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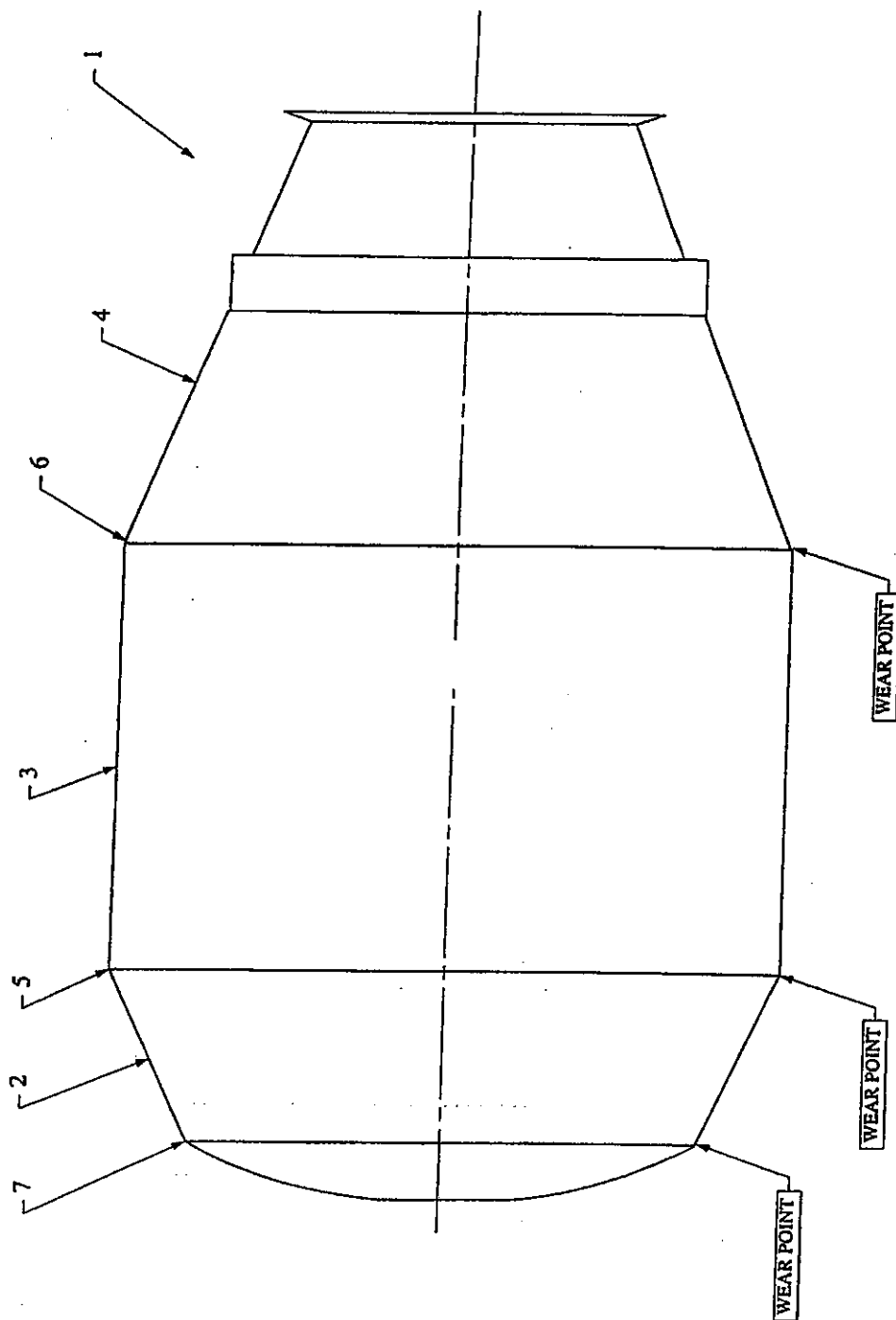


