

Abstract

Brushware comprising at least one carrier and bristles made from a moldable plastic material disposed thereon, is produced by providing the carrier with through holes acting like spinning nozzles, to which bristle-shaped molding channels join and a plastic melt for the bristles is injected from at least one side of the carrier - the feed side of the melt - through the holes into the channels thereby forming the bristles, wherein the through holes have a minimal width along at least a portion of their length which is $\leq 3\text{mm}$ and the ratio between this width and the flow path of the melt resulting from the depth of the through holes plus the length of the channels is $\leq 1:5$. A device for carrying out the method and brushware produced in accordance with the method are also described.



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