

Description

The invention relates to an electrooptical display element with a very narrow dependence of the contrast on the viewing angle and a particularly steep electrooptical characteristic line.

The properties of nematic or nematic-cholesteric liquid crystal materials are utilized for liquid crystal display elements for significant modification of their optical properties, such as light transparency, light scattering, birefringence, reflectance or colour, under the influence of electrical fields. Functioning of such display elements is based here, for example, on the phenomenon of dynamic scattering, deformation of aligned phases, the Schadt-Helfrich effect in the twisted cell or the SBE effect.

Amongst these customary types of liquid crystal display elements, display elements with a large surface area, thin construction and a low power consumption and capable of presenting large quantities of information have in particular recently gained increasing importance. Highly informative display elements of this type are required in electronic data processing, office automation - this includes, inter alia, electronic word processing - the video industry and, in the not too distant future, also the car industry. Because of their properties, liquid crystal displays are predestined for these display systems. Highly informative liquid crystal displays which have a large surface area and use nematic liquid crystals are operated by the so-called time multiplex method. This control results in displays with a good contrast which is independent of the viewing angle only if the electrooptical characteristic line of the display is very steep. Until liquid crystals with an extremely small ratio of the elastic constants for bending and spreading K_3/K_1 are available, there are limits to the steepness of the electrooptical characteristic line of a TN cell. As is known, the contrast can be improved by increasing the twist angle, which in the TN cell is 90° (EP-A-0,098,070;

C.M. Waters, E.P. Raynes and V. Brimmel, Mol. Cryst. Liq. Cryst. 123 (1985) 303; German Offenlegungsschrift DE 3,423,993 A1; T.J. Scheffer and J. Nehring, J. Appl. Phys. 58 (1985) 3022; T.J. Scheffer and J. Nehring, Appl. Phys. Lett. 45 (1984) 1021). Whilst the influence of the various liquid crystal parameters on the steepness of the characteristic line and thus on the contrast is known for the TN cell, there is still substantial uncertainty as to the importance of some liquid crystal properties in the case of display elements with a twist angle $> 90^\circ$. The influence of the elastic constants on the contrast of a display element with a higher twist angle is not discussed at all by T.J. Scheffer et al., and is discussed by C.M. Waters et al. only with very greatly simplified assumptions.

There are therefore still considerable difficulties in the practical application of supertwist cells (TN cell with a twist angle $> 90^\circ$, in particular values from 150 to 250° , preferably in accordance with the literature references described above). These include, above all, the realization of a steep electrooptical characteristic line and the associated good contrast, which moreover should as far as possible be independent of the viewing angle.

The invention is based on the object of providing electrooptical display elements with a high twist angle in which the steepest possible electrooptical characteristic line is guaranteed, together with a maximum contrast and a minimum dependence on the viewing angle.

It has now been found that for a large surface tilt angle the ratio K_3/K_1 must always be as large as possible in order to achieve the steepest possible characteristic line and therefore optimum contrast. However, large surface tilt angles can be realized only with difficulty or with the aid of extravagant and therefore expensive materials. The only process known from the literature consists in oblique sputtering of the substrate surfaces with SiO_2 . In contrast, the rubbing of organic coatings employed at present in production lines

leads to only a relatively small surface tilt angle. In the case of the twist angle of $3/2 \pi$ favoured by C.M. Waters et al. and T.J. Scheffer et al., the surface tilt angle achieved by rubbing of organic coatings leads to the formation of domains and scattering effects. A combination of a twist angle of $> 90^\circ$ and a surface tilt angle of not more than 10° appears to be possible in practice.

Surprisingly, it has now been found that a steep characteristic line or a good contrast which is independent of the viewing angle results for small surface tilt angles and twist angles between 150° and 250° exclusively by using a liquid crystal mixture with a suitable combination of material parameters, in particular with suitable ratios of the elastic constants for bending and twisting K_3/K_2 or the elastic constants for bending and spreading K_3/K_1 .

The invention thus relates to a method of improving the contrast effect of an electrooptical display element, which can be multiplexed, according to Claim 1. The invention furthermore relates to a corresponding electrooptical display element, which can be multiplexed, according to Claim 6.

The construction of the liquid crystal display element according to the invention of polarizers, electrode base plates and electrodes with a surface treatment such that the preferred orientations (directors) of the liquid crystal molecules in each case adjacent thereto are twisted from one to the other electrode usually by 150° to 250° relative to one another, corresponds to the customary design for such display elements. The interpretation of the term customary design is wide here and also includes all the changes and modifications of super-twist cells known from the literature, in particular also matrix display elements and the display elements containing additional magnets in accordance with DE-A-2,748,738. The surface tilt angles on the two support plates can be identical or different. Identical tilt angles are preferred.

An essential difference of the display elements according to the invention in comparison with those previously customary which are based on the twisted nematic cell is, however, the choice of the liquid crystal parameters of the liquid crystal layer.