FIGURE 1

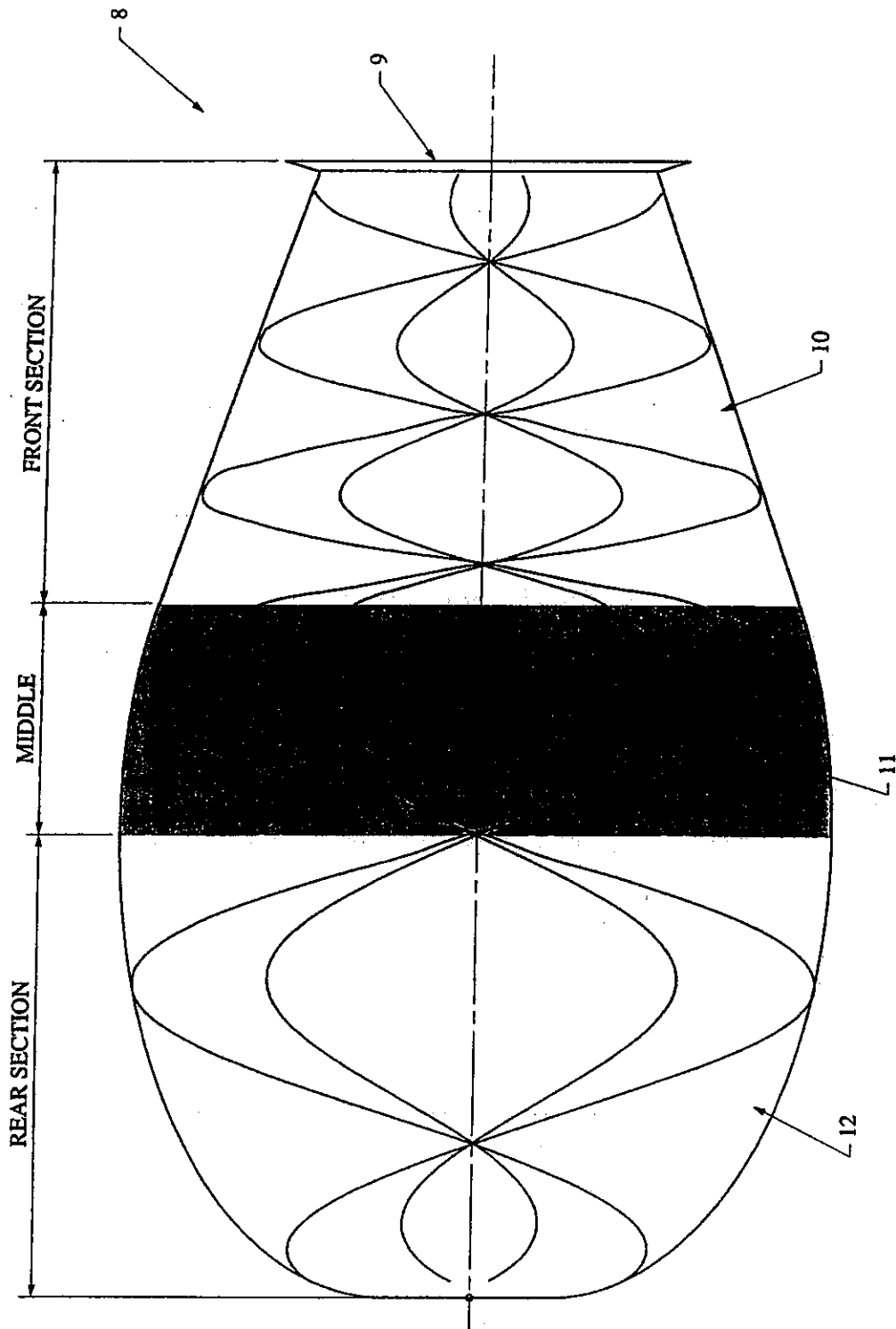
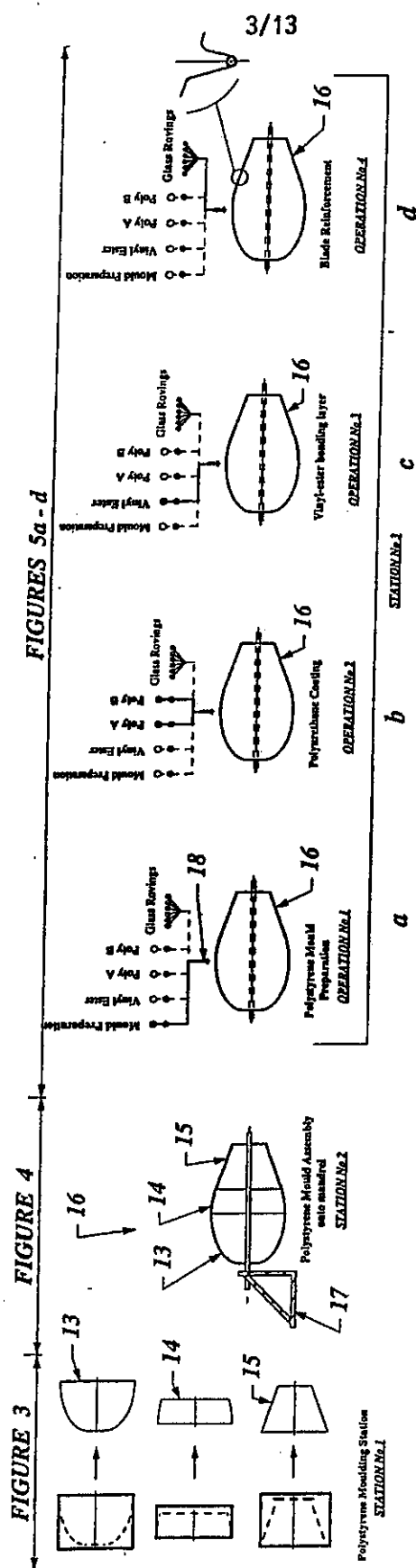


FIGURE 2



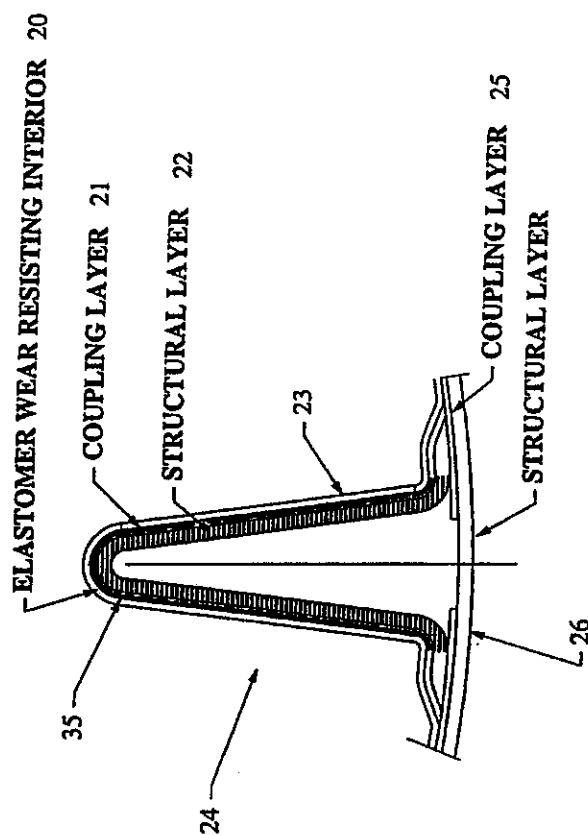
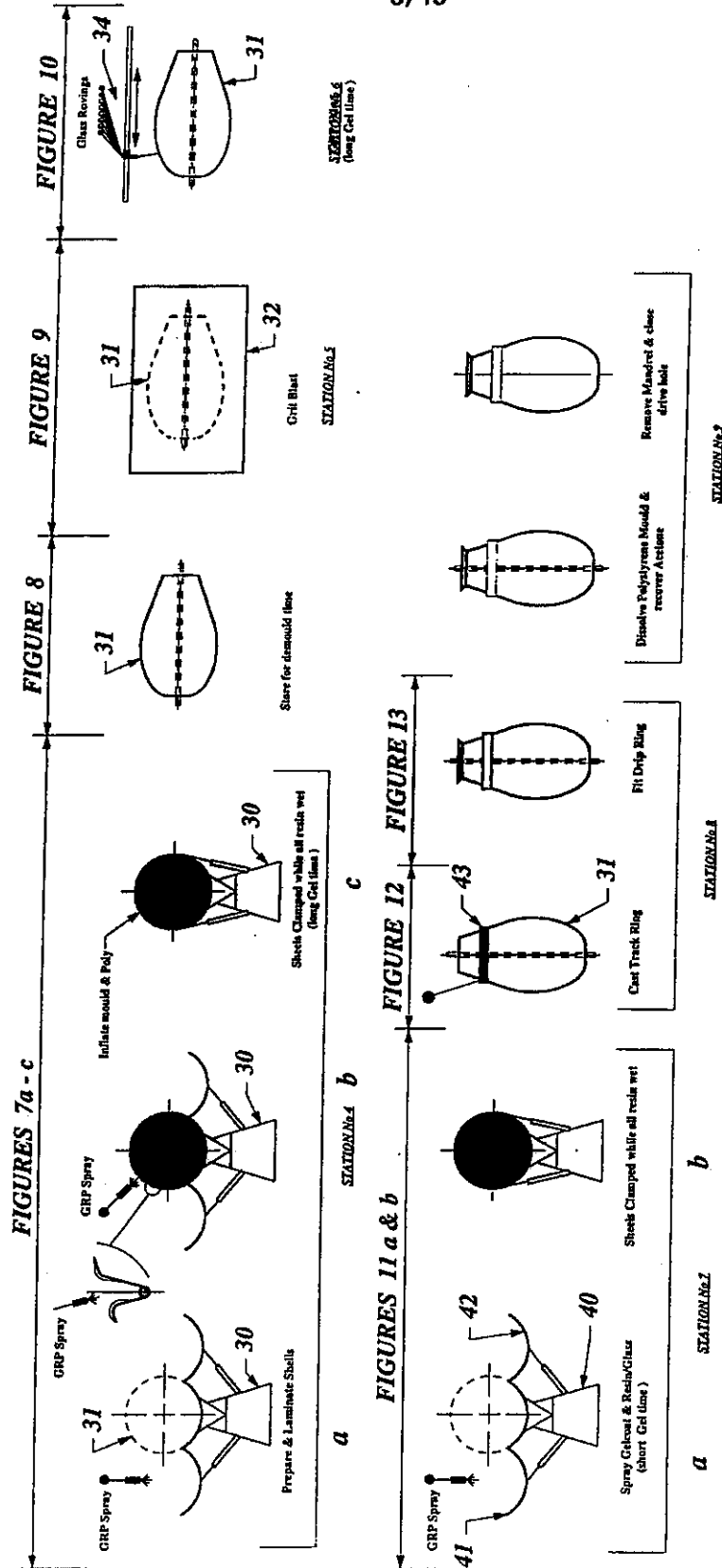


FIGURE 6

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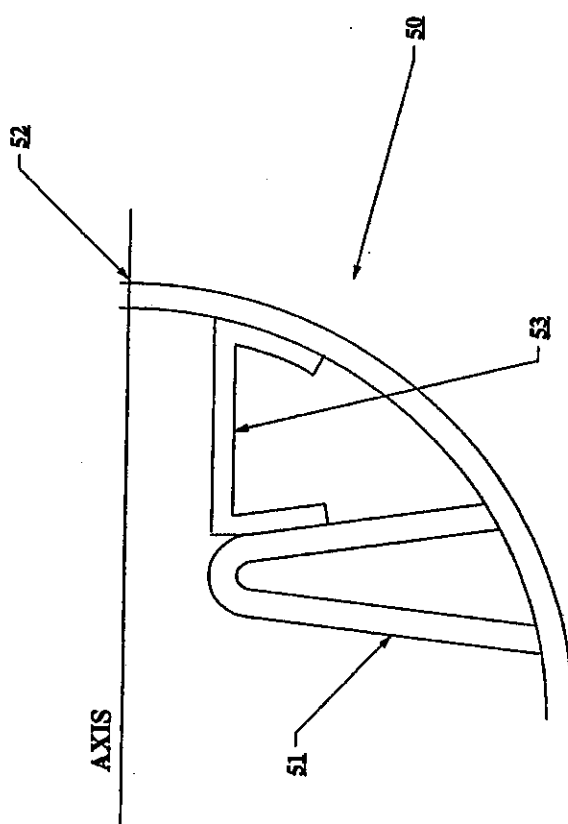


FIGURE 14

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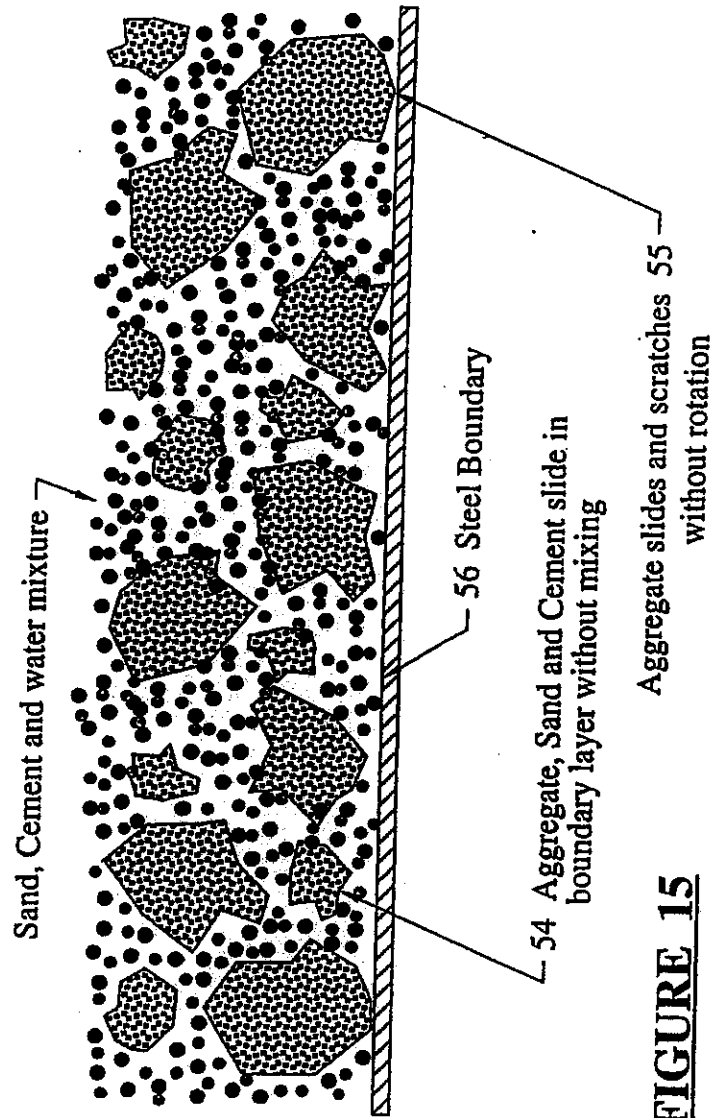


