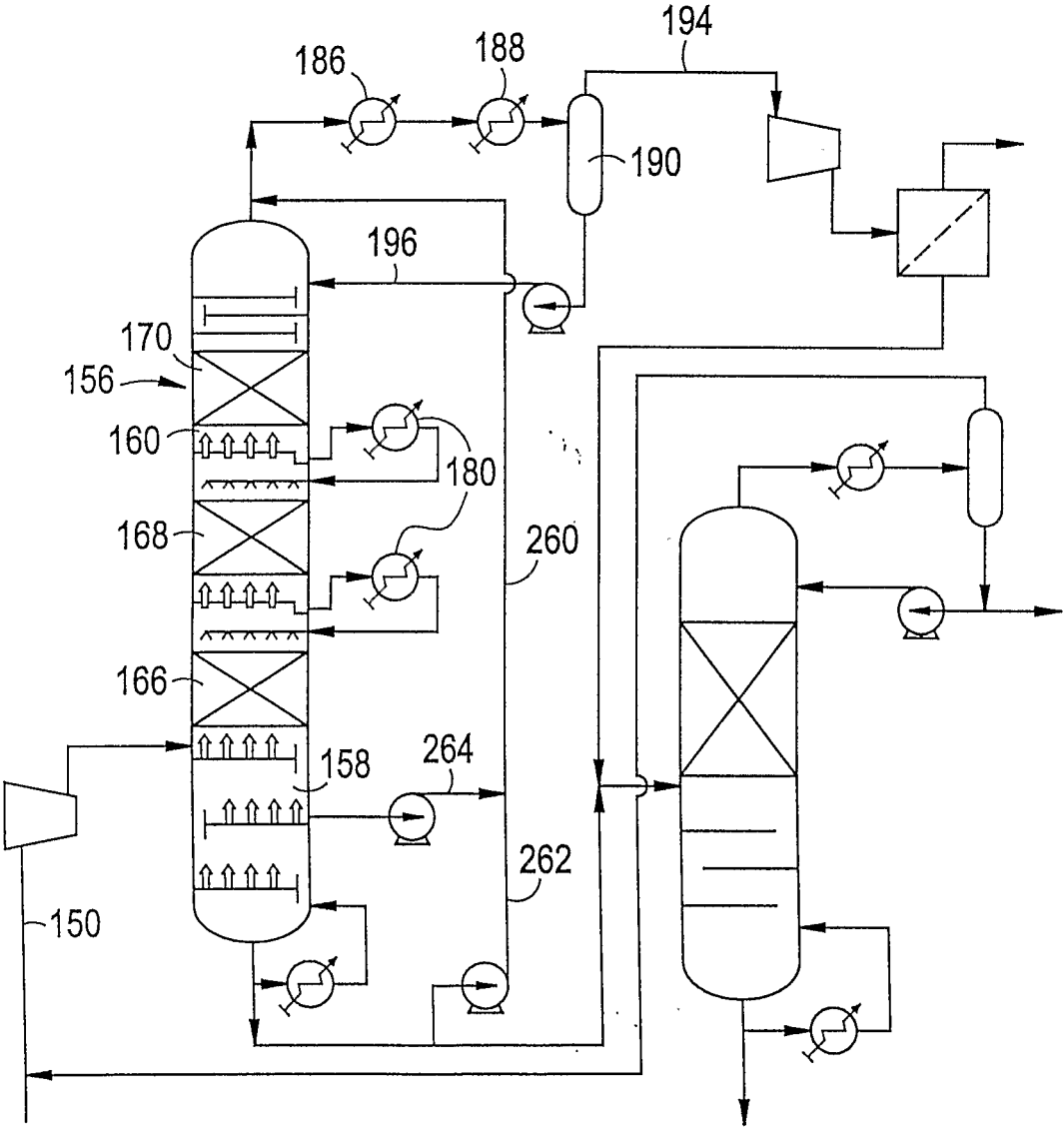
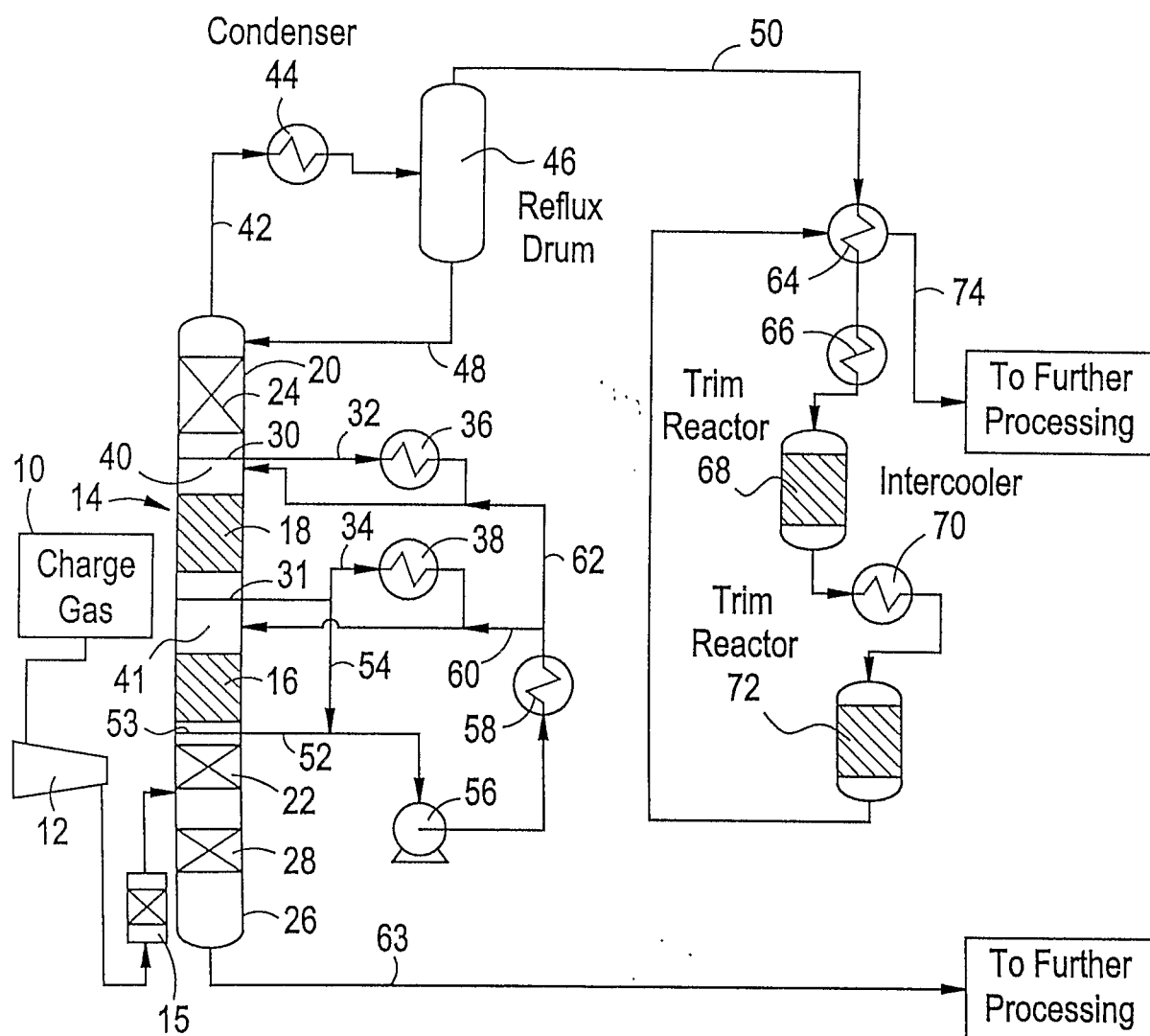


FIG. 1



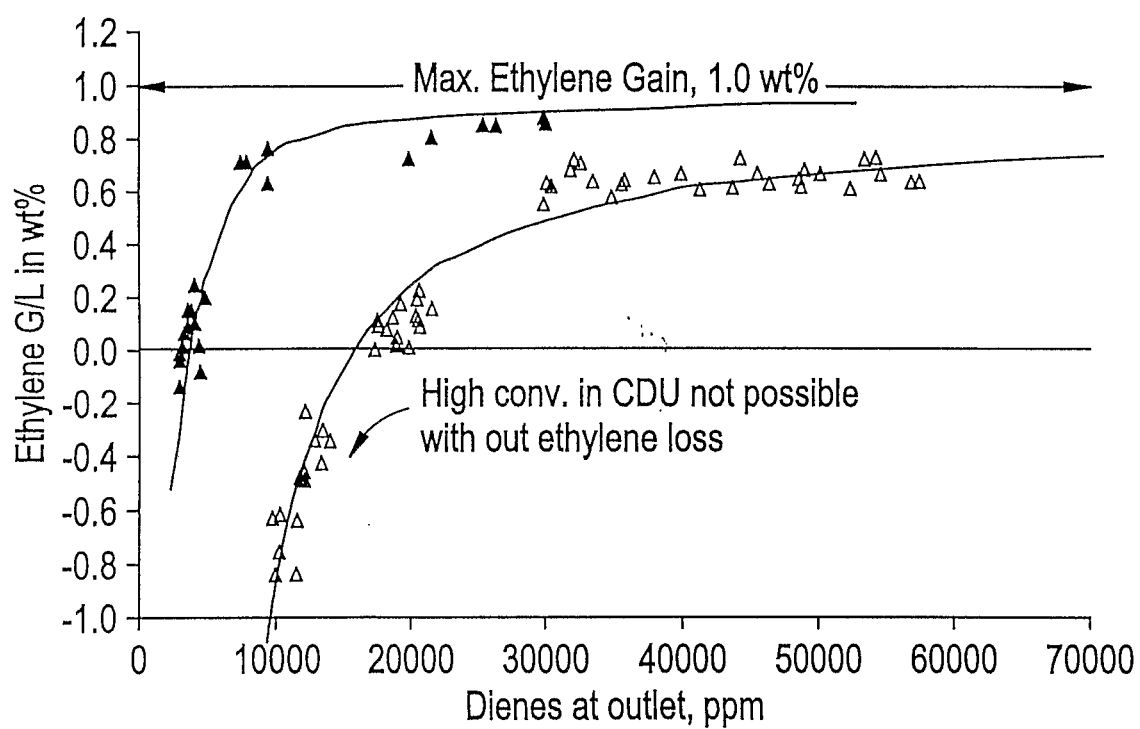
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FIG. 2



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FIG. 3



△ CDU: all datapoints < 100% acetylene conv.

▲ CDU + Trim Reactor: acceptable ethylene select. and 100% acetylene conv.

FIG. 4

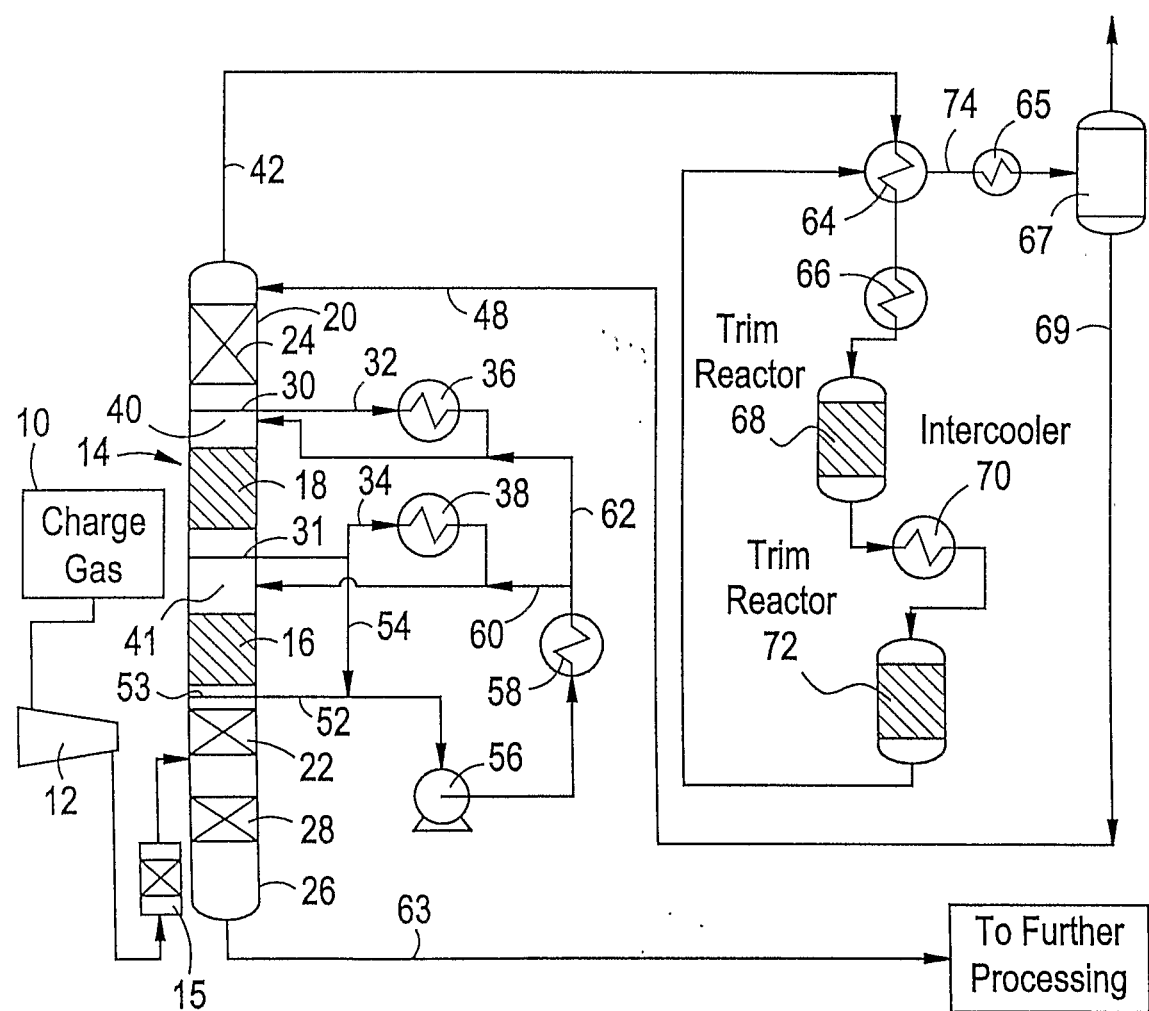


FIG. 5

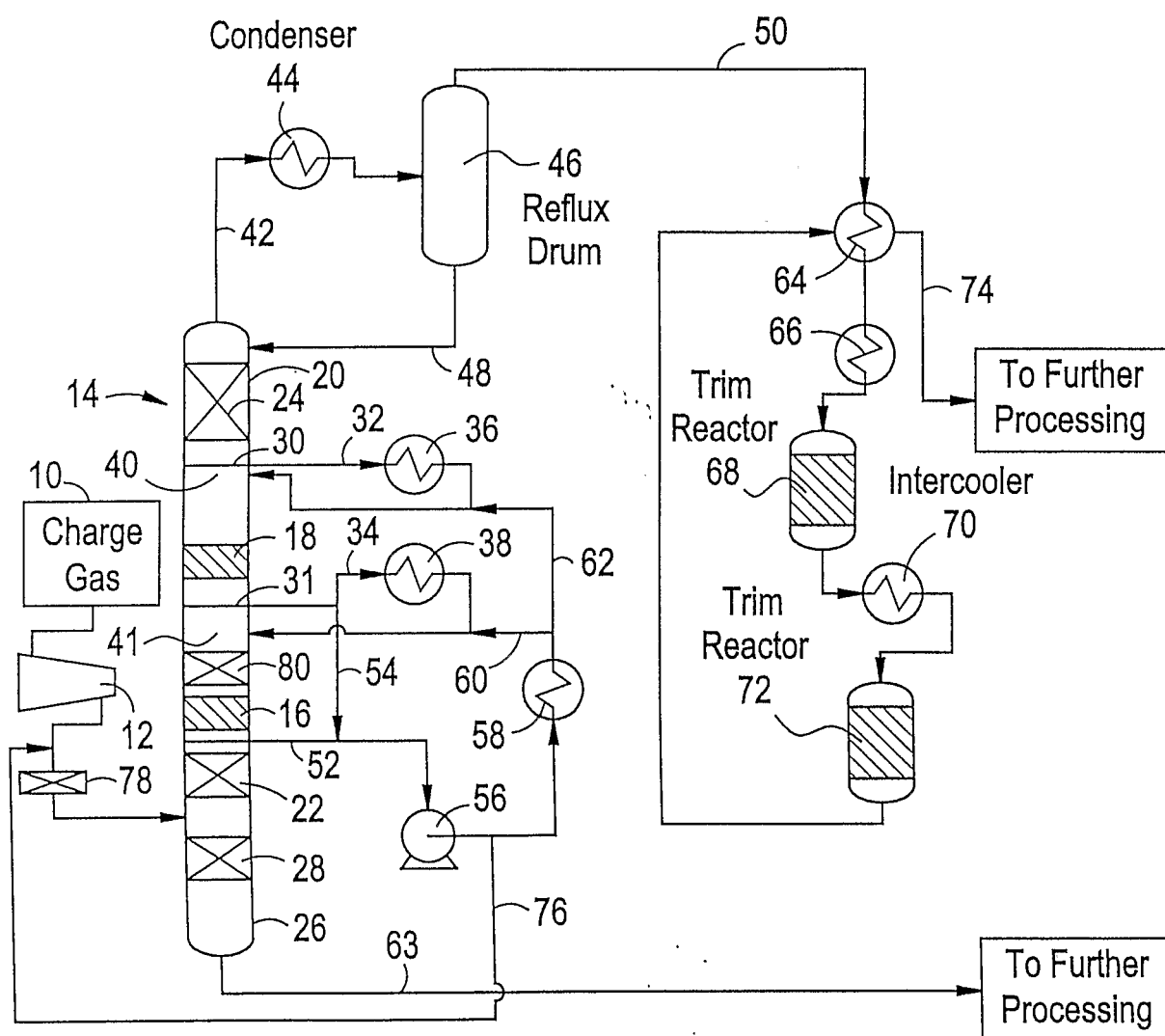
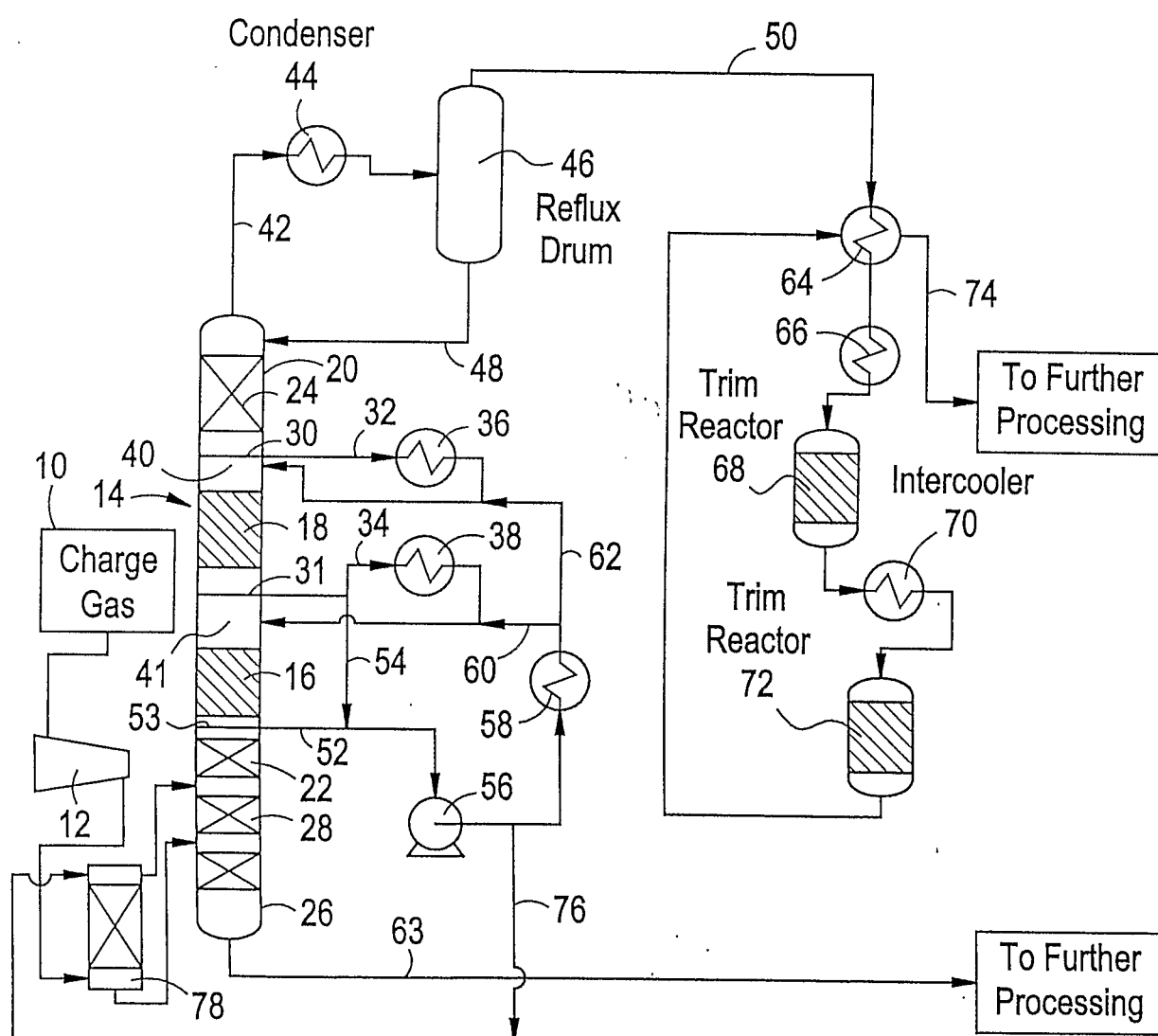


FIG. 6



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FIG. 7