Liquid crystal phases in which the liquid crystal parameters K_3/K_1 and K_3/K_2 are chosen so that the steepest possible electrooptical characteristic line is guaranteed, together with a maximum contrast and a minimum dependence on the viewing angle, are employed in the display elements according to the invention.

Figure 1 is a schematic drawing which illustrates the ranges in which K_3/K_1 has a decisive influence on the contrast effect of the display element. The ratio K_3/K_2 is plotted as a function of the twist angle (β) of the cell for a surface tilt angle of less than 10° , for example $\alpha_0 = 1^\circ$. The continuous line separates the regions A and B. Whilst on the continuous line and in its immediate vicinity the ratio K_3/K_1 has only a marginal influence on the steepness of the characteristic line, the ratio K_3/K_1 must be as high as possible in region A in order to obtain a steep characteristic line, but on the other hand must be as low as possible in region B. It must also be remembered that the characteristic line is bistable in region A, but stable in region B. In view of the avoidance of hysteresis effects, a stable characteristic line of maximum steepness is the ideal solution. The ideal combination of liquid crystal parameters and display parameters is shown by the shaded region in Figure 1.

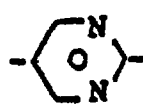
The newly discovered influence of K_3/K_1 with K_3/K_2 constant and a clearly defined twist angle and surface tilt angle of the cell was not to be seen from the prior art. Furthermore, it could not be seen from the published works on supertwist cells that bistability as a rule occurs only over a certain deformation range. This is illustrated in more detail in Figure 2. The tilt angle α_m in the middle of the liquid crystal layer is tilted as a function of the effective voltage applied divided by the threshold voltage. The data relate to a twist angle of

160°, a surface tilt angle of 1° and a K_3/K_2 of 2. It can be seen from Figure 2 that for a K_3/K_1 of 1.6, bistability occurs over a relatively small deformation range. The definition of bistability is that various α_m values are found for one and the same V/V_0 , whilst for the stable curve for $K_3/K_1 = 0.4$, there is always clear correlation between α_m and V/V_0 . For a display element with a twist angle $> 90^\circ$, the range from 60° to 85° is, however, of decisive importance for α_m . It is therefore not the curve for $K_3/K_1 = 1.6$ with its small bistable range but the curve for $K_3/K_1 = 0.4$, which overall is steeper, which leads to better transmission characteristic lines and therefore a better contrast. This is illustrated in the following figures.

Figure 3 shows the definition of the polarizer positions. Figure 4 shows the transmission as a function of the voltage for various wavelengths for a twist angle of 220° and a certain polarizer arrangement. It can be seen from Figure 4 that this display already switches very well between dark and light for 550 nm. At other wavelengths, there is always a residual transmission in the on and off state, so that the display appears coloured under white illumination. Figure 4 is intended to show that a very steep characteristic line can be realized by a suitable choice of material parameters and display parameters. The curves relate to perpendicular incidence. However, the contrast as a function of the viewing angle is decisive for the quality of a display. This is illustrated in Figure 5. The transmission is shown in each case as a function of the viewing angle θ for various V/V_0 ratios in a polar coordinate diagram for a twist angle of 220°, a surface tilt angle of 1° and a wavelength of 550 nm, for an observation angle of 45°. The polarizer positions and the material parameters and cell parameters are identical in Figures 4 and 5. The contrast is obtained by dividing the transmission values for $V/V_0 = 0.95$ for appropriate θ angles by the transmission values for the other V/V_0 conditions. The observation angles θ and ρ are defined in Figure 6. Good

contrast values quite evidently require relatively high V/V_0 values or, in other words, α_m values between 60° and 85° (compare Figure 7). Figure 7 is obtained from particular consideration of only the α_m range from 60° to 85° . Precisely this range, however, is of essential importance for the quality of a display element with a twist angle $> 90^\circ$.

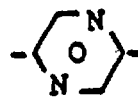
Liquid crystal dielectrics with material parameters in the ranges according to the invention can be prepared from the customary liquid crystal base materials. Numerous such materials are known from the literature. The dielectrics used for the display elements according to the invention in range B of Figure 1 advantageously contain at least 15, preferably at least 30 and in particular at least 95 per cent by weight of a mixture of at least two, preferably three to 15 and in particular four to ten liquid crystal compounds, each of which contains at least one structural element selected from series I to XI, it also being possible for structural elements I to IV optionally to be substituted, for example by F, Cl, CH₃ and/or CN, or to be in the form of the corresponding N-oxides:



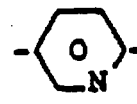
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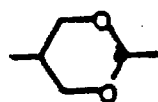
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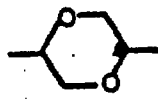
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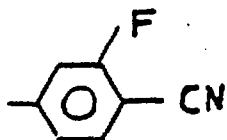
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(IX)



(X)



(XI)

These liquid crystal compounds preferably additionally contain a 1,4-phenylene group.

