DESCRIPTION

FISHING ROD REEL SEAT, FISHING ROD HANDLE MEMBER, AND FISHING ROD

Technical Field

[0001]

Cross Reference

The present application claims priority based on Japanese Patent Application No. 2020-183348 (filed on October 30, 2020), the contents of which are incorporated herein by reference in their entirety.

The present invention relates to a fishing rod reel seat, a fishing rod handle member comprising the reel seat, and a fishing rod comprising the fishing rod reel seat and the fishing rod handle member.

Background Art

[0002]

In the related art, various fishing rods each including a fishing rod reel seat and a grip have been known.

[0003]

In such a fishing rod, a fishing rod reel seat and a fishing rod grip are usually placed on a rod body, and a reel leg placing portion for placing a reel leg on an upper side or a lower side of a main body is formed on the fishing rod reel seat.

[0004]

As such a fishing rod, for example, Patent Literature 1 discloses a tubular body for a rod body, which is formed as a fishing rod by being baked in a

state of being formed in a predetermined cylindrical body, in which an intermediate layer elastically deformable even after the baking is interposed between a layer body in which reinforcing fibers aligned in a fiber direction and a thermosetting resin are integrally formed and a layer body in which the reinforcing fibers aligned in the fiber direction and the thermosetting resin are integrally formed, and a through hole that allows permeation of part of two layer bodies into the intermediate layer and integrates the two layer bodies is formed.

[0005]

Furthermore, Patent Literature 2 discloses a tubular body obtained by forming a layer on the outermost surface or innermost surface of a predetermined portion of a prepreg wound around a core metal and baking the layer, the layer being formed by causing a thermosetting resin material of which viscosity decreases when a temperature during baking increases to overlap with a mat-shaped resin material that melts in a temperature range higher than the temperature at which the viscosity of the resin material decreases and in a temperature range lower than the temperature of baking.

Citation List

Patent Literature

[0006]

Patent Literature 1: JP H04-49961 U

Patent Literature 2: JP H03-129062 U

Summary of Invention

Technical Problem

[0007]

However, in the tubular body disclosed in Patent Literature 1, a tubular body for a rod body is formed in which an intermediate layer elastically deformable even after baking is interposed between a layer body in which reinforcing fibers aligned in a fiber direction and a thermosetting resin are integrally formed and a layer body in which the reinforcing fibers aligned in the fiber direction and the thermosetting resin are integrally formed, and a through hole that allows permeation of part of two layer bodies into the intermediate layer and integrates the two layer bodies is formed, but there is a problem that in a molded rod body, the absence of resin and the fiber fuzz and void on an inner surface are likely to occur, the inner surface processability is deteriorated, and it is difficult to perform molding so as to satisfy design target performance.

[0008]

Furthermore, even in the tubular body disclosed in Patent Literature 2, a tubular body is formed, which is obtained by forming a layer on the outermost surface or innermost surface of a predetermined portion of a prepreg wound around a core metal and baking the layer, the layer being formed by causing a thermosetting resin material of which viscosity decreases when a temperature during baking increases to overlap with a mat-shaped resin material that melts in a temperature range higher than the temperature at which the viscosity of the resin material decreases and in a temperature range lower than the temperature of baking. However, there is a problem that in a molded rod body, the absence of resin and the fiber fuzz and void on an inner surface are likely to occur, the inner surface processability is deteriorated, and it is difficult to

perform molding so as to satisfy design target performance.

[0009]

The present invention has been made in view of the above circumstances, and an object of the present invention is to provide a fishing rod reel seat, a fishing rod handle member comprising the reel seat, and a fishing rod comprising the fishing rod reel seat and the fishing rod handle member, in which the inner surface processability is high, and the absence of resin and the fiber fuzz on an inner surface are less likely to occur. Purposes of the present invention other than this object will be clarified by referring to the overall description disclosed herein.

Solution to Problem

[0010]

According to an embodiment of the present invention, there is provided a fishing rod handle member made by integrally molding a reel seat main body having a reel leg placing portion on which a reel leg is placed and a grip connected to the reel seat main body, in which an outer layer of the fishing rod handle member is formed of carbon fiber reinforced plastic and an inner layer of the fishing rod handle member is formed of resin.

[0011]

The fishing rod handle member according to the embodiment of the present invention is formed in a hollow shape.

[0012]

In the fishing rod handle member according to the embodiment of the present invention, an end of a rod body for a fishing rod is attached to one end

of the reel seat main body on an opposite side of the grip.

[0013]

In the fishing rod handle member according to the embodiment of the present invention, carbon fibers formed of the carbon fiber reinforced plastic are continuously formed in a longitudinal direction of the fishing rod handle member.

[0014]

According to the embodiment of the present invention, there is provided a fishing rod comprising: any one of the fishing rod handle members described above; and a rod body.

[0015]

According to the embodiment of the present invention, there is provided a fishing rod reel seat main body having one end attached to a rod body for a fishing rod and the other end attached to a fishing rod grip, the fishing rod reel seat main body comprising a reel leg placing portion on which a reel leg is placed, the fishing rod reel seat main body being integrally molded with the reel leg placing portion as a whole.

Advantageous Effects of Invention

[0016]

According to the embodiment described above, there can provided the fishing rod reel seat, the fishing rod handle member comprising the reel seat, and the fishing rod comprising the fishing rod reel seat and the fishing rod handle member, in which the inner surface processability is high, and the absence of resin and the fiber fuzz on an inner surface are less likely to occur.

Brief Description of Drawings

[0017]

Fig. 1 is a view illustrating a fishing rod according to an embodiment of the present invention.

Fig. 2 is a view illustrating a fishing rod reel seat according to the embodiment of the present invention.

Fig. 3 is a view illustrating a fishing rod handle member according to the embodiment of the present invention.

Fig. 4(a) is a view illustrating a fishing rod handle member according to the embodiment of the present invention, and Fig. 4(b) is a cross-sectional view of the fishing rod handle member according to the embodiment of the present invention.

Fig. 5 is a view illustrating a method for molding a fishing rod handle member according to the embodiment of the present invention.

Description of Embodiments

[0018]

Hereinafter, an embodiment of a fishing rod according to the present invention will be specifically described with reference to the accompanying drawings. Components common to a plurality of drawings are denoted by the same reference numerals throughout a plurality of the drawings. Note that the drawings are not necessarily drawn to scale for convenience of description.

[0019]

Fig. 1 is a view illustrating a fishing rod according to the embodiment of the present invention. As illustrated in the drawing, a fishing rod 1 according to

the embodiment of the present invention comprises a rod body 2, a reel R attached to the rod body 2 via a reel seat 9, and a fishing line guide 10 attached to the rod body 2. In the illustrated embodiment, the reel seat 9 and each of the fishing line guides 10 correspond to attachment components attached to an outer peripheral surface of the rod body.

[0020]

The rod body 2 is constituted by, for example, connecting a base rod 3, a middle rod 5, a tip rod 7, and the like to each other. These rod bodies are joined to each other, for example, as an ordinarily jointed type. The base rod 3, the middle rod 5, and the tip rod 7 can be joined to each other as a telescopic type, an inversely jointed type, a socket-and-spigot jointed type, or any other known joining type. The rod body 2 may be formed by a single rod body.

[0021]

The base rod 3, the middle rod 5, and the tip rod 7 are each formed by, for example, a tubular body made of a fiber-reinforced resin. This tubular body made of a fiber-reinforced resin is formed by winding a fiber-reinforced resin prepreg (prepreg sheet) in which reinforcing fibers are impregnated with a matrix resin around a core metal, and heating and curing the prepreg sheet. As the reinforcing fibers contained in the prepreg sheet, for example, carbon fibers, glass fibers, and any other known reinforcing fibers can be used. As the matrix resin contained in the prepreg sheet, a thermosetting resin such as an epoxy resin can be used. After the prepreg sheet is cured, the core metal is removed. Furthermore, an outer surface of the tubular body is appropriately polished. Each of the rod bodies may be formed in a solid state.

[0022]

In the illustrated embodiment, the base rod 3, the middle rod 5, and the tip rod 7 comprise a plurality of the fishing line guides 10 (fishing line guides 10A to 10D) for guiding a fishing line fed from the reel 6 attached to the reel seat 9. More specifically, the base rod 3 comprises the fishing line guide 10A, the middle rod 5 comprises the fishing line guide 10B, and the tip rod 7 comprises the fishing line guide 10C. The tip rod 7 comprises the top guide 10D at a tip thereof, but details thereof are omitted.

[0023]

Next, a reel seat main body 12 and the reel seat 9 will be described with reference to Fig. 2. The reel seat 9 ~~main body 12~~ comprises the reel seat main body 12 having a reel leg placing surface 12a on which a reel leg 6a of the fishing reel 6 is placed in an axial direction thereof. The reel seat main body 12 is formed in a cylindrical shape as a whole. The reel seat main body 12 can have a length of 60 mm to 160 mm, for example, but is not limited thereto.

[0024]

Furthermore, the reel seat main body 12 comprises a grip portion 12b that is slightly bulged from the opposite side of the reel leg placing surface 12a and has an easy-to-grip curved outer surface that supports a thenar and an area near the thenar when gripped with a gripping hand.

[0025]

The reel leg placing surface 12a of the reel seat main body 12 can be formed flat or substantially flat with a curvature greater than that of another circumferential portion (for example, the grip portion 12b) adjacent to the reel leg placing surface 12a of the reel seat main body 12, and is formed so as to

extend in an axial direction of the reel seat main body 12 illustrated in Fig. 2. A fixing hood 14 is integrally disposed at one end (rod base side) of the reel seat main body 12. One end of the reel leg placing surface 12a of the reel seat main body 12 is disposed inside the fixing hood 14.

[0026]

A moving hood 22 is attached to the other end (rod tip side) of the reel seat main body 12 so as to be movable in an axial direction. The reel seat main body 12 and the moving hood 22 may be collectively referred to as the reel seat 9, but details thereof are omitted.

[0027]

Next, a fishing rod handle member 20 according to the embodiment of the present invention will be described with reference to Fig. 3 (and Fig. 2). Here, the fishing rod handle member 20 comprises the reel seat main body 12 described above and a grip 4 formed adjacent to the reel seat main body 12. Note that the reel seat 9 and grip 4 described above can also be collectively referred to as the fishing rod handle member 20, definition will be made as above in the present embodiment.

[0028]

As illustrated in the drawing, in the fishing rod handle member 20 according to the embodiment of the present invention, the reel seat main body 12 having the reel leg placement portion 12a on which a reel leg 6b is placed, the grip 4 connected to the reel seat main body 12 are integrally molded, the outer layer ~~17~~ 18 of the fishing rod handle member is formed of carbon fiber reinforced plastic, and the inner layer ~~18~~ 17 of the fishing rod handle member is formed of resin. Furthermore, the fishing rod handle member 20 according to

the embodiment of the present invention is formed in a hollow shape.

[0029]

Here, the outer layer ~~17~~ 18 can be formed of CFRP or CFRTP, but the present invention is not limited thereto. Furthermore, the inner layer ~~18~~ 17 can be formed of ABS, acryl, PEI, or nylon, but the present invention is not limited thereto. As the resin used for the inner layer ~~18~~ 17, a resin having good affinity with the resin contained in the outer layer ~~17~~ 18 can be appropriately selected and used. In this manner, adhesion and adhesiveness between the outer layer ~~17~~ 18 and the inner layer ~~18~~ 17 can be improved.

[0030]

In the fishing rod handle member 20 according to the embodiment of the present invention, it is possible to provide a fishing rod handle member comprising the reel seat that has high inner surface processability and in which the absence of resin and the fiber fuzz on the inner surface are less likely to occur.

[0031]

Next, the fishing rod handle member 20 according to the embodiment of the present invention will be described with reference to Figs. 4a and 4b. As illustrated in the drawings, in the fishing rod handle member 20 according to the embodiment of the present invention, the fishing rod handle member is formed in a hollow shape. Thus, it is possible to significantly reduce the weight without affecting the sensitivity given to the fishing rod.

[0032]

In the fishing rod handle member 20 according to the embodiment of the present invention, the fishing rod handle member 20 is made of carbon fiber

reinforced plastic (CFRP). Furthermore, as described above, the outer layer ~~17~~ 18 of the fishing rod handle member 20 may be made of CFRTP (continuous fiber), CFRTP (discontinuous fiber), or a hybrid thereof. Since the fishing rod handle member 20 is made of such a material, it is possible to suppress an increase in weight while ensuring sufficient rigidity and strength as the handle member 20 used for the fishing rod. Furthermore, a resin material can be used for the inner layer ~~18~~ 17 inside the outer layer ~~17~~ 18 of the fishing rod handle member 20. In this manner, it is possible to form the fishing rod handle member comprising the reel seat that has high inner surface processability and in which the absence of resin and the fiber fuzz on the inner surface are less likely to occur.

[0033]

More specifically, in the case of only the outer layer ~~17~~ 18, when the handle member contains less resin due to variations in molding according to the core member, molding conditions, and the like to be described later, physical properties related to strength deteriorate. For example, the crushing strength of the annular portion is reduced, or the grip is easily bent. Since the inner layer ~~18~~ 17 is present inside the outer layer ~~17~~ 18, the resin necessary for fibers can be supplied, and thus physical properties can be stabilized (the lower limit of strength can be guaranteed). Furthermore, in a case where a component is inserted into or bonded to the inner layer ~~18~~ 17, it may be necessary to perform additional processing on the inner diameter according to the dimension of the component, but there is a problem that a processing allowance cannot be secured when the inner side is fuzzy. However, as in the present invention, since the processing allowance can be sufficiently secured due to the presence

of the inner layer ~~18~~ 17 inside the outer layer ~~17~~ 18, it is possible to mold the handle member having a more flexible and stronger structure.

[0034]

Furthermore, as illustrated in Figs. 4a and 4b, in the fishing rod handle member 20 according to the embodiment of the present invention, an end 13 of the rod body 3 for a fishing rod is attached to one end 15 of the reel seat main body 12 on an opposite side of the grip 4. In this manner, unlike many methods of the related art, it is not necessary to cause the rod body to pass through the entire or substantially the entire fishing rod handle member 20. Therefore, the weight can be significantly reduced.

[0035]

In the fishing rod handle member 20 according to the embodiment of the present invention, the end 15 of the reel seat main body 12 has a length (A) of 20 mm to 50 mm. In this manner, as described above, it is not necessary to cause the rod body to pass through the entire or substantially the entire fishing rod handle member 20. Therefore, the weight can be significantly reduced.

[0036]

Here, as a method for attaching the end 13 of the rod body 3 for a fishing rod to the fishing rod handle member 20, for example, fitting (press-fitting), bonding, or fastening is conceivable, but the method is not limited thereto. The attachment methods described above have an advantage that attachment and detachment between the rod body and the handle member is easier.

[0037]

Next, the fishing rod handle member 20 according to the embodiment

of the present invention will be described with reference to Fig. 5. As illustrated in the drawings, in the fishing rod handle member 20 according to the embodiment of the present invention, the fishing rod handle member is formed in a hollow shape, but the fishing rod handle member 20 may include a circumferential rib in an area in which the end 13 of the rod body 3 for a fishing rod is attached to the one end 15 of the reel seat main body 12 on the opposite side of the grip 4. In this manner, it is possible to significantly reduce the weight without affecting sensitivity given to the fishing rod and to enhance rigidity (crushing rigidity) in a circumferential direction.

[0038]

The fishing rod 1 according to the embodiment of the present invention comprises any one of the fishing rod ~~handles 30~~ handle member 20 and the rod body 3. In the fishing rod 1 according to the embodiment of the present invention, it is possible to provide a fishing rod that has high inner surface processability and in which the absence of resin and the fiber fuzz on the inner surface are less likely to occur.

[0039]

The fishing rod reel seat main body 12 according to the embodiment of the present invention having on end attached to the rod body 3 for a fishing rod and the other end attached to the fishing rod grip 4 comprises the reel leg placing portion 12a on which the reel leg ~~6b~~ 6a is placed, the fishing reel seat main body 12 being integrally molded with the reel leg placing portion 12a as a whole. The outer layer ~~17~~ 18 of the fishing rod reel seat main body 12 is formed of carbon fiber reinforced plastic and the inner layer ~~18~~ 17 of the fishing rod reel seat main body 12 is formed of the resin. Furthermore, the reel seat main body

12 according to the embodiment of the present invention is formed in a hollow shape.

[0040]

In the fishing rod reel seat main body 12 according to the embodiment of the present invention, it is possible to provide a reel seat main body 12 that has high inner surface processability and in which the absence of resin and the fiber fuzz on the inner surface are less likely to occur.

[0041]

In the fishing rod handle member 20 according to the embodiment of the present invention, carbon fibers formed of the carbon fiber reinforced plastic (CFRP) are continuously formed in a longitudinal direction of the fishing rod handle member. In this manner, it is possible to reduce the weight by securing flexural rigidity and allow the vibration of the rod due to the fish bite to be transmitted to the hand in a sensitive manner.

[0042]

Next, a method of molding the fishing rod handle member 20 according to the embodiment of the present invention will be described with reference to Fig. 5. First, as illustrated in Fig. 5a, the shape and dimension of a core member are determined in accordance with the shape and dimension of the fishing rod handle member 20 (for example, the core member is offset inward from the fishing rod handle member 20 by about 0.5 mm to 1 mm) and a meltable core member is formed (formation of the core member). Examples of the method for forming the core member include injection molding, cast molding, and formation with a 3D printer, but are not limited thereto. The surface layer of the core member is covered with an unmeltable resin.

[0043]

Next, as illustrated in Fig. 5b, a prepreg is laminated around the core member to form a preform. Here, as a material to be laminated, a dry carbon fiber base material not impregnated with the resin may be used.

[0044]

Then, as illustrated in Fig. 5c, the preform is placed in a mold and heated and pressurized for press molding. Note that autoclaving, RTM, or the like may be used, but the process is not limited to specific aspects.

[0045]

Next, as illustrated in Fig. 5d, secondary processing (dimensioning and deburring) is performed on the molded product. More specifically, extra portions such as a front or rear portion of the molded product and burrs generated during molding are removed.

[0046]

Next, as illustrated in Fig. 5e, the molded product subjected to the secondary processing is put in water, warm water, or the like to melt the core member inside the molded product. In this manner, the fishing rod handle member 20 is formed. Thereafter, as illustrated in Fig. 5f, coating or printing is appropriately performed on the outer surface of the fishing rod handle member 20. Then, as illustrated in Fig. 5g, components and the like for attaching the reel are attached. Finally, as illustrated in Fig. 5h, the reel can be placed and fixed to the fishing rod handle member 20.

[0047]

In this manner, the fishing rod handle member 20 according to the embodiment of the present invention, that is, the fishing rod handle member 20,

in which the reel seat main body 12 having the reel leg placement portion 12a on which the reel leg ~~6b~~ 6a is placed, and the grip 4 connected to the reel seat main body 12 are integrally molded, the outer layer ~~17~~ 18 of the fishing rod handle member is formed of carbon fiber reinforced plastic, and the inner layer ~~18~~ 17 of the fishing rod handle member is formed of the resin, is formed. Here, the inner layer ~~18~~ 17 is formed by causing an unmeltable resin formed on the surface layer of the core member to adhere to the outer layer ~~17~~ 18.

[0048]

In the fishing rod handle member 20 formed in this manner according to the embodiment of the present invention, it is possible to provide a fishing rod handle member comprising the reel seat that has high inner surface processability and in which the absence of resin and the fiber fuzz on the inner surface are less likely to occur.

[0049]

Dimensions, materials, and arrangements of the components described in this specification are not limited to those explicitly described in the embodiment, and the components may be modified to have any dimensions, materials, and arrangements that may fall within the scope of the present invention. Furthermore, components not explicitly described herein can be added to the described embodiments, or some of the components described in each embodiment can be omitted.

Reference Signs List

[0050]

1	Fishing rod
2	Rod body
3	Base rod
4	Grip
5	Middle rod
6	Reel
6a	Reel leg
7	Tip rod
9	Reel seat
10	Fishing line guide
12	Reel seat main body
12a	Reel leg placing surface
13	End
14	Fixing hood
15	End
17	Inner layer
18	Outer layer
20	Fishing rod handle member
22	Moving hood