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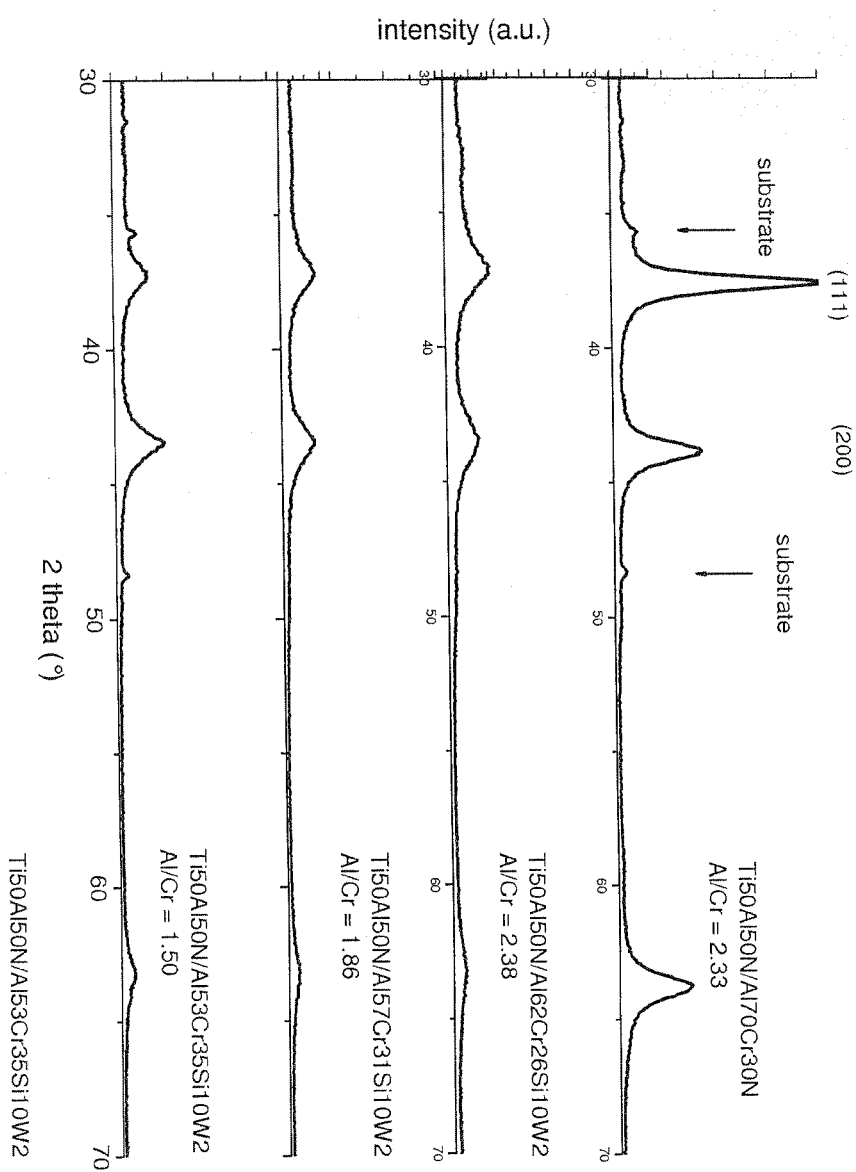


Figure 1

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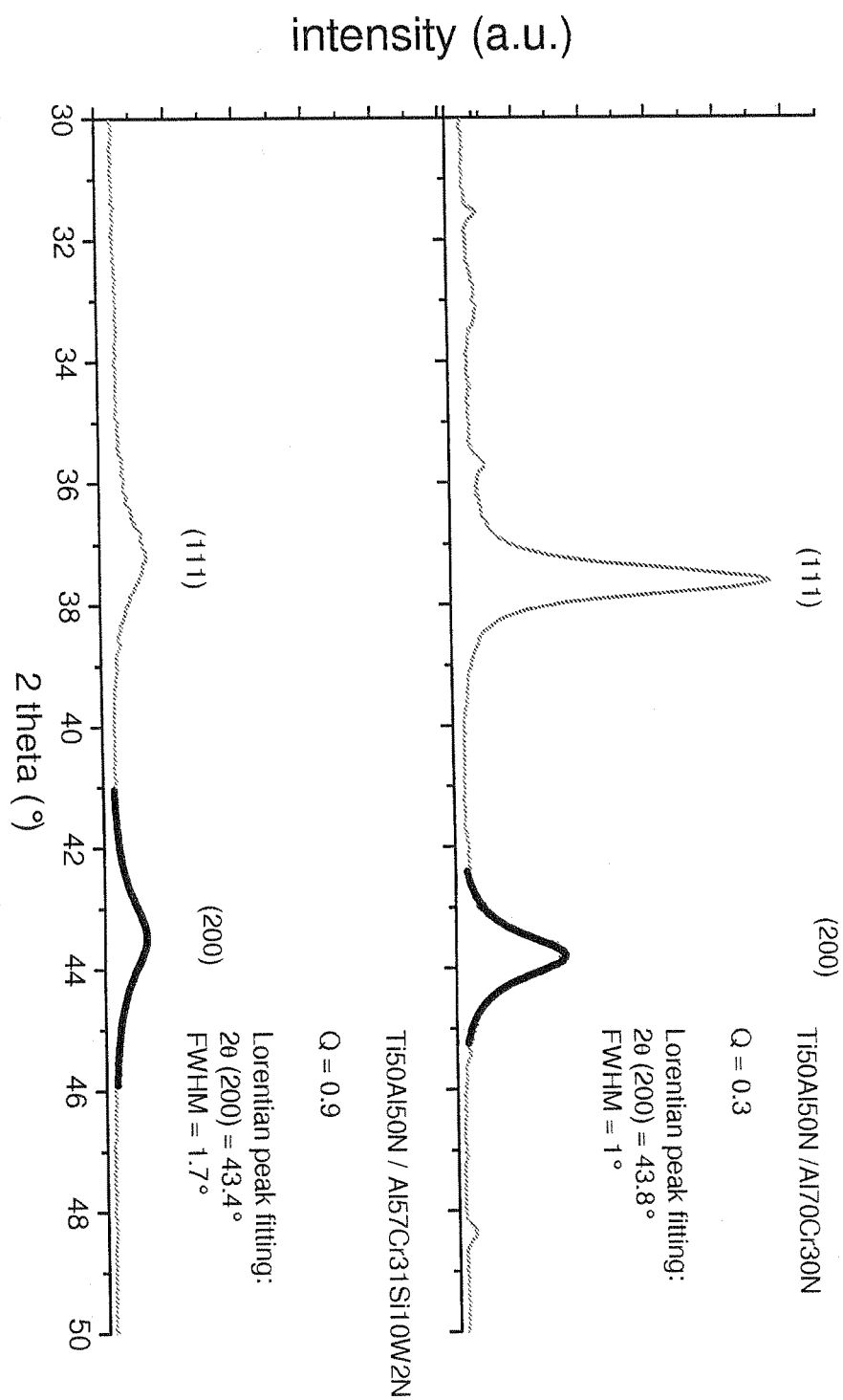
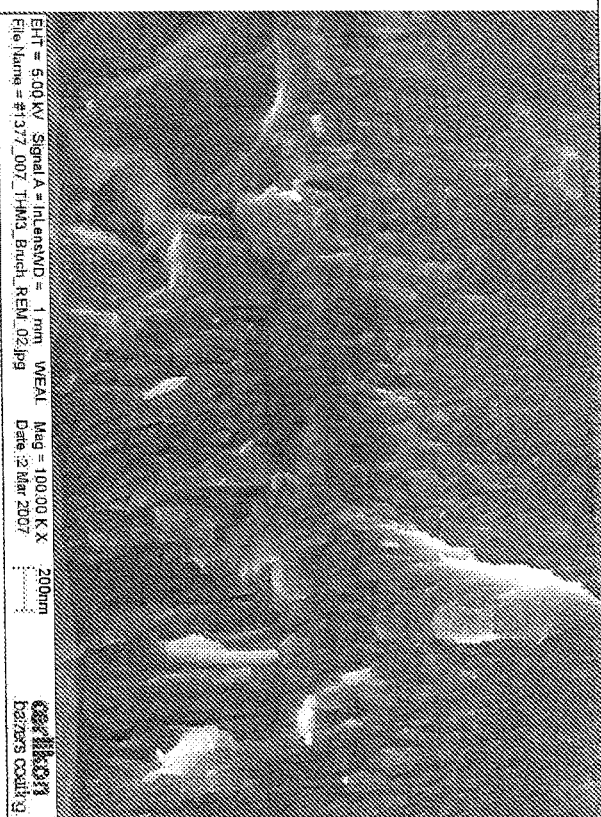


Figure 2

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Figure 3

a)



Ti(50)Al(50)N / Al(70)Cr(30)N

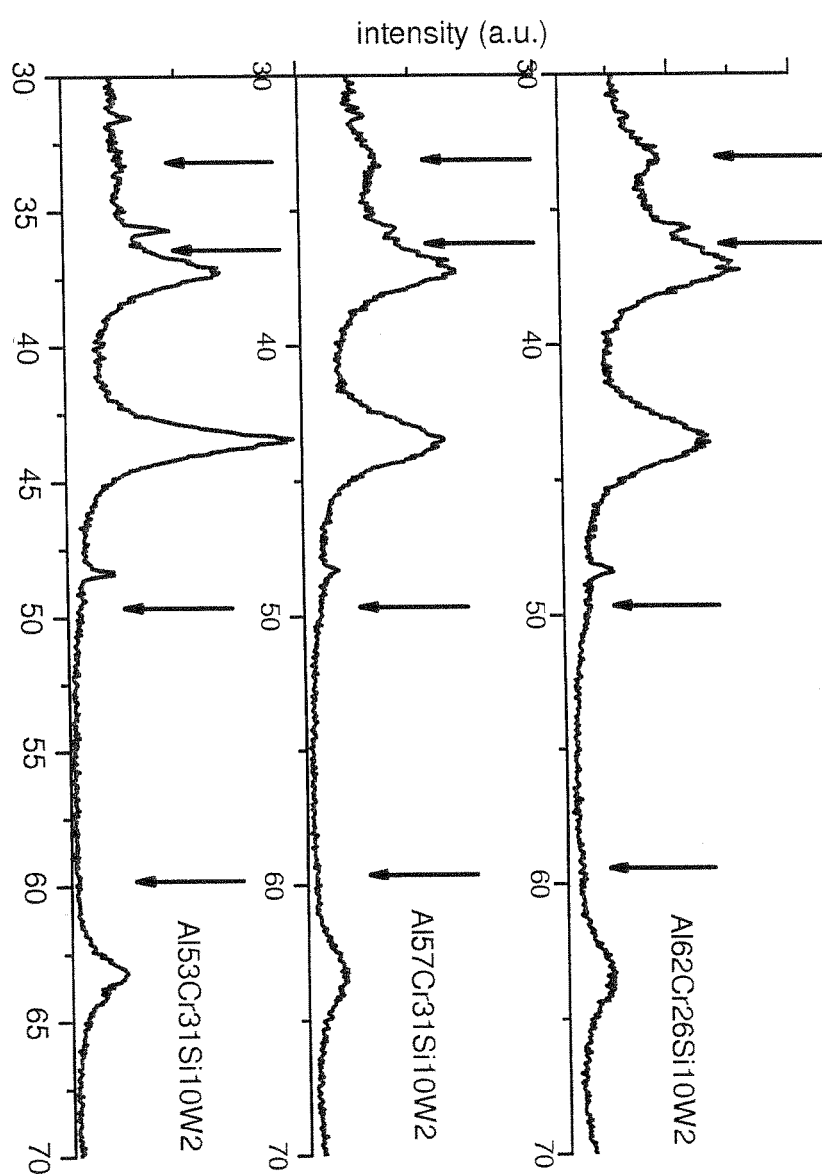
b)



Ti(50)Al(50)N / Al(57)Cr(31)Si(10)W(2)N

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Fig 4



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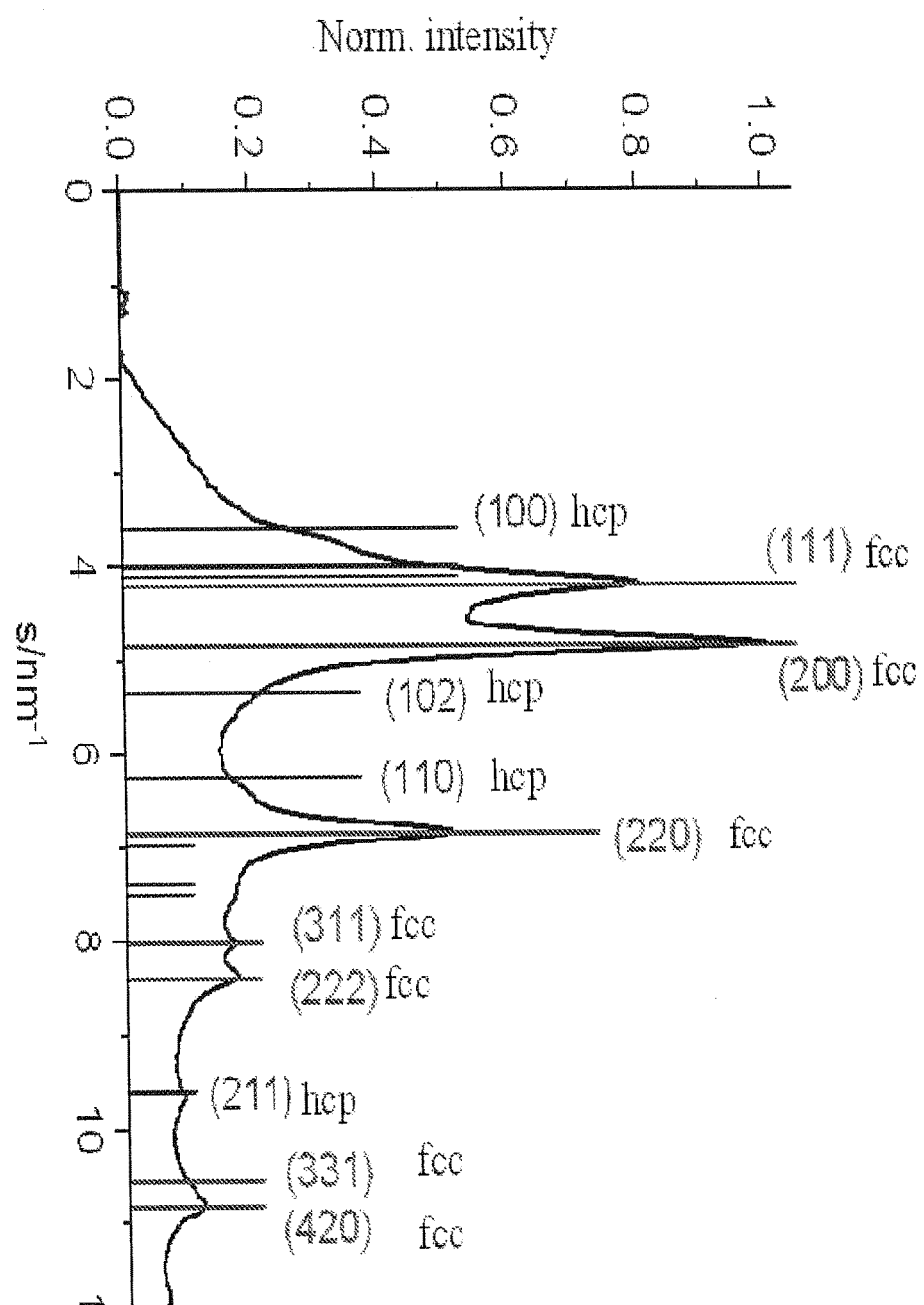


Fig 5

Fig 6