5 The proportion of associating compounds is kept as small as possible, in general < 30%, preferably < 20% and in particular < 15%. This is best achieved by using terminally polar components with the structural elements X and/or XI.

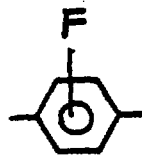
10 The dielectrics used for the display elements according to the invention in range A of Figure 1 preferably contain the maximum possible proportion of associating compounds. These dielectrics advantageously contain at least 15, preferably at least 30 and in particular at least 60 per cent by weight of a mixture of at least two, preferably three to 15 liquid crystal compounds, each of which contains at least one structural element selected from the series XII to XIV:



(XII)



(XIII)



(XIV)

These liquid crystal compounds preferably additionally contain a 1,4-phenylene group.

20 Such dielectrics can additionally contain the customary amounts of dyestuffs and/or doping substances if the liquid crystal parameters are not thereby brought out of the ranges according to the invention.

25 The following examples are intended to illustrate the invention without limiting it. Unless indicated otherwise, percentage data are percentages by weight. All the temperature data are in degrees Celsius.

Example 1

A supertwist cell containing a dielectric

consisting of

- 16% of p-trans-4-propylcyclohexylbenzonitrile,
- 21% of trans-1-p-ethylphenyl-4-propylcyclohexane,
- 20% of trans-1-p-methoxyphenyl-4-propylcyclohexane,
- 5 11% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,
- 10% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,
- 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-biphenyl,
- 5% of 4,4'-bis-(trans-4-pentylcyclohexyl)-biphenyl,
- 3% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobi-
- 10 phenyl,
- 6% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propyl-
- cyclohexyl)-biphenyl and
- 4% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propyl-
- cyclohexyl)-fluorobiphenyl
- 15 shows, at a twist angle of 220° , a steep electrooptical
- characteristic line and a very low dependence of the
- contrast on the viewing angle.

Example 2

- A supertwist cell containing a dielectric con-
- 20 sisting of
 - 15% of p-trans-4-propylcyclohexylbenzonitrile,
 - 4% of 3-fluoro-4-cyanophenyl p-ethylbenzoate,
 - 4% of 3-fluoro-4-cyanophenyl p-propylbenzoate,
 - 17% of trans,trans-4-propyloxy-4'-propylcyclohexylcyclo-
 - 25 hexane,
 - 14% of trans,trans-4-methoxy-4'-pentylcyclohexylcyclo-
 - hexane,
 - 13% of trans,trans-4-ethoxy-4'-pentylcyclohexylcyclo-
 - hexane,
 - 30 5% of trans-4-propylcyclohexyl trans,trans-4-propyl-
 - cyclohexylcyclohexane-4-carboxylate,
 - 5% of trans-4-pentylcyclohexyl trans,trans-4-propyl-
 - cyclohexylcyclohexane-4-carboxylate,
 - 5% of trans-4-propylcyclohexyl trans,trans-4-butylcyclo-
 - 35 hexylcyclohexane-4-carboxylate,
 - 5% of trans-4-pentylcyclohexyl trans,trans-4-butylcyclo-
 - hexylcyclohexane-4-carboxylate,
 - 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobi-
 - phenyl,

4% of 4,4'-bis-(trans-4-pentylcyclohexyl)-2-fluorobiphenyl,

5% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-2-fluorobiphenyl

5 shows, at a twist angle of 220° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.

Example 3

10 A supertwist cell containing a dielectric consisting of

5% of 3-fluoro-4-cyanophenyl p-ethylbenzoate,

5% of 3-fluoro-4-cyanophenyl p-propylbenzoate,

9% of trans-1-p-propylphenyl-4-pentylcyclohexane,

21% of trans-1-p-methoxyphenyl-4-propylcyclohexane,

15 14% of trans-1-p-ethoxyphenyl-4-propylcyclohexane,

12% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,

11% of 4-ethyl-4'-(trans-4-pentylcyclohexyl)-biphenyl,

4% of 4,4'-bis-(trans-4-propylcyclohexyl)-biphenyl,

20 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobiphenyl,

5% of 4,4'-bis-(trans-4-pentylcyclohexyl)-2-fluorobiphenyl,

5% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-biphenyl and

25 5% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-2-fluorobiphenyl

shows, at a twist angle of 220° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.

30 Example 4

A supertwist cell containing a dielectric consisting of

8% of p-trans-4-propylcyclohexylbenzonitrile,

4% of 4-ethyl-4'-cyanobiphenyl,

35 13% of trans-1-p-ethylphenyl-4-propylcyclohexane,

18% of trans-1-p-methoxyphenyl-4-propylcyclohexane,

9% of trans-1-p-ethoxyphenyl-4-propylcyclohexane,

10% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,

10% of 4-ethyl-4'-(trans-4-pentylcyclohexyl)-biphenyl,

- 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-biphenyl,
4% of 4,4'-bis-(trans-4-pentylcyclohexyl)-biphenyl,
4% of 4,4'-bis-(trans-4-pentylcyclohexyl)-2-fluorobiphenyl,
5 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobiphenyl,
6% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-biphenyl and
6% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-2-fluorobiphenyl
10 shows, at a twist angle of 220° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.

Example 5

- 15 A supertwist cell containing a dielectric consisting of
10% of p-trans-4-ethylcyclohexylbenzonitrile,
17% of p-trans-4-propylcyclohexylbenzonitrile,
9% of 2-p-cyanophenyl-5-propyl-1,3-dioxane,
20 6% of 2-p-cyanophenyl-5-butyl-1,3-dioxane,
5% of 3-fluoro-4-cyanophenyl p-ethylbenzoate,
7% of 3-fluoro-4-cyanophenyl p-propylbenzoate,
4% of 4-cyanophenyl p-trans-4-ethylcyclohexylbenzoate,
4% of 4-cyanophenyl p-trans-4-pentylcyclohexylbenzoate,
25 14% of trans,trans-4'-propyloxy-4-propylcyclohexylcyclohexane,
4% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,
3% of 4-ethyl-4'-(trans-4-pentylcyclohexyl)-biphenyl,
4% of 4,4'-bis-(trans-4-propylcyclohexyl)-biphenyl,
30 4% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobiphenyl,
5% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-biphenyl and
4% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-2-fluorobiphenyl
35 shows, at a twist angle of 160° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.

Example 6

A supertwist cell containing a dielectric consisting of

- 5% of p-trans-4-ethylcyclohexyl-benzonitrile,
- 5 12% of p-trans-4-propylcyclohexyl-benzonitrile,
- 8% of p-trans-4-butylcyclohexyl-benzonitrile,
- 10% of p-trans-4-pentylcyclohexyl-benzonitrile,
- 3% of 4-ethyl-4'-cyanobiphenyl,
- 6% of 3-fluoro-4-cyanophenyl p-ethylbenzoate,
- 10 8% of 3-fluoro-4-cyanophenyl p-propylbenzoate,
- 5% of 4-cyano-4'-(trans-4-pentylcyclohexyl)-biphenyl,
- 11% of 4-ethyl-4'-(trans-4-propylcyclohexyl)-biphenyl,
- 9% of 4-ethyl-4'-(trans-4-pentylcyclohexyl)-biphenyl,
- 9% of trans-1-p-ethoxyphenyl-4-propylcyclohexane,
- 15 3% of 4,4'-bis-(trans-4-propylcyclohexyl)-biphenyl,
- 3% of 4,4'-bis-(trans-4-propylcyclohexyl)-2-fluorobiphenyl,
- 4% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-biphenyl and
- 20 4% of 4-(trans-4-pentylcyclohexyl)-4'-(trans-4-propylcyclohexyl)-2-fluorobiphenyl

shows, at a twist angle of 160° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.

25 Example 7

A supertwist cell containing a dielectric consisting of

- 22% of p-trans-4-propylcyclohexylbenzonitrile,
 - 19% of p-trans-4-butylcyclohexylbenzonitrile,
 - 30 30% of p-trans-4-pentylcyclohexylbenzonitrile,
 - 15% of 4-cyano-4'-(trans-4-pentylcyclohexyl)-biphenyl and
 - 14% of 4-p-cyanophenyl-4'-pentylbiphenyl
- shows, at a twist angle of 220° , a steep electrooptical characteristic line and a very low dependence of the contrast on the viewing angle.
- 35

Examples 1 to 6 relate to region B and Example 7 to region A in Figure 1.

Captions under the Figures

Figure 1: Ratio of the elastic constants for bending (K_3) and twisting (K_2) K_3/K_2 as a function of the total twist (B) of the cell

5 Figure 2: Tilt angle in the middle of the cell α_m as a function of the reduced voltage V/V_0

Total twist: $\beta = 160^\circ$

Alignment angle of the molecules on the substrate surface: $\alpha_0 = 1^\circ$

10 Ratio of the elastic constants for bending (K_3) and twisting (K_2): $K_3/K_2 = 2.67$

Ratio of the dielectric anisotropy ($\Delta\epsilon$) and the dielectric constants perpendicular to the director ($\epsilon_\perp$): $\Delta\epsilon/\epsilon_\perp = 0.33$

15 Cell thickness $d = 8 \mu\text{m}$

Figure 3: Schematic representation of the twisted liquid crystal cell with polarizer and analyzer

β = total twist of the liquid crystal layer

20 ψ = angle between the director at the 1st substrate surface and the direction of passage through the polarizer.

ψ' = angle between the director at the first substrate surface and the direction of passage through the analyzer

25 a) $\beta = 160^\circ$

b) $\beta = 220^\circ$

Figure 4: Transmission as a function of the reduced voltage V/V_0

Cell data:

30 Total twist: $\beta = 220^\circ$

Polarizer: $\psi = -45^\circ$

Analyzer: $\psi' = -15^\circ$

Alignment angle of the molecules on the substrate surface $\alpha_0 = 1^\circ$

35 Ratio of the dielastic [sic] constants for bending (K_3) and twisting (K_2): $K_3/K_2 = 2.67$

Ratio of the elastic constants for bending (K_3) and spreading: $K_3/K_1 = 0.4$

Ratio of the dielectric anisotropy ($\Delta\epsilon$) and the

dielectric constants perpendicular to the director ($\epsilon_{\perp}$): $\Delta\epsilon/\epsilon_{\perp} = 0.33$

Cell thickness: $d = 8\mu\text{m}$

Parameter: Wavelength of the incident light

$\lambda_1 = 450 \text{ nm}$

$\lambda_2 = 550 \text{ nm}$

$\lambda_3 = 650 \text{ nm}$

Figure 5: Dependence of the transmission on the angle

Cell data:

Total twist: $\beta = 220^\circ$

Polarizer: $\psi = -45^\circ$

Analyzer: $\psi' = -15^\circ$

Alignment angle of the molecules on the substrate surface $\alpha_0 = 1^\circ$

Ratio of the dielastic [sic] constants for bending (K_3) and twisting (K_2): $K_3/K_2 = 2.67$

Ratio of the elastic constants for bending (K_3) and spreading: $K_3/K_1 = 0.4$

Ratio of the dielectric anisotropy ($\Delta\epsilon$) and the dielectric constants perpendicular to the director ($\epsilon_{\perp}$): $\Delta\epsilon/\epsilon_{\perp} = 0.33$

Cell thickness: $d = 8\mu\text{m}$

Parameter: Reduced voltage: $V/V_0 = 0.95$ —

$V/V_0 = 1.05$ ---

$V/V_0 = 1.15$ -.-.-

$V/V_0 = 1.4$

Figure 6: Schematic representation to illustrate the observation angles θ and ϕ

x = direction of the director at the first substrate surface

β = total twist of the cell

θ = angle to the cell perpendicular

ϕ = azimuth

Figure 7: Tilt angle α_m in the middle of the cell as a function of the reduced voltage V/V_0

Total twist: $\beta = 220^\circ$

Alignment angle of the molecules on the substrate surface: $\alpha_0 = 1^\circ$

Ratio of the elastic constants for bending (K_3)

and twisting (K_2): $K_3/K_2 = 2.67$

Ratio of the elastic constants for bending (K_3)
and spreading (K_1): $K_3/K_1 = 0.4$

5

Ratio of the dielectric anisotropy ($\Delta\epsilon$) and the
dielectric constant perpendicular to the direc-
tor ($\epsilon_{\perp}$): $\Delta\epsilon/\epsilon_{\perp} = 0.33$

Cell thickness: $d = 8\mu\text{m}$

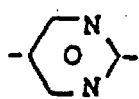
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The tilt angles α m for the reduced voltage
values V/V_0 at which the dependences of the
transmission on the angle shown in Figure 5
have been calculated are plotted.



Patent Claims

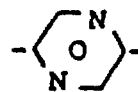
1. Method of improving the contrast effect of an electrooptical display element which can be multiplexed, - which contains, between two support plates which, with
5 an edging, form a cell, a nematic liquid crystal material with positive dielectric anisotropy and at least one chiral additive,
- and which has a twist angle with a value between 150° and 250° , and a small surface tilt angle, the tilt angle
10 to at least one support plate being not more than 10° , characterised in that
for display elements operated in region A of Fig. 1, the liquid crystal material is chosen such that the ratio of the elastic constants for bending and spreading K_3/K_1 is
15 high enough for a bistable, steep electrooptical characteristic line to be obtained,
or in that, for display elements operated in region B of Fig. 1, the liquid crystal material is chosen such that the ratio of the elastic constants for bending and
20 spreading K_3/K_1 is low enough for a steep, stable electrooptical characteristic line to be obtained.
2. Method according to Claim 1, characterised in that for display elements operated in region B of Fig. 1, the liquid crystal material is chosen such that the ratio
25 of the elastic constants for bending and spreading K_3/K_1 is less than 1.6.
3. Method according to one of Claims 1-2, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 is chosen such
30 that it contains at least 15% by weight of a mixture of at least two liquid crystal compounds, each of which contains at least one structural element selected from series I-XI, it also being possible for the structural elements I-IV to be substituted by F, Cl, CH₃, and/or CN,
35 or to be in the form of the corresponding N-oxides:



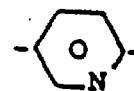
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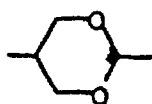
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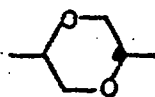
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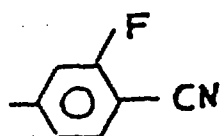
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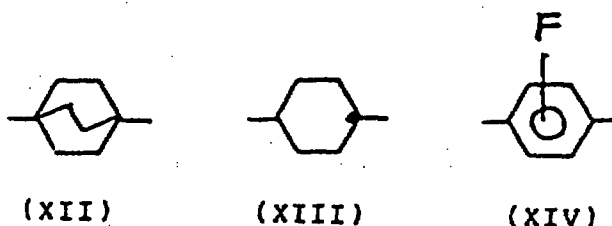
(X)



(XI)

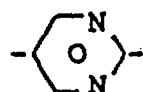
4. Method according to one of Claims 1-3, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 is chosen such that it contains less than 30% by weight of associating compounds.

5. Method according to Claim 1, characterised in that the liquid crystal material of display elements operated in region A of Fig. 1 is chosen such that it contains at least 15% by weight of a mixture of at least 2 liquid crystal compounds, each of which contains at least one structural element selected from series XII-XIV:



6. Electrooptical display element which can be multiplexed and has an improved contrast effect,
 - which contains, between two support plates which, with an edging, form a cell, a nematic liquid crystal material with positive dielectric anisotropy and at least one chiral additive,
 - and has a twist angle with a value between 150° and 250°, and a small surface tilt angle, the tilt angle to at least one support plate being not more than 10°, characterised in that
 - the liquid crystal material of display elements operated in region A of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is high enough for the display element to have a bistable, steep electrooptical characteristic line,
 - or in that the liquid crystal material of display elements operated in region B of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is low enough for the display element to have a stable, steep electrooptical characteristic line.
7. Display element according to Claim 6, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is less than 1.6.
8. Display element according to Claim 6 or 7, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 contains at least 15% by weight of a mixture of at least two

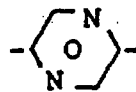
liquid crystal compounds, each of which contains at least one structural element selected from series I-XI, it being possible for the structural elements I-IV also to be substituted by F, Cl, CH₃, and/or CN, or to be in the form of the corresponding N-oxides:



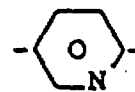
(I)



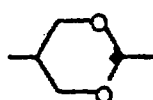
(II)



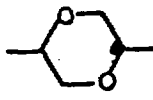
(III)



(IV)



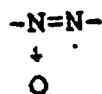
(V)



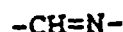
(VI)



(VII)



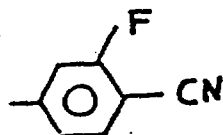
(VIII)



(IX)



(X)

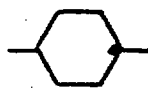


(XI)

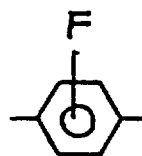
9. Display element according to one of Claims 6-8, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 contains less than 30% by weight of associating compounds.
10. Display element according to Claim 6, characterised in that the liquid crystal material of display elements operated in region A of Fig. 1 contains at least 15 percent by weight of a mixture of at least 2 liquid crystal compounds, each of which contains at least one structural element selected from series XII-XIV:



(XII)



(XIII)



(XIV)



- 20 -

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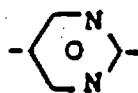
(As printed)

Claims

1. Method of improving the contrast effect of an electrooptical display element which can be multiplexed,
 - which contains, between two support plates which, with an edging, form a cell, a nematic liquid crystal material with positive dielectric anisotropy and at least one chiral additive,
 - and which has a twist angle with a value between 150° and 250° , and a small surface tilt angle, the tilt angle to at least one support plate being not more than 10° , characterised in that for display elements operated in region A of Fig. 1, the liquid crystal material is chosen such that the

ratio of the elastic constants for bending and spreading K_3/K_1 is high enough for a bistable, steep electrooptical characteristic line to be obtained, or in that, for display elements operated in region B of Fig. 1, the liquid crystal material is chosen such that the ratio of the elastic constants for bending and spreading K_3/K_1 is low enough for a steep, stable electrooptical characteristic line to be obtained.

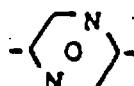
2. Method according to Claim 1, characterised in that for display elements operated in region B of Fig. 1, the liquid crystal material is chosen such that the ratio of the elastic constants for bending and spreading K_3/K_1 is less than 1.6.
3. Method according to one of Claims 1-2, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 is chosen such that it contains at least 15% by weight of a mixture of at least two liquid crystal compounds, each of which contains at least one structural element selected from series I-XI, it also being possible for the structural elements I-IV to be substituted by F, Cl, CH_3 and or CN, or to be in the form of the corresponding N-oxides:



(I)



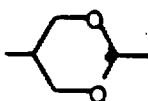
(II)



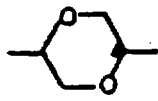
(III)



(IV)



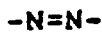
(V)



(VI)



(VII)



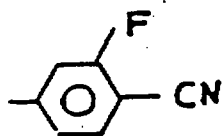
(VIII)



(IX)



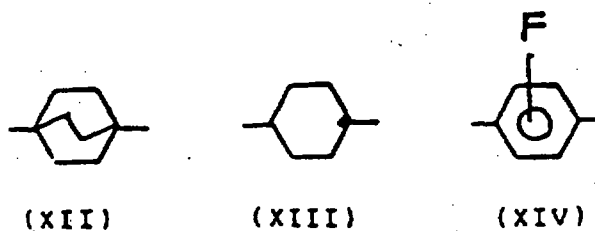
(X)



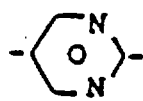
(XI)

4. Method according to one of Claims 1-3, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 is chosen such that it contains less than 30% by weight of associating compounds.
5. Method according to Claim 1, characterised in that the liquid crystal material of display elements operated in region A of Fig. 1 is chosen such that it contains at least 15% by weight of a mixture of at least 2 liquid crystal compounds, each of which contains at least one structural element selected from

series XII - XIV:



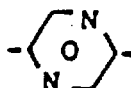
6. Electrooptical display element which can be multiplexed and has an improved contrast effect,
 - which contains, between two support plates which, with an edging, form a cell, a nematic liquid crystal material with positive dielectric anisotropy and at least one chiral additive,
 - and has a twist angle with a value between 150° and 250° , and a small surface tilt angle, the tilt angle to at least one support plate being not more than 10° , characterised in that the liquid crystal material of display elements operated in region A of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is high enough for the display element to have a bistable, steep electrooptical characteristic line, or in that the liquid crystal material of display elements operated in region B of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is low enough for the display element to have a stable, steep electrooptical characteristic line.
7. Display element according to Claim 6, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 has a value for the ratio of the elastic constants for bending and spreading K_3/K_1 which is less than 1.6.
8. Display element according to Claim 6 or 7, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 contains at least 15% by weight of a mixture of at least two liquid crystal compounds, each of which contains at least one structural element selected from series I - XI, it being possible for the structural elements I - IV also to be substituted by F, Cl, CH_3 and or CN, or to be in the form of the corresponding N - oxides:



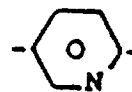
(I)



(II)



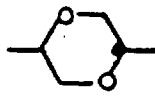
(III)



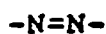
(IV)



(V)



(VI)



(VII)



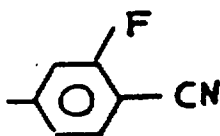
(VIII)



(IX)



(X)

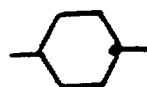


(XI)

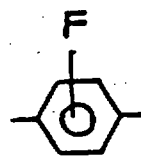
9. Display element according to one of Claims 6-8, characterised in that the liquid crystal material of display elements operated in region B of Fig. 1 contains less than 30% by weight of associating compounds.
10. Display element according to Claim 6, characterised in that the liquid crystal material of display elements operated in region A of Fig. 1 contains at least 15 percent by weight of a mixture of at least 2 liquid crystal compounds, each of which contains at least one structural element selected from series XII - XIV:



(XII)



(XIII)



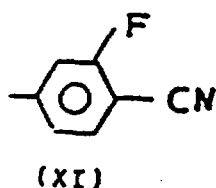
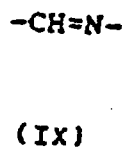
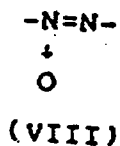
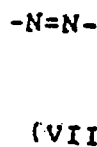
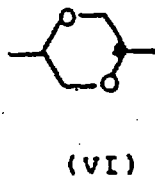
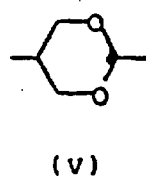
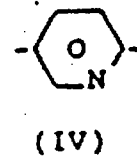
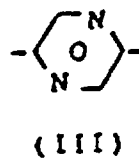
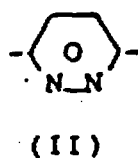
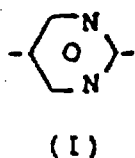
(XIV)



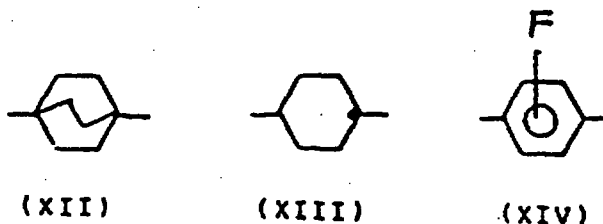
(As printed)

Revendications

1. Procédé pour l'amélioration de l'effet de contraste d'un élément d'affichage électro-optique apte au multiplexage,
 - qui contient entre deux plaques de support, qui, avec une bordure, forment une cellule, un matériau de type cristal liquide nématique à anisotropie diélectrique positive, et au moins un additif chirale,
 - qui présente un angle de torsion, qui est compris entre 150 et 250°, et un petit angle d'inclinaison de la surface, l'angle d'inclinaison n'excédant pas 10° sur au moins une plaque de support,caractérisé en ce que pour des éléments d'affichage fonctionnant dans la zone A de la figure 1, le matériau de type cristal liquide est choisi de manière que le rapport des constantes élastiques pour la courbure et le décalage K_3/K_1 soit suffisamment élevé pour l'obtention d'une courbe électro-optique caractéristique bistable, à forte pente, ou en ce que, pour des éléments d'affichage fonctionnant dans la zone B de la figure 1, le matériau de type cristal liquide est choisi de manière que le rapport des constantes élastiques pour la courbure et le décalage K_3/K_1 soit suffisamment faible pour l'obtention d'une courbe électro-optique caractéristique stable, à forte pente.
2. Procédé selon la revendication 1, caractérisé en ce que, pour des éléments d'affichage fonctionnant dans la zone B de la figure 1, le matériau de type cristal liquide est choisi de manière que le rapport des constantes élastiques pour la courbure et le décalage K_3/K_1 soit inférieur à 1,6.
3. Procédé selon l'une des revendications 1-2, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 est choisi de manière à contenir au moins 15 % en poids d'un mélange d'au moins 2 composés de type cristal liquide, qui contiennent chacun au moins un élément structural choisi dans les séries I à XI, les éléments structuraux I à IV pouvant être substitués par F, Cl, CH₃ et ou CN ou pouvant se trouver sous forme des N-oxydes correspondants:



4. Procédé selon l'une des revendications 1 à 3, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 est choisi de manière à contenir au moins 30 % en poids de composés s'associant.
5. Procédé selon la revendication 1, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone A de la figure 1 est choisi de manière à contenir au moins 15 % en poids d'un mélange d'au moins 2 composés de type cristal liquide, qui contiennent chacun au moins un élément structural choisi dans les séries XII à XIV:



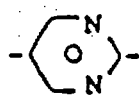
6. Élément d'affichage électro-optique apte au multiplexage, à effet de contraste amélioré,
 - qui contient entre deux plaques de support, qui, avec une bordure, forment une cellule, un matériau de type cristal liquide nématique à anisotropie diélectrique positive, et au moins un additif chiral,
 - qui présente un angle de torsion, qui est compris entre 150 et 250°, et un petit angle d'inclinaison de la surface, l'angle d'inclinaison n'excédant pas 10° sur au moins une plaque de support,

caractérisé en ce que

le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone A de la figure 1 présente une valeur suffisamment élevée du rapport des constantes élastiques pour la courbure et le décalage $K_3 \cdot K_1$, pour que l'élément d'affichage présente une courbe électro-optique caractéristique bistable, à forte pente,

ou en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 présente une valeur suffisamment faible du rapport des constantes élastiques pour la courbure et le décalage $K_3 \cdot K_1$, pour que l'élément d'affichage présente une courbe électro-optique caractéristique stable, à forte pente.

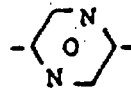
7. Élément d'affichage selon la revendication 6, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 présente une valeur du rapport des constantes élastiques pour la courbure et le décalage $K_3 \cdot K_1$ qui est inférieure à 1,6.
8. Élément d'affichage selon la revendication 6 ou 7, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 contient au moins 15 % en poids d'un mélange d'au moins 2 composés de type cristal liquide qui contiennent chacun au moins un élément structural choisi dans les séries I à XI, les éléments structuraux I à IV pouvant également être substitués par F, Cl, CH_3 et/ou CN ou pouvant se trouver sous forme des N-oxydes correspondants:



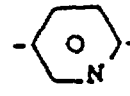
(I)



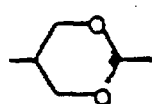
(II)



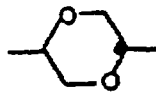
(III)



(IV)



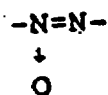
(V)



(VI)



(VII)



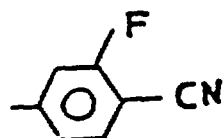
(VIII)



(IX)



(X)



(XI)

9. Élément d'affichage selon l'une des revendications 6 à 8, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone B de la figure 1 contient moins de 30 % en poids de composés s'associant.
10. Élément d'affichage selon la revendication 6, caractérisé en ce que le matériau de type cristal liquide d'éléments d'affichage fonctionnant dans la zone A de la figure 1 contient au moins 15 % en poids d'un mélange d'au moins 2 composés de type cristal liquide qui contiennent au moins un élément structural choisi dans les séries XII à XIV: