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(71) Applicants: **INNOVIA FILMS LIMITED** [GB/GB]; Station Road, Wigton Cumbria CA7 9BG (GB). **AL-PLA-WERKE ALWIN LEHNER GMBH & CO KG** [AT/AT]; Allmendstr. 81, A-6971 Hard (AT).

(72) Inventors: **LANGSTAFF, Stephen**; c/o Innovia Films Limited, Station Road, Wigton Cumbria CA7 9BG (GB). **KONKEL, Christopher**; c/o Innovia Films Limited, Station Road, Wigton Cumbria CA7 9BG (GB). **SIEGL, Robert**; Am Eisweiher 2a, A-6850 Dornbirn (AT).

(74) Agent: **WP THOMPSON**; 55 Drury Lane, London WC2B 5SQ (GB).

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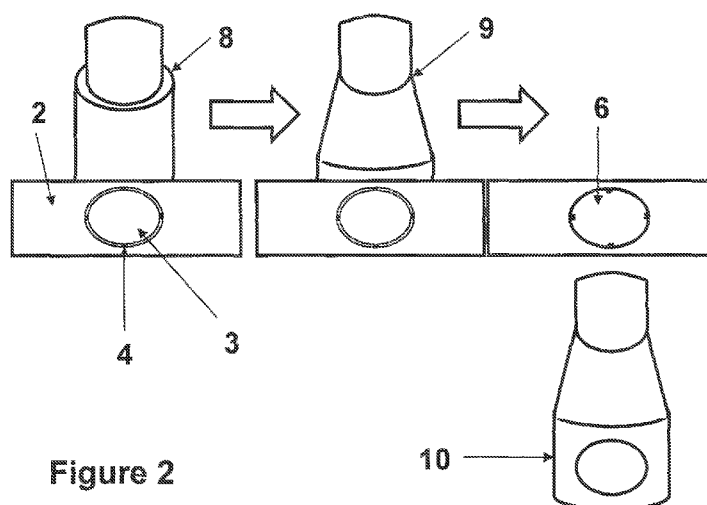


Figure 2

(57) Abstract: There is disclosed an in-mould (61) labelling process for the manufacture of a labelled article comprising the steps of: feeding a labelstock web (2) into a mould; forming an article in the mould such that the formed article contacts and effectively adheres to a label of the labelstock web; detaching the adhered label from the labelstock web; and removing the formed and labelled article from the mould. At least one of the mould parts comprises a slit or tunnel (63) which intersects the mould cavity.