FIGURE 15

CONCRETE MIXING IN STEEL VESSEL

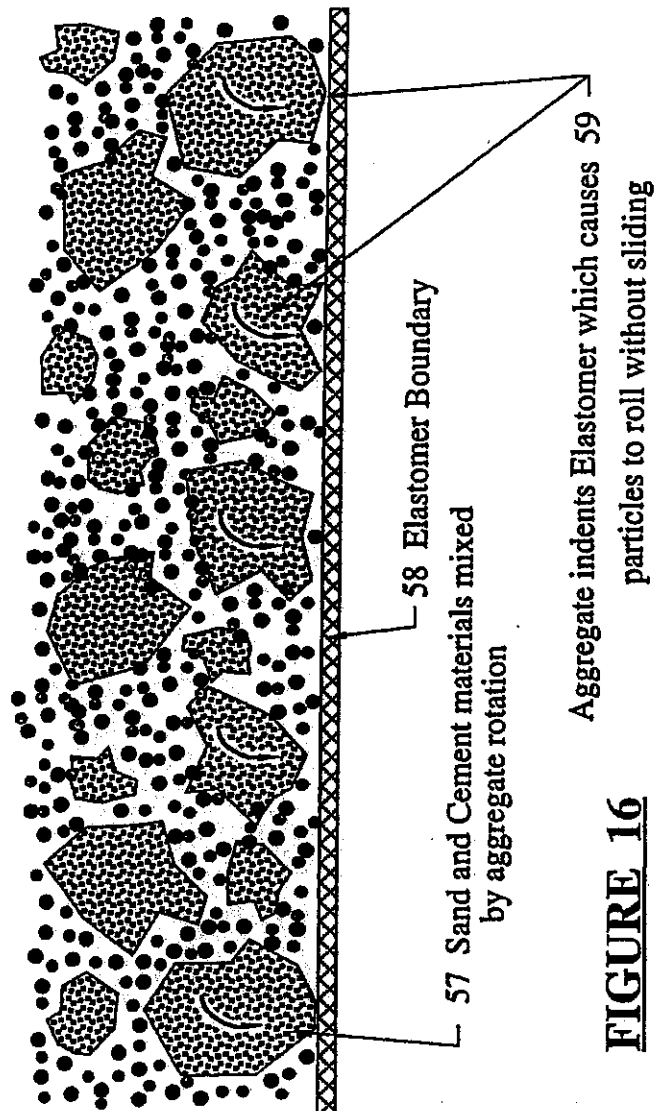


FIGURE 16

CONCRETE MIXING IN ELASTOMERIC VESSEL

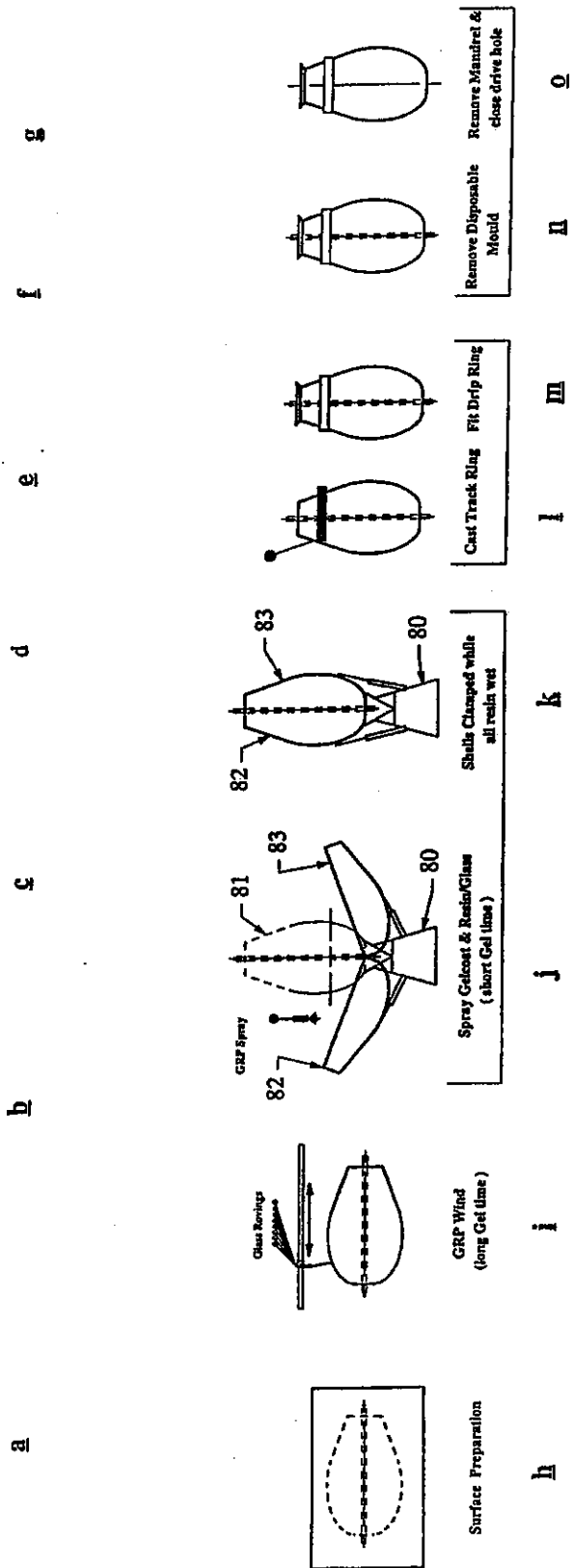
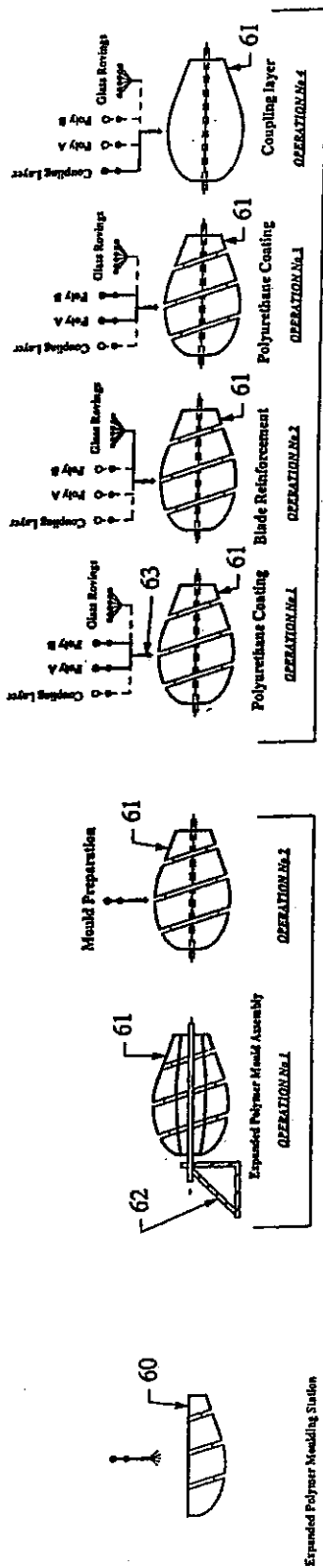


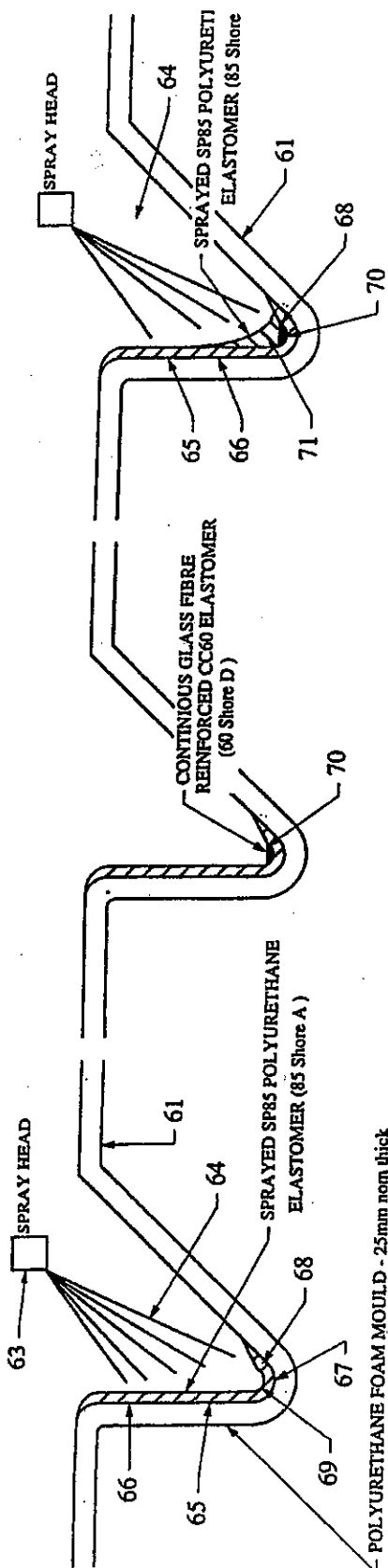
FIGURE 17

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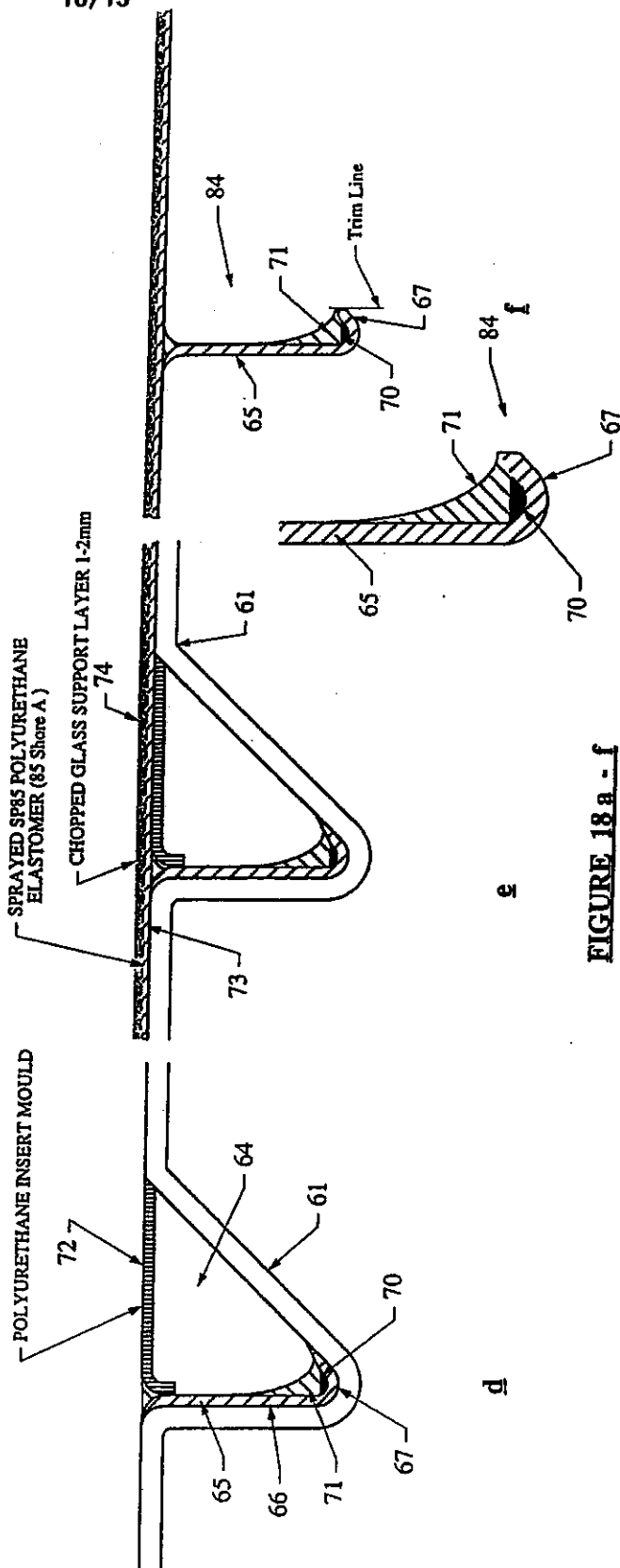
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c

b

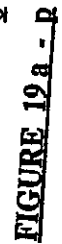
a



e

d

FIGURE 18 a - f



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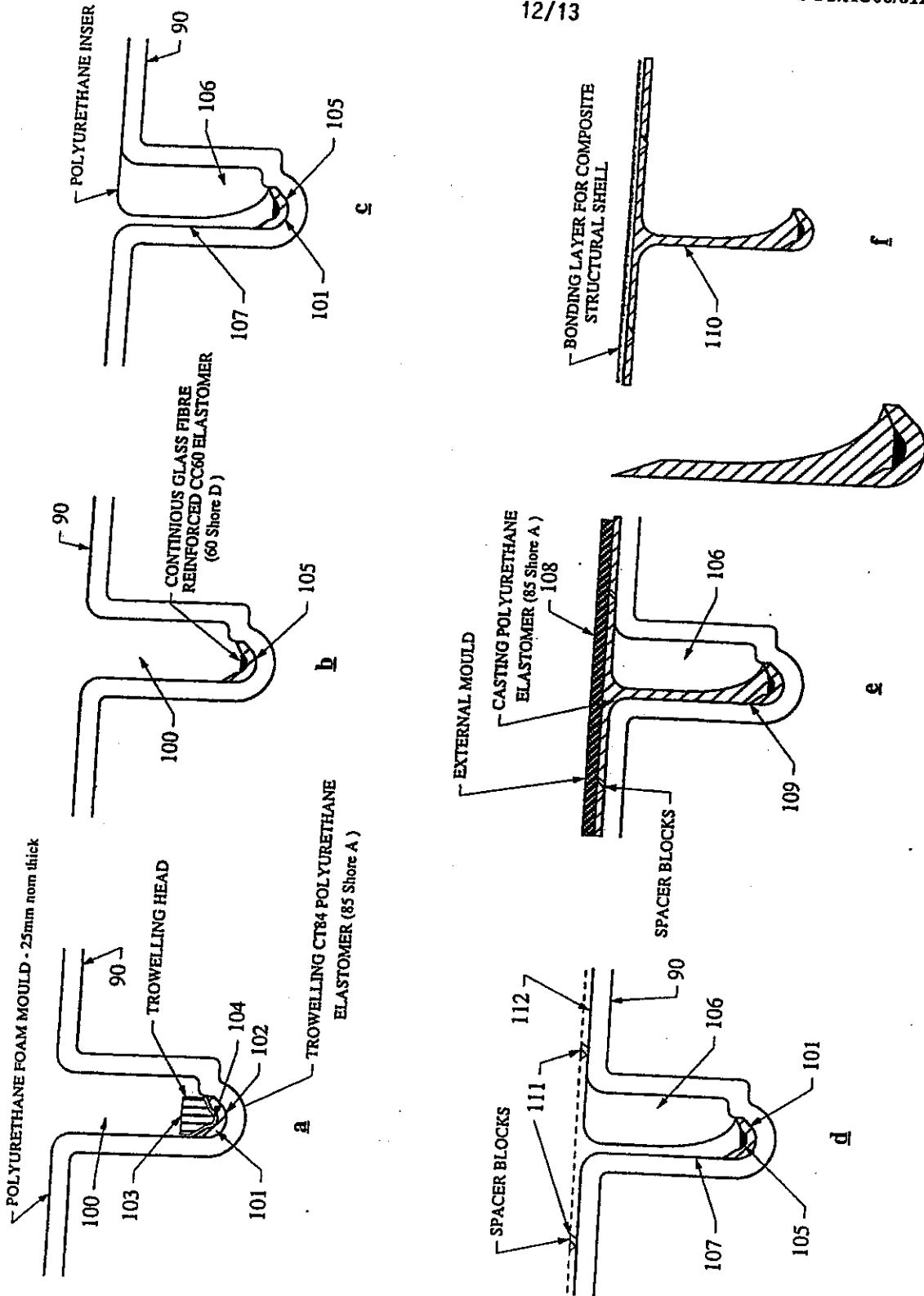


FIGURE 20a - f

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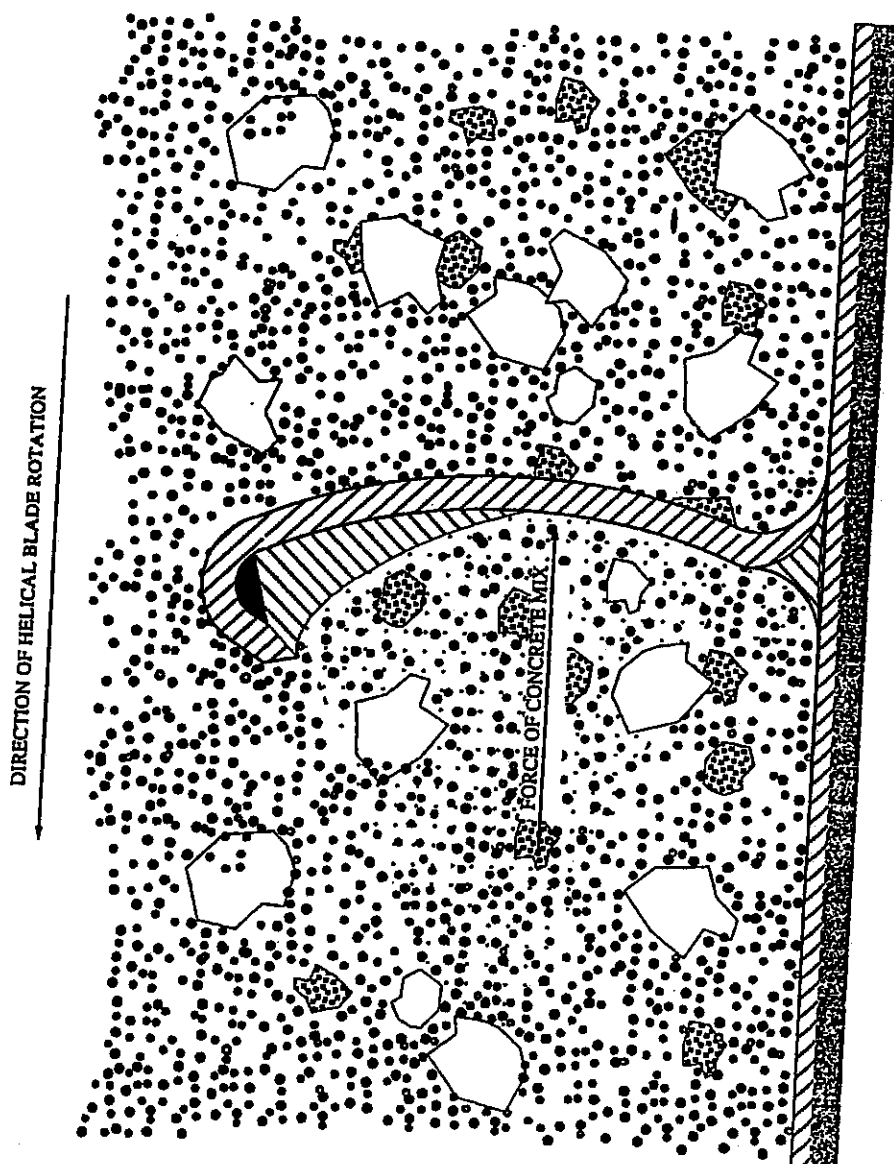


FIGURE 21