including, but not limited to, aminocaprylic acid, butyrylhydroxaminic acid, aminophenylbutyric acid, aminophenylhexanoic acid, aminophenylpropionic acid, aminosalicylic acid, aminophenylsuccinic acid, aminononanic acid, aminonicotinic acid, aminovalenic acid, aminophenylacetic acid, aminocaproic acid, aminoundecanoic acid, aminoheptanoic acid, aminohydroxybenzoic acid, and aminodecanoic acid.

For example, these delivery agents may be prepared by reacting the single acid with the appropriate agent which reacts with free amino moiety present in the amino acids to form amides. Protecting groups may be used to avoid unwanted side reactions as would be known to those skilled in the art.

The delivery agents may be purified by recrystallization or by fractionation on solid column supports. Suitable recrystallization solvent systems include acetonitrile, methanol and tetrahydrofuran. Fractionation may be performed on a suitable solid column supports such as alumina, using methanol/n-propanol mixtures as the mobile phase; reverse phase column supports using trifluoroacetic acid/acetonitrile mixtures as the mobile phase; and ion exchange chromatography using water as the mobile phase.

When anion exchange chromatography is performed, preferably a subsequent 0-500 mM sodium chloride gradient is employed.

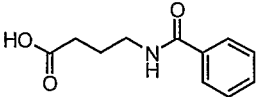
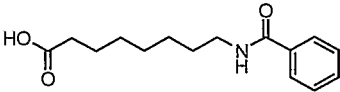
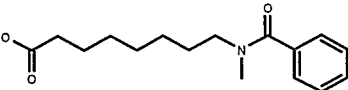
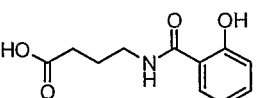
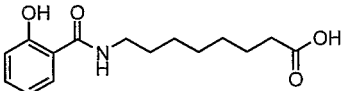
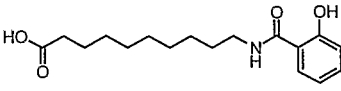
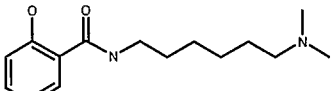
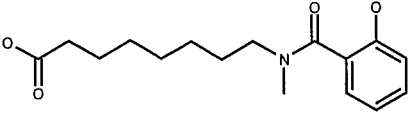
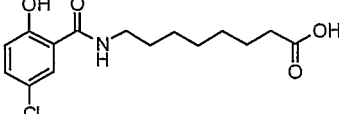
Useful delivery agents in the present invention are described in U.S. Patents 5,541,155; 5,693,338; 5,976,569; 5,643,957; 5,955,503; 6,100,298; 5,650,386; 5,866,536; 5,965,121; 5,989,539; 6,001,347; 6,071,510; 5,820,881; and 6,242,495; and

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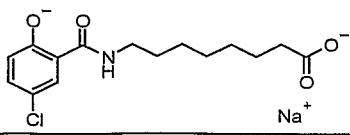
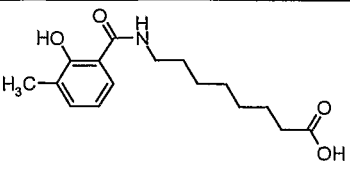
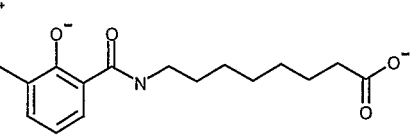
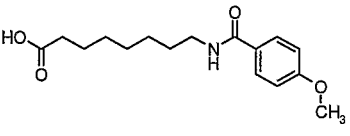
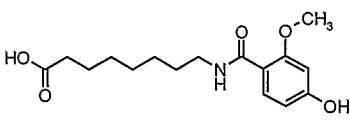
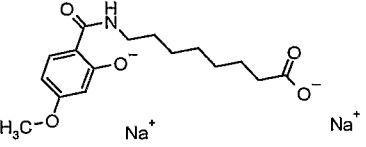
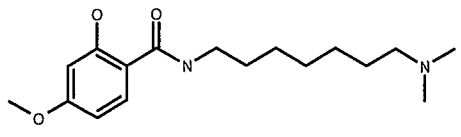
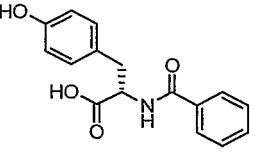
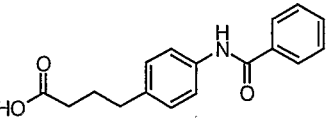
WO 02/02509; WO 01/51454; WO 01/44199; WO 01/32130; WO 00/59863;
WO 00/50386; WO 00/47188; and WO 00/40203; and are all herein incorporated by
reference. A skilled artisan will also recognize that variations of the delivery agents can
be made and used in the present invention.

5 Examples of delivery agents are described in Table 1. Preferred delivery agents of
Table 1 are delivery agent numbers 1, 2, 4, 5, 6, 9, 10, 11, 13, 14, 15, 20, 21, 22, 23, 24,
26, 28, 30, 31, 35, 36, 38, 39, 40, 41, 42, 43, 44, 46, 51, 52, and 54.

Table 1. Delivery agents

Delivery agent #	Structure
1	
2	
3	
4	
5	
6	
7	
8	
9	

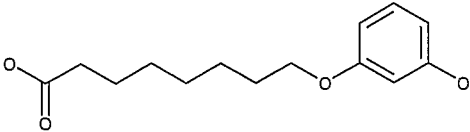
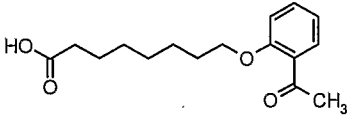
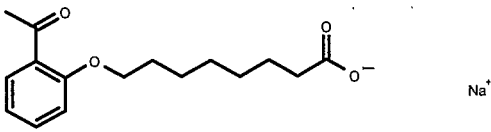
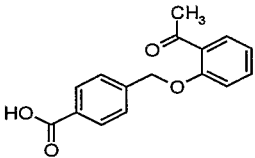
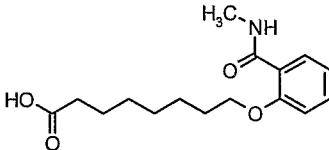
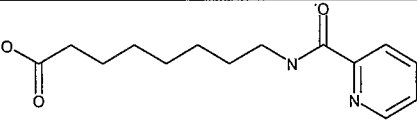
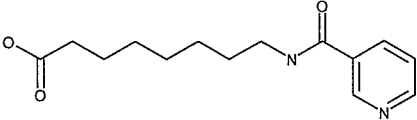
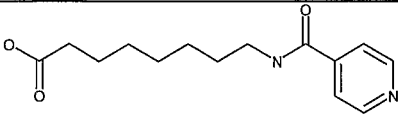
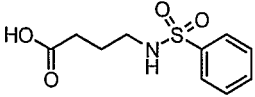
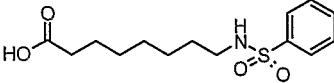
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Delivery agent #	Structure
10	Na^+  Na^+
11	
12	Na^+  Na^+
13	
14	
15	 Na^+
16	
17	 Chfra
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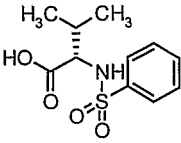
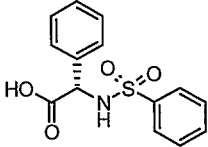
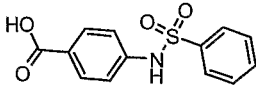
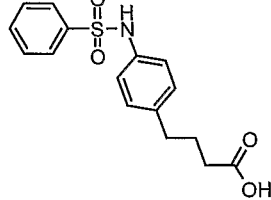
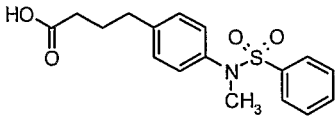
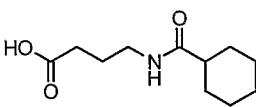
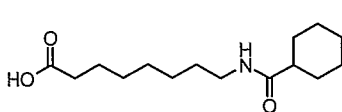
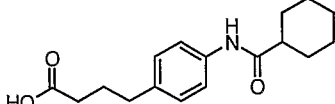
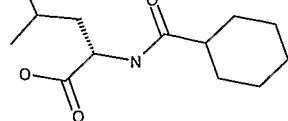
-35-

Delivery agent #	Structure
19	 <chem>[Na+].[O-]C(=O)CCCc1ccc(N(C)C)cc1</chem>
20	 <chem>Oc1ccccc1C(=O)N[C@H](O)c2ccccc2</chem>
21	 <chem>[Na+].[O-]C(=O)CCCc1ccc(NC(=O)c2ccccc2O)cc1</chem>
22	 <chem>OC(=O)CCCc1ccc(NC(=O)c2ccccc2O)cc1</chem>
23	 <chem>OC(=O)CCCc1ccc(NC(=O)c2ccccc2OC)cc1</chem>
24	 <chem>CN(C)c1ccc(cc1)C(=O)Nc2ccc(cc2)CCC(=O)O</chem>
25	 <chem>OC(=O)CCCCOc1ccccc1</chem>
26	 <chem>OC(=O)CCCCOc1ccccc1O</chem>

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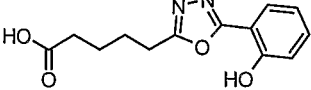
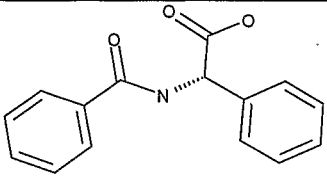
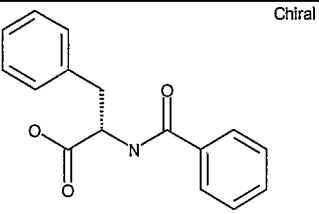
Delivery agent #	Structure
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-37-

Delivery agent #	Structure
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Delivery agent #	Structure
46	Chiral <chem>O=C(O)[C@H](Cc1ccccc1)NC(=O)C2CCCCC2</chem>
47	Chiral <chem>O=C(O)[C@@H](Cc1ccc(O)cc1)NC(=O)C2CCCCC2</chem>
48	Chiral <chem>CC(C)C[C@H](N(C(=O)C1CCCCC1)C(=O)C)C(=O)OC</chem>
49	N-Chiral <chem>CN(C)CCCNC(=O)C1CCCCC1C(=O)N[C@@H](C(=O)O)CCCN</chem>
50	 <chem>O=C(O)CCCNC(=O)/C=C/c1cccc(F)c1</chem>
51	 <chem>O=C(O)CCCCCNC(=O)/C=C/c1cccc(F)c1</chem>
52	 <chem>O=C(O)CCCNC(=O)Nc1ccc(cc1)/C=C/c2cc(F)cc(F)c2</chem>
53	 <chem>CCCCCCCCC(=O)O[C@@H]1CN=N(c2ccccc2)O1</chem>

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Delivery agent #	Structure
54	
55	
56	 Chiral

The oral formulations comprising a GLP-1 compound and a delivery agent can be used to treat a wide variety of diseases and conditions. The GLP-1 compounds primarily exert their biological effects by acting at a GLP-1 receptor. Subjects with diseases and/or conditions that respond favorably to GLP-1 receptor stimulation or to the administration of GLP-1 compounds can therefore be treated with the oral formulations of the present invention. These subjects are said to “be in need of treatment with GLP-1 compounds” or “in need of GLP-1 receptor stimulation”. Included are subjects with non-insulin dependent diabetes, insulin dependent diabetes, stroke (*see* WO 00/16797), myocardial infarction (*see* WO 98/08531), obesity (*see* WO 98/19698), catabolic changes after surgery (*see* U.S. Patent No. 6,006,753), functional dyspepsia and irritable bowel syndrome (*see* WO 99/64060). Also included are subjects requiring prophylactic treatment with a GLP-1 compound, e.g., subjects at risk for developing non-insulin dependent diabetes (*see* WO 00/07617). Subjects with impaired glucose tolerance or impaired fasting glucose, subjects whose body weight is about 25% above normal body weight for the subject’s height and body build, subjects with a partial pancreatectomy, subjects having one or more parents with non-insulin dependent diabetes, subjects who have had gestational diabetes and subjects who have had acute or chronic pancreatitis are at risk for developing non-insulin dependent diabetes.

The present invention may be better understood with reference to the following examples. These examples are intended to be representative of specific embodiments of the invention, and are not intended as limiting the scope of the invention.

5

EXAMPLES

Example 1

Insulinotropic activity determination

A collagenase digest of pancreatic tissue is separated on a Ficoll gradient (27%,
10 23%, 20.5%, and 11% in Hank's balanced salt solution, pH 7.4). The islets are collected from the 20.5%/11% interface, washed and handpicked free of exocrine and other tissue under a stereomicroscope. The islets are incubated overnight in RPMI 1640 medium supplemented with 10% fetal bovine plasma and containing 11 mM glucose at 37°C and 95% air/5% CO₂. The GLP-1 compound to be studied is prepared at a range of
15 concentrations, preferably 3 nanomolar to 30 nanomolar in RPMI medium containing 10% fetal bovine plasma and 16.7 mM glucose. About 8 to 10 isolated islets are then transferred by pipette to a total volume of 250 µL of the GLP-1 compound containing medium in 96-well microtiter dishes. The islets are incubated in the presence of the GLP-1 compound at 37°C, 95% air, 5% CO₂ for 90 minutes. Then aliquots of islet-free
20 medium are collected and 100 µl thereof are assayed for the amount of insulin present by radioimmunoassay using an Equate Insulin RIA Kit (Binax, Inc., Portland, ME).

Example 2

GLP-1 stability in the presence of DPP IV

25 The stability of each GLP-1 molecule can be determined by incubation of the GLP-1 molecule in human plasma. Plasma (800 µL), obtainable from healthy human volunteers, is incubated at 37°C with 300 pmol/L of a GLP-1 molecule for up to six hours. This is followed by reversed phase HPLC and RIA according to Deacon, *et al.*, in *J. Clin. Endocrinol. Metab.* 80:952-957 (1995).

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Example 3

Formulation of delivery agent number 15

Approximately 600 mg of delivery agent number 15 was weighed into Type I glass vials to which 3 mL of base (0.1 N NaOH, pH 12.7) was added to achieve a final
5 concentration of 200 mg/mL. The pH was adjusted to 7.1 and the concentration was estimated to be 171 mg/mL. Delivery agent number 15 was then diluted to 150 mg/mL with Milli-Q[®] water.

Example 4

10 Formulation of delivery agent number 40

Delivery agents number 40 and 9 were insoluble at the desired concentration of 150 mg/mL when followed example 1. Further dilution with base to pH 11.5 also did not achieve the desired concentration of 150 mg/mL. Addition of cosolvents also failed to solubilize either delivery agent to the desired concentration of 150 mg/mL. Cosolvents
15 tested included ethanol, N-methylpyrrolidone, N,N-dimethylacetamide, N,N-dimethylformamide, glycofurol, ethoxydiol, propylene glycol, polyethyleneglycol 300, and polyvinylpyrrolidone.

However, for delivery agent number 40, 150 mg was weighed into a Type I vial, to which 1 mL of Milli-Q[®] water was added, and the pH adjusted with 10 N NaOH. Using
20 this approach, a 150 mg/mL solution was achieved for delivery agent number 40 (pH 8.22).

Example 5

Formulation of delivery agent number 9

25 Due to the aqueous insolubility of delivery agent number 9, a suspension formulation was prepared in 4% weight/volume (aqueous) of suspending agent hydroxypropylmethylcellulose (Klucel[®]). Approximately 1.7 mL of suspending agent was added to a Type I glass vial containing 300 mg of delivery agent number 9. The preparation was cooled on ice for 3 minutes, followed by probe sonication on ice for
30 30 minutes using a Misonix Sonicator[®] Ultrasonic Processor XL (3/16th inch microtip). Sonication resulted in a reduction of the mean particle size of delivery agent number 9

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from 48 μm to 8 μm (Coulter[®] LS Particle Size Analyzer) at pH 7.98. The formulation was then diluted to 150 mg/mL with the suspending agent.

Example 6

5 Other delivery agents:

All other delivery agents were prepared as described in examples 3 and 4 above, except delivery agent numbers 10, 11, 12, 16, 18, 22, 25, 27, 33, and 52, which were prepared as described in example 5 above. Delivery agents 46 and 54 were prepared in two separate formulations: one according to either example 3 or 4 and another according
10 to example 5.

Example 7

Stability studies:

Stability studies were conducted for delivery agent numbers 9, 15, and 40. The
15 delivery agents were freshly prepared as described above respectively to achieve the desired concentration of 150 mg/mL. The samples were divided into three 2 mL aliquots and stored at -20°C, 4°C, and ambient for three days. HPLC assay development and analyses were performed at the end of the storage period. The results are shown in Table
2.

20

Table 2. Stability Data for Delivery agents 9, 15, and 40.

Temperature	Delivery agent number 40 (mg/mL)	Delivery agent number 15 (mg/mL)	Delivery agent number 9 (mg/mL)
-20°C	134.0	135.5	153.2
4°C	135.1	138.2	148.6
Ambient	135.3	137.4	146.0

25 Example 8

Formulation of the GLP-1 compound:

A solution of Val⁸-Glu²²-GLP-1 was prepared by dissolving the GLP-1 compound in distilled water to yield a concentration of 7 mg/mL. The pH was slowly raised to 10.5

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with 2 N NaOH, followed by incubation at room temperature for 30 minutes. A volume of 1 M Tris buffer, pH 8.0 was added to give a final buffer concentration 20 mM Tris, and the pH adjusted to pH 7.8 with 1 N or 5 N HCl. The solution was then filtered through a low protein binding 0.22 μ M syringe filter (Millex GV, Millipore) and the concentration of the GLP-1 compound was determined by UV spectroscopy. The solution was diluted to a final concentration of 5.5 mg/mL using 20 mM Tris buffer, pH 7.8. The peptide solution was then stored in 1.0 mL aliquots at -70°C until used.

Example.9

Final formulations:

Final formulations were freshly prepared approximately 30 minutes to 1 hour prior to *in vivo* dosing by combining 4.5 mL of the delivery agent with 0.5 mL of the GLP-1 compound. The final formulations were dosed by oral gavage at 2 mL/kg (1.1 mg/kg GLP-1 compound, 300 mg/kg delivery agent) with to Male Sprague Dawley rats that were fasted for 12 hours prior to dosing. A subcutaneous dose of the GLP-1 compound alone was used as a control (0.011 mg/kg). The mean pharmacokinetic parameters are shown in the following table.

Table 3. Mean Pharmacokinetic Parameters and Bioavailability for Delivery agents 9, 15, and 40.

Delivery Agent #	Formulation	T _{max} (min)	C _{max} (pg/mL)	AUC (pg*min/mL)	%F ^a
	solution	10 $\pm$ 0	3781 $\pm$ 1097	93635 $\pm$ 18531	
	solution	NC ^b	NC ^b	NC ^b	NC ^b
40	solution	6 $\pm$ 3	6304 $\pm$ 4929	94215 $\pm$ 66732	1.01
15	solution	5 $\pm$ 0	25660 $\pm$ 12522	254291 $\pm$ 129387	2.72
9	Klucel suspension	7 $\pm$ 3	2637 $\pm$ 2695	28144 $\pm$ 38576	0.30

^a Bioavailability relative to subcutaneous dosing.

^b NC = not calculated due below detection level

From the above data, the percent bioavailability for the oral administration of Val⁸-Glu²²-GLP-1 in a formulation with delivery agent number 15 is calculated to be 2.72%, Val⁸-Glu²²-GLP-1 in a formulation with delivery agent number 40 is calculated to

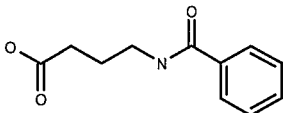
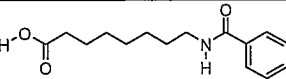
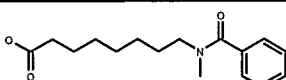
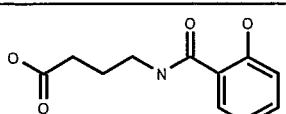
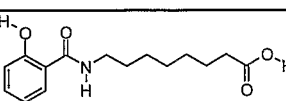
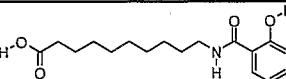
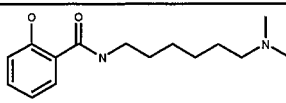
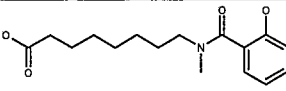
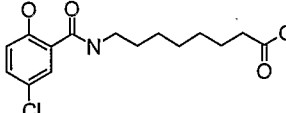
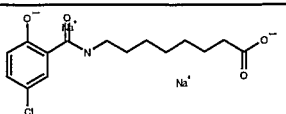
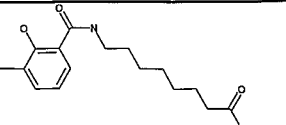
-44-

be 1.01%, and Val⁸-Glu²²-GLP-1 in a formulation with delivery agent number 9 is calculated to be 0.3%.

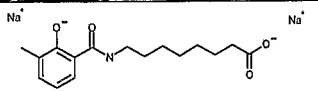
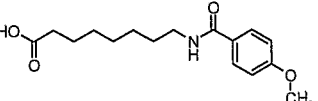
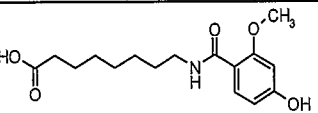
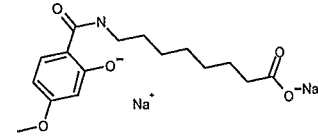
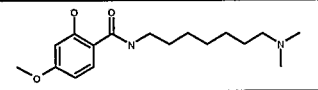
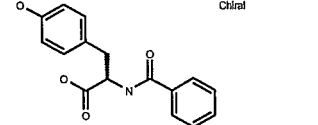
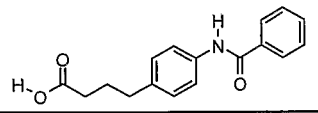
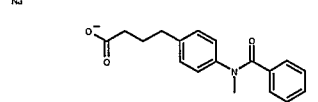
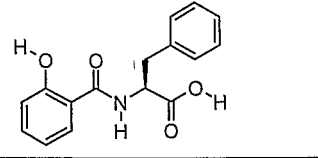
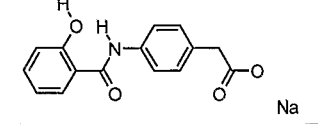
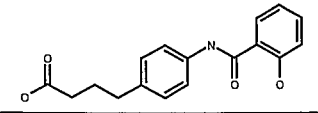
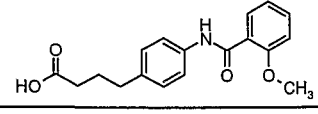
Pharmacokinetic data for all delivery agents are shown in Table 4, below.

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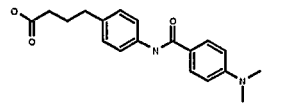
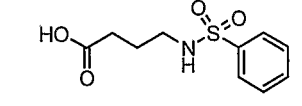
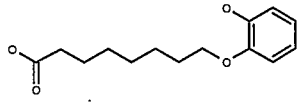
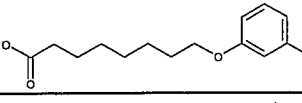
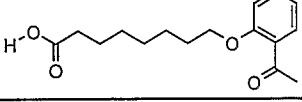
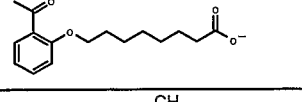
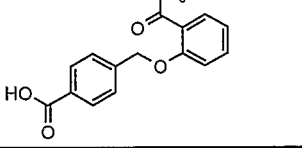
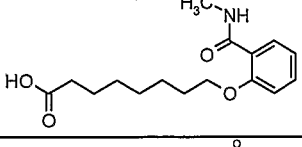
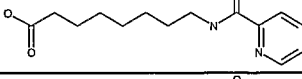
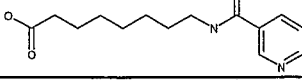
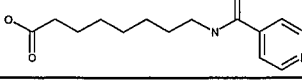
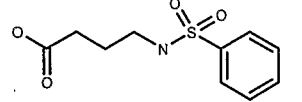
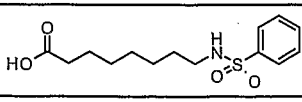
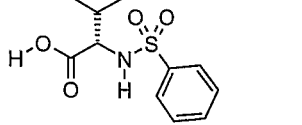
Table 4. Tmax, Cmax, and AUC Pharmacokinetic Data for Delivery agents 1 through 56.

#	Delivery Agent Structure	Peptide	Formulation	T max (min)	Cmax (pg/mL)	AUC (pg*min/mL)
A	NA	A ^a	Tris solution	10 ± 0	3781	93635
B	NA	B ^b	Tris solution	NC ^c	NC ^c	NC ^c
1		A	Tris solution	NC ^c	NC ^c	NC ^c
2		A	Tris solution ^d	5 ± 0	875	7202
3		A	Tris solution ^h	5 ± 0	24505.8	237422.3
4		A	Tris solution	5 ± 0	297.2	NC ^c
5		A	Tris suspension	5 ± 0	4022	40984
6		A	Tris suspension	5 ± 0	3184	37926
7		A	Tris solution	5 ± 0	17576	204611
8		A	Tris solution	9 ± 8	13247.1	173548.6
9		A	Klucel suspension Klucel suspension	7 ± 3 5 ± 0	2637 1619	28144 9889
10		A	Klucel suspension	NC ^c	NC ^c	NC ^c
11		A	Klucel suspension Klucel suspension	11 ± 6 6 ± 3	4760 1243.1	71350 12167.1

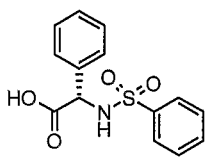
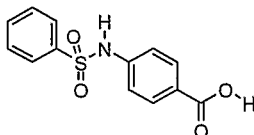
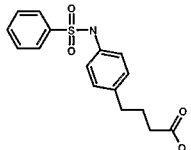
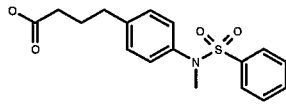
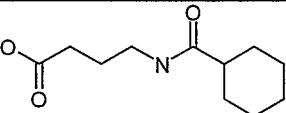
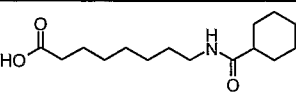
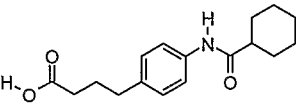
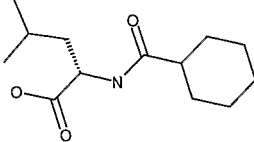
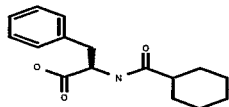
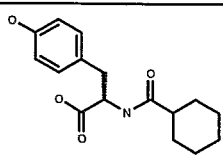
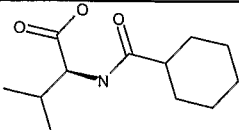
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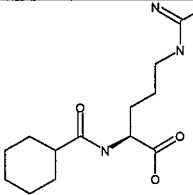
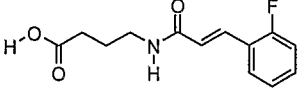
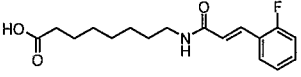
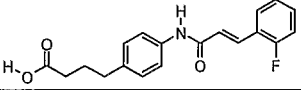
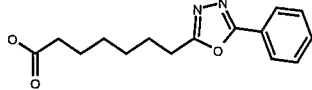
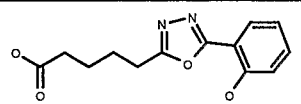
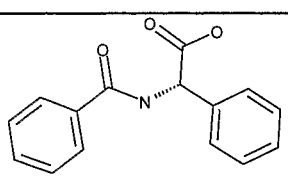
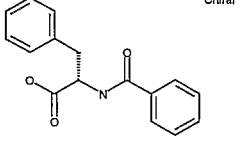
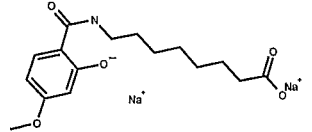
#	Delivery Agent Structure	Peptide	Formulation	T max (min)	Cmax (pg/mL)	AUC (pg*min/mL)
12		A	Klucel suspension	7 ± 3	4225	35239
13		A	Tris suspension ^d Tris suspension ⁱ	8 ± 3 8 ± 3	23297.1 6265	279725.0 82398
14		A	Tris solution ^e	6 ± 3	12177.9	160066.6
15		A	Tris solution	5 ± 0	25660	254291
16		A	Klucel suspension	5 ± 0	2113	19972
17		A	Tris solution ^h	NC ^c	NC ^c	NC ^c
18		A	Klucel suspension	NC ^c	NC ^c	NC ^c
19		A	Tris suspension	5 ± 0	20704.9	290106.4
20		A	Tris suspension	5 ± 0	1895	21948
21		A	Tris suspension	6 ± 3	5833	57166
22		A	Klucel suspension	NC ^c	NC ^c	NC ^c
23		A	Tris solution ^d	5 ± 0	1930	15747

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#	Delivery Agent Structure	Peptide	Formulation	T max (min)	Cmax (pg/mL)	AUC (pg*min/mL)
24		A	Tris solution	13 ± 3	1885.3	21559.2
25		A	Klucel suspension	NC ^c	NC ^c	NC ^c
26		A	Tris solution	5 ± 0	12841.0	113480.1
27		A	Klucel solution ^g	5 ± 0	27898.3	299137.2
28		A	Tris solution Tris suspension	10 ± 7 9 ± 8	4220 1404	59543 13116
29		A	Tris solution	10 ± 7	5262	62303
30		A	Tris solution	5 ± 0	4174	35259
31		A	Tris solution	5 ± 0	3724	30164
32		A	Tris suspension	6 ± 3	10315.9	130175.6
33		A	Klucel suspension	5 ± 0	232.1	NC ^c
34		A	Tris suspension	9 ± 8	756.1	6964.2
35		A	Tris solution	NC ^c	NC ^c	NC ^c
36		A	Tris solution	5 ± 0	4752	42036
37		A	Tris solution	NC ^c	NC ^c	NC ^c

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#	Delivery Agent Structure	Peptide	Formulation	T max (min)	Cmax (pg/mL)	AUC (pg*min/mL)
38	<p>Chiral</p> 	A	Tris solution	9 ± 3	556	5669
39		A	Tris solution	6 ± 3	815	6087
40		A	Tris solution	6 ± 3	6304	94215
41		A	Tris solution	5 ± 0	2117.0	21679.1
42		A	Tris solution	NC ^c	NC ^c	NC ^c
43		A	Tris suspension	5 ± 0	962	7281
44		A	Tris solution	6 ± 3	4227	55671
45	<p>Chiral</p> 	A	Tris solution ^h	6 ± 3	975.1	13468.0
46	<p>Chiral</p> 	A	Tris solution Klucel solution	6 ± 3 5 ± 0	1746.1 544.2	19304.1 4789.7
47	<p>Chiral</p> 	A	Tris solution	NC ^c	NC ^c	NC ^c
48	<p>Chiral</p> 	A	Tris solution	5 ± 0	649.2	6068.5

#	Delivery Agent Structure	Peptide	Formulation	T max (min)	Cmax (pg/mL)	AUC (pg*min/mL)
49		A	Tris suspension	5 ± 0	165.7	NC ^c
50		A	Tris solution ^d	NC ^c	NC ^c	NC ^c
51		A	Tris solution	5 ± 0	1076	10838
52		A	Klucel suspension	NC ^c	NC ^c	NC ^c
53		A	Tris suspension	6 ± 3	27467	337360
54		A	Klucel suspension Tris suspension	6 ± 3 5 ± 0	18771.5 65729.5	218240.8 684087.3
55		A	Tris solution	6 ± 3	2398.9	20177.7
56		A	Tris solution	6 ± 3	3689.8	48324.4
15		B	Tris solution	5 ± 0	8122	82656

5 ^a Peptide used: HVEGTFTSDVSSYLEEQAAKEFIAWLVKGRG
^b Peptide used: HVEGTFTSDVSSYLEEQAAKEFIAWLIKGGPSSGDPPPS
^c NC not calculated due to insufficient data.
^d Formulation dosed as a solution with a few undissolved/fibrous particles.
^e Formulation dosed as a hazy solution.
10 ^f Formulation dosed as a solution with a few undissolved particles.
^g Formulation dosed as a hazy viscous solution.
^h Formulation dosed as a solution with a few translucent particles.
ⁱ Formulation dosed as a non-homogeneous, somewhat clumpy suspension.

We Claim:

1. A formulation comprising a GLP-1 compound and a delivery agent selected from the group consisting of Delivery agent 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14,
5 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, and 56.
2. The formulation of Claim 1, wherein the GLP-1 compound is selected from the group consisting of GLP-1 compounds of SEQ ID NO:1, SEQ ID NO:2, SEQ ID
10 NO:3, SEQ ID NO:4, SEQ ID NO:5, SEQ ID NO:6, SEQ ID NO:7, SEQ ID NO:8, SEQ ID NO:9, SEQ ID NO:10, SEQ ID NO:11, SEQ ID NO:12, SEQ ID NO:13, and SEQ ID NO:14.
3. The formulation of Claim 1, wherein the GLP-1 compound is selected from the group consisting of GLP-1 compounds of SEQ ID NO:2, SEQ ID NO:3, SEQ ID
15 NO:4, SEQ ID NO:5, SEQ ID NO:6, SEQ ID NO:12, SEQ ID NO:13, and SEQ ID NO:14.
4. The formulation of Claim 1, wherein the GLP-1 compound is selected from the group consisting of GLP-1 compounds of SEQ ID NO:2, SEQ ID NO:12, SEQ ID
20 NO:13, and SEQ ID NO:14.
5. The formulation of Claim 1, wherein the GLP-1 compound is of SEQ ID NO:13 or SEQ ID NO:14.