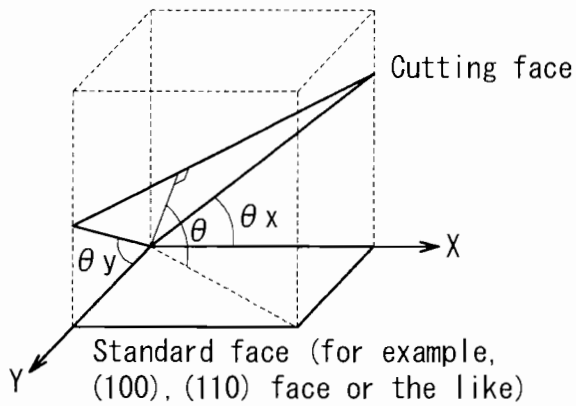
FIG. 1



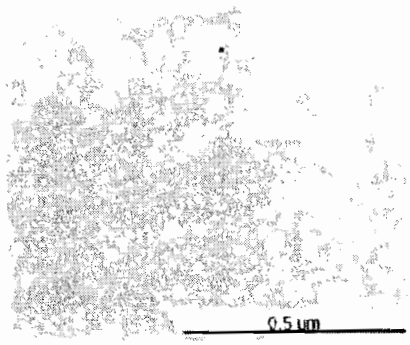
θx : Inclination angle in X-axis direction
(cutting angle in X-axis direction)

θy : Inclination angle in Y-axis direction
(cutting angle in Y-axis direction)

θ : Compound angle

FIG. 2

(a)



(b)

