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(54) **Title**: METHODS FOR TRANSFERRING DISCRETE ARTICLES

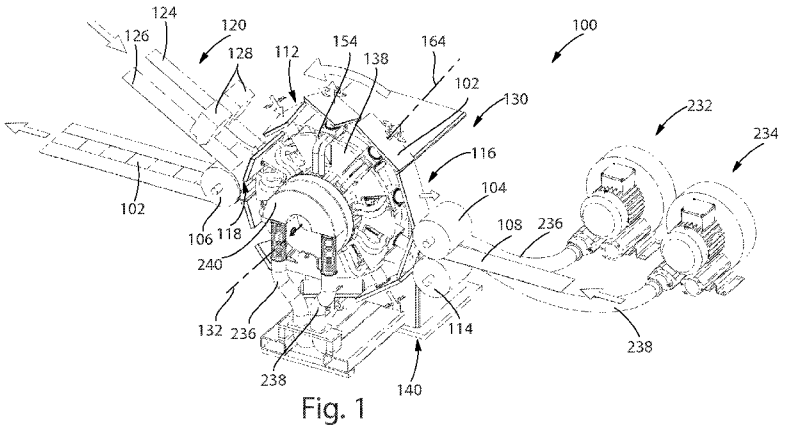


Fig. 1

(57) **Abstract**: The present disclosure is directed to a method of transferring discrete articles from or to a moving carrier member using a transfer assembly. The transfer assembly comprises a frame defining a rotation axis and a transfer member comprising a transfer surface configured to receive one of the discrete articles. The method comprises rotating the transfer member about the rotation axis and maintaining the transfer surface at a substantially constant minimum distance away from the moving carrier member at the point of discrete article transfer.

